

CE EMC TEST REPORT

for

AC/DC Power Module

Model : TPM 04 SERIES

Brand: 

Test Report Number:

T161215N14-E

Issued for

TRACO ELECTRONIC AG

SIHLBRUGGSTRASSE 111 CH-6340 BAAR, SWITZERLAND

Issued by

Compliance Certification Services Inc.

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Issued Date: January 16, 2017



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REVISION HISTORY

Rev.	Issue Date	Revisions	Effect Page	Revised By
00	January 16, 2017	Initial Issue	ALL	Sunny Chang

TABLE OF CONTENTS

1	TEST CERTIFICATION.....	4
2	TEST RESULT SUMMARY	5
3	EUT DESCRIPTION.....	6
4	TEST METHODOLOGY	8
4.1.	DECISION OF FINAL TEST MODE.....	8
4.2.	EUT SYSTEM OPERATION	8
5	SETUP OF EQUIPMENT UNDER TEST	9
5.1.	DESCRIPTION OF SUPPORT UNITS.....	9
5.2.	CONFIGURATION OF SYSTEM UNDER TEST	9
6	FACILITIES AND ACCREDITATIONS	10
6.1.	FACILITIES	10
6.2.	ACCREDITATIONS	10
6.3.	MEASUREMENT UNCERTAINTY.....	11
7	EMISSION TEST.....	12
7.1.	CONDUCTED EMISSION MEASUREMENT AT AC MAINS PORT	12
7.2.	CONDUCTED EMISSION MEASUREMENT AT ANALOGUE/DIGITAL DATA PORTS ...	35
7.3.	RADIATED EMISSION MEASUREMENT.....	38
7.4.	HARMONICS CURRENT MEASUREMENT.....	63
7.5.	VOLTAGE FLUCTUATION AND FLICKS MEASUREMENT	66
8	IMMUNITY TEST	70
8.1.	GENERAL DESCRIPTION	70
8.2.	GENERAL PERFORMANCE CRITERIA DESCRIPTION.....	71
8.3.	ELECTROSTATIC DISCHARGE (ESD)	72
8.4.	RADIATED, RADIO-FREQUENCY, ELECTROMAGNETIC FIELD (RS)	77
8.5.	ELECTRICAL FAST TRANSIENT (EFT)	82
8.6.	SURGE IMMUNITY TEST	85
8.7.	CONDUCTED RADIO FREQUENCY DISTURBANCES (CS).....	88
8.8.	POWER FREQUENCY MAGNETIC FIELD	92
8.9.	VOLTAGE DIP & VOLTAGE INTERRUPTIONS.....	94
9	PHOTOGRAPHS OF THE TEST CONFIGURATION	99
	APPENDIX 1 - PHOTOGRAPHS OF EUT.....	A1

1 TEST CERTIFICATION

Product: AC/DC Power Module**Model:** TPM 04 SERIES**Brand:****Applicant:** TRACO ELECTRONIC AG

No. 18, Sin-Sin Road, An-Ping Industrial District, Tainan, 702 Taiwan

Tested:

July 14, 2011 – July 15, 2011

August 04, 2016 – August 14, 2016

Applicable Standards:**EN 55032: 2012+AC: 2013, Class B**

EN 61000-3-2: 2014

EN 61000-3-3: 2013

EN 55024 : 2010

IEC 61000-4-2: 2008

IEC 61000-4-3: 2010

IEC 61000-4-4: 2012

IEC 61000-4-5: 2014

IEC 61000-4-6: 2013

IEC 61000-4-8: 2009

IEC 61000-4-11: 2004

Deviation from Applicable Standard
None

The above equipment was tested by Compliance Certification Services Inc. for compliance with the requirements of technical standards specified above under the EMC Directive 2014/30/EU. The results of testing in this report apply only to the product/system, which was tested. Other similar equipment will not necessarily produce the same results due to production tolerance and measurement uncertainties.

Approved by:**Jeter Wu**
Assistant Manager**Reviewed by:****Eric Huang**
Assistant Section Manager

2 TEST RESULT SUMMARY

EMISSION			
Standard	Item	Result	Remarks
EN 55032: 2012+AC: 2013	Conducted (Power Port)	PASS	Meet Class B limit
	Conducted (Analogue/Digital Data Ports)	N/A	No requirement
	Radiated (Below 1GHz)	PASS	Meet Class B limit
	Radiated (Above 1GHz)	N/A	No requirement
EN 61000-3-2: 2014	Harmonic current emissions	PASS	Meet the requirement
EN 61000-3-3: 2013	Voltage fluctuations & flicker	PASS	Meet the requirement

IMMUNITY [EN 55024: 2010]			
Standard	Item	Result	Remarks
IEC 61000-4-2: 2008	ESD	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-3: 2010	RS	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-4: 2012	EFT	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-5: 2014	Surge	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-6: 2013	CS	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-8: 2009	PFMF	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-11: 2004	Voltage dips & voltage variations	PASS	Meets the requirements of Voltage Dips: 1) >95% reduction 0.5/1 period Performance Criterion A 2) 30% reduction 25/30 period Performance Criterion A Voltage Interruptions: >95% reduction 250/300 period Performance Criterion B

Note: 1. The statements of test result on the above are decided by the request of test standard only; the measurement uncertainties are not factored into this compliance determination.
2. The information of measurement uncertainty is available upon the customer's request.

3 EUT DESCRIPTION

Product	AC/DC Power Module
Model	TMPM 04 SERIES
Brand	
Applicant	TRACO ELECTRONIC AG
Identify Number	T161215N14
Received Date	July 11, 2011
Power Source	See Below

I/O PORT

I/O PORT TYPES	Q'TY	TESTED WITH
1. N/A	---	---

Note: 1. Client consigns only ten model samples to test (Model Number: **TMPM 04103;TMPM 04105;TMPM 04109; TMPM 04112;TMPM 04115;TMPM 04124; TMPM 04253;TMPM 04225;TMPM 04212; TMPM 04215**). Therefore, the testing Lab. just guarantees the unit, which has been tested.

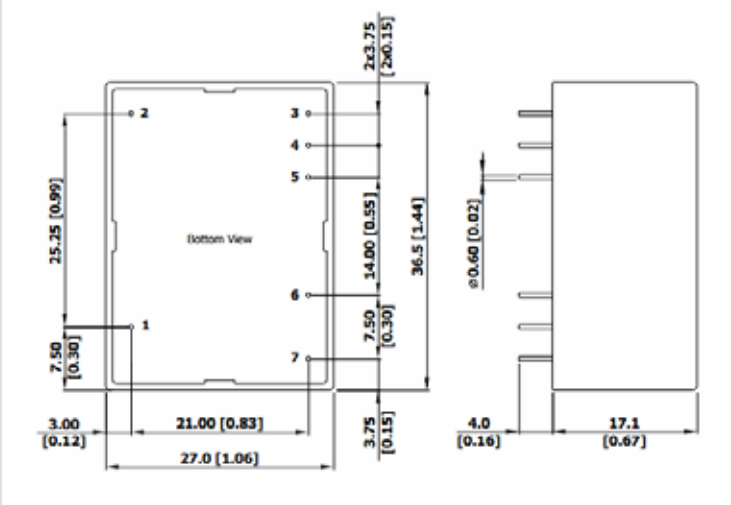
2. For more details, please refer to the User's manual of the EUT.

3. To add a series model is for business necessary. The different of the each model is shown as below:

The different of the each model is shown as below:

Model Number	Input Voltage (Range)	Output Voltage
	VAC	VDC
TMPM 04103	85~264VAC (47~440Hz)	3.3
TMPM 04105		5
TMPM 04109		9
TMPM 04112		12
TMPM 04115		15
TMPM 04124		24
TMPM 04253		5, 3.3
TMPM 04225		12, 5
TMPM 04212		±12
TMPM 04215		±15

Package Specifications :

Package Specifications			
Mechanical Dimensions		Pin Connections	
		Pin	Single Output
		Pin	D12/D15
		Pin	D53/D125
		1	NC
		2	NC
		3	+Vout
		4	-Vout
		5	No Pin
		6	AC(N)
		7	AC(L)

- All dimensions in mm (inches)
- Tolerance: ±0.5 (±0.01)
- Pin diameter $\varnothing 0.6 \pm 0.1$ (0.02±0.004)

4 TEST METHODOLOGY

4.1. DECISION OF FINAL TEST MODE

The EUT was tested together with the above additional components, and a configuration, which produced the worst emission levels, was selected and recorded in this report.

The test configuration/ mode is as the following:

Conduction (Power port) Modes: (Full Load)

1.	TMPM 04103	6.	TMPM 04115
2.	TMPM 04109	7.	TMPM 04253
3.	TMPM 04112	8.	TMPM 04225
4.	TMPM 04124	9.	TMPM 04215
5.	TMPM 04105	10.	TMPM 04225

Conduction (Telecom port) Modes

1.	Non
----	-----

Radiation Modes: (Full Load)

1.	TMPM 04103	6.	TMPM 04124
2.	TMPM 04105	7.	TMPM 04225
3.	TMPM 04109	8.	TMPM 04215
4.	TMPM 04112	9.	TMPM 04225
5.	TMPM 04115	10.	TMPM 04253

EMS Modes: (Full Load)

1.	TMPM 04103
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4.2. EUT SYSTEM OPERATION

1. Setup a whole system for test as shown on setup diagram.
2. Turn on power and check EUT function.
3. Start to test.

5 SETUP OF EQUIPMENT UNDER TEST

5.1. DESCRIPTION OF SUPPORT UNITS

The EUT has been tested as an independent unit together with other necessary accessories or support units. The following support units or accessories were used to form a representative test configuration during the tests.

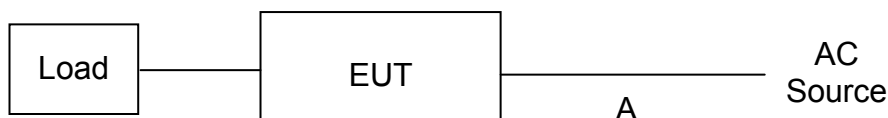
No.	Product	Manufacturer	Model No.	Certify No.	Signal cable
1	N/A	-	-	-	-

No.	Signal cable description	
A	Power cable	Unshielded, 1.8m, 1pcs.

NOTE:

- 1) All the equipment/cables were placed in the worst-case configuration to maximize the emission during the test.
- 2) Grounding was established in accordance with the manufacturer's requirements and conditions for the intended use.

5.2. CONFIGURATION OF SYSTEM UNDER TEST



6 FACILITIES AND ACCREDITATIONS

6.1. FACILITIES

All measurement facilities used to collect the measurement data are located at CCS Taiwan Tainan Lab. at

☒ No.8, Jiucengling, Xinhua Dist., Tainan City 712, Taiwan (R.O.C.)

The sites are constructed in conformance with the requirements of ANSI C63.4 and CISPR Publication 22. All receiving equipment conforms to CISPR 16-1-1, CISPR 16-1-2, CISPR 16-1-3, CISPR 16-1-4 and CISPR 16-1-5.

6.2. ACCREDITATIONS

Our laboratories are accredited and approved by the following accreditation body according to ISO/IEC 17025.

Taiwan	TAF
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The measuring facility of laboratories has been authorized or registered by the following approval agencies.

Canada	Industry Canada
Germany	TUV NORD
Taiwan	BSMI
USA	FCC

Copies of granted accreditation certificates are available for downloading from our web site, <http://www.ccsrf.com>

6.3. MEASUREMENT UNCERTAINTY

Where relevant, the following measurement uncertainty levels have been estimated for tests performed on the EUT as specified in CISPR 16-4-2:

Measurement		Frequency	Uncertainty
Power Line Conducted Emission		9kHz~30MHz	±1.39dB
Conduction Emission	ISN	150kHz~30MHz	±2.56dB
	T-ISN	150kHz~30MHz	±2.56dB
Radiated Emission (10m)	Test Site : OATS-5	30 MHz ~200 MHz	±4.04dB
		200 MHz ~1000 MHz	±3.78dB
	Test Site : OATS-6	30 MHz ~200 MHz	±3.27dB
		200 MHz ~1000 MHz	±2.68dB
	Test Site : OATS-7	30 MHz ~200 MHz	±3.56dB
		200 MHz ~1000 MHz	±3.25dB
Radiated Emission (3m)	Test Site : OATS-5	30 MHz ~200 MHz	±3.45dB
		200 MHz ~1000 MHz	±2.55dB
	Test Site : OATS-6	30 MHz ~200 MHz	±3.55dB
		200 MHz ~1000 MHz	±2.35dB
	Test Site : OATS-7	30 MHz ~200 MHz	±3.55dB
		200 MHz ~1000 MHz	±2.33dB

This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.

Consistent with industry standard (e.g. CISPR 22: 2008+I3: 2012, clause 11, Measurement Uncertainty) determining compliance with the limits shall be based on the results of the compliance measurement. Consequently the measured emissions being less than the maximum allowed emission result in this being a compliant test or passing test.

The acceptable measurement uncertainty value without requiring revision of the compliance statement is based on conducted and radiated emissions being less than U_{CISPR} which is 3.6dB and 5.2dB respectively. CCS values (called U_{Lab} in CISPR 16-4-2) is less than U_{CISPR} as shown in the table above. Therefore, MU need not be considered for compliance.

7 EMISSION TEST

7.1. CONDUCTED EMISSION MEASUREMENT AT AC MAINS PORT

7.1.1 LIMITS

FREQUENCY (MHz)	Class A (dBuV)		Class B (dBuV)	
	Quasi-peak	Average	Quasi-peak	Average
0.15 - 0.5	79	66	66 - 56	56 - 46
0.50 - 5.0	73	60	56	46
5.0 - 30.0	73	60	60	50

Note:

1. The lower limit shall apply at the transition frequencies.
2. The limit decreases in line with the logarithm of the frequency in the range of 0.15 to 0.50 MHz.
3. All emanations from a class A/B digital device or system, including any network of conductors and apparatus connected thereto, shall not exceed the level of field strengths specified above.

7.1.2 TEST INSTRUMENTS

Conducted Emission room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
L.I.S.N.	SCHWARZBECK	NNLK 8121	8121-308	MAR. 09, 2012
TEST RECEIVER	Rohde & Schwarz	ESCS 30	100348	JUL. 13, 2012
BNC COAXIAL CABLE	CCS	BNC50	11	OCT. 04, 2011
Test S/W	e-3 (5.04211c) R&S (2.27)			

NOTE: The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

7.1.3 TEST PROCEDURES

Procedure of Preliminary Test

The EUT was set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a wooden table with a height of 0.8 meters is used and is placed on the ground plane as per EN 61000-6-3 (see Test Facility for the dimensions of the ground plane used). When the EUT is a floor-standing equipment, it is placed on the ground plane which has a 3-12 mm non-conductive covering to insulate the EUT from the ground plane.

Support equipment, if needed, was placed as per EN 61000-6-3.

All I/O cables were positioned to simulate typical actual usage as per EN 61000-6-3.

The test equipment EUT installed received main power, 230VAC/50Hz, through a Line Impedance Stabilization Network (LISN), which supplied power source and was grounded to the ground plane.

All support equipment received power from a second LISN.

The EUT test program was started. Emissions were measured on each current carrying line of the EUT using an EMI Test Receiver connected to the LISN powering the EUT.

The Receiver scanned from 150kHz to 30MHz for emissions in each of the test modes.

During the above scans, the emissions were maximized by cable manipulation.

The test mode(s) described in Item 4.1 were scanned during the preliminary test.

After the preliminary scan, we found the test mode described in Item 4.1 producing the highest emission level.

The EUT configuration and cable configuration of the above highest emission levels were recorded for reference of the final test.

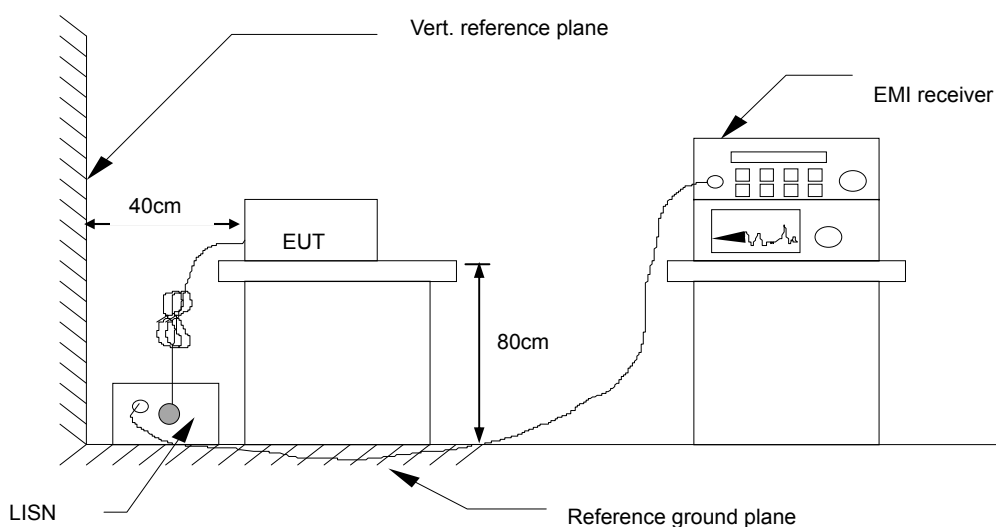
Procedure of Final Test

EUT and support equipment were set up on the test bench as per the configuration with highest emission level in the preliminary test.

A scan was taken on both power lines, Line 1 and Line 2, recording at least the six highest emissions. Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.

The test data of the worst-case condition(s) was recorded.

7.1.4 TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

7.1.5 DATA SAMPLE

Freq. (MHz)	LISN Factor (dB)	Cable Loss (dB)	Meter Reading (dBuV)	Measured Level (dBuV)	Limits (dBuV)	Over Limits (dBuV)	Detector
x.xx	9.6	0.1	15.7	25.4	46	-20.6	QP

Freq. = Emission frequency in MHz
 LISN Factor = Insertion loss of LISN and Pulse Limiter
 Cable Loss = Insertion loss of Cable (LISN to EMI Tester Receiver)
 Meter Reading = Uncorrected Analyzer/Receiver reading
 Measured Level = Read Level + Factor
 Limit .. = Limit stated in standard
 Over Limit = Reading in reference to limit
 Peak = Peak Reading
 QP = Quasi-peak Reading
 AV = Average Reading

Calculation Formula

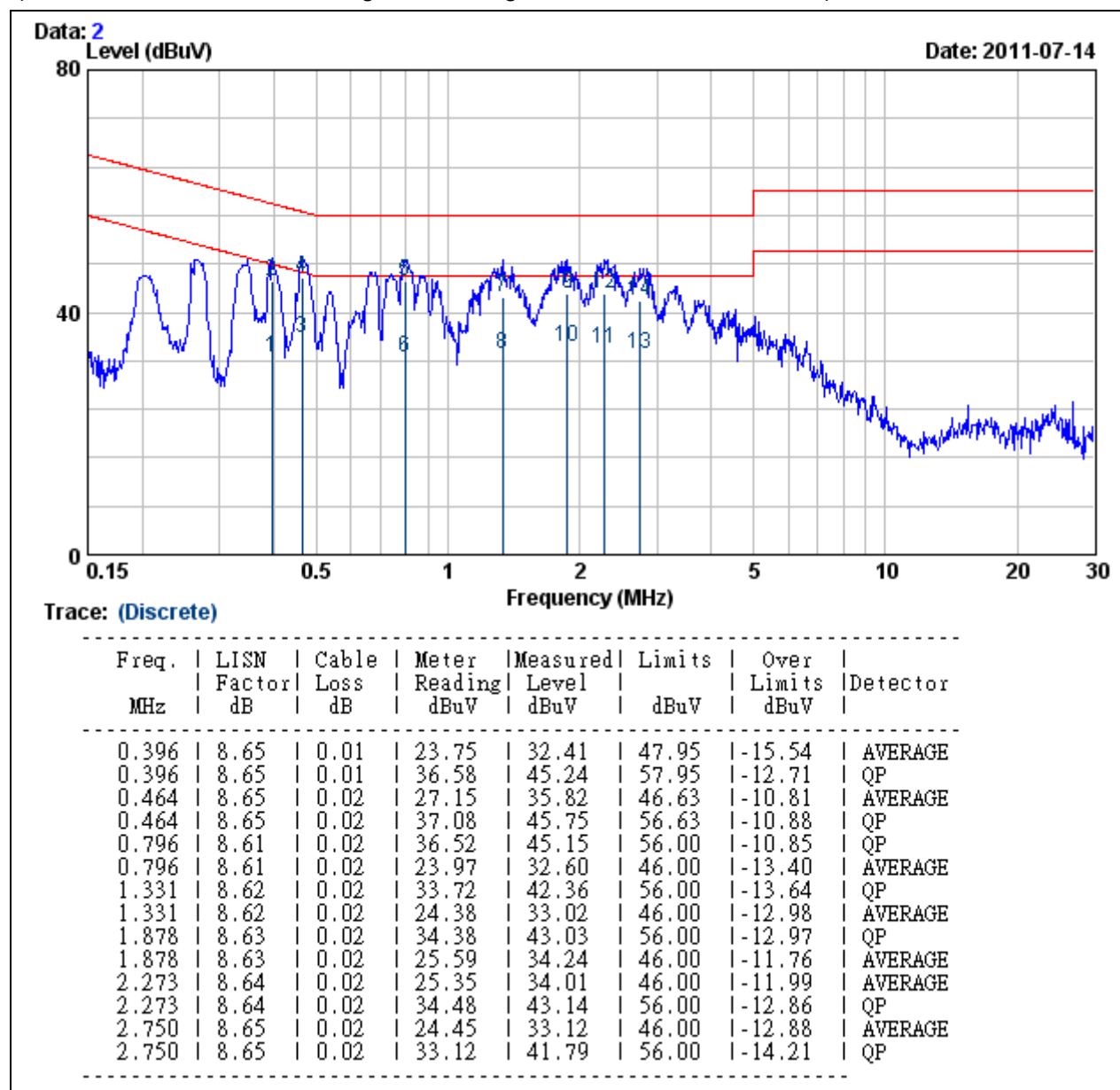
1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB) + Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

7.1.6 TEST RESULTS

Model No.	TMPM 04103	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Line

(The chart below shows the highest readings taken from the final data.)



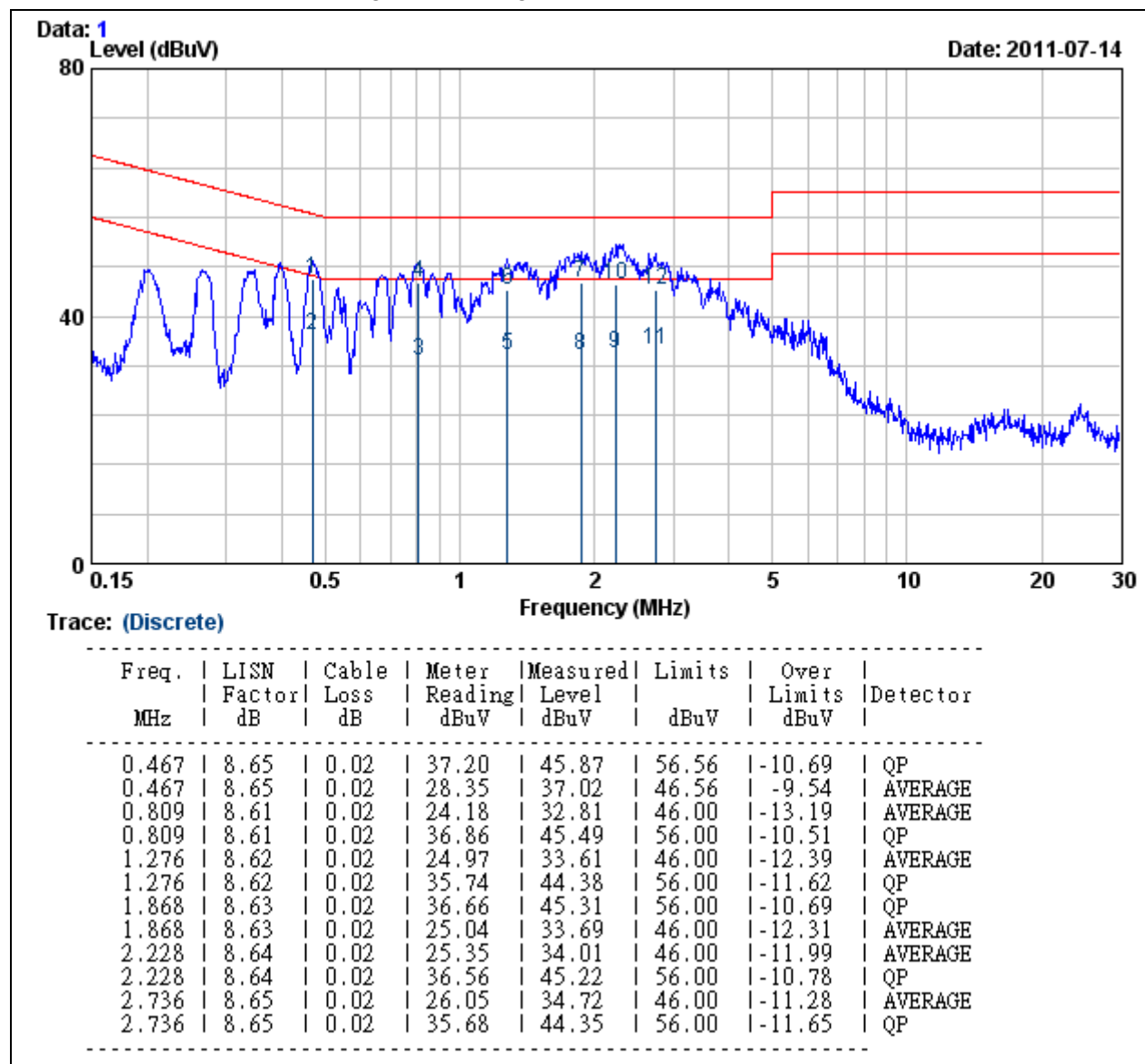
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB) + Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04103	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Neutral

(The chart below shows the highest readings taken from the final data.)



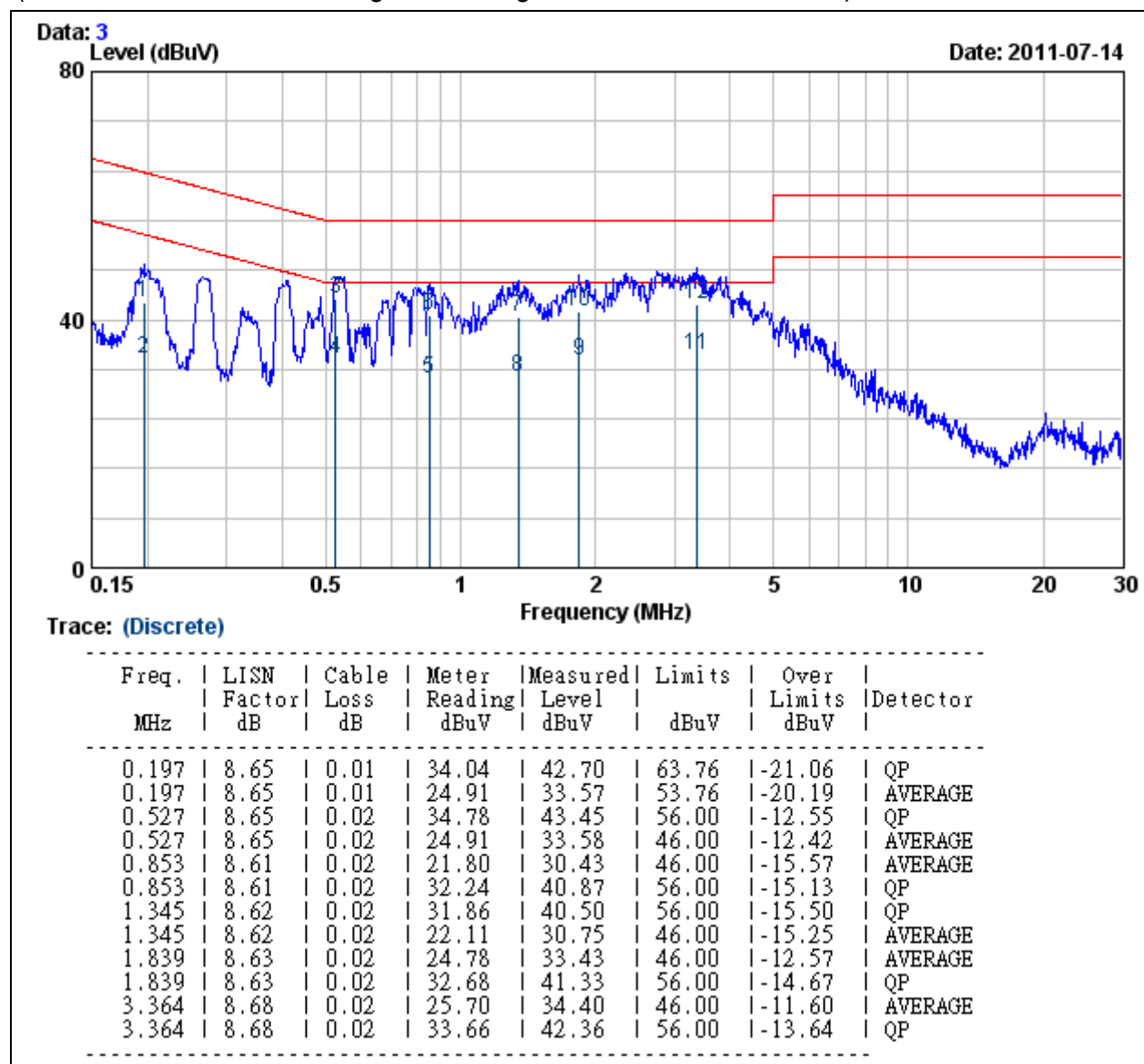
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04109	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Line

(The chart below shows the highest readings taken from the final data.)



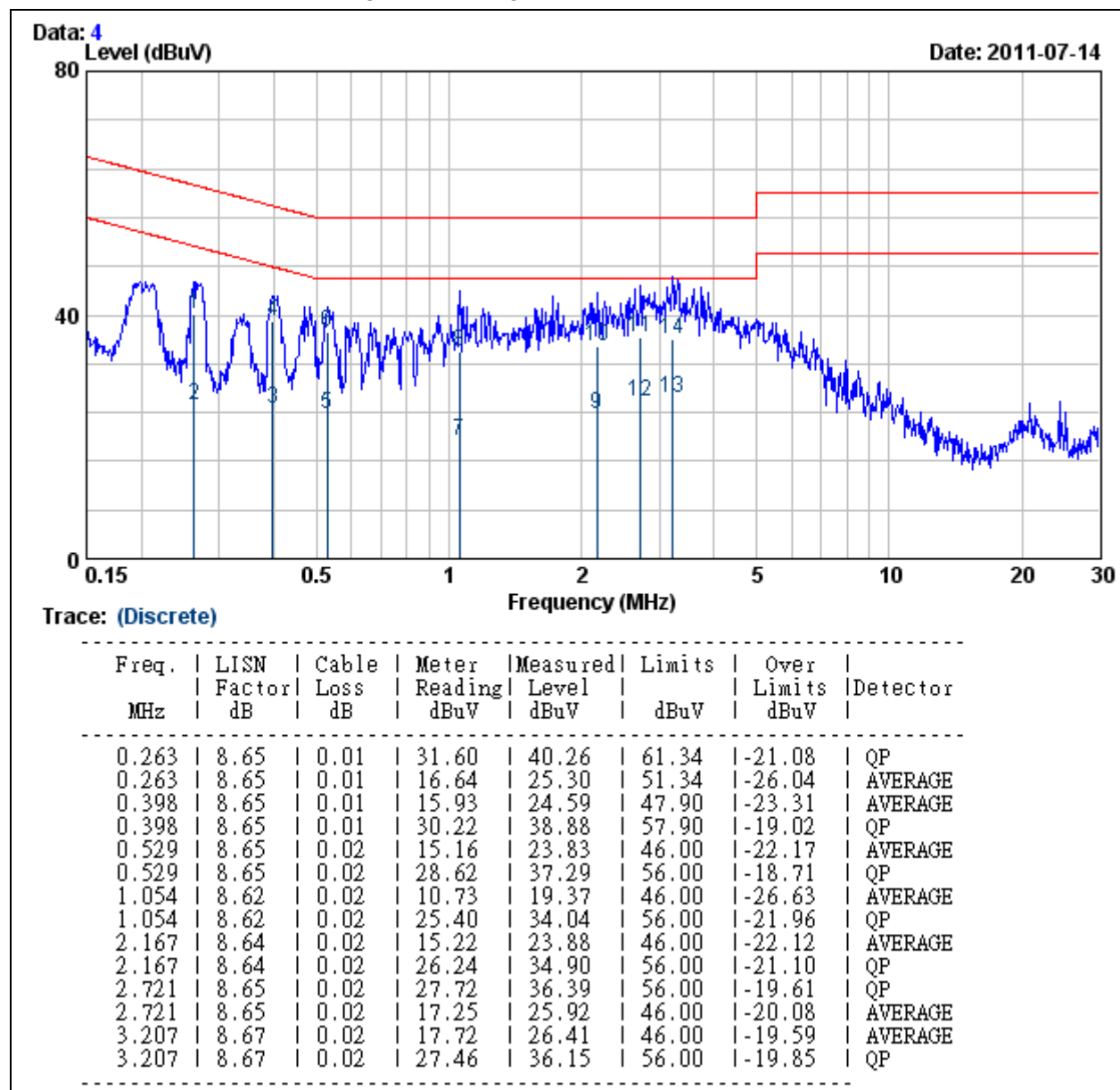
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04109	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Neutral

(The chart below shows the highest readings taken from the final data.)



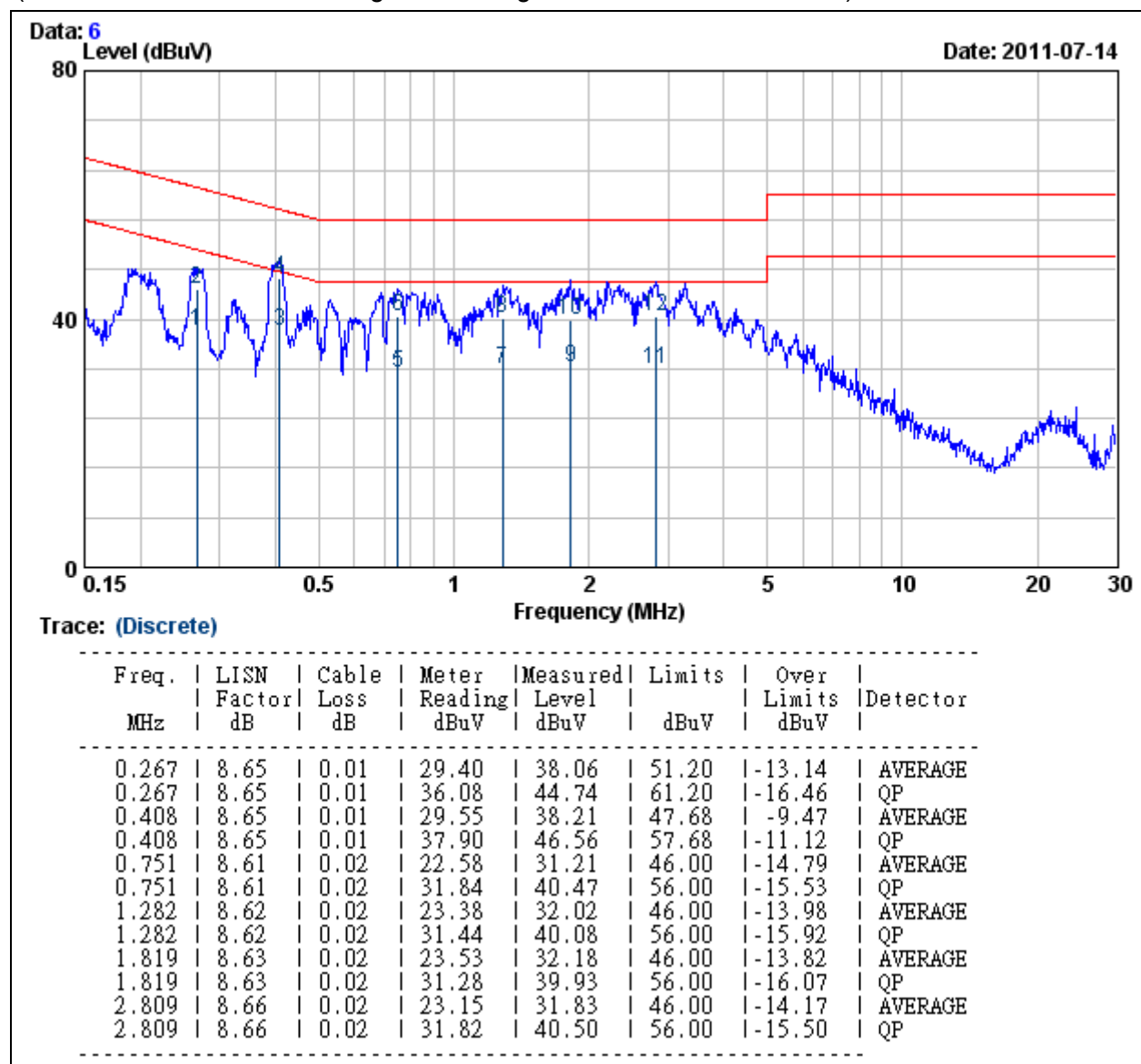
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB) + Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04112	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Line

(The chart below shows the highest readings taken from the final data.)



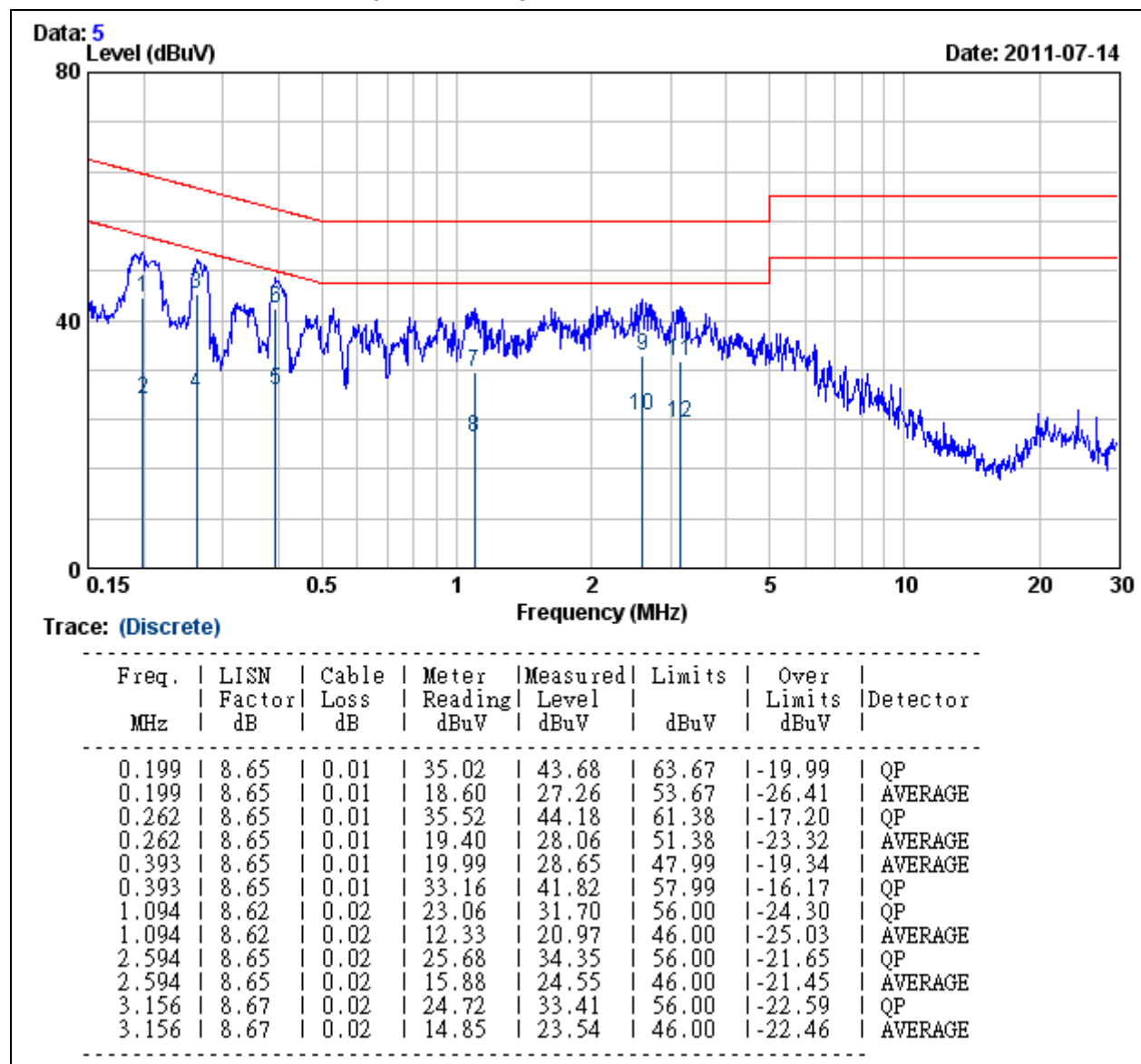
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04112	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Neutral

(The chart below shows the highest readings taken from the final data.)



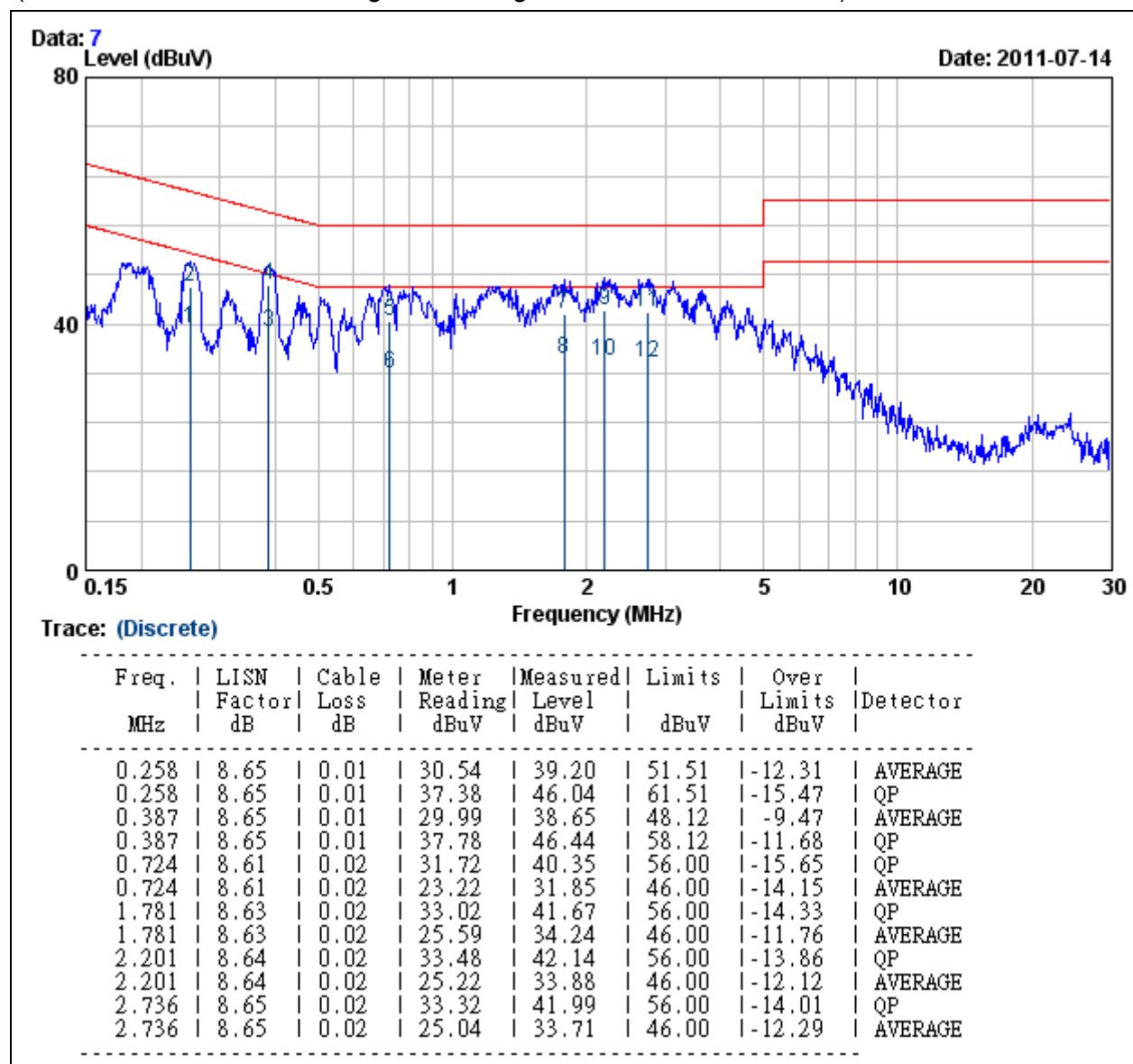
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB) + Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04124	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Line

(The chart below shows the highest readings taken from the final data.)



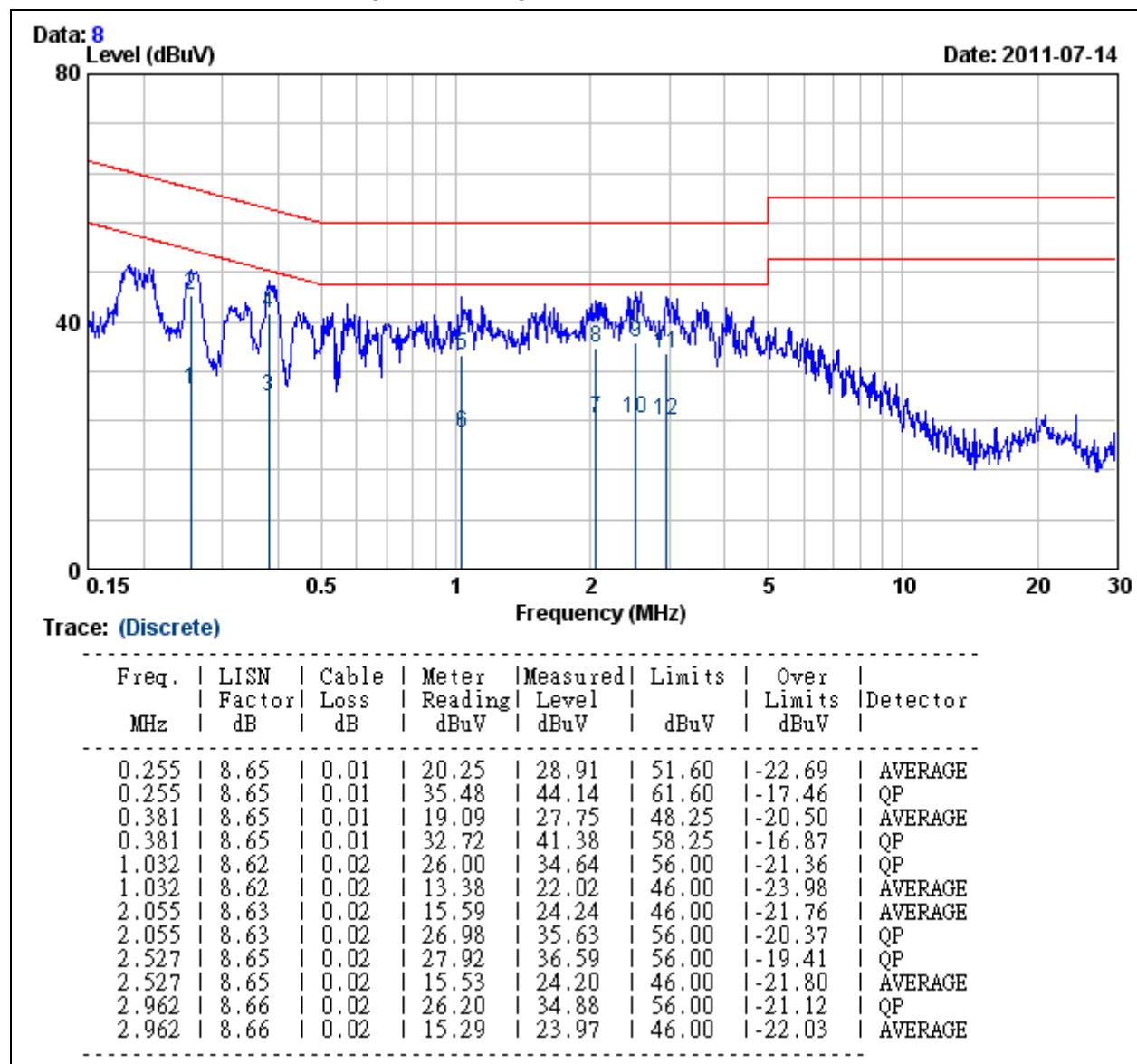
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04124	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Neutral

(The chart below shows the highest readings taken from the final data.)



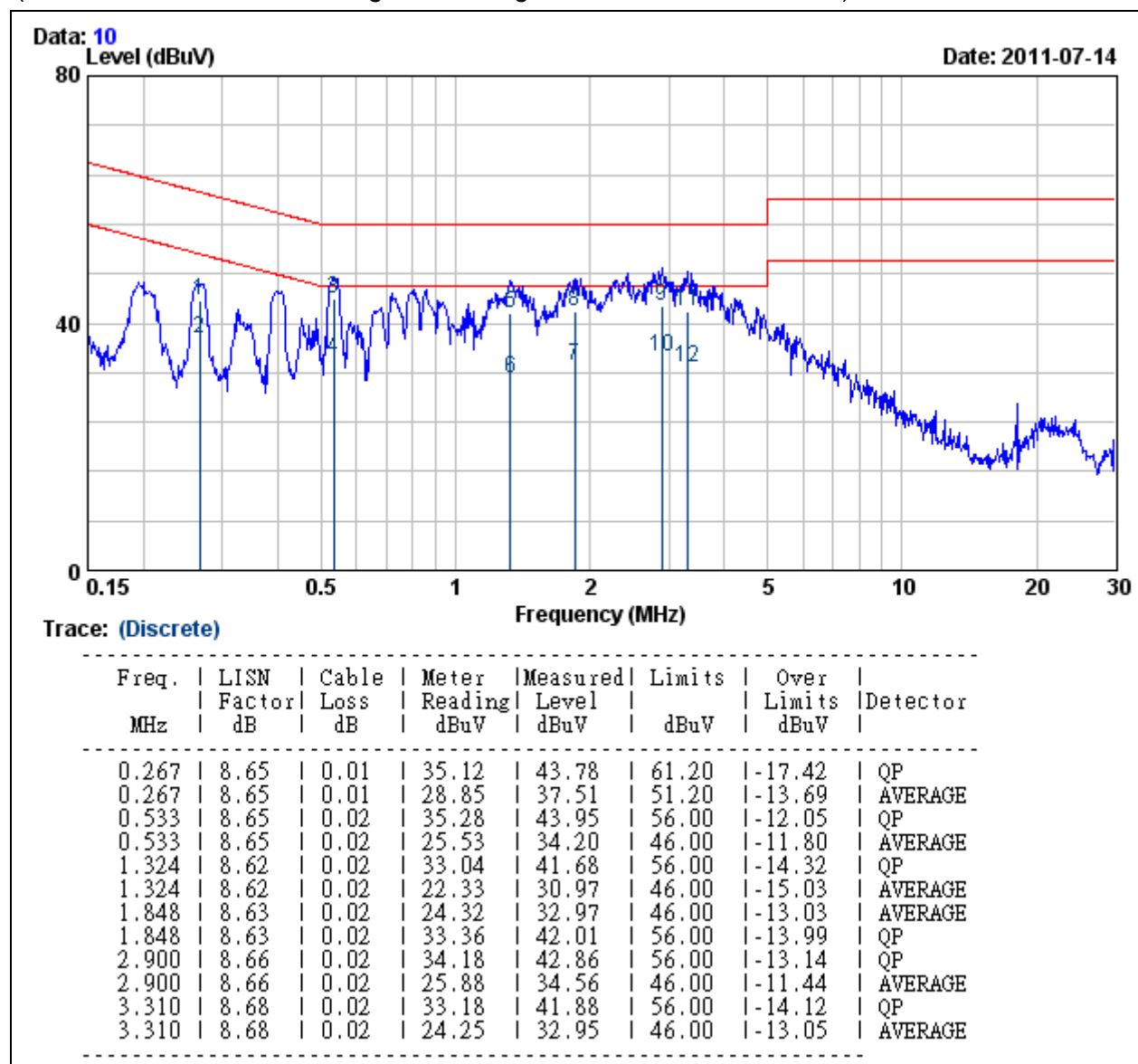
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04105	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Line

(The chart below shows the highest readings taken from the final data.)



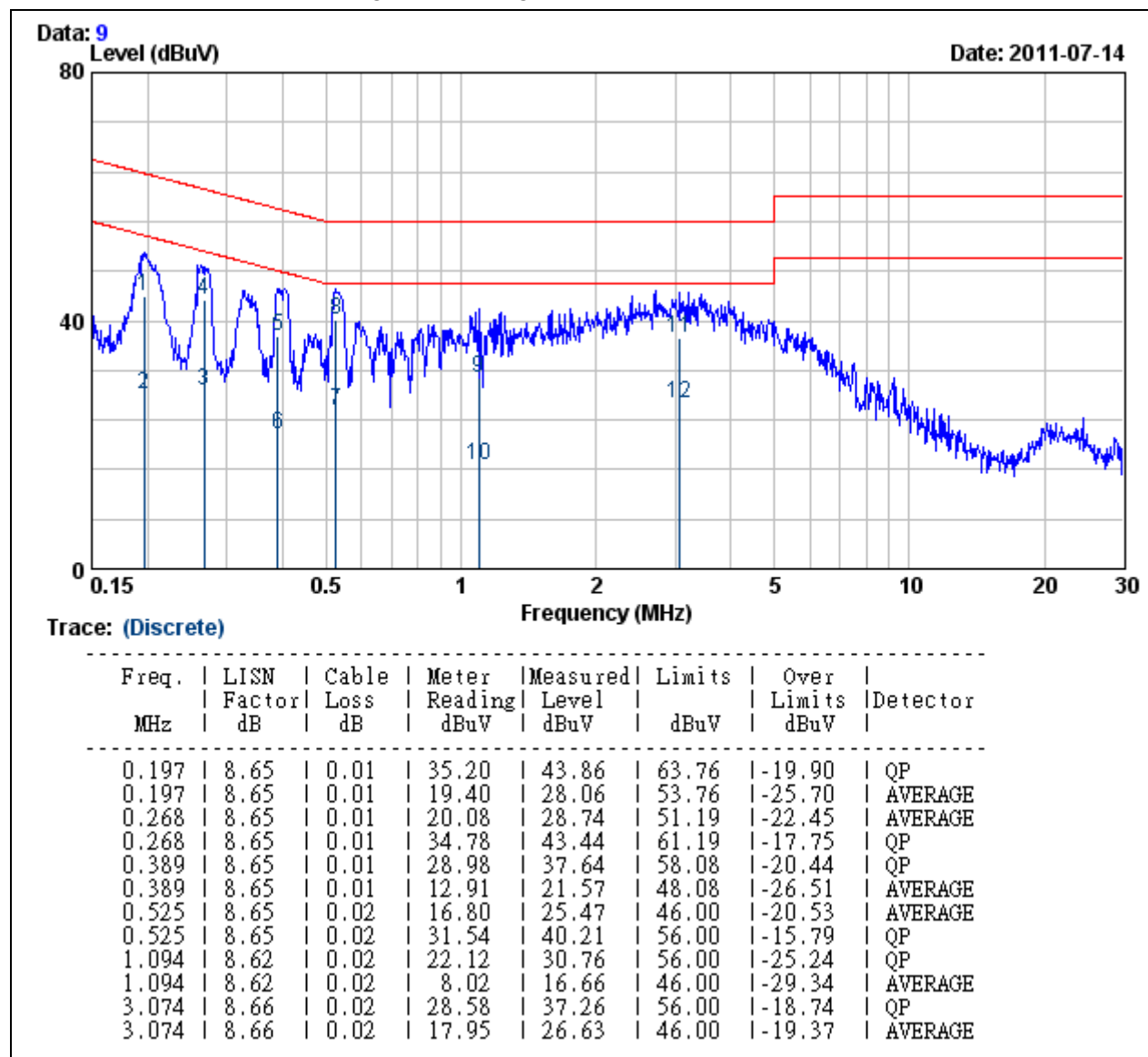
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04105	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Neutral

(The chart below shows the highest readings taken from the final data.)



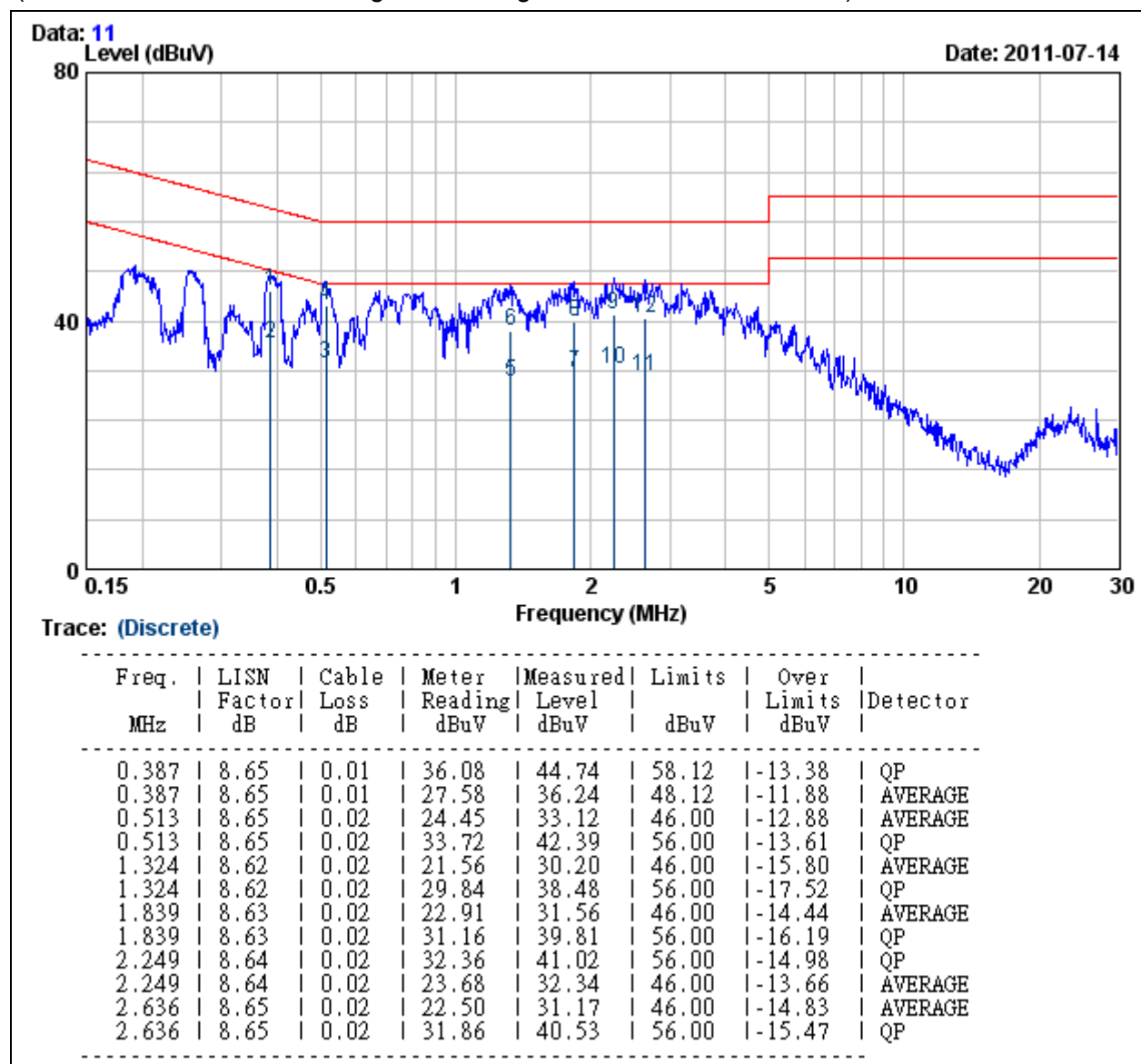
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04115	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Line

(The chart below shows the highest readings taken from the final data.)



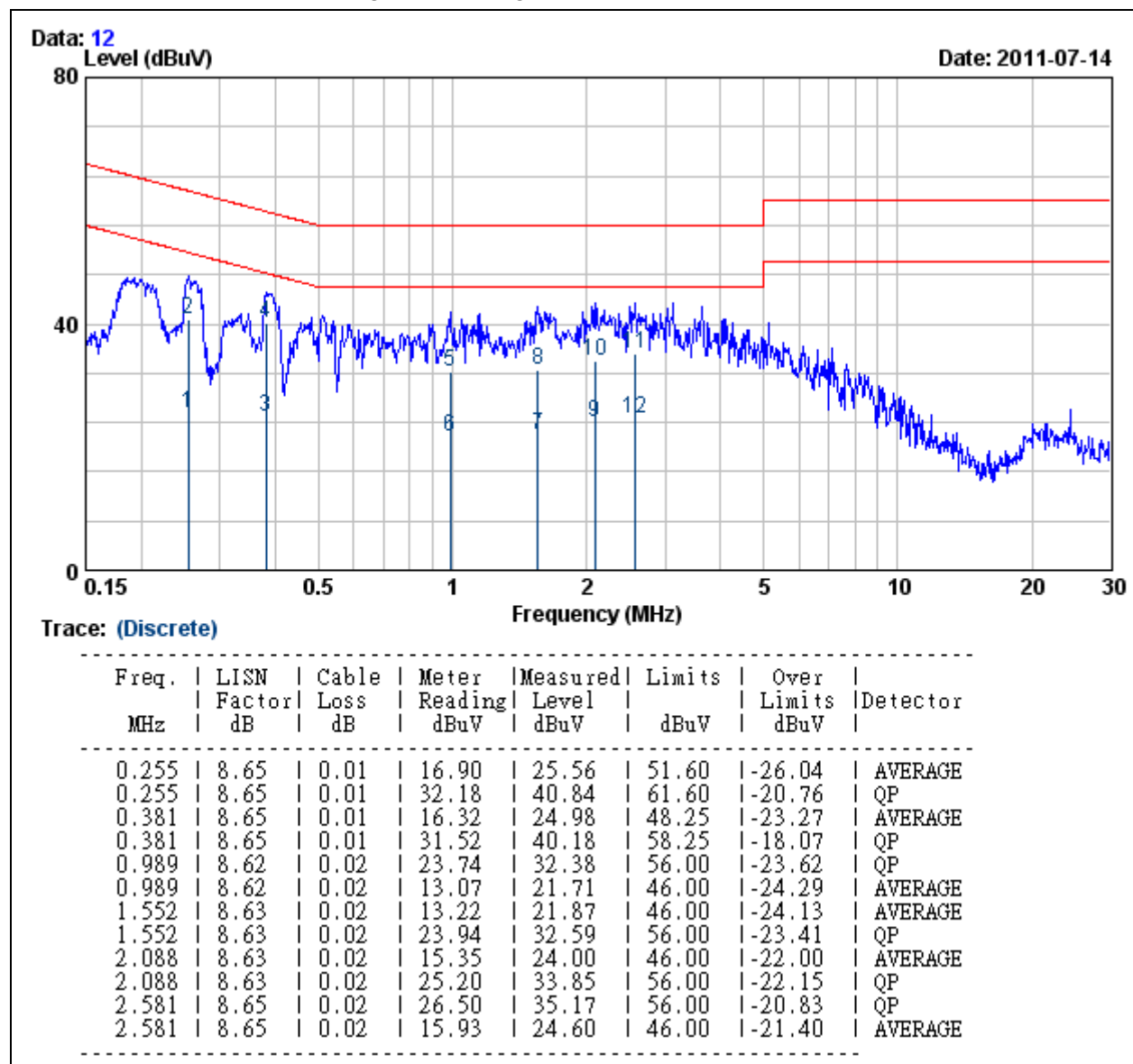
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04115	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Neutral

(The chart below shows the highest readings taken from the final data.)



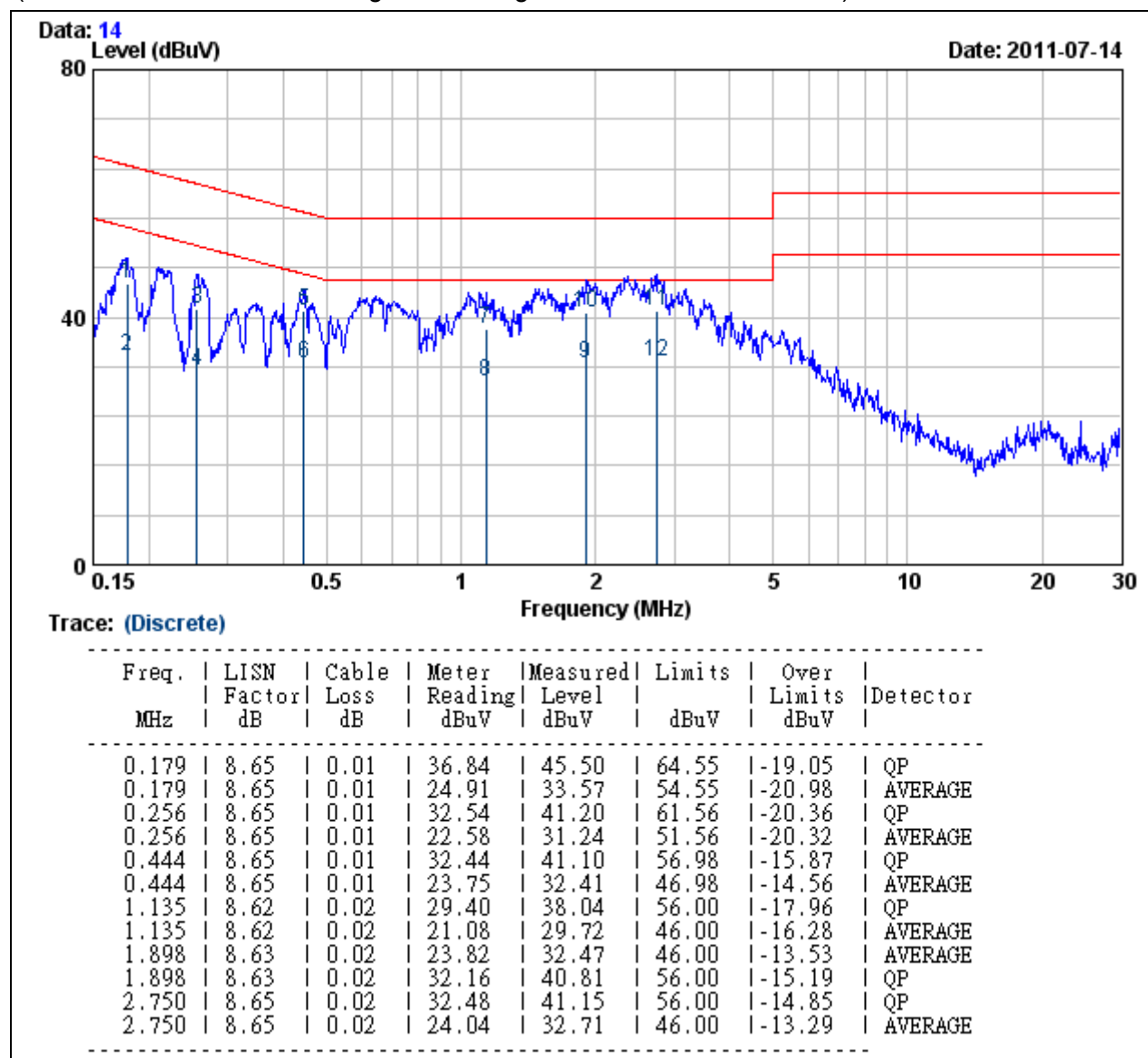
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04253	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Line

(The chart below shows the highest readings taken from the final data.)



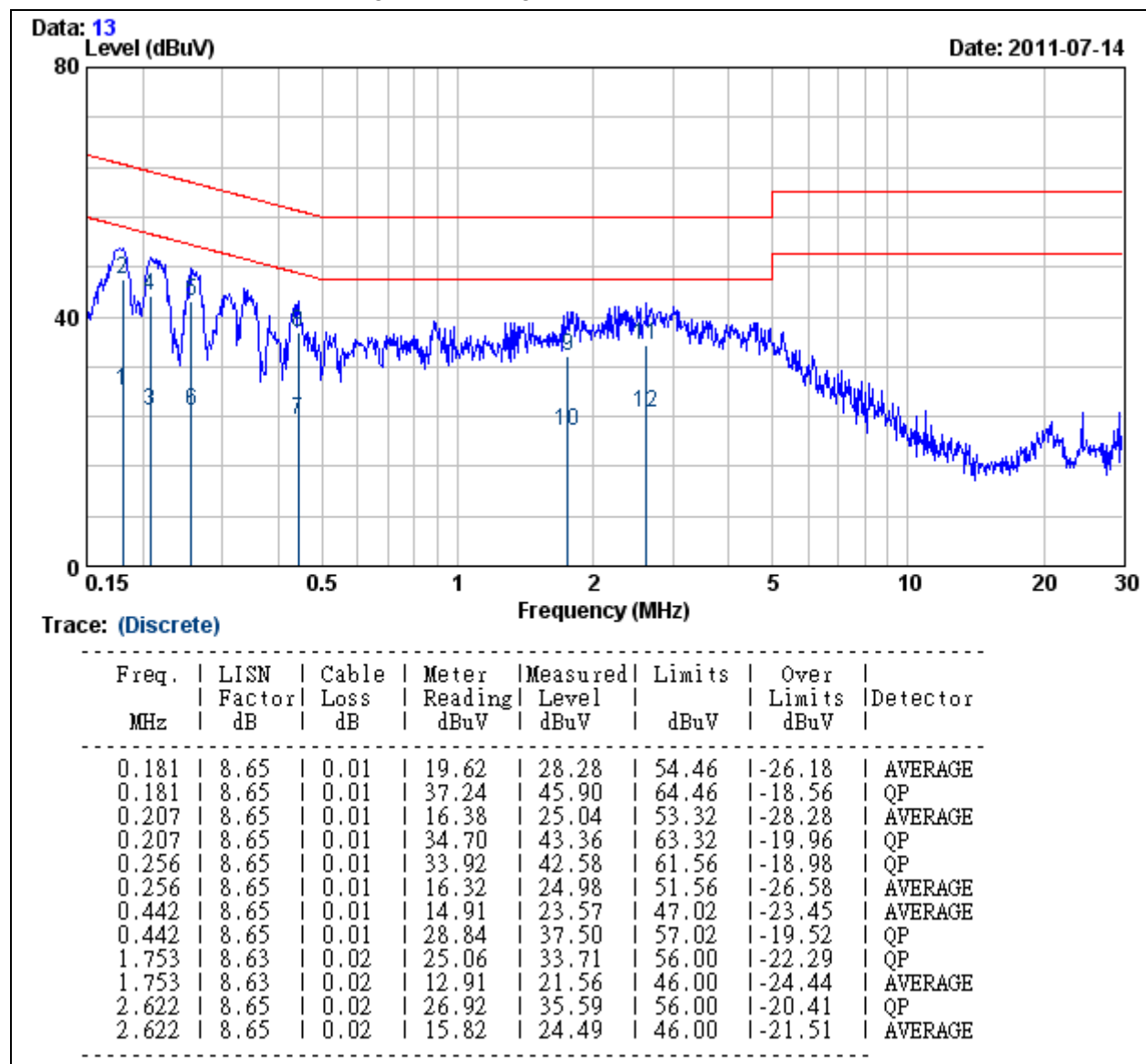
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04253	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Neutral

(The chart below shows the highest readings taken from the final data.)



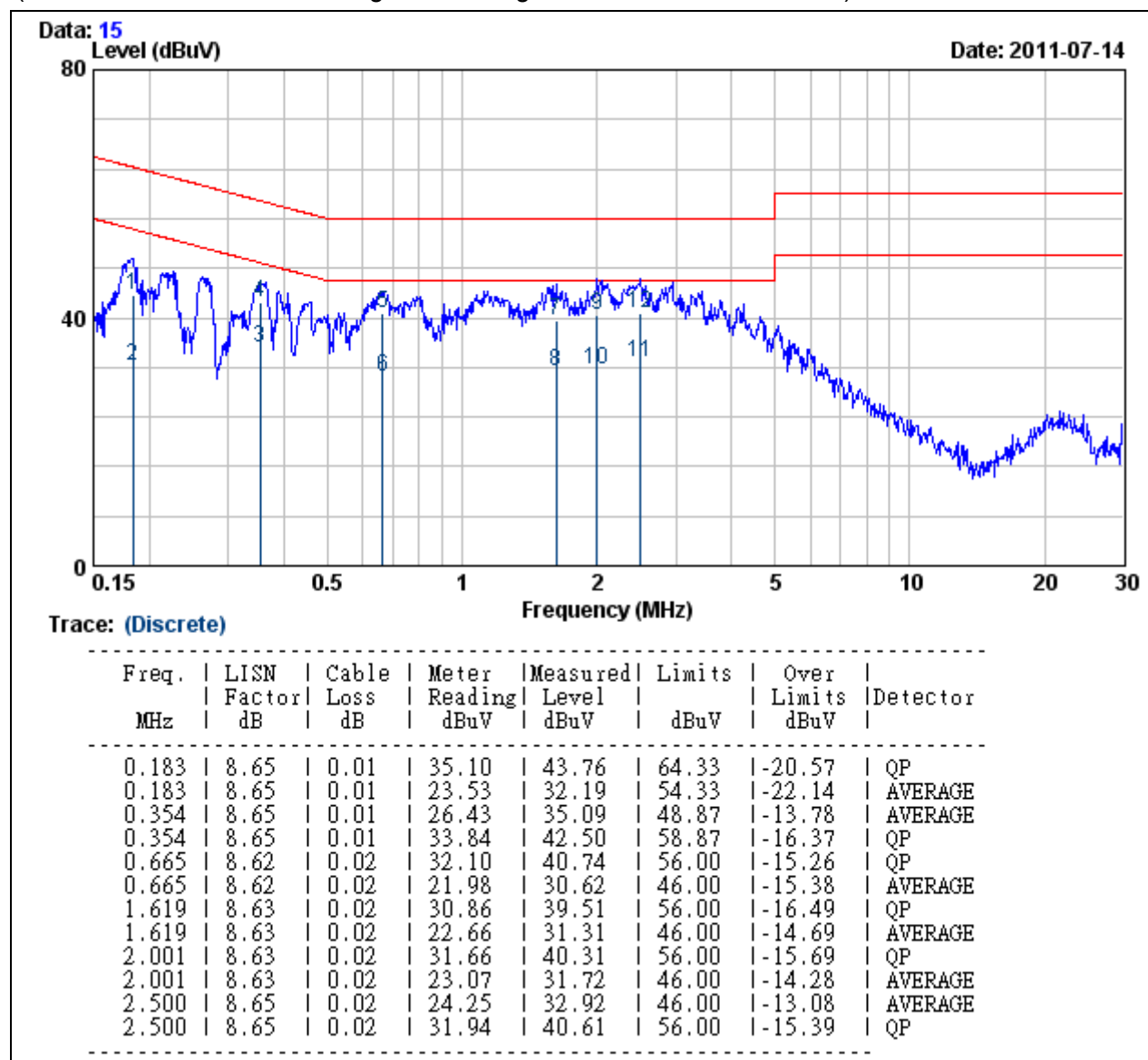
NOTE:

1. Measured Level (dBUV) = LISN Factor (dB) + Cable Loss (dB) + Meter Reading (dBUV)
2. Over Limit (dBUV) = Measured Level (dBUV) – Limits (dBUV)

Model No.	TMPM 04225	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Line

(The chart below shows the highest readings taken from the final data.)



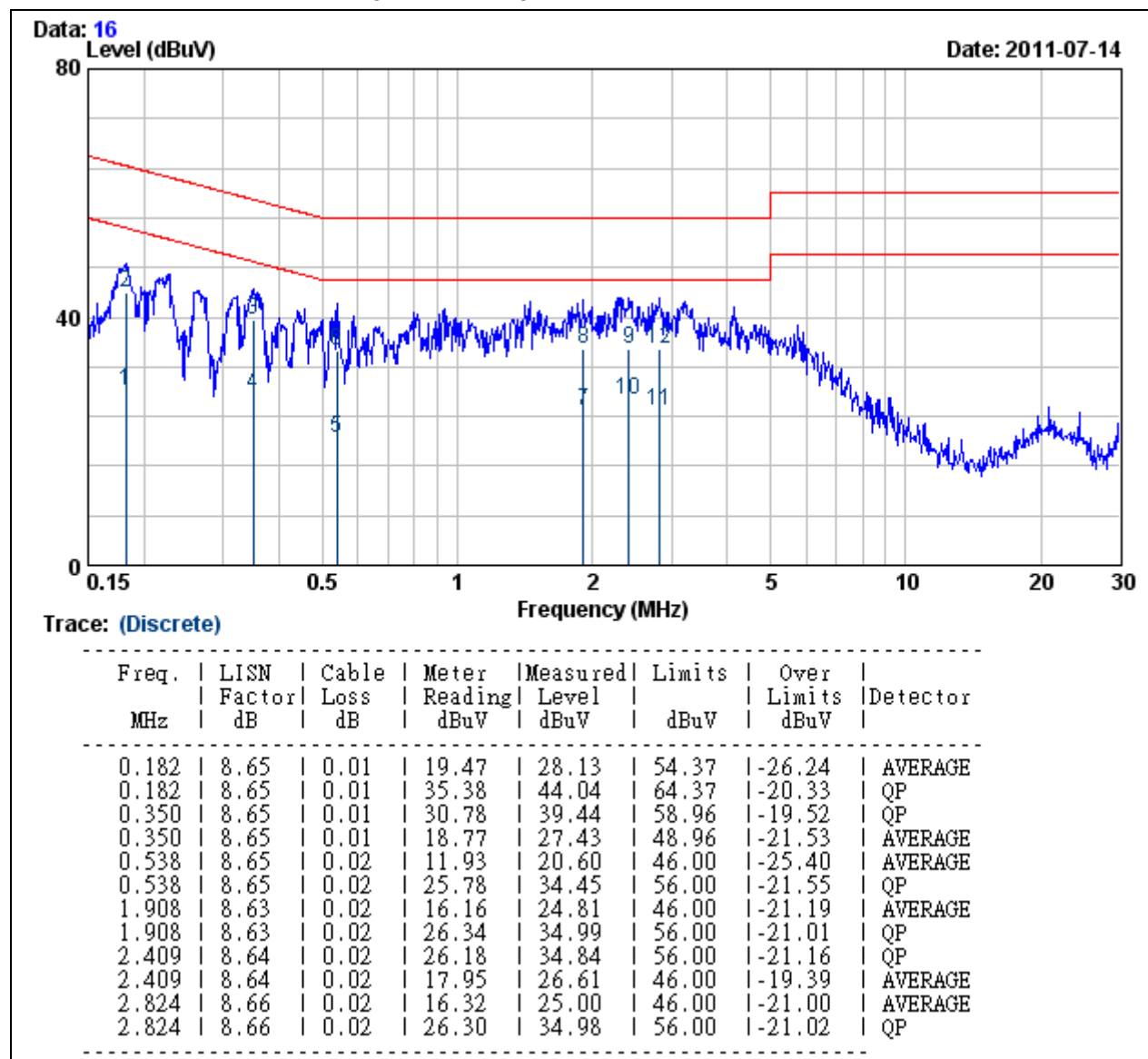
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04225	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Neutral

(The chart below shows the highest readings taken from the final data.)



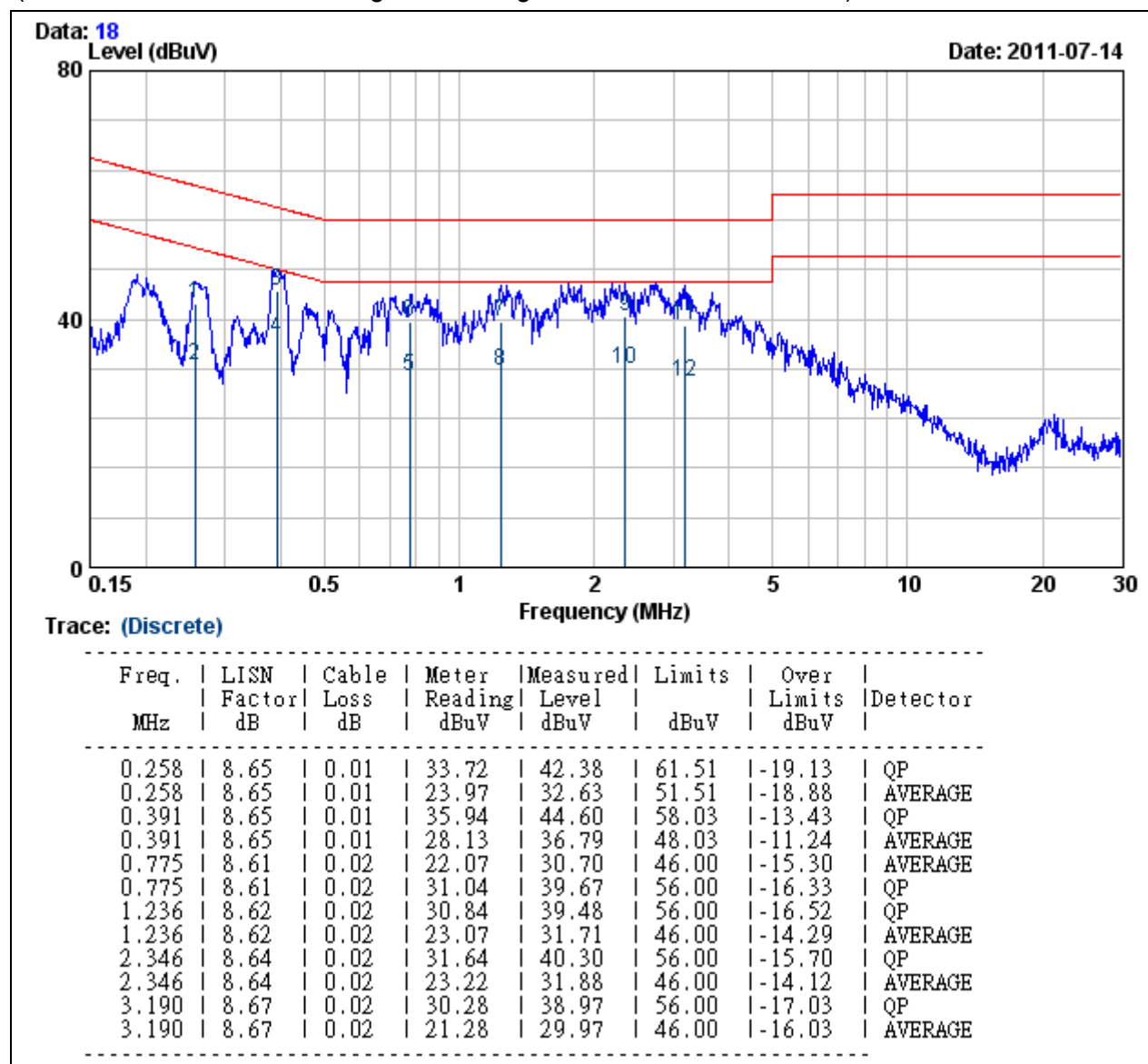
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04215	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Line

(The chart below shows the highest readings taken from the final data.)



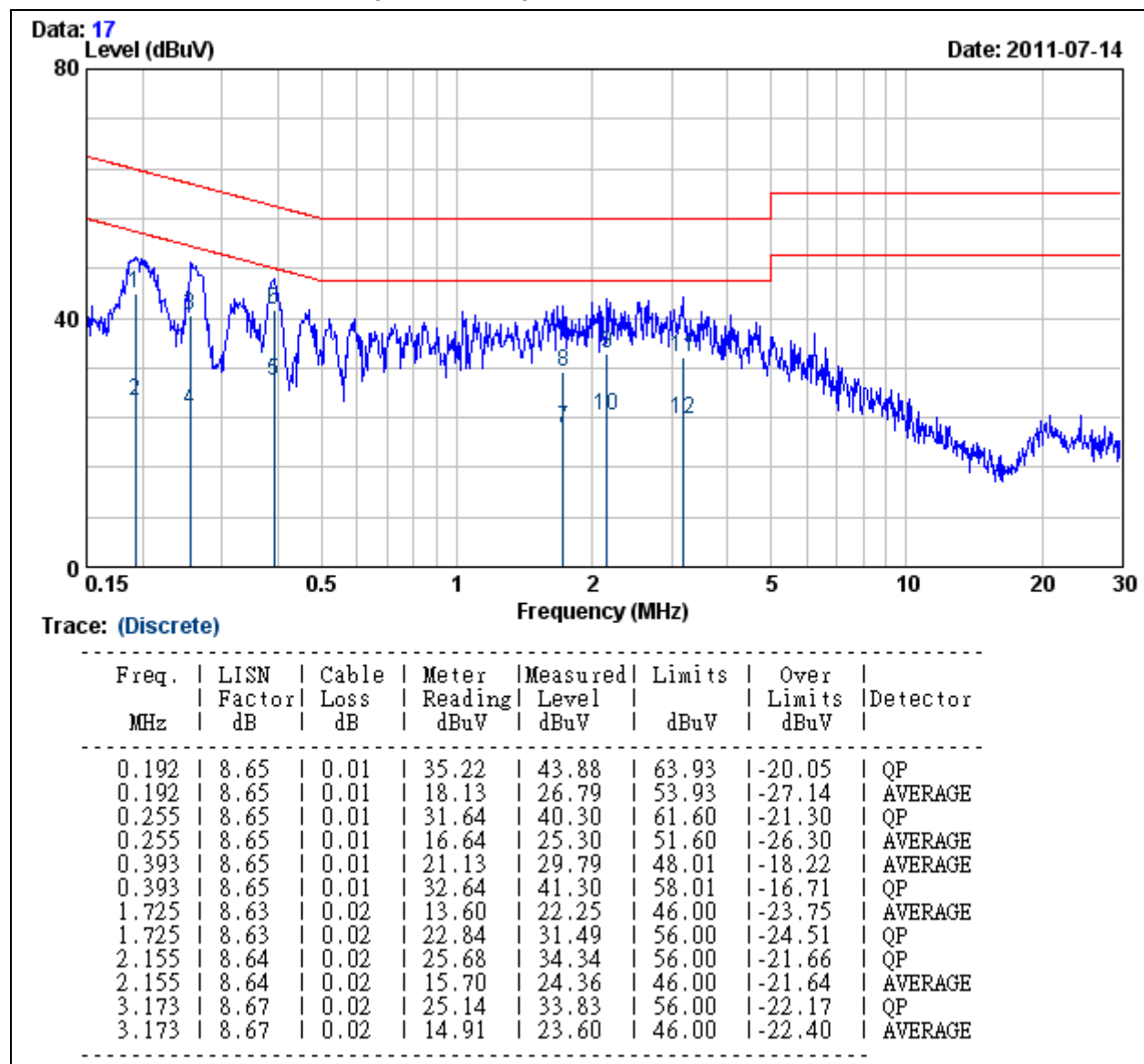
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04215	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Neutral

(The chart below shows the highest readings taken from the final data.)



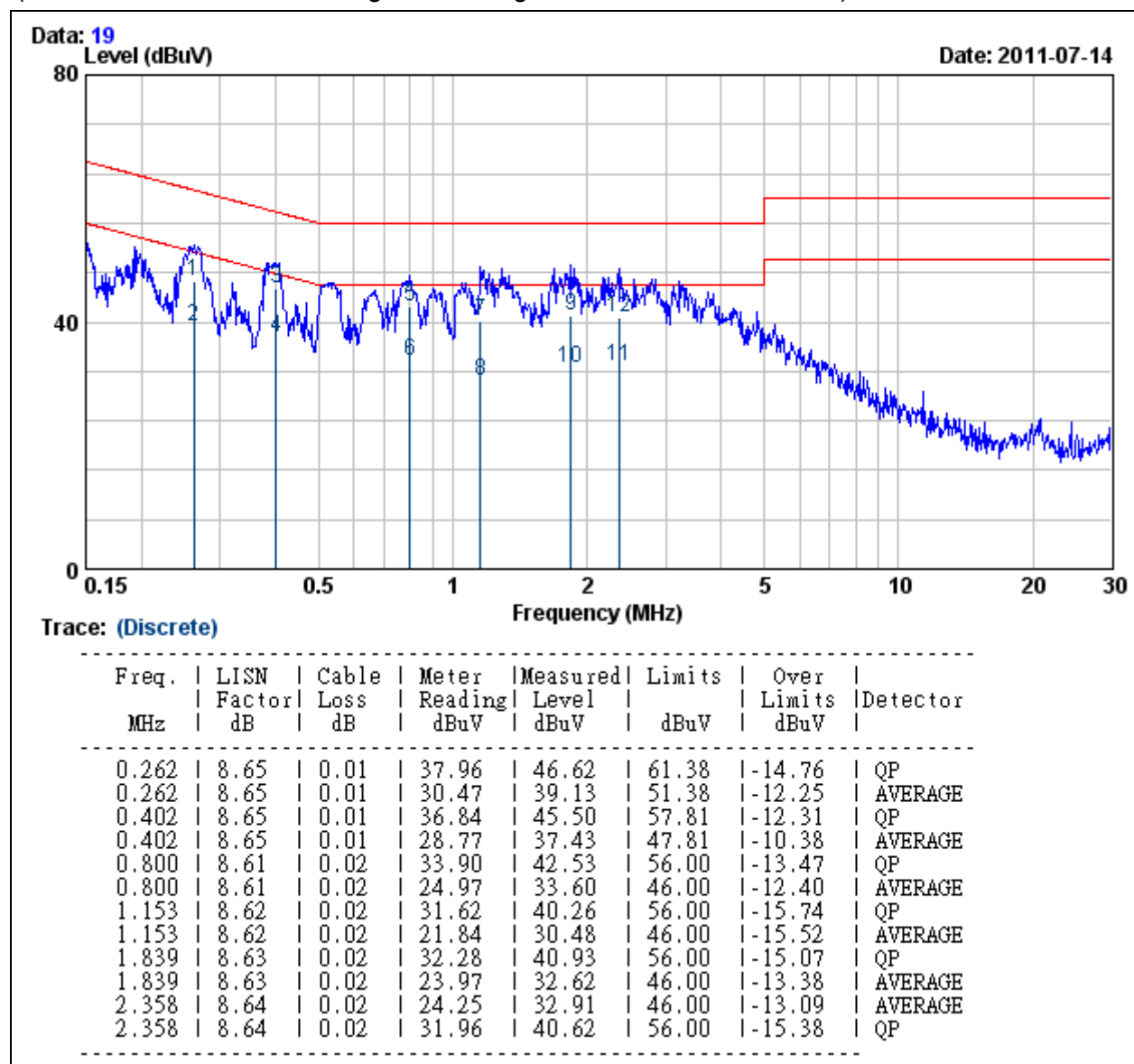
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB) + Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04225	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Line

(The chart below shows the highest readings taken from the final data.)



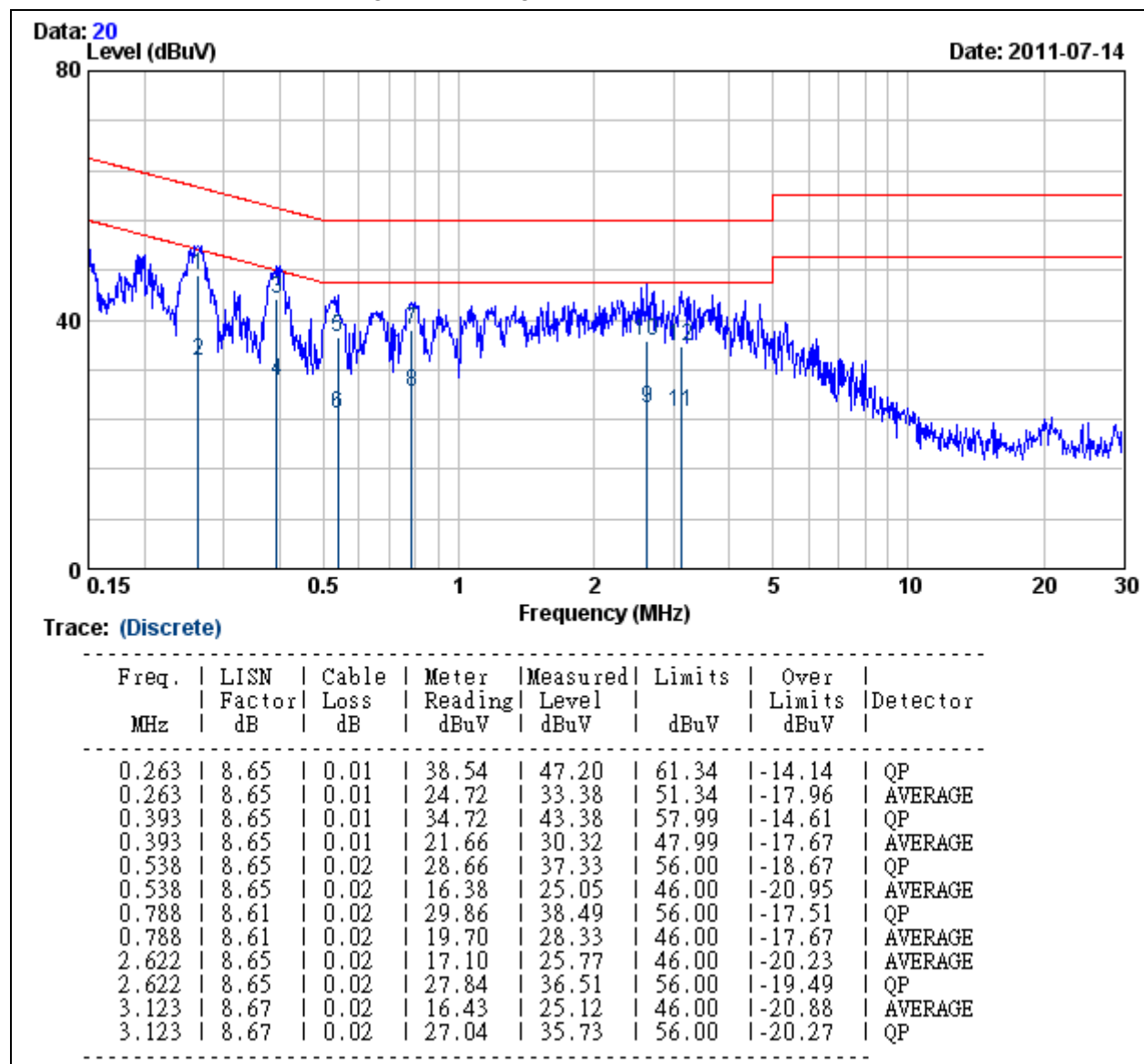
NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB)+ Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

Model No.	TMPM 04225	6dB Bandwidth	9 kHz
Environmental Conditions	25.9deg.C, 51% RH	Test Mode	Full Load
Tested by	Vision Chang		

Neutral

(The chart below shows the highest readings taken from the final data.)



NOTE:

1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB) + Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

7.2. CONDUCTED EMISSION MEASUREMENT AT ANALOGUE/DIGITAL DATA PORTS

7.2.1. LIMITS

For Class A Equipment

FREQUENCY (MHz)	dBuV	
	Quasi-peak	Average
0.15 - 0.5	79	66
0.50 - 30.0	73	60

Note: The limits decrease linearly with the logarithm of the frequency in the range 0.15 MHz to 0.5 MHz.

For Class B Equipment

FREQUENCY (MHz)	Voltage Limit (dBuV)		Current Limit (dBuA)	
	Quasi-peak	Average	Quasi-peak	Average
0.15 - 0.5	84 ~ 74	74 ~ 64	40 ~ 30	30 ~ 20
0.5 - 30.0	74	64	30	20

Note: The limits decrease linearly with the logarithm of the frequency in the range 0.15 MHz to 0.5 MHz.

7.2.2. TEST INSTRUMENTS

Conducted Emission room #1				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
L.I.S.N.	SCHWARZBECK	NNLK 8121	8121-308	MAR. 09, 2012
TEST RECEIVER	Rohde & Schwarz	ESCS 30	100348	JUL. 13, 2012
BNC COAXIAL CABLE	CCS	BNC50	11	OCT. 04, 2011
ISN	TESEO	ISN T800	24313	MAY. 03, 2012
Test S/W	e-3 (5.04211c) R&S (2.27)			

7.2.3. TEST PROCEDURE

Selecting ISN for unscreened cable or a current probe for screened cable to take measurement.

The port of the EUT was connected to the remote side support equipment through the ISN/Current Probe and communication in normal condition.

Making a overall range scan by using the test receiver controlled by controller and record at least six highest emissions for showing in the test report.

Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.

In case of measuring on the screened cable, the current limit shall be applied; otherwise the voltage limit should be applied.

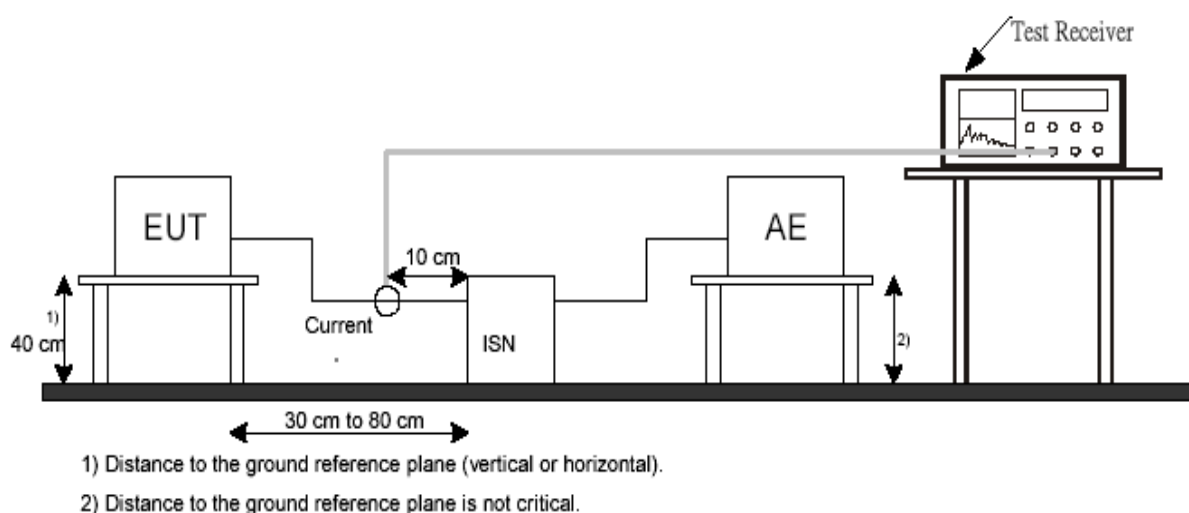
The following test mode was scanned during the preliminary test:

N/A

After the preliminary scan, we found the following test mode(s) producing the highest emission level and test data of the worst case was recorded.

N/A

7.2.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

7.2.5. DATA SAMPLE

Freq. (MHz)	Reading (dBuV)	Factor (dB)	Result (dBuV)	Limit (dBuV)	Margin (dB)	Detector (P/Q/A)
x.xx	62.95	0.55	63.50	84	-20.50	Q

Freq. = Emission frequency in MHz
Reading = Uncorrected Analyzer/Receiver reading
Factor = Insertion loss of LISN + Cable Loss
Result = Reading + Factor
Limit = Limit stated in standard
Margin = Reading in reference to limit
P = Peak Reading
Q = Quasi-peak Reading
A = Average Reading

Calculation Formula

Margin (dB) = Result (dBuV) – Limit (dBuV)

7.2.6. TEST RESULTS

Note: No applicable, the EUT doesn't have LAN Port or Modem port.

7.3. RADIATED EMISSION MEASUREMENT

7.3.1. LIMITS

Below 1GHz

FREQUENCY (MHz)	dBuV/m (At 10m)	
	Class A	Class B
30 ~ 230	40	30
230 ~ 1000	47	37

Note: The lower limit shall apply at the transition frequencies.

Above 1GHz

FREQUENCY (MHz)	Class A (dBuV/m) (At 3m)		Class B (dBuV/m) (At 3m)	
	Average	Peak	Average	Peak
1000 ~ 3000	56	76	50	70
3000 ~ 6000	60	80	54	74

Note: The lower limit shall apply at the transition frequencies.

According to EN55032:2012+AC:2013, the measurement frequency range shown in the following table:

Highest frequency generated or used within the EUT or on which the EUT operates or tunes (MHz)	Upper frequency of measurement range (MHz)
Less than 108	1000
108-500	2000
500-1000	5000
Above 1000	5 times of the highest frequency or 6GHz, whichever is less

7.3.2. TEST INSTRUMENTS

Open Area Test Site # 7				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
TEST RECEIVER	Rohde & Schwarz	ESCS 30	100343	DEC. 06, 2011
TYPE N COAXIAL CABLE	SUHNER	RG_214_U/2X	7	NOV. 24, 2011
BILOG ANTENNA	Sunol sciences	JB1	A013105-1	OCT. 07, 2011
Test Software	EMI e-3 / AUDIX (5.04211c)			
Above 1GHz Used				
RF Cable	SUHNER	SUCOFLEX104PEA	20520/4PEA	NOV. 10, 2011
Horn Antenna	Com-Power	AH-118	071032	DEC. 27, 2011
Spectrum Analyzer	R&S	FSEK 30	835253/002	JUL. 14, 2012
Pre-Amplifier	MITEQ	AFS44-00108650-42-10P-44	1205908	NOV. 23, 2011
Turn Table	Yo Chen	001	-----	N.C.R.
Antenna Tower	AR	TP1000A	309874	N.C.R.
Controller	CT	SC101	-----	N.C.R.
RF Swicth	E-INSTRUMENT TELH LTD	ERS-180A	EC1204141	N.C.R
Test Software	e-3 (5.04303e)			

Note:

1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.
2. N.C.R. = No Calibration Request.

7.3.3. TEST PROCEDURE

Procedure of Preliminary Test

The equipment was set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a wooden turntable with a height of 0.8 meters is used which is placed on the ground plane. When the EUT is a floor standing equipment, it is placed on the ground plane which has a 15 cm non-conductive covering to insulate the EUT from the ground plane.

Support equipment, if needed, was placed as per EN 55032.

All I/O cables were positioned to simulate typical usage as per EN 55032.

The antenna was placed at 10 meter away from the EUT as stated in per EN 55032. The antenna connected to the Spectrum Analyzer via a cable and at times a pre-amplifier would be used.

The Analyzer / Receiver quickly scanned from 30MHz to 1000MHz. The EUT test program was started. Emissions were scanned and measured rotating the EUT to 360 degrees and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.

The test mode(s) described in Item 4.1 were scanned during the preliminary test:

After the preliminary scan, we found the test mode described in Item 4.1 producing the highest emission level.

The EUT and cable configuration, antenna position, polarization and turntable position of the above highest emission level were recorded for the final test.

Procedure of Final Test

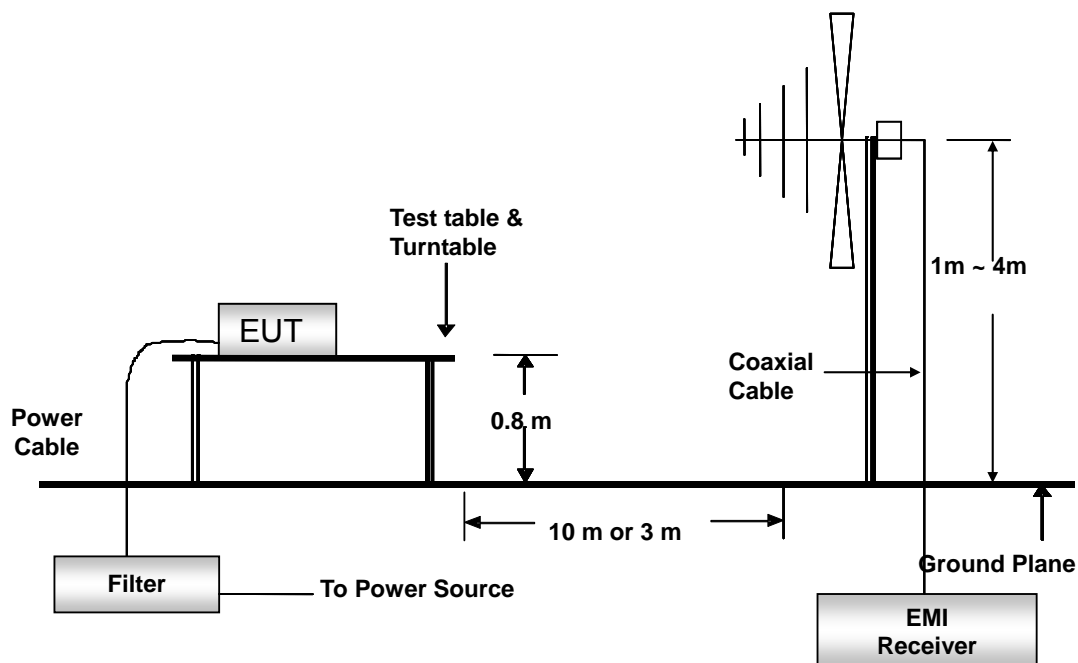
EUT and support equipment were set up on the turntable as per the configuration with highest emission level in the preliminary test.

The Analyzer / Receiver scanned from 30MHz to 1000MHz. Emissions were scanned and measured rotating the EUT to 360 degrees, varying cable placement and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.

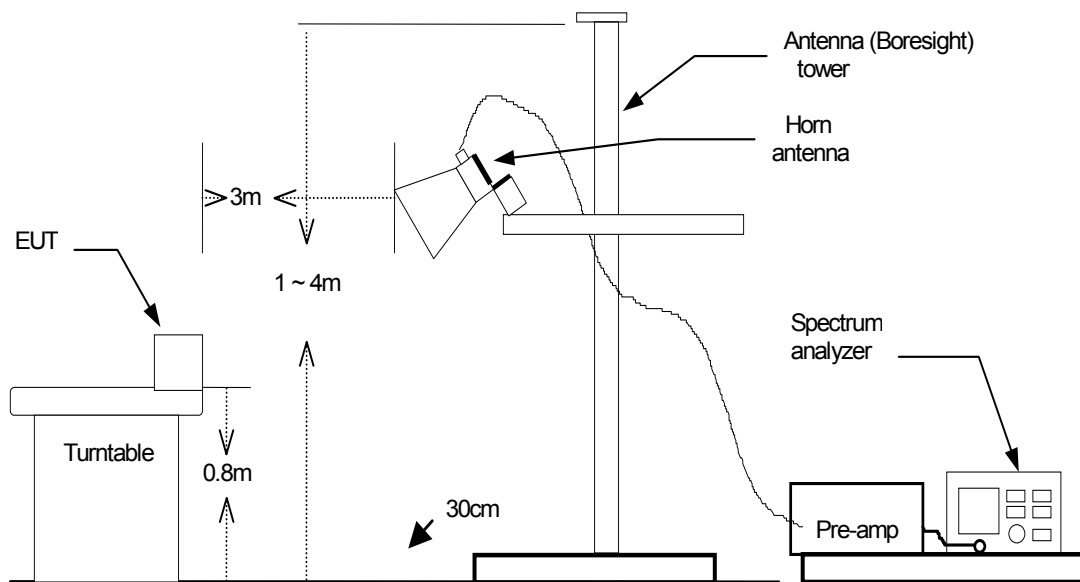
Recorded at least the six highest emissions. Emission frequency, amplitude, antenna position, polarization and turntable position were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit and only Q.P. reading is presented.

The test data of the worst-case condition(s) was recorded.

7.3.4. TEST SETUP



Above 1 GHz



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

7.3.5. DATA SAMPLE

Freq. (MHz)	Reading (dBuV/m)	Factor (dB)	Result (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Detector (P/Q)	Pol. (H/V)
x.xx	14.0	12.2	26.2	30	-3.8	Q	H

Freq. = Emission frequency in MHz
Reading = Uncorrected Analyzer/Receiver reading
Factor = Antenna Factor + Cable Loss - Amplifier Gain
Result = Reading + Factor
Limit = Limit stated in standard
Margin = Reading in reference to limit
P = Peak Reading
Q = Quasi-peak Reading
H = Antenna Polarization: Horizontal
V = Antenna Polarization: Vertical

Calculation Formula

Margin (dB) = Result (dBuV/m) – Limit (dBuV/m)

Above 1GHz

Freq.	Reading	AF	C loss	Pre-amp	Filter	Level	Limit	Margin	Mark
(MHz)	(dBμV)	(dBμV)	(dB)	(dB)	(dB)	(dBμV/m)	(dBμV/m)	(dB)	(P/Q/A)
XXXX. XX	56.00	25.14	2.07	41.77	0.72	42.16	70.00	-27.84	P

Freq. = Emission frequency in MHz
Reading = Uncorrected Analyzer/Receiver reading
AF = Antenna Factor
C loss = Insertion loss of cable
Pre-amp = Pre-amplifier Gain
Filter = Insertion loss of filter
Level = Reading+AF+C loss-Pre-amp+Filter
Limit = Limit stated in standard
Margin = Reading in reference to limit
Mark: P = Peak Reading
Q = Quasi-peak Reading
A = Average Reading

Calculation Formula

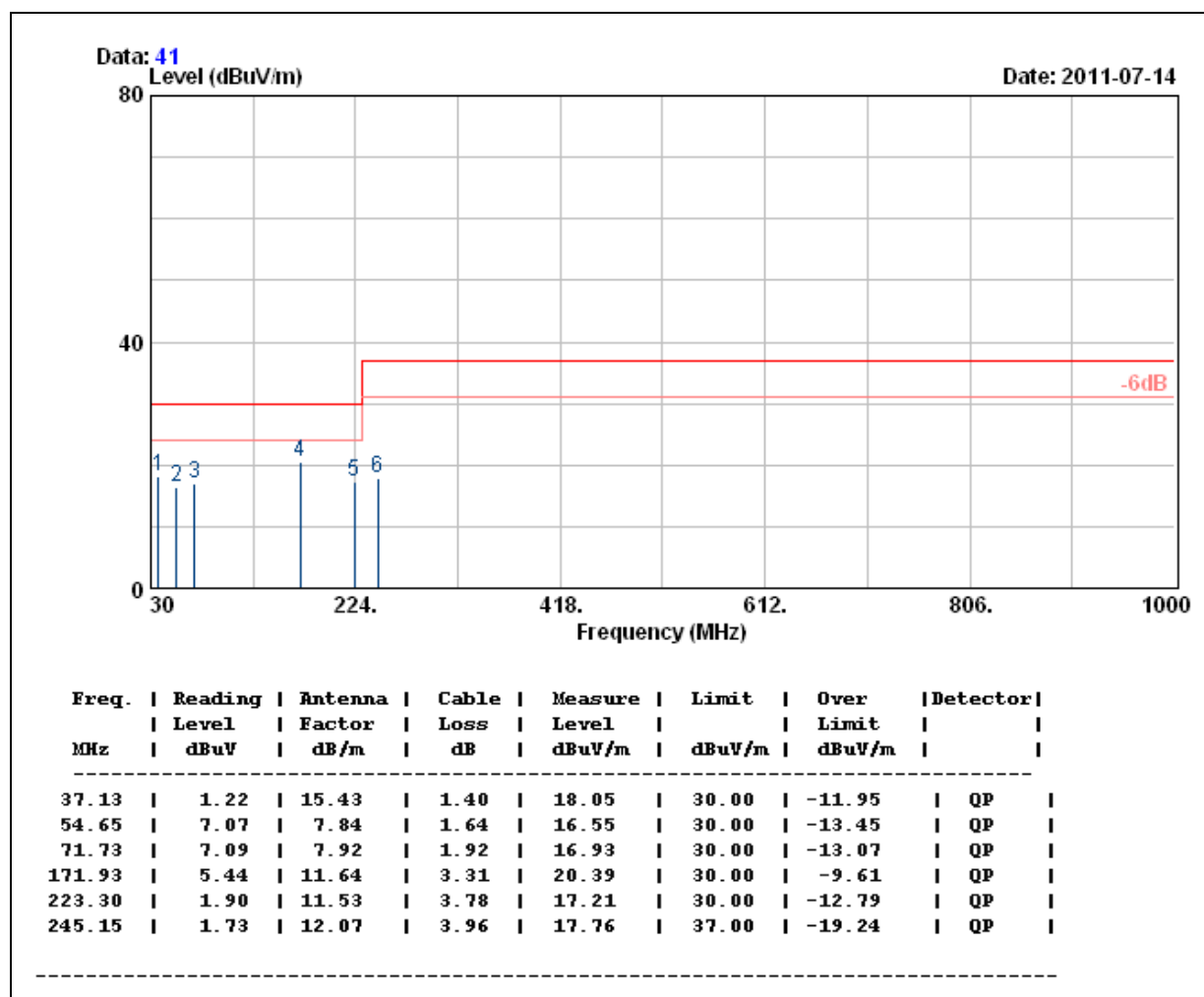
Margin (dB) =Level (dBuV/m) – Limit (dBuV/m)

7.3.6. TEST RESULTS

Below 1GHz

Model No.	TMPM 04103	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

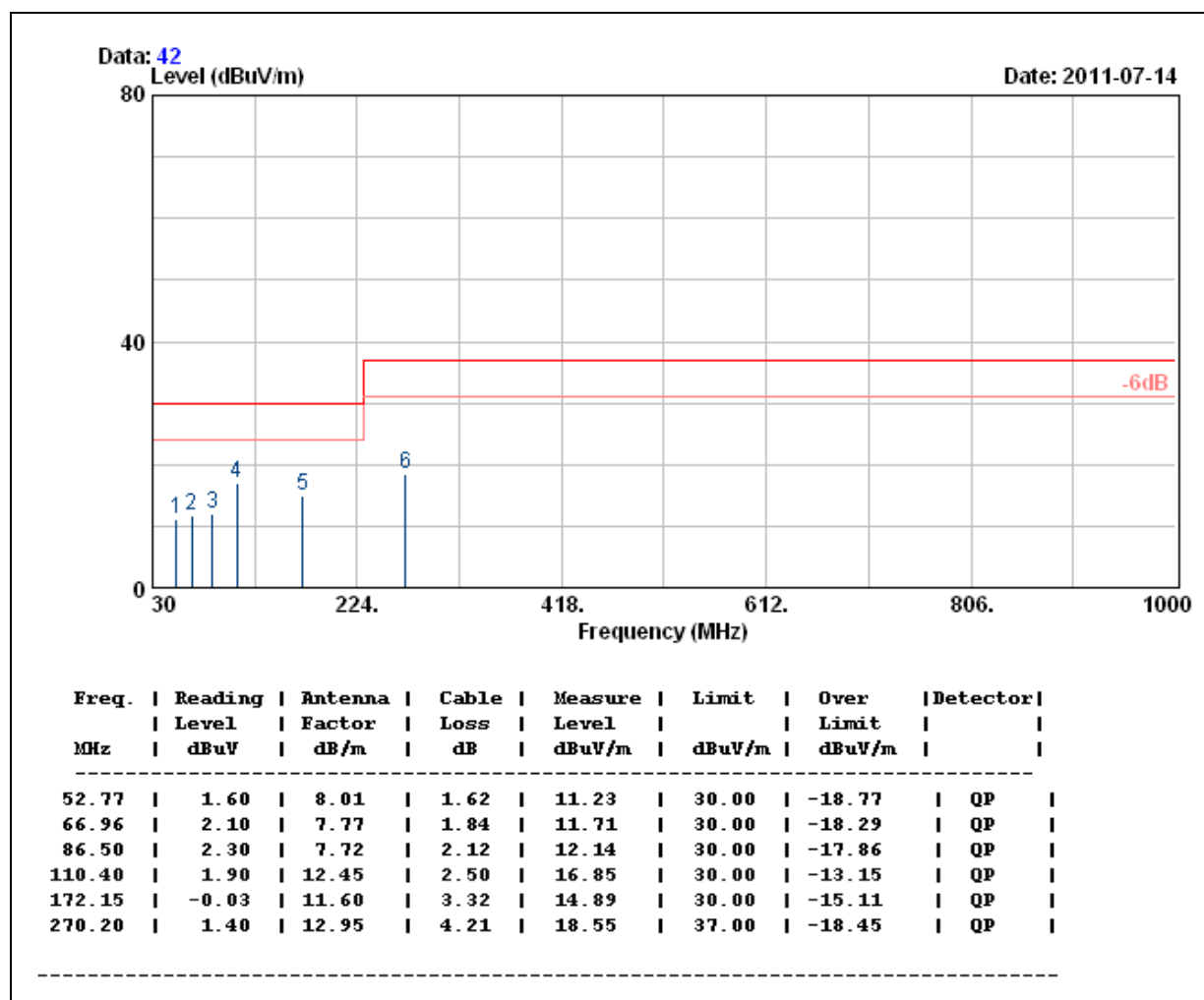


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04103	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Horizontal	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

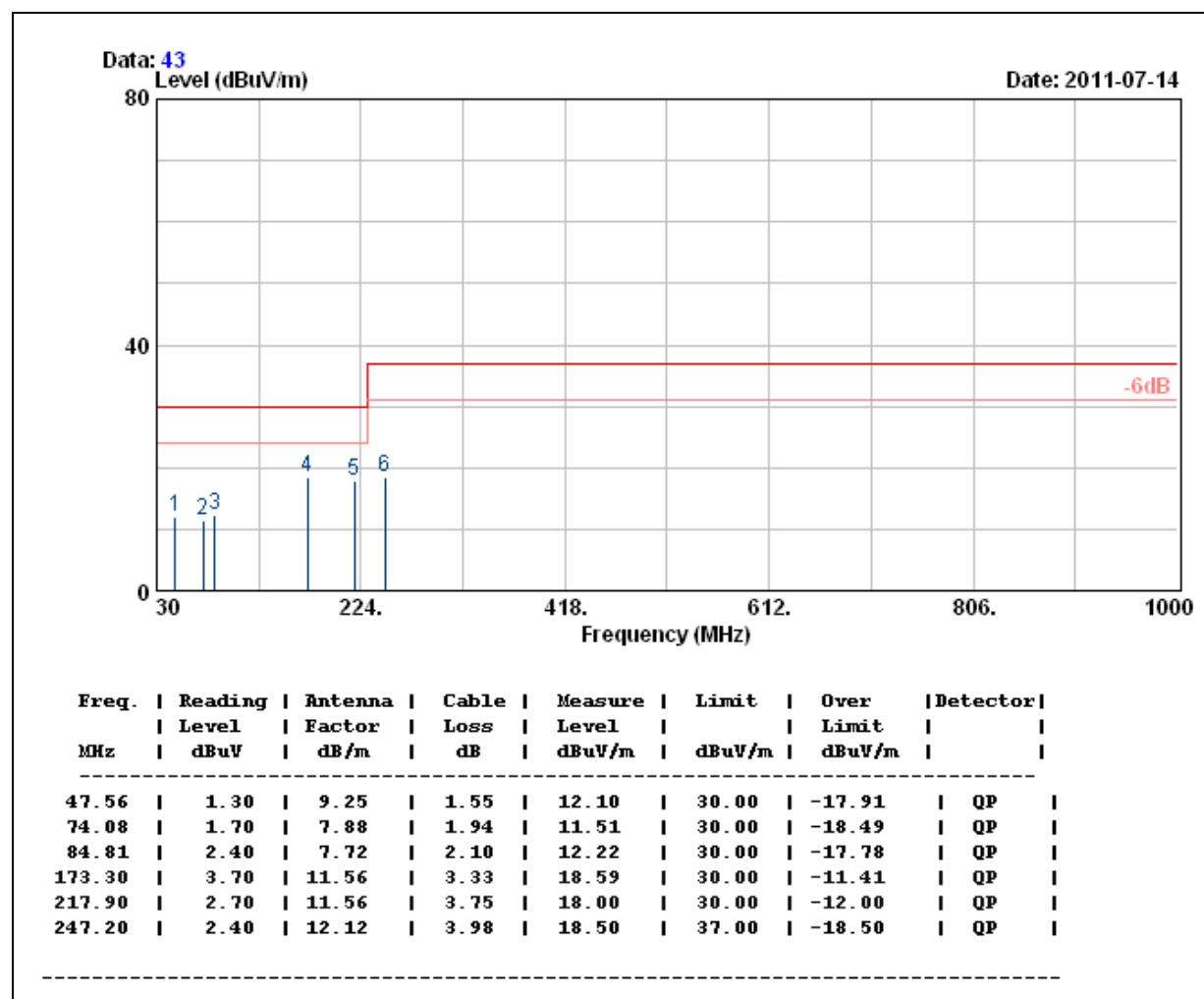


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04105	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

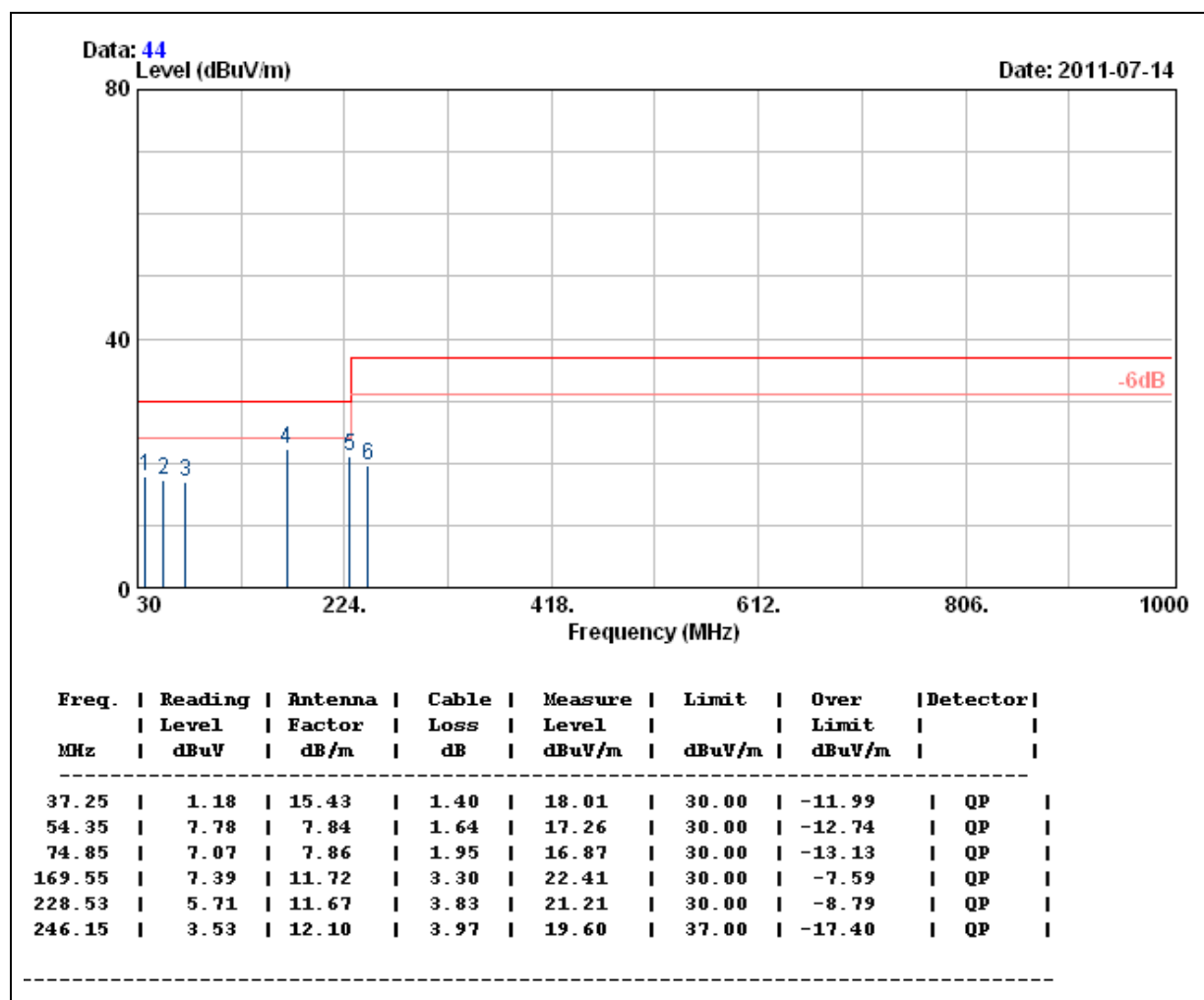


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04105	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Horizontal	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

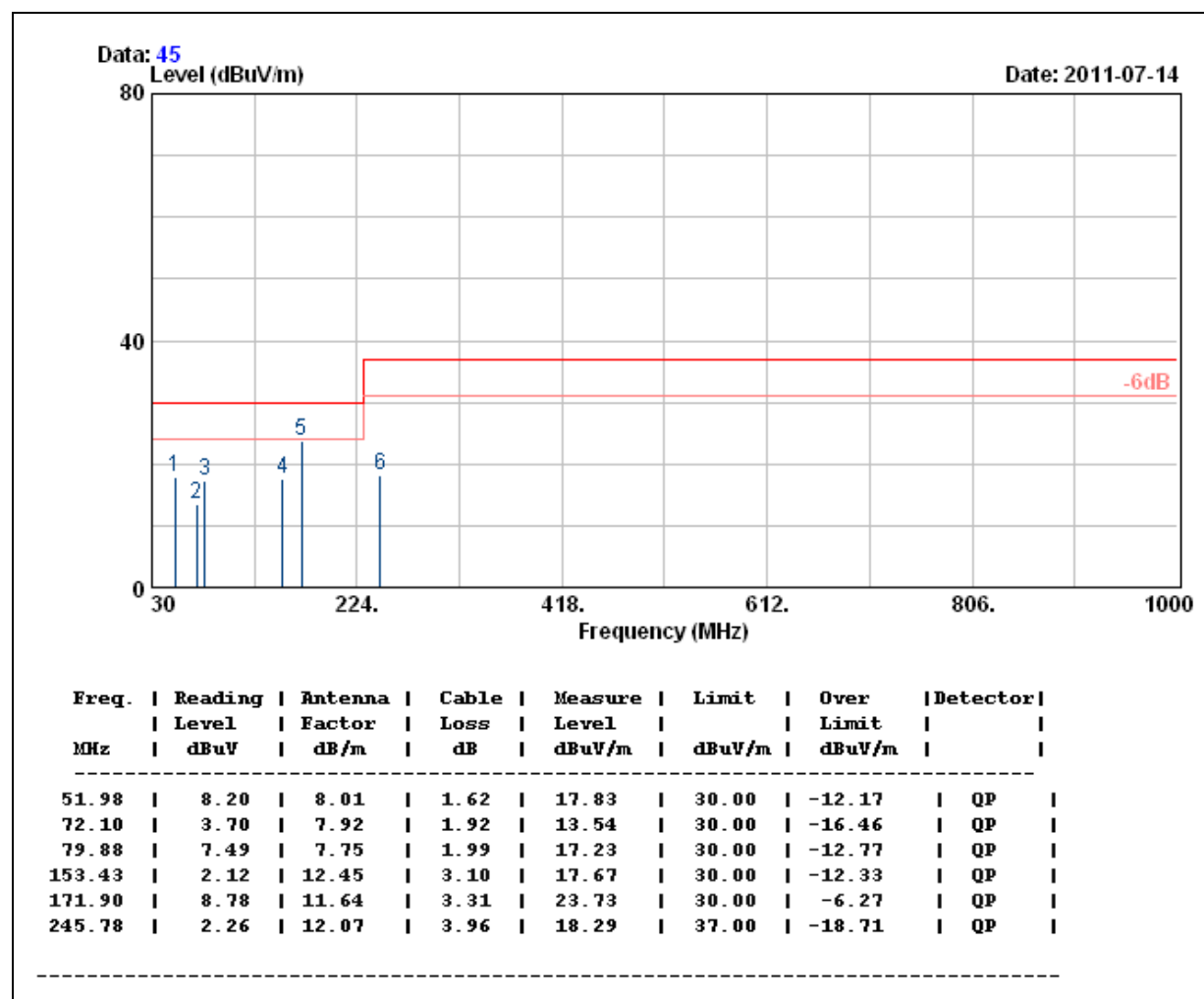


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04109	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

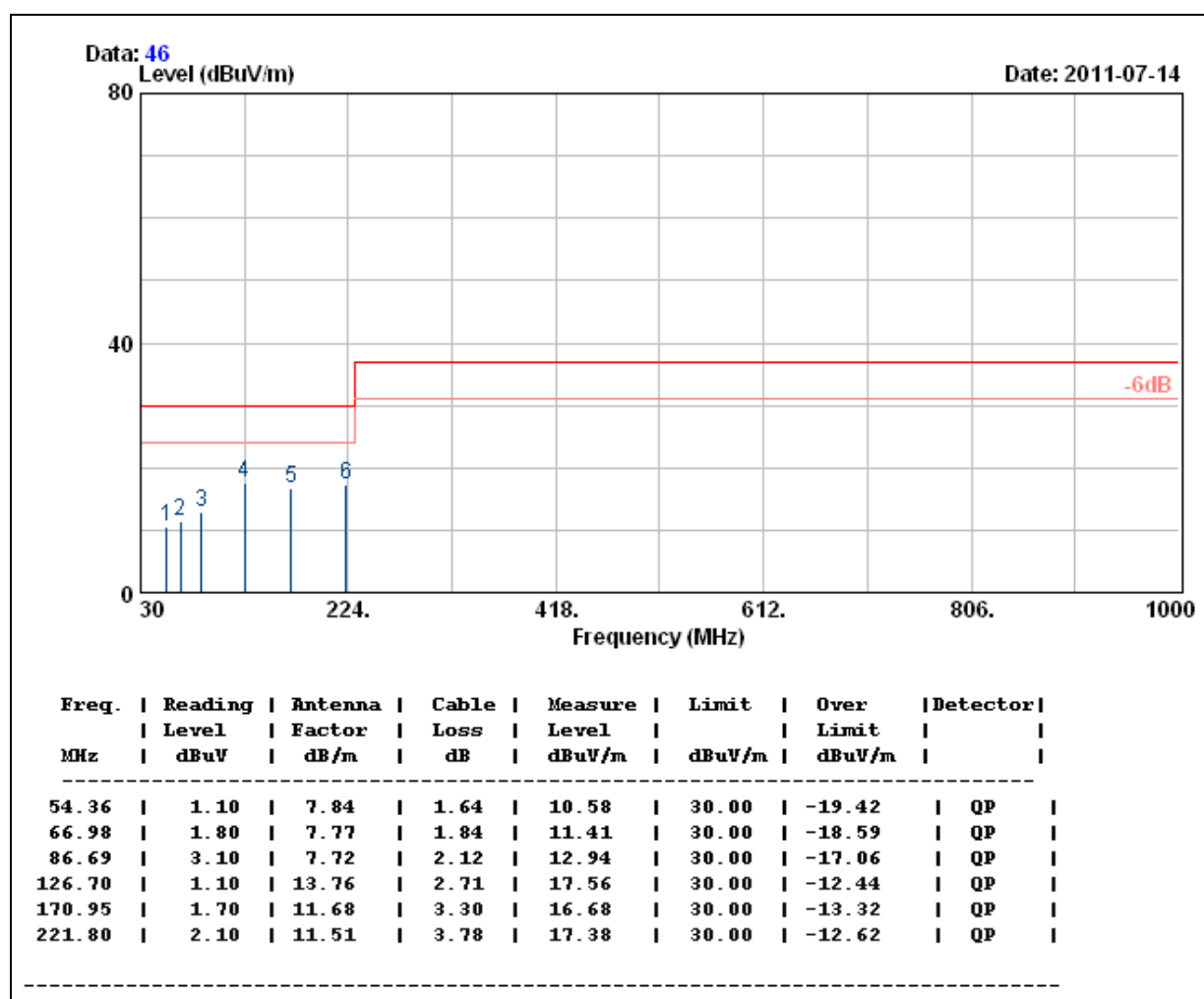


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04109	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Horizontal	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

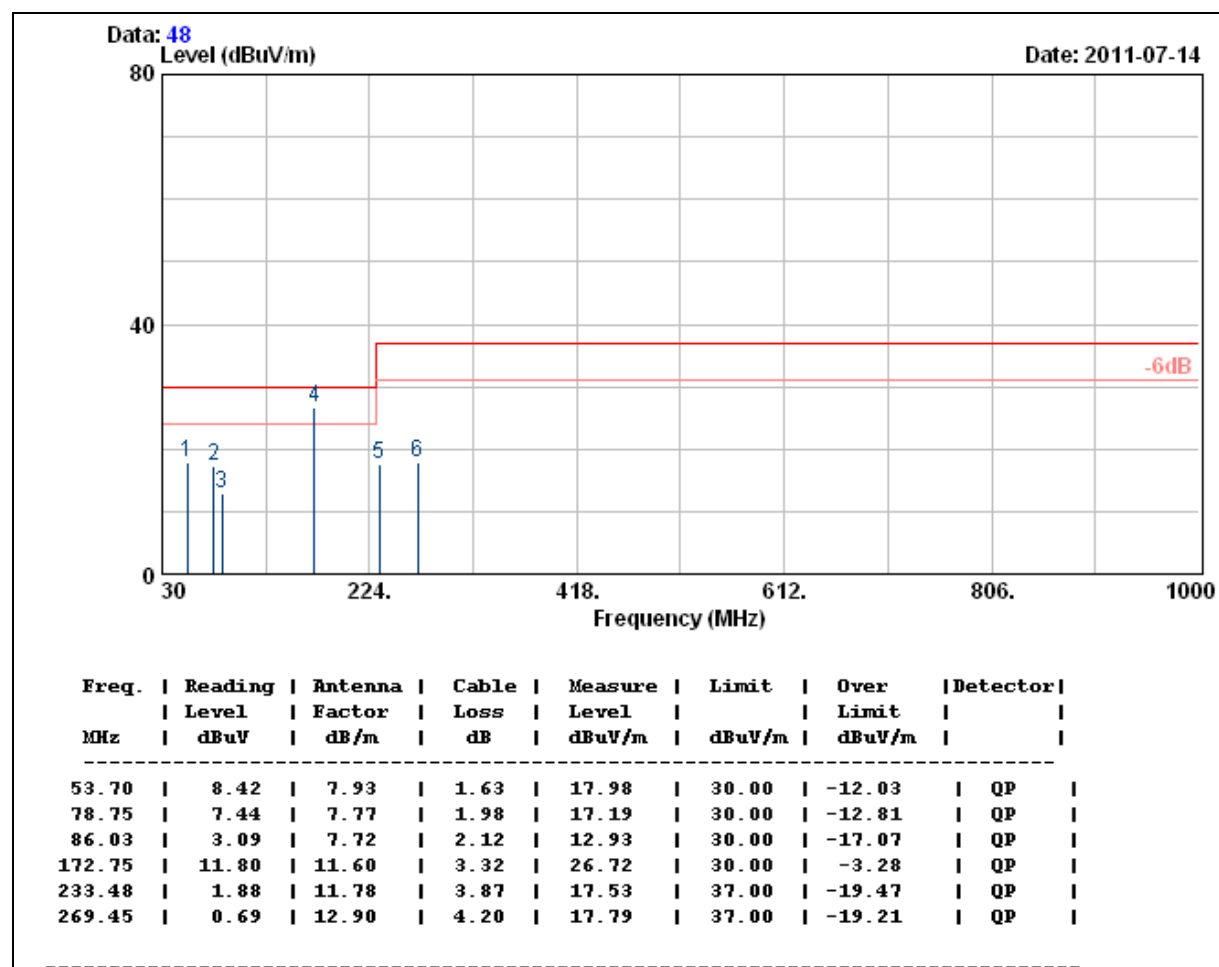


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04112	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

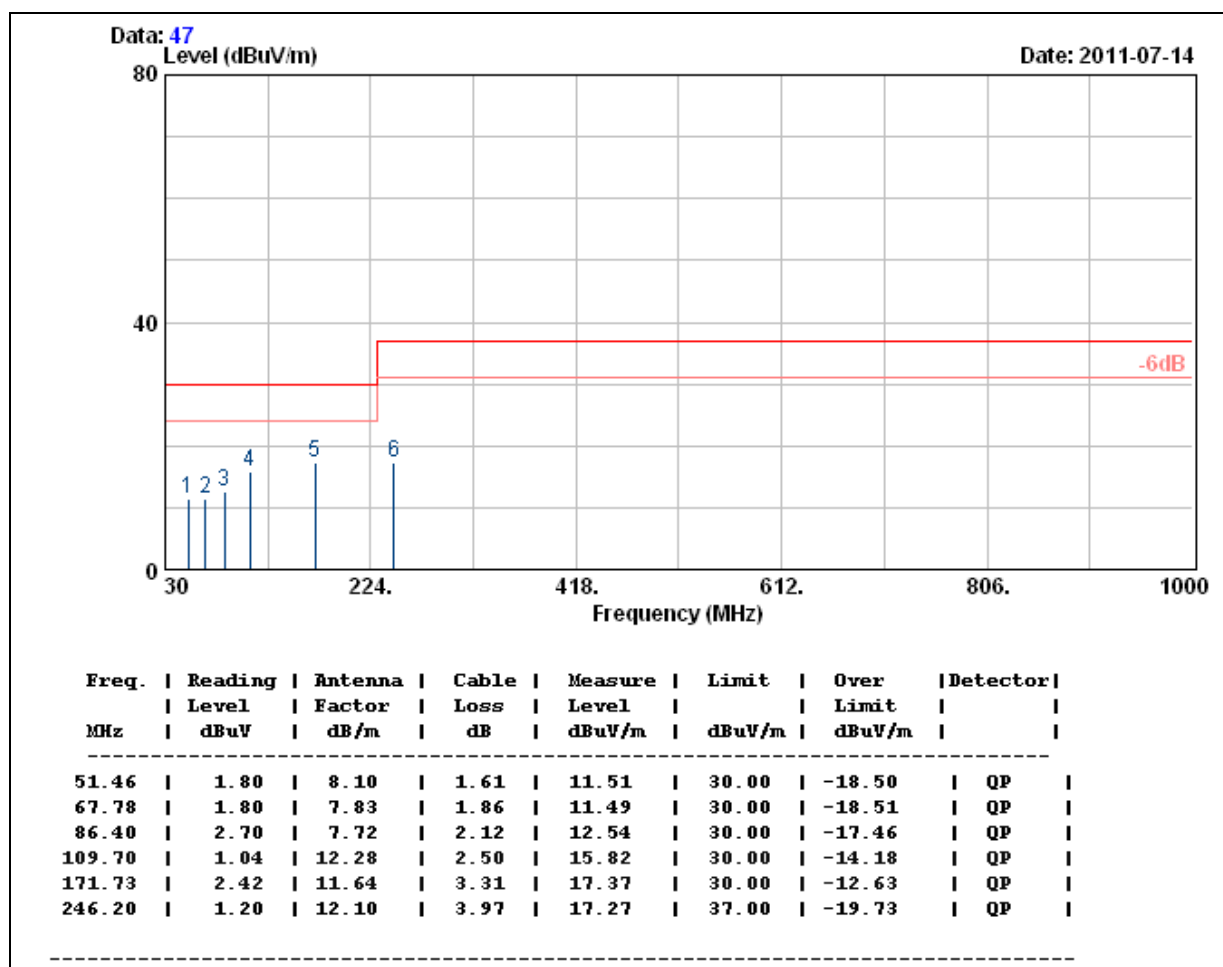


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04112	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Horizontal	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

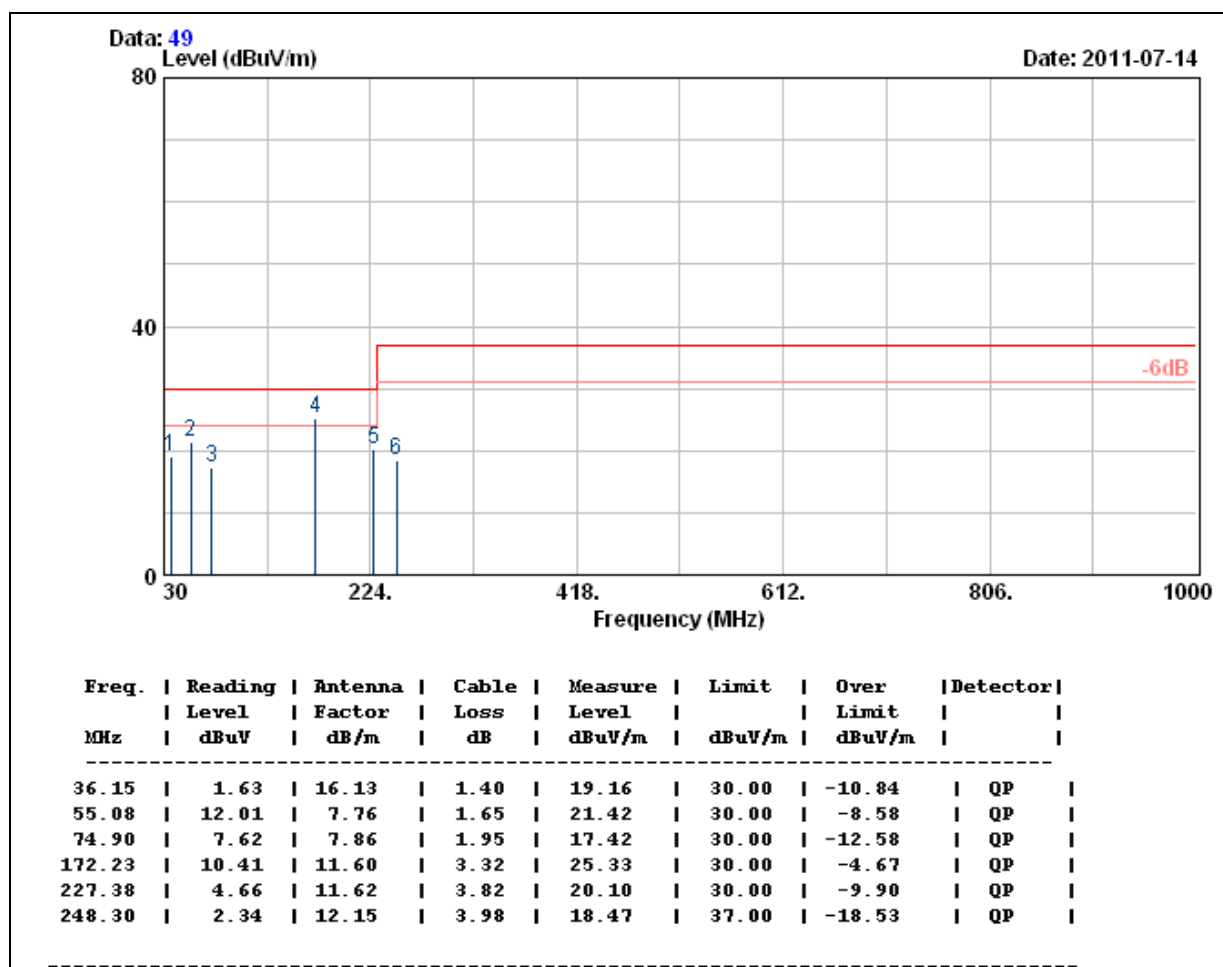


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04115	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

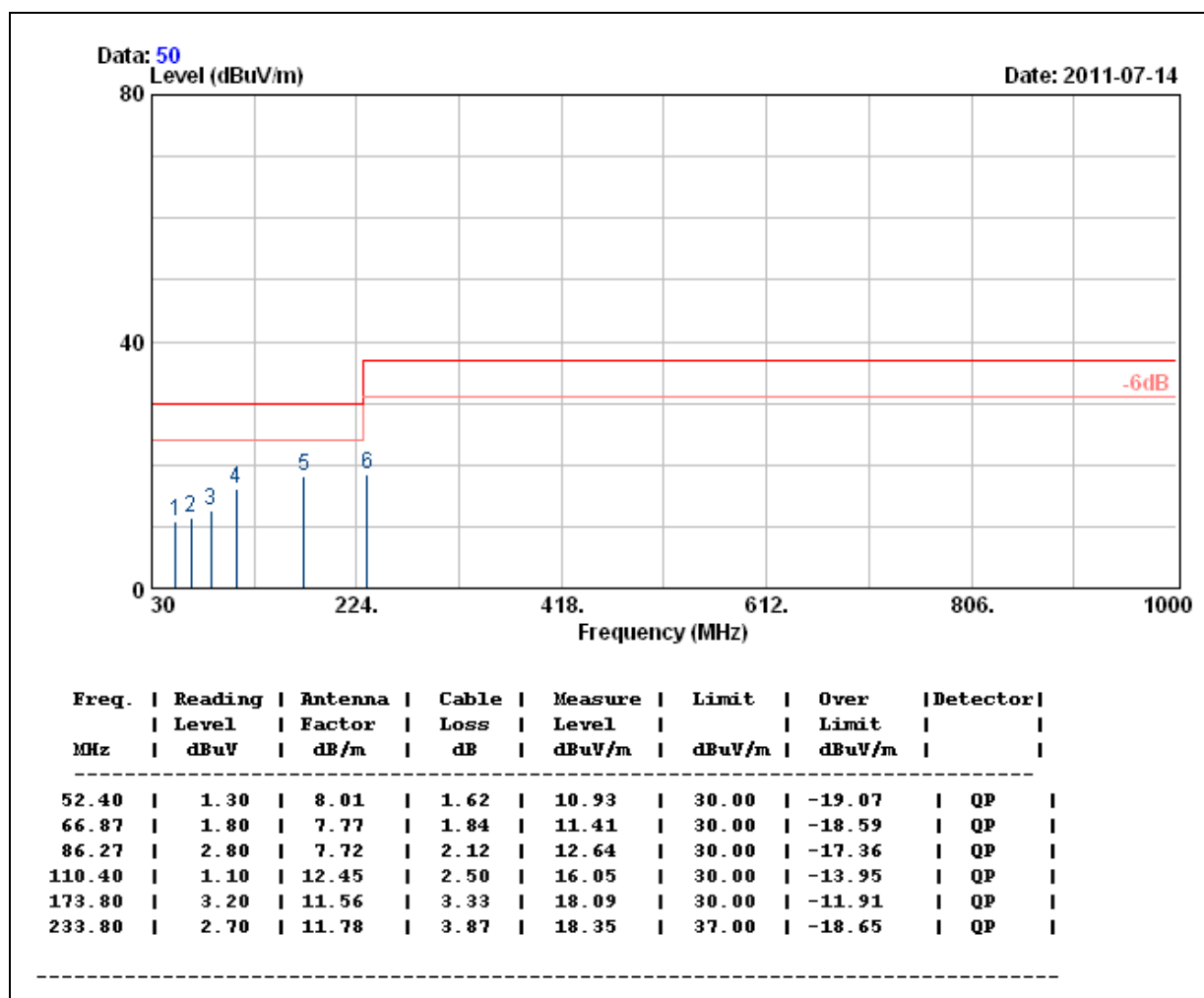


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04115	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Horizontal	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

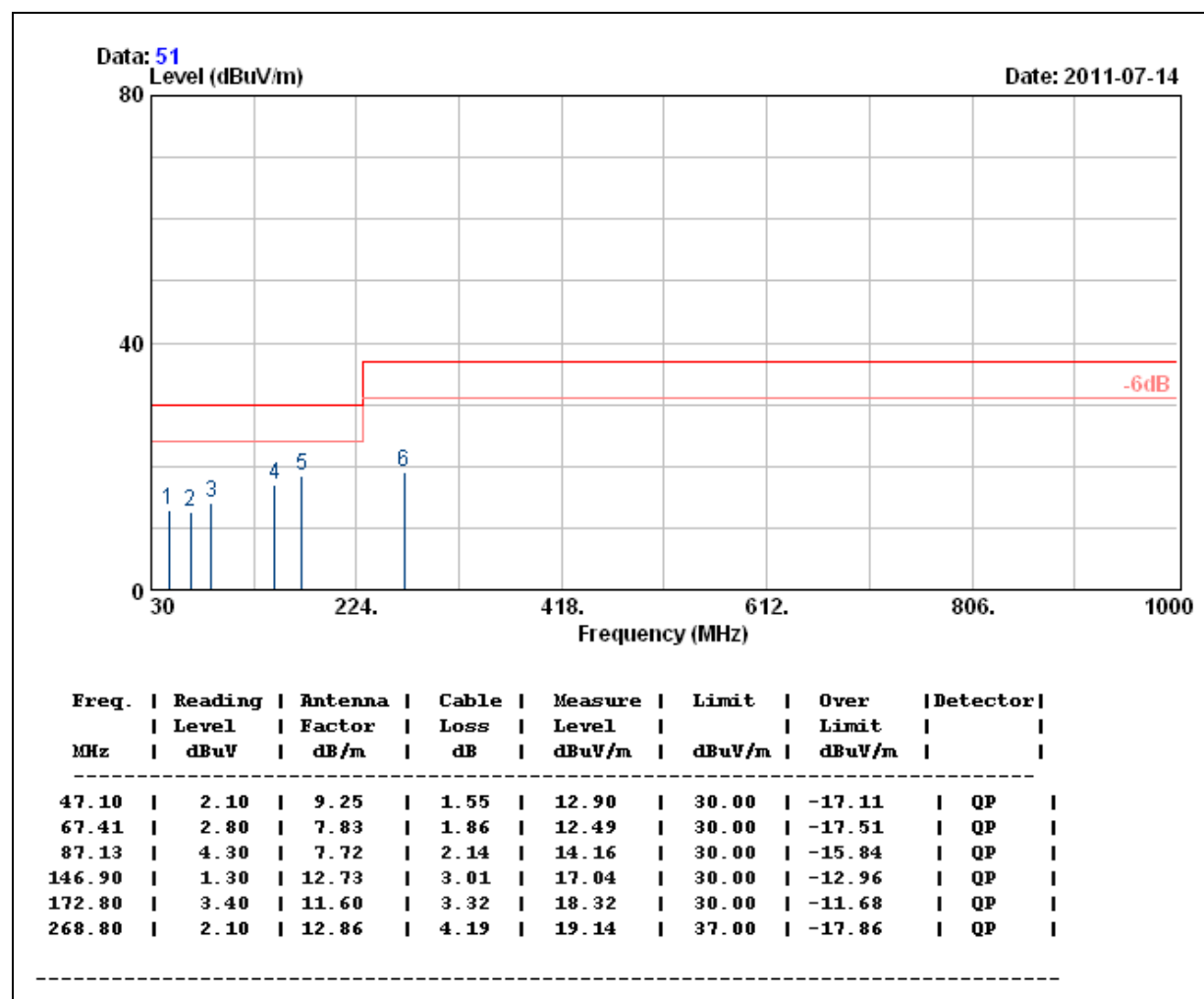


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04124	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

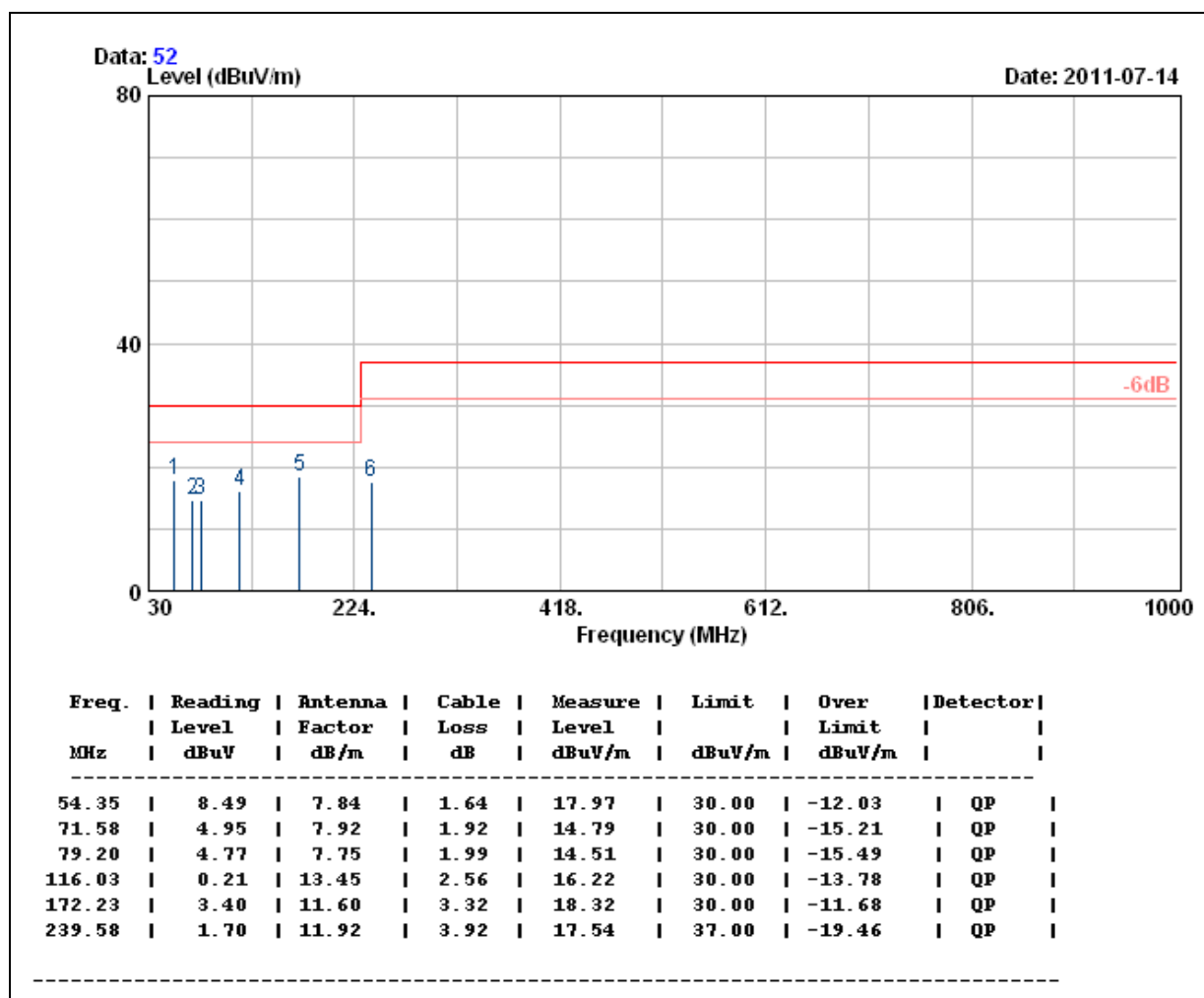


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04124	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Horizontal	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

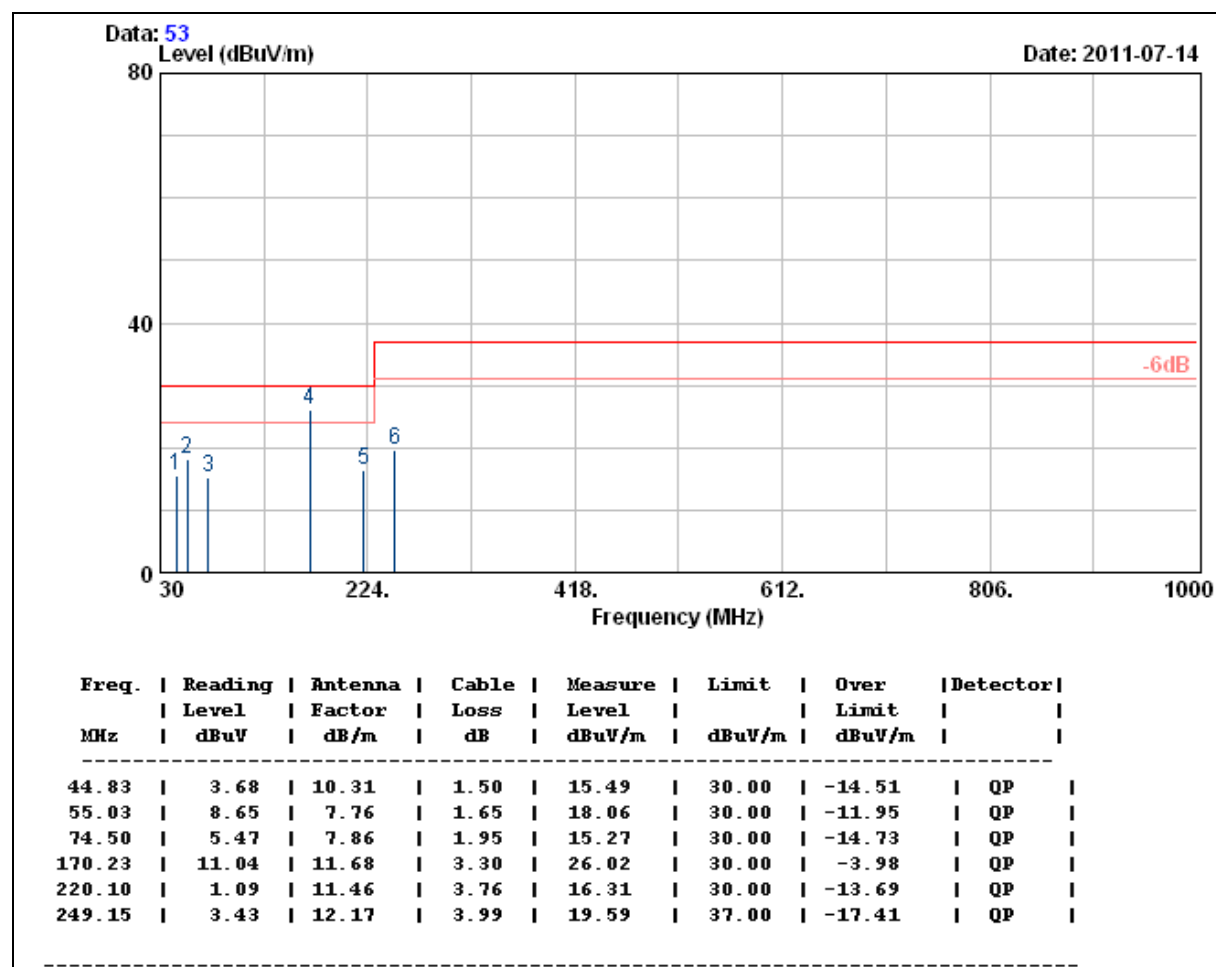


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04225	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

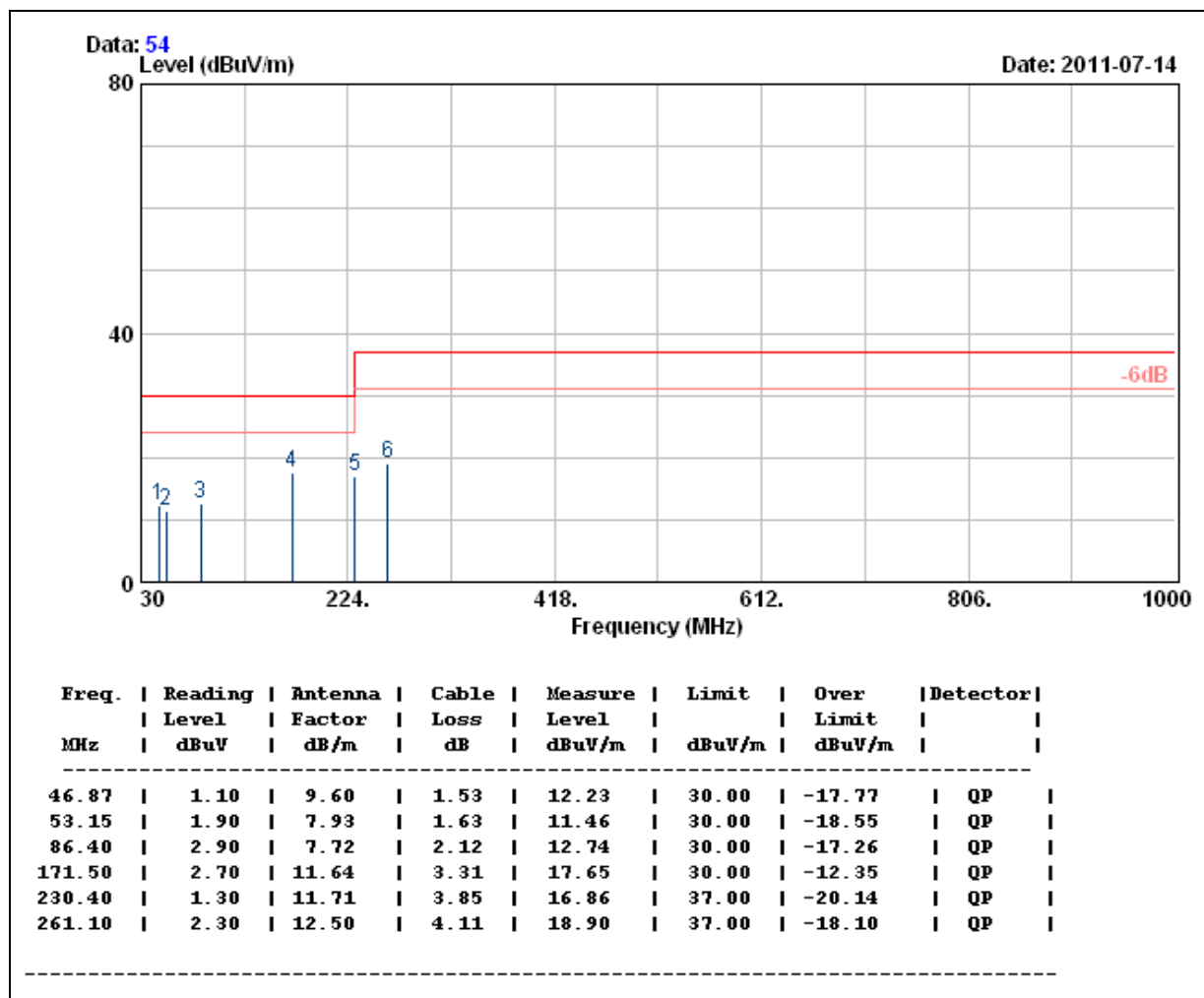


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04225	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Horizontal	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

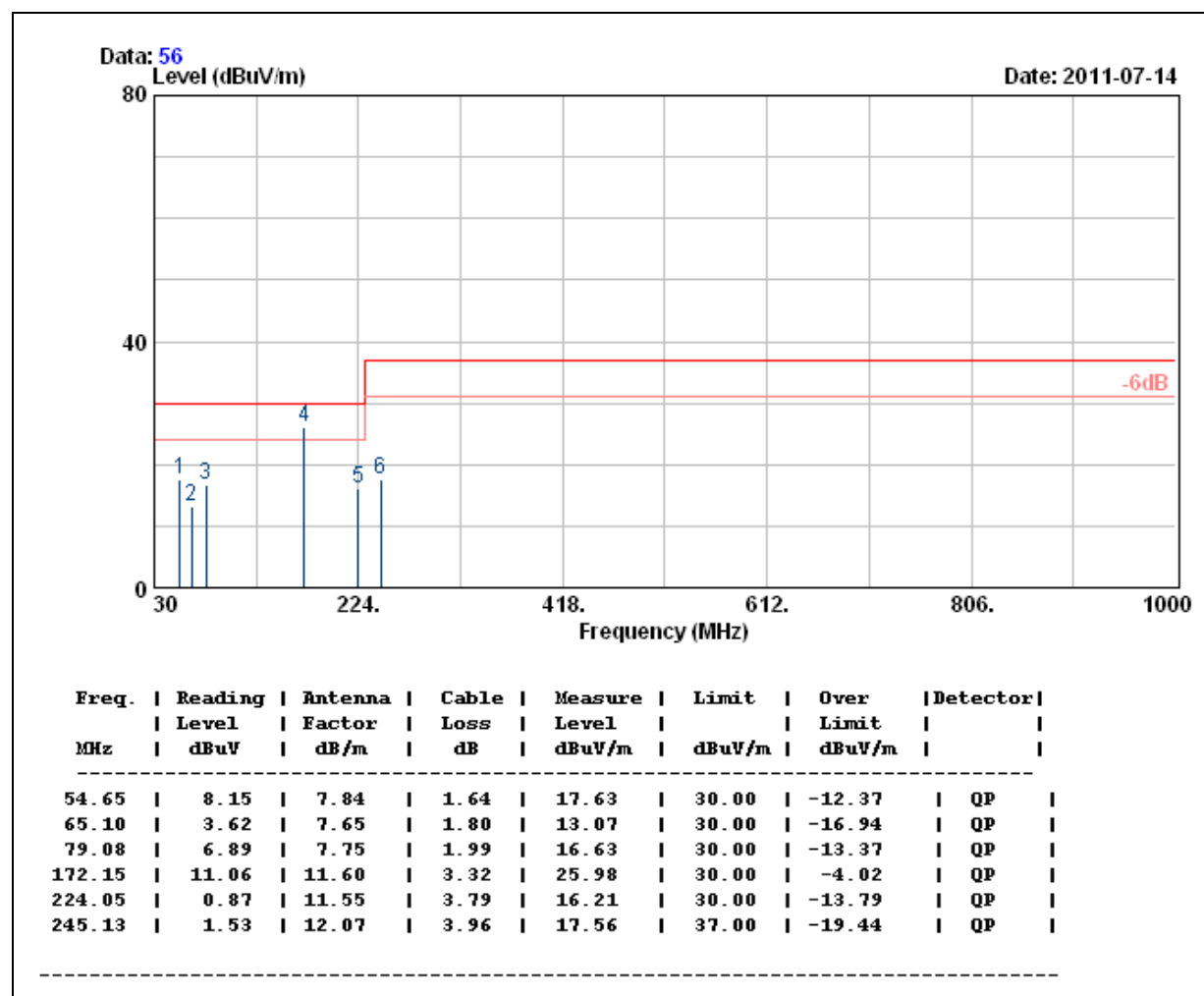


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04215	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

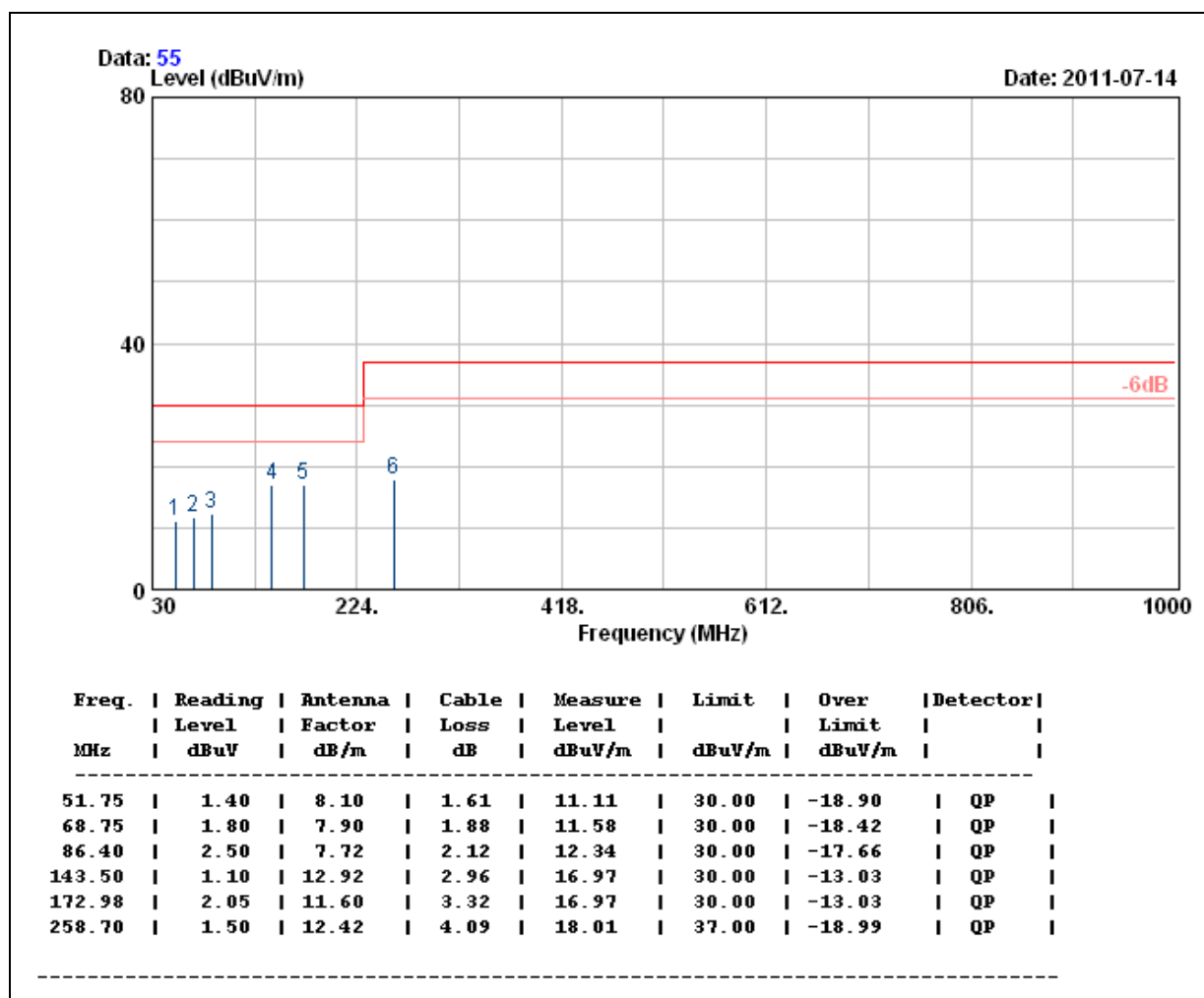


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04215	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Horizontal	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

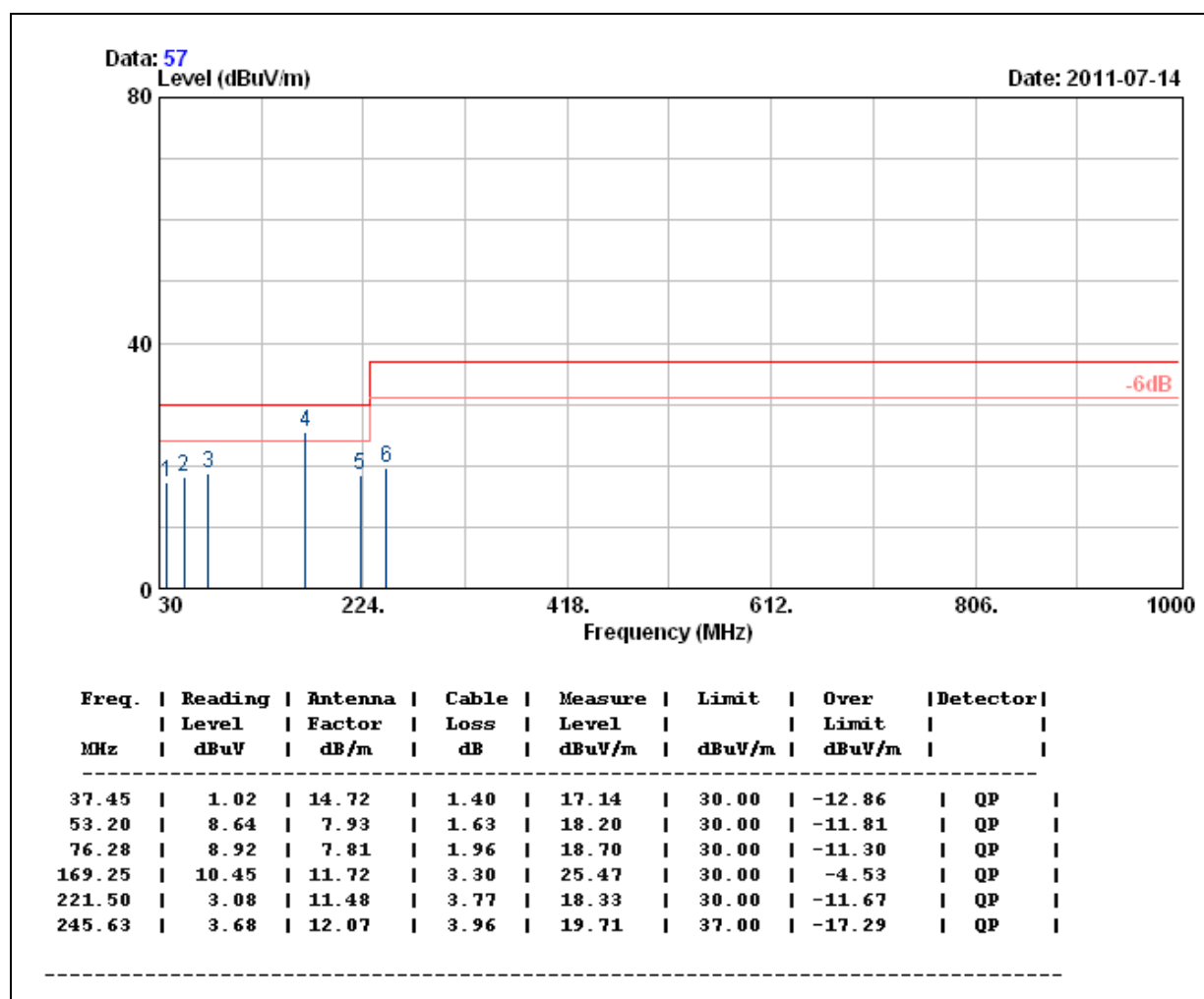


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04225	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

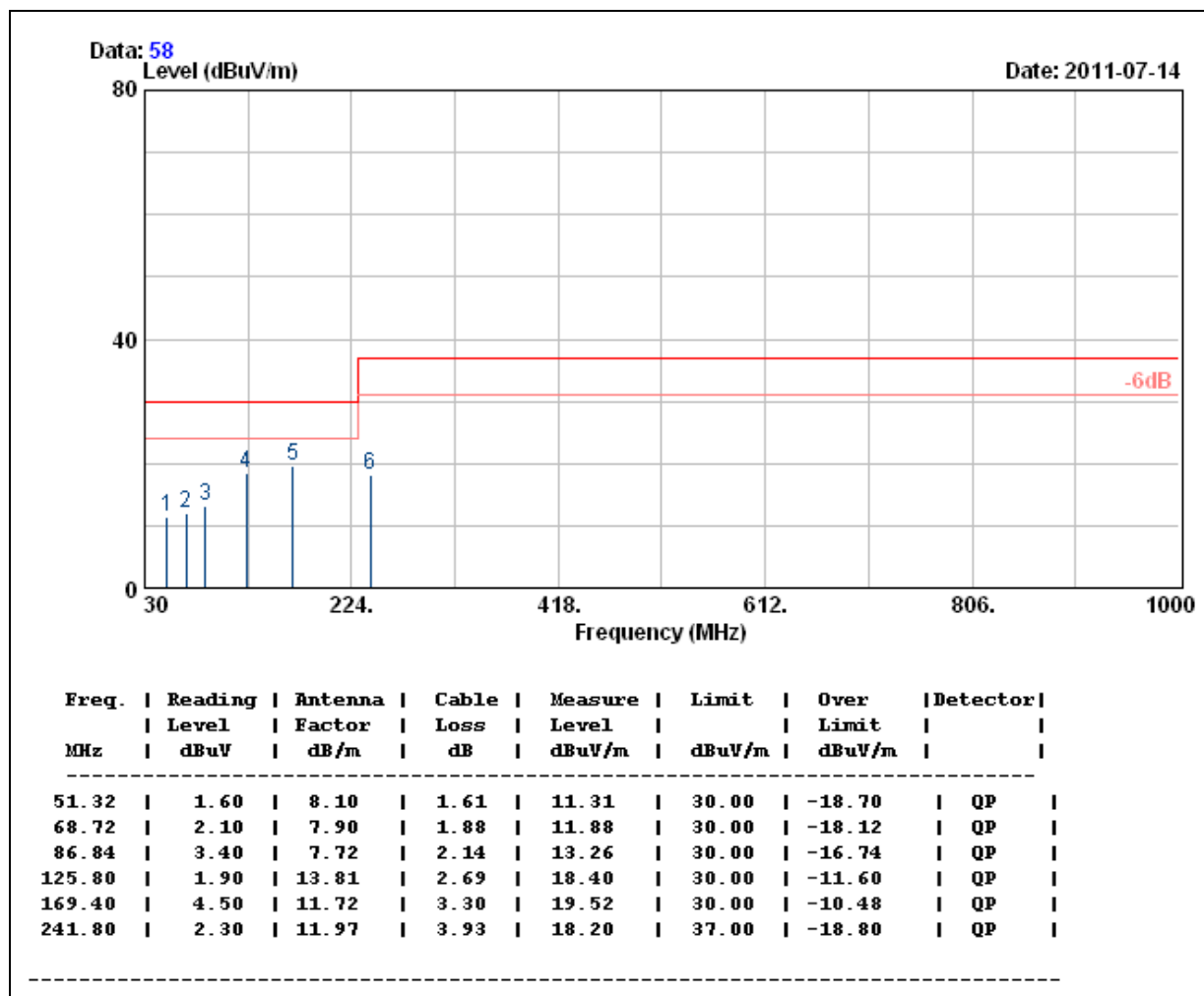


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04225	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Horizontal	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

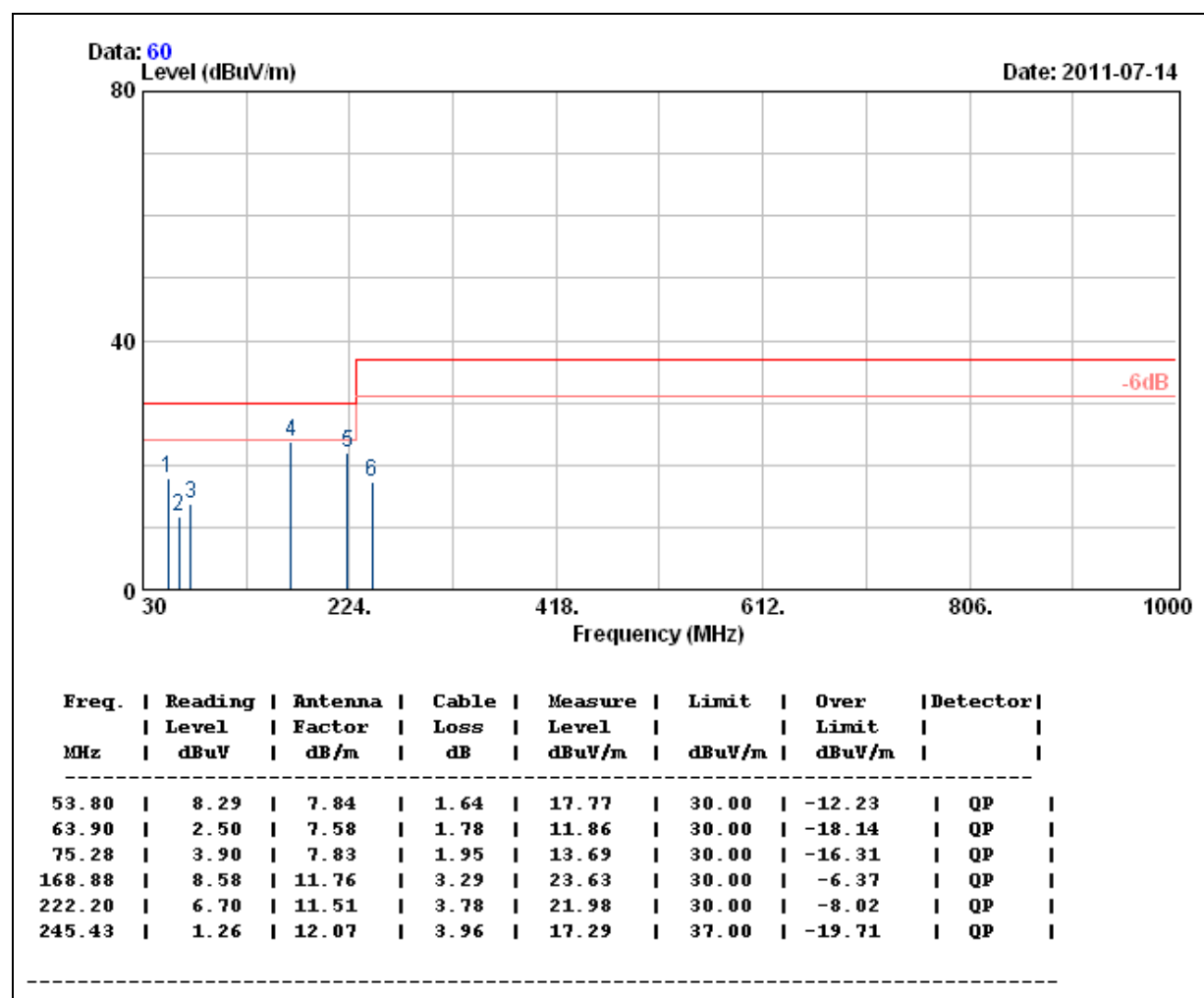


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04253	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)

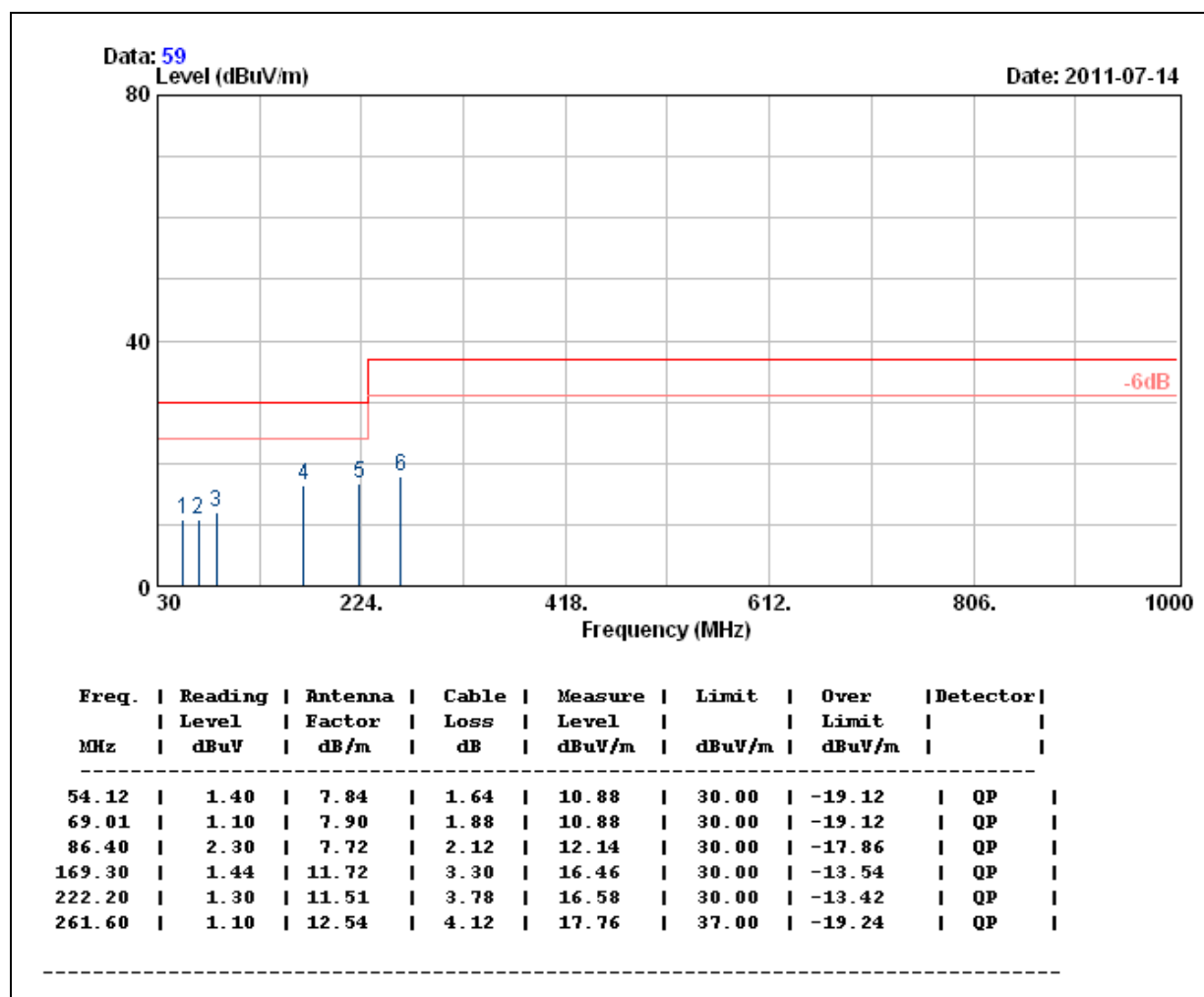


Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Model No.	TMPM 04253	Test Mode	Full Load
Environmental Conditions	28deg.C, 44 % RH	6dB Bandwidth	120 kHz
Antenna Pole	Horizontal	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Taiyu Cyu

(The chart below shows the highest readings taken from the final data.)



Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

Above 1GHz

No applicable, since the highest frequency of the internal sources of the EUT is less than 108MHz, the measurement shall only be made up to 1 GHz.

7.4. HARMONICS CURRENT MEASUREMENT

7.4.1. LIMITS OF HARMONICS CURRENT MEASUREMENT

Limits for Class A equipment		Limits for Class D equipment		
Harmonics Order n	Max. permissible harmonics current A	Harmonics Order n	Max. permissible harmonics current per watt mA/W	Max. permissible harmonics current A
Odd harmonics		Odd Harmonics only		
3	2.30	3	3.4	2.30
5	1.14	5	1.9	1.14
7	0.77	7	1.0	0.77
9	0.40	9	0.5	0.40
11	0.33	11	0.35	0.33
13	0.21	13	0.30	0.21
15<=n<=39	0.15x15/n	15<=n<=39	3.85/n	0.15x15/n
Even harmonics				
2	1.08			
4	0.43			
6	0.30			
8<=n<=40	0.23x8/n			

Note:

1. Class A and Class D are classified according to item 7.4.3.
2. According to section 7 of EN 61000-3-2, the above limits for all equipment except for lighting equipment having an active input power > 75 W and no limits apply for equipment with an active input power up to and including 75 W.

7.4.2. TEST INSTRUMENTS

Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Harmonic & Flicker Test System	Teseq	Proflin 2105(NSG 1007/CCN 1000-1)	1504A02655	03/02/2017
Software	Win2100v4 Version 4.5.8			

Note: The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

7.4.3. TEST PROCEDURE

The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the maximum harmonic components under normal operating conditions for each successive harmonic component in turn.

The classification of EUT is according to section 5 of EN 61000-3-2.

The EUT is classified as follows:

Class A: Balanced three-phase equipment, Household appliances excluding equipment as Class D, Tools excluding portable tools, Dimmers for incandescent lamps, audio equipment, equipment not specified in one of the three other classes.

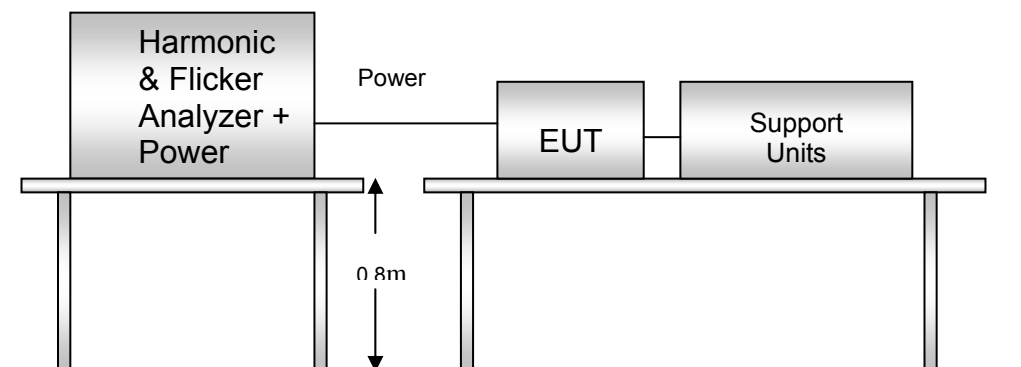
Class B: Portable tools; Arc welding equipment which is not professional equipment.

Class C: Lighting equipment.

Class D: Equipment having a specified power less than or equal to 600 W of the following types: Personal computers and personal computer monitors and television receivers.

The correspondent test program of test instrument to measure the current harmonics emanated from EUT is chosen. The measure time shall be not less than the time necessary for the EUT to be exercised.

7.4.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

7.4.5. TEST RESULTS

Environmental Conditions	--- deg.C, --- % RH, --- mbar	Test Results	---
Tested By	---	Limits	Class <input type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D

Note:

1. Limits classified according to item 7.4.3.
2. According to clause 7 of EN 61000-3-2: 2006, equipment with a rated power of 75W or less, no limits apply. The test result is only for reference.

Test result of EN 61000-3-2

For the equipment with a rated power of 75 W or less, limits are not specified in this standard.

7.5. VOLTAGE FLUCTUATION AND FLICKS MEASUREMENT

7.5.1. LIMITS OF VOLTAGE FLUCTUATION AND FLICKS MEASUREMENT

TEST ITEM	LIMIT	REMARK
P_{st}	1.0	P_{st} means short-term flicker indicator.
P_{lt}	0.65	P_{lt} means long-term flicker indicator.
T_{dt} (ms)	500	T_{dt} means maximum time that dt exceeds 3 %.
d_{max} (%)	4%	d_{max} means maximum relative voltage change.
dc (%)	3.3%	dc means relative steady-state voltage change

7.5.2. TEST INSTRUMENTS

Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Harmonic & Flicker Test System	Teseq	Proflin 2105(NSG 1007/CCN 1000-1)	1504A02655	03/02/2017
Test S/W	Win2100v4 Version 4.5.8			

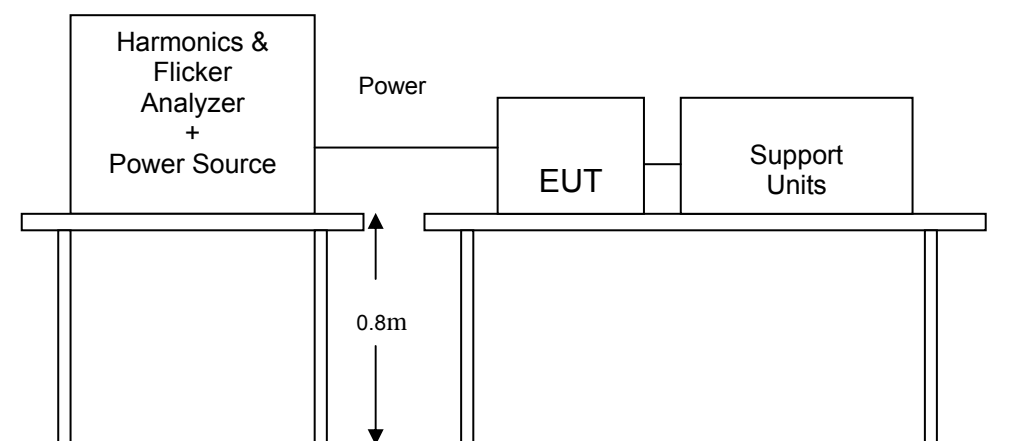
NOTE: The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

7.5.3. TEST PROCEDURE

The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the most unfavorable sequence of voltage changes under normal operating conditions.

During the flick measurement, the measure time shall include that part of whole operation cycle in which the EUT produce the most unfavorable sequence of voltage changes. The observation period for short-term flicker indicator is 10 minutes and the observation period for long-term flicker indicator is 2 hours.

7.5.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

7.5.5. TEST RESULTS

Observation Period (Tp)	7200 Seconds	Test Mode	Full Load
Environmental Conditions	25 deg.C, 48 % RH, 1028 mbar	Tested by	Yuna Lin

Test result of EN 61000-3-3

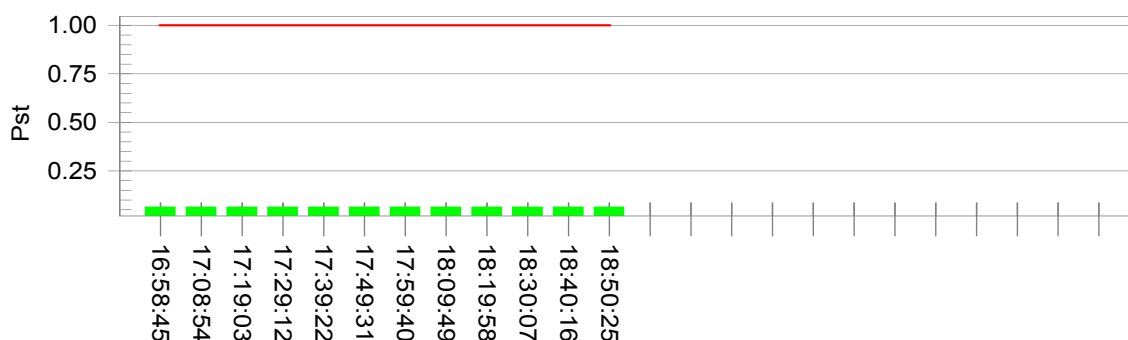
Flicker Test Summary per EN/IEC61000-3-3 (Run time)

EUT: Equipment under test
Test category: All parameters (European limits)
Test date: 2016/8/14
Test duration (min): 120
Customer: TRACO ELECTRONIC AG
Equipment Under Test: AC/DC Power Module
Model:TMPM 04103
Test Result: Pass
Status: Test Completed

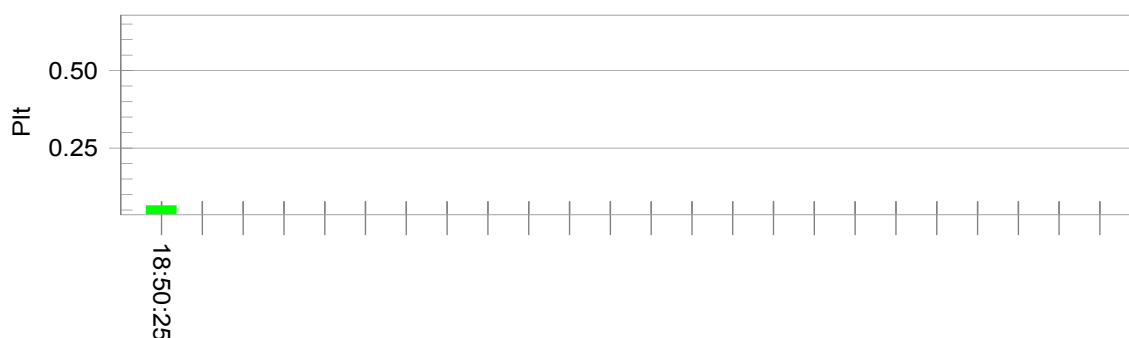
Tested by: Yuna.Lin
Test Margin: 100
Start time: PM 04:48:15
End time: PM 06:50:26
Data file name: F-000471.cts_data

Pst_i and limit line

European Limits



Plt and limit line

**Parameter values recorded during the test:****Vrms at the end of test (Volt): 230.66****Highest dt (%): 0.00 Test limit (%): N/A N/A****T-max (mS): 0 Test limit (mS): 500.0 Pass****Highest dc (%): 0.00 Test limit (%): 3.30 Pass****Highest dmax (%): 0.08 Test limit (%): 4.00 Pass****Highest Pst (10 min. period): 0.064 Test limit: 1.000 Pass****Highest Plt (2 hr. period): 0.064 Test limit: 0.650 Pass**

8 IMMUNITY TEST

8.1. GENERAL DESCRIPTION

Product Standard	EN 55024: 2010	
	Test Type	Minimum Requirement
Basic Standard, Specification, and Performance Criterion required	IEC 61000-4-2	Electrostatic Discharge – ESD: Air Discharge: 2, 4, 8kV; Contact Discharge: 2, 4 kV (Direct/Indirect) Performance Criterion B
	IEC 61000-4-3	Radio-Frequency Electromagnetic Field Susceptibility Test – RS: 80 ~1000 MHz, 3V/m, 80% AM(1kHz), Performance Criterion A
	IEC 61000-4-4	Electrical Fast Transient/Burst - EFT, AC Power Port: 1kV DC Power Port: 0.5kV Signal Ports and Telecommunication Ports: 0.5kV Performance Criterion B
	IEC 61000-4-5	Surge Immunity Test: 1.2/50 us Open Circuit Voltage, 8 /20 us Short Circuit Current, Power Port ~ Line to line: 1kV, Line to ground: 2kV Performance Criterion B
	IEC 61000-4-6	Conducted Radio Frequency Disturbances Test - CS: 0.15 ~ 80 MHz, 3Vrms, 80% AM, 1kHz, Performance Criterion A
	IEC 61000-4-8	Power frequency magnetic field immunity test 50/60Hz, 3A/m Performance Criterion A
	IEC 61000-4-11	Voltage Dips: 1)>95% reduction 0.5/1 period Performance Criterion B 2)30% reduction 25/30 period Performance Criterion C Voltage Interruptions: 1)>95% reduction 250/300 period Performance Criterion C

8.2. GENERAL PERFORMANCE CRITERIA DESCRIPTION

Criteria A:	The apparatus shell continues to operate as intended without operator intervention. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.
Criteria B:	<p>After test, the apparatus shell continues to operate as intended without operator intervention. No degradation of performance or loss of function is allowed, after the application of the phenomenon below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance.</p> <p>During the test, degradation of performance is however allowed. However, no change of operating state if stored data is allowed to persist after the test. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.</p>
Criteria C:	<p>Temporary loss of function is allowed, provided the functions is self-recoverable or can be restored by the operation of controls by the user in accordance with the manufacturer instructions.</p> <p>Functions, and/or information stored in non-volatile memory, or protected by a battery backup, shall not be lost.</p>

8.3. ELECTROSTATIC DISCHARGE (ESD)

8.3.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-2
Discharge Impedance:	330 ohm / 150 pF
Discharge Voltage:	Air Discharge: 2, 4, 8kV; Contact Discharge: --- kV (Direct/Indirect)
Polarity:	Positive & Negative
Number of Discharge:	Minimum 10 times at each test point
Discharge Mode:	Single Discharge 1 second minimum

8.3.2. TEST INSTRUMENT

IMMUNITY SHIELDED ROOM				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
ESD Simulator	NoiseKen	ESS-2002	ESS04Z3762	OCT. 10, 2011

NOTE: The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

8.3.3. TEST PROCEDURE

The discharges shall be applied in two ways:

a) Contact discharges to the conductive surfaces and coupling planes:

The EUT shall be exposed to at least 200 discharges, 100 each at negative and positive polarity, at a minimum of four test points. One of the test points shall be subjected to at least 50 indirect discharges to the center of the front edge of the **Horizontal Coupling Plane (HCP)**. The remaining three test points shall each receive at least 50 direct contact discharges. If there is no direct contact test points are available, then at least 200 indirect discharges shall be applied in the indirect mode. Test shall be performed at a maximum repetition rate of one discharge per second.

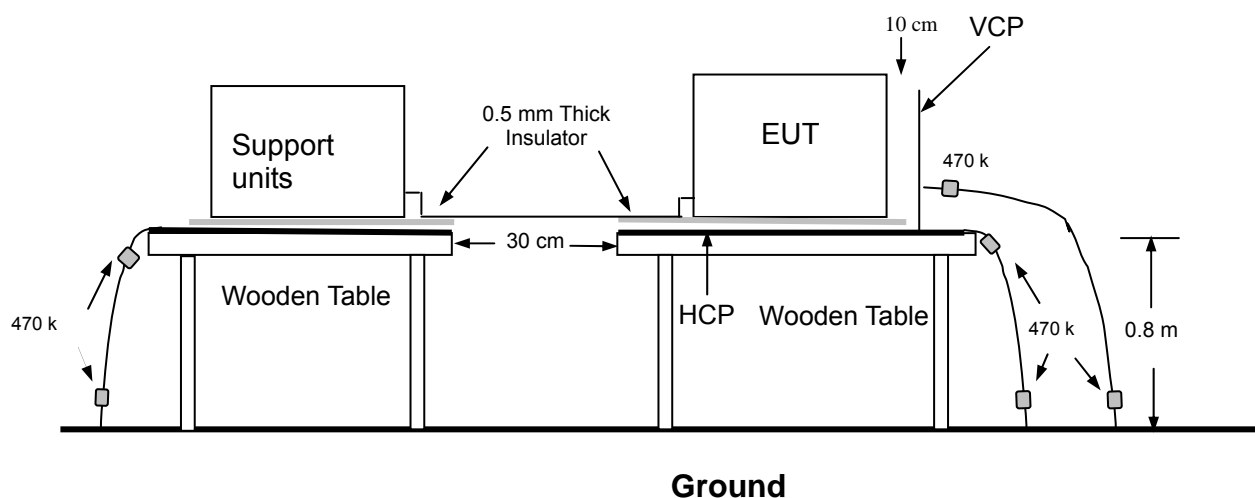
b) Air discharges at slots and apertures and insulating surfaces:

On those parts of the EUT where it is not possible to perform contact discharge testing, the equipment should be investigated to identify user accessible points where breakdown may occur. Such points are tested using the air discharge method. This investigation should be restricted to those area normally handled by the user. A minimum of 10 single air discharges shall be applied to the selected test point for each such area.

The basic test procedure was in accordance with IEC 61000-4-2:

- a) The EUT was located 0.1 m minimum from all side of the **HCP** (dimensions 1.6m x 0.8m).
- b) The support units were located another table 30 cm away from the EUT, but direct support unit was/were located at same location as EUT on the HCP and keep at a distance of 10 cm with EUT.
- c) The time interval between two successive single discharges was at least 1 second.
- d) Contact discharges were applied to the non-insulating coating, with the pointed tip of the generator penetrating the coating and contacting the conducting substrate.
- e) Air discharges were applied with the round discharge tip of the discharge electrode approaching the EUT as fast as possible (without causing mechanical damage) to touch the EUT. After each discharge, the ESD generator was removed from the EUT and re-triggered for a new single discharge. The test was repeated until all discharges were complete.
- f) At least ten single discharges (in the most sensitive polarity) were applied at the front edge of each **HCP** opposite the center point of each unit of the EUT and 0.1 meters from the front of the EUT. The long axis of the discharge electrode was in the plane of the **HCP** and perpendicular to its front edge during the discharge.
- g) At least ten single discharges (in the most sensitive polarity) were applied to the center of one vertical edge of the **Vertical Coupling Plane (VCP)** in sufficiently different positions that the four faces of the EUT were completely illuminated. The **VCP** (dimensions 0.5m x 0.5m) was placed vertically to and 0.1 meters from the EUT.

8.3.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

NOTE:

TABLE-TOP EQUIPMENT

The configuration consisted of a wooden table 0.8m high standing on the **Ground Reference Plane**. The **GRP** consisted of a sheet of aluminum at least 0.25mm thick, and 2.5m square connected to the protective grounding system. A **Horizontal Coupling Plane** (1.6m x 0.8m) was placed on the table and attached to the **GRP** by means of a cable with 940k Ω total impedance. The equipment under test, was installed in a representative system as described in section 7 of EN 61000-4-2, and its cables were placed on the **HCP** and isolated by an insulating support of 0.5mm thickness. A distance of 1m minimum was provided between the EUT and the walls of the laboratory and any other metallic structure.

FLOOR-STANDING EQUIPMENT

The equipment under test was installed in a representative system as described in section 7 of IEC 61000-4-2, and its cables were isolated from the Ground Reference Plane by an insulating support of 0.1m thickness. The GRP consisted of a sheet of aluminum that is at least 0.25mm thick, and 2.5m square connected to the protective grounding system and extended at least 0.5m from the EUT on all sides.

8.3.5. TEST RESULTS

Temperature	25 °C	Humidity	46 % RH
Pressure	1028 mbar	Tested By	Rock Guo
Required Passing Performance		Criterion B	

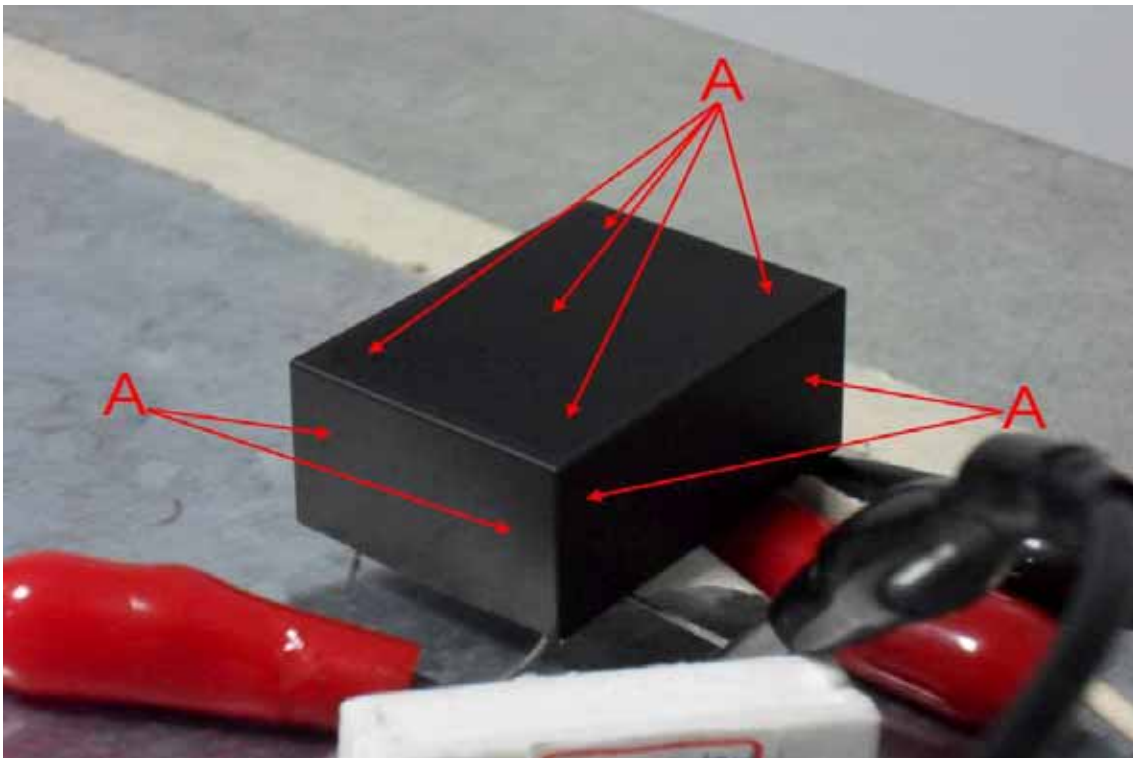
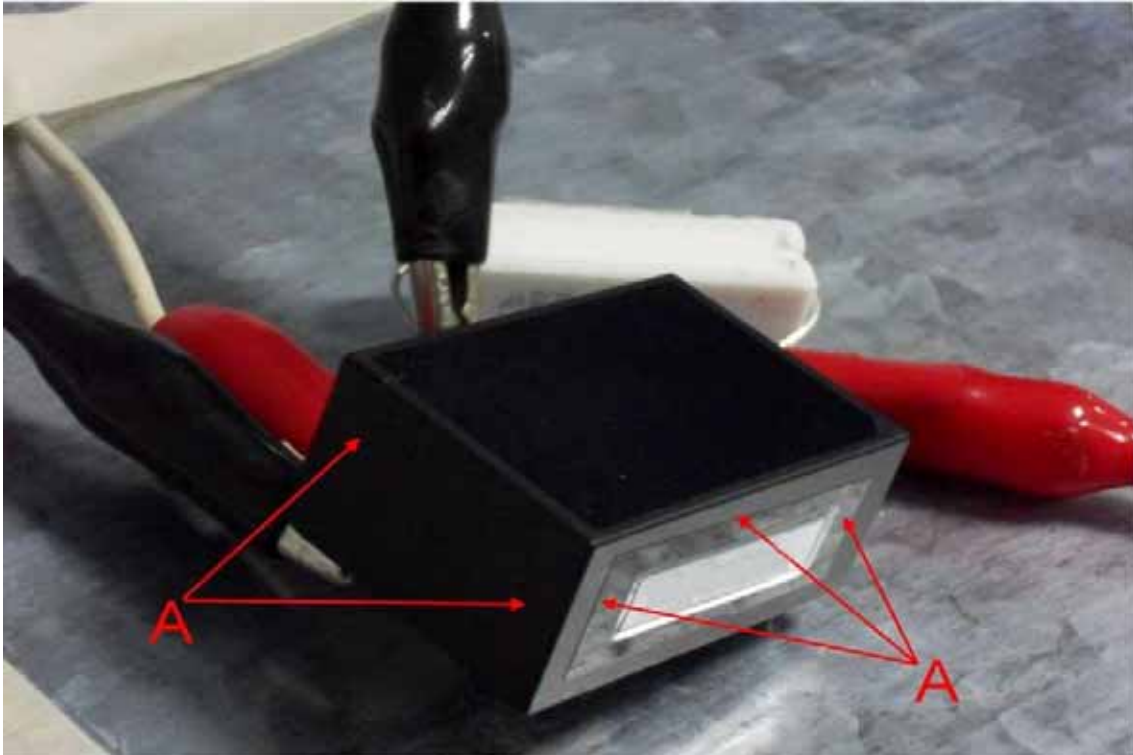
Air Discharge												
Test Points	Test Levels					Results						
	± 2 kV	± 4 kV	± 8 kV	± 12 kV	± 15 kV	Performance Criterion				Pass	Fail	Observation
Front	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input type="checkbox"/>	<input type="checkbox"/>	
Back	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input type="checkbox"/>	<input type="checkbox"/>	
Left	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input type="checkbox"/>	<input type="checkbox"/>	
Right	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input type="checkbox"/>	<input type="checkbox"/>	
Top	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input type="checkbox"/>	<input type="checkbox"/>	
Bottom	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input type="checkbox"/>	<input type="checkbox"/>	

Contact Discharge												
Test Points	Test Levels					Results						
	± 2 kV	± 4 kV	± 8 kV	± 12 kV	± 15 kV	Performance Criterion				Pass	Fail	Observation
Front	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Back	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Left	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Right	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Top	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input type="checkbox"/>	<input type="checkbox"/>	
Bottom	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input type="checkbox"/>	<input type="checkbox"/>	

Discharge To Horizontal Coupling Plane											
Side of EUT	Test Levels				Results						
	± 2 kV	± 4 kV	± 6 kV	± 8 kV	Performance Criterion				Pass	Fail	Observation
Front	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Back	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Left	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Right	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

Discharge To Vertical Coupling Plane											
Side of EUT	Test Levels				Results						
	± 2 kV	± 4 kV	± 6 kV	± 8 kV	Performance Criterion				Pass	Fail	Observation
Front	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Back	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Left	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Right	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A	<input type="checkbox"/> B	<input type="checkbox"/> C	<input type="checkbox"/> D	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

The Photo for Discharge Points of EUT



'A' Mark — Air Discharged ;

8.4. RADIATED, RADIO-FREQUENCY, ELECTROMAGNETIC FIELD (RS)**8.4.1. TEST SPECIFICATION**

Basic Standard:	IEC 61000-4-3
Frequency Range:	80 MHz ~1000 MHz, 1400 MHz ~2000 MHz, 2000 MHz ~2700 MHz
Field Strength:	3; 10 V/m for 80 MHz ~1000 MHz, 3 V/m for 1400 MHz ~2000 MHz, 1 V/m for 2000 MHz ~2700 MHz
Modulation:	1kHz Sine Wave, 80%, AM Modulation
Frequency Step:	1 % of preceding frequency value
Polarity of Antenna:	Horizontal and Vertical
Test Distance:	3 m
Antenna Height:	1.5m

8.4.2. TEST INSTRUMENT

966 RS Chamber				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Computer	SYNNEX	BTO -LMIW300 - GB	A41202-0031	N.C.R.
LCD Monitor	Acer	AL1715sm	ETL13071994430 2366RH01	N.C.R.
Keyboard	SYNNEX	5211A	G4430091266	N.C.R.
Amplifier Freq. Range :80MHz 1GHz	AR	150W1000M3	310037	N.C.R.
Amplifier Freq. Range :0.8MHz 3GHz	AR	60S1G3M3	310102	N.C.R.
Digital SIGNAL GENERATOR	HP	ESG-D3000A	US36260655	DEC. 27, 2011
RF Power Meter	BOONTON	4232A-01-02	122202	DEC. 28, 2011
Log – Periodic Antenna	AR	AT5080	309817	N.C.R.
RF Communications test set	HP	8920A	3412A04298	DEC. 28, 2011
Test S/W	RS SW1005 R1_4			

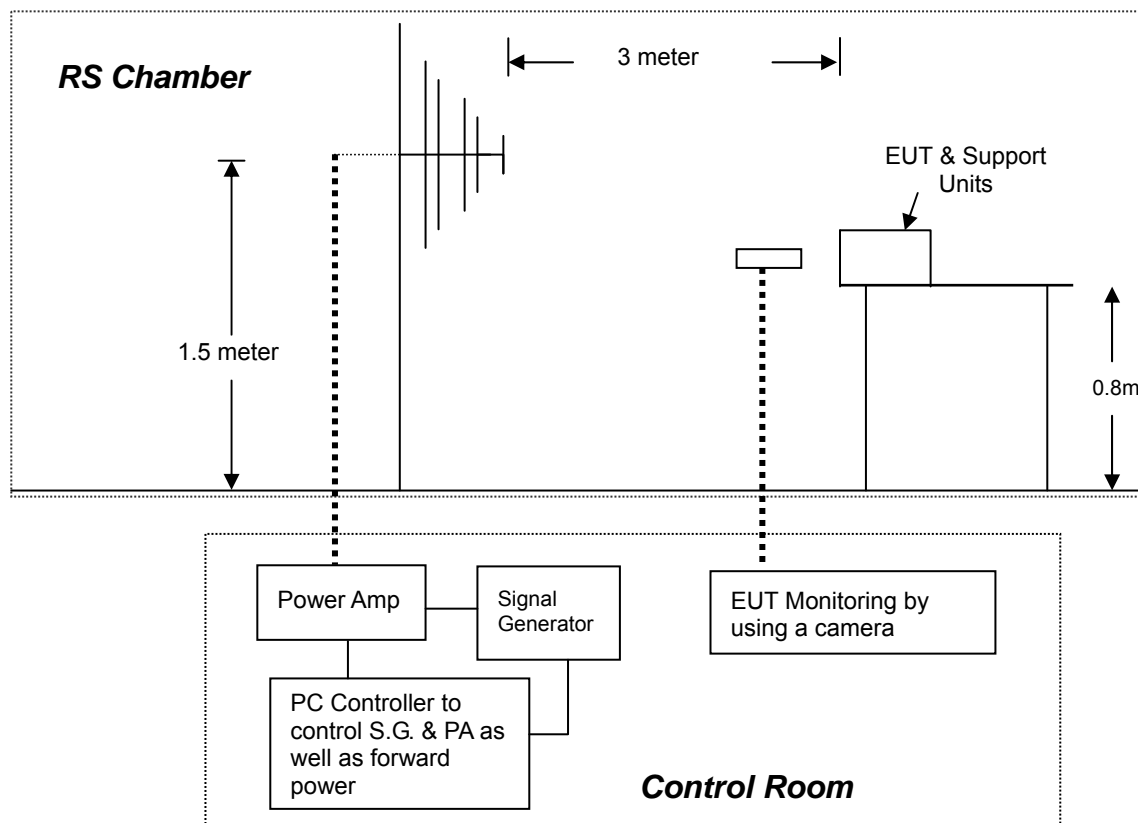
NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.
2. N.C.R.= No Calibration Required.

8.4.3. TEST PROCEDURE

The test procedure was in accordance with IEC 61000-4-3.

- a) The testing was performed in a fully anechoic chamber. The transmit antenna was located at a distance of 3 meters from the EUT.
- b) The frequency range is swept from 80 MHz to 2700 MHz, with the signal 80% amplitude modulated with a 1kHz sine-wave. The rate of sweep did not exceed 1.5×10^{-3} decade/s, where the frequency range is swept incrementally, the step size was 1% of preceding frequency value.
- c) The dwell time at each frequency shall be not less than the time necessary for the EUT to be able to respond.
- d) The test was performed with the EUT exposed to both vertically and horizontally polarized fields on each of the four sides.

8.4.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

Note:

TABLETOP EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-3 was placed on a non-conductive table 0.8 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.

FLOOR-STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-3 was placed on a non-conductive wood support 0.1 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.

8.4.5. TEST RESULTS

Temperature	26°C	Humidity	51% RH
Pressure	1028mbar	Dwell Time	2.86 sec.
Tested By	Rock Guo	Required Passing Performance	Criterion A

Frequency (MHz)	Polarity	Azimuth	Field Strength (V/m)	Performance Criterion	Result	Observation
80 ~ 1000	V&H	0	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
80 ~ 1000	V&H	90	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
80 ~ 1000	V&H	180	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
80 ~ 1000	V&H	270	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	

Frequency (MHz)	Polarity	Azimuth	Field Strength (V/m)	Performance Criterion	Result	Observation
1400 ~ 2000	V&H	0	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
1400 ~ 2000	V&H	90	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
1400 ~ 2000	V&H	180	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
1400 ~ 2000	V&H	270	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	

Frequency (MHz)	Polarity	Azimuth	Field Strength (V/m)	Performance Criterion	Result	Observation
2000 ~ 2700	V&H	0	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
2000 ~ 2700	V&H	90	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
2000 ~ 2700	V&H	180	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
2000 ~ 2700	V&H	270	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	

For Strict:

Temperature	26°C	Humidity	51% RH
Pressure	1028mbar	Dwell Time	3 sec.
Tested By	Rock Guo	Required Passing Performance	Criterion A

Frequency (MHz)	Polarity	Azimuth	Field Strength (V/m)	Result	Observation
80 ~ 1000	V&H	0	10	PASS	
80 ~ 1000	V&H	90	10	PASS	
80 ~ 1000	V&H	180	10	PASS	
80 ~ 1000	V&H	270	10	PASS	
1400 ~ 2000	V&H	0	3	PASS	
1400 ~ 2000	V&H	90	3	PASS	
1400 ~ 2000	V&H	180	3	PASS	
1400 ~ 2000	V&H	270	3	PASS	
2000 ~ 2700	V&H	0	1	PASS	
2000 ~ 2700	V&H	90	1	PASS	
2000 ~ 2700	V&H	180	1	PASS	
2000 ~ 2700	V&H	270	1	PASS	

NOTE: There was no change compared with the initial operation during the test.

8.5. ELECTRICAL FAST TRANSIENT (EFT)

8.5.1. TEST SPECIFICATION

Basic Standard: IEC 61000-4-4

Test Voltage: AC Power Port: 2kV
DC Power Port: ---kV
Signal Ports and Telecommunication Ports: ---kV

Polarity: Positive & Negative

Repetition Rate: 5 kHz

Impulse Wave-shape: 5/50 ns

Burst Duration: 15 ms

Burst Period: 300 ms

Test Duration: Not less than 1 min.

8.5.2. TEST INSTRUMENT

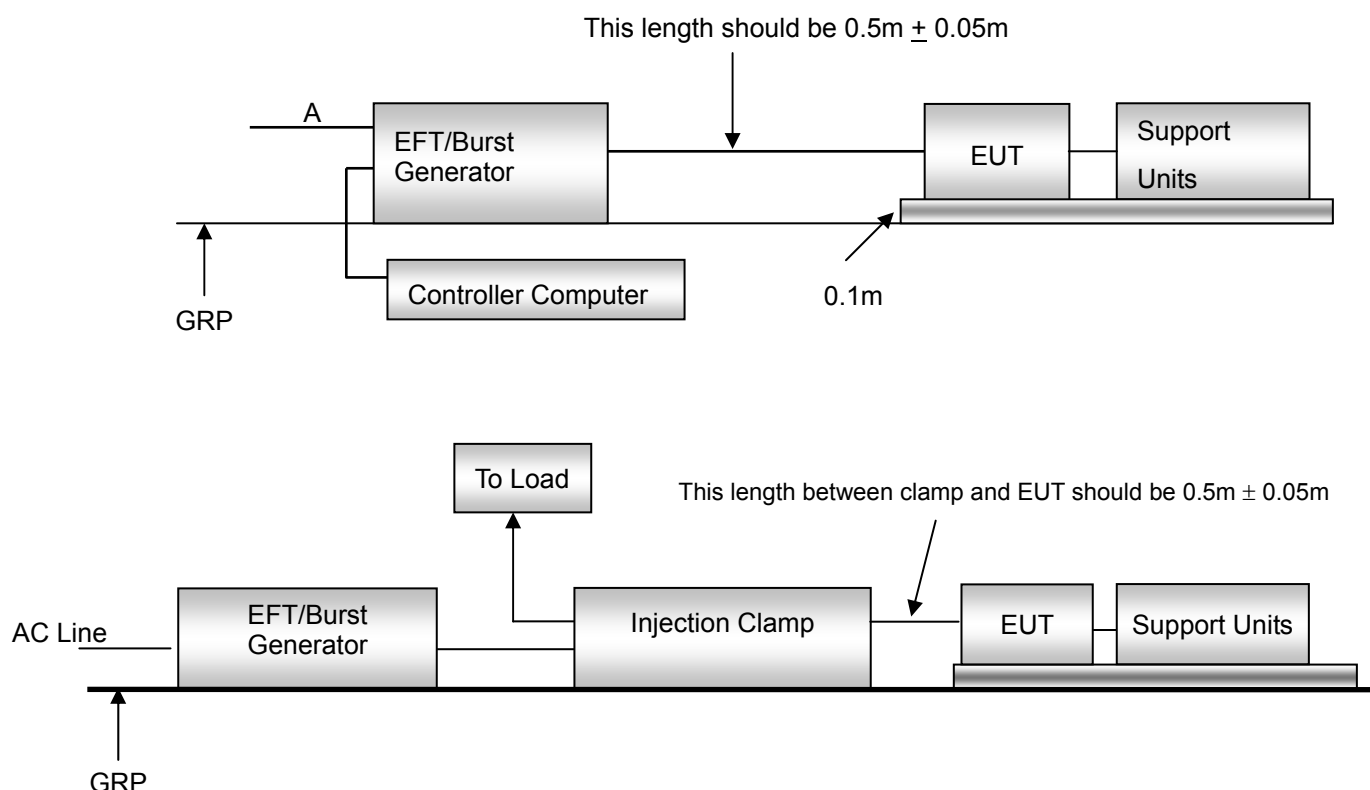
Immunity Shield Room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Computer	IBM	M/T 8183 - ICV	99BG137	N.C.R.
VGA Monitor	Acer	1555	917160230584200572P5C431	N.C.R.
Keyboard	HP	KB - 0133	B69360MGAPEOK5	N.C.R.
EMC Pro IMMUNITY TEST SYSTEM	KeyTek	EMCpro	0312231	JAN. 13, 2012
Test S/W	CE Ware 3.00b			

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.
2. N.C.R.= No Calibration Required.

8.5.3. TEST PROCEDURE

- Both positive and negative polarity discharges were applied.
- The length of the "hot wire" from the coaxial output of the EFT generator to the terminals on the EUT should not exceed 1 meter.
- The duration time of each test sequential was 1 minute.
- The transient/burst waveform was in accordance with IEC 61000-4-4, 5/50ns.

8.5.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

Note:TABLETOP EQUIPMENT

The configuration consisted of a wooden table (0.1m high) standing on the Ground Reference Plane. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system. A minimum distance of 0.5m was provided between the EUT and the walls of the laboratory or any other metallic structure.

FLOOR-STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-4 and its cables, were isolated from the Ground Reference Plane by an insulating support that is 0.1-meter thick. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system.

8.5.5. TEST RESULTS

Temperature	25°C	Humidity	47% RH
Pressure	1028 mbar	Tested By	Rock Guo
Required Passing Performance		Criterion B	

Test Point	Polarity	Test Level (kV)	Performance Criterion	Result	Observation
L	+/-	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
N	+/-	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
L+N	+/-	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	

For Strict:

Temperature	25°C	Humidity	47% RH
Pressure	1028mbar	Tested By	Rock Guo
Required Passing Performance		Criterion B	

Test Point	Polarity	Test Level (kV)	Performance Criterion	Result	Observation
L	+/-	2	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
N	+/-	2	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
L + N	+/-	2	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	

NOTE: 1. There was no change compared with initial operation during the test.

8.6. SURGE IMMUNITY TEST

8.6.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-5
Wave-Shape:	Combination Wave 1.2/50 us Open Circuit Voltage 8/20 us Short Circuit Current
Test Voltage:	AC Power Port~ line to line: 1kV, line to ground: ---kV DC Power Port~ line to earth: ---kV Signal and Telecommunication Ports ~ line to ground: ---kV
Generator Source Impedance:	2 ohm between networks 12 ohm between network and ground
Polarity:	Positive/Negative
Phase Angle:	0 ⁰ / 90 ⁰ / 180 ⁰ / 270 ⁰
Pulse Repetition Rate:	2 times / min. (maximum)
Number of Tests:	5 positive and 5 negative at selected points

8.6.2. TEST INSTRUMENT

Immunity Shield Room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Computer	IBM	M/T 8183 - ICV	99BG137	N.C.R.
VGA Monitor	Acer	1555	917160230584200572P5C431	N.C.R.
Keyboard	HP	KB - 0133	B69360MGAPEOK5	N.C.R.
CDN	EMC-PAPTNER	CDN-UTP8	CDN-UTP8-1504	11/26/2017
Ultra Compact Simulator	EM TEST	UCS 500N7	P1552169754	03/10/2017
Test S/W	iec.control v5.4.4			

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.
2. N.C.R. = No Calibration Required.

8.6.3. TEST PROCEDURE

a) For EUT power supply:

The surge is applied to the EUT power supply terminals via the capacitive coupling network. Decoupling networks are required in order to avoid possible adverse effects on equipment not under test that may be powered by the same lines, and to provide sufficient decoupling impedance to the surge wave. The power cord between the EUT and the coupling/decoupling networks was shorter than 2m in length.

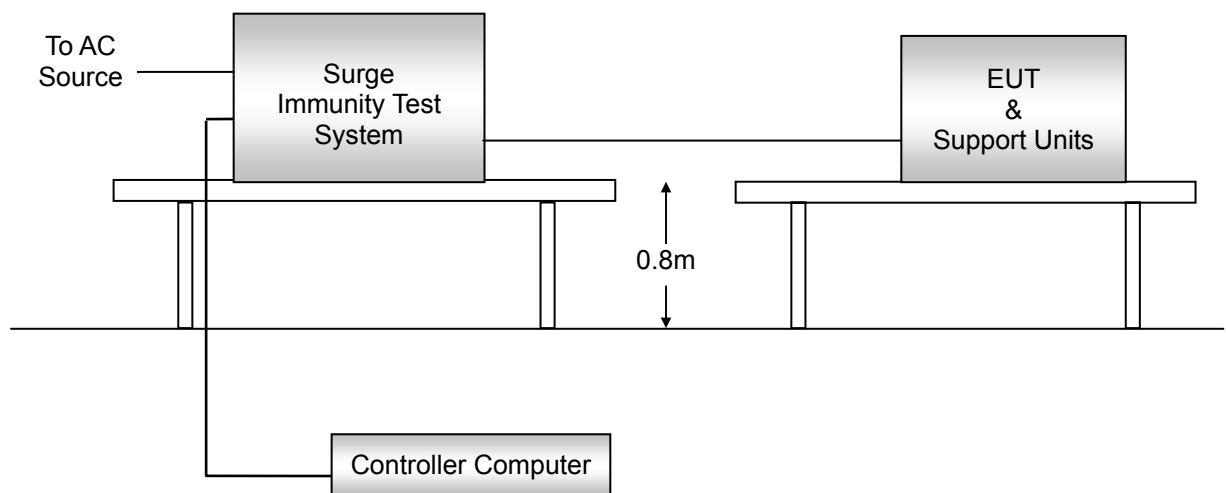
b) For test applied to unshielded un-symmetrically operated interconnection lines of EUT:

The surge was applied to the lines via the capacitive coupling. The coupling / decoupling networks didn't influence the specified functional conditions of the EUT. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2m in length.

c) For test applied to unshielded symmetrically operated interconnection / telecommunication lines of EUT:

The surge was applied to the lines via gas arrestors coupling. Test levels below the ignition point of the coupling arrestor were not specified. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2m in length.

8.6.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

8.6.5. TEST RESULTS

Temperature	25°C	Humidity	48% RH
Pressure	1028 mbar	Tested By	Yuna Lin
Required Passing Performance		Criterion B	

Test Point	Polarity	Test Level (kV)	Performance Criterion	Result	Observation
L - N	+/-	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	

8.7. CONDUCTED RADIO FREQUENCY DISTURBANCES (CS)**8.7.1. TEST SPECIFICATION**

Basic Standard:	IEC 61000-4-6
Frequency Range:	0.15 MHz ~ 80 MHz
Field Strength:	10 Vrms
Modulation:	1kHz Sine Wave, 80%, AM Modulation
Frequency Step:	1 % of preceding frequency value
Coupled cable:	Power Mains, Unshielded
Coupling device:	CDN-M2 (2 wires)

8.7.2. TEST INSTRUMENT

CS Test Site (IEC/EN 61000-4-6)				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Computer	HP	d330 uT	SGH3480LTH	N.C.R.
VGA Monitor	NEC	JC-1572VMA	6600645RA	N.C.R.
Keyboard	IBM	KB - 8923	1021424	N.C.R.
CS Frankonia EMVMess-System GmbH	FRANKONIA	CIT-10/75	102C3220	APR 11, 2012
FCC Coupling Decoupling Network Freq. range : 150KHz~230MHz	FRANKONIA	CDN M2+M3	A3011095	APR. 10, 2012
FCC EM Injection Clamp	-----	F-203I-23mm	449	DEC. 02, 2011
Test S/W	CS-EN61000-4-6			

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.
2. N.C.R.= No Calibration Required.

8.7.3. TEST PROCEDURE

The EUT shall be tested within its intended operating and climatic conditions.

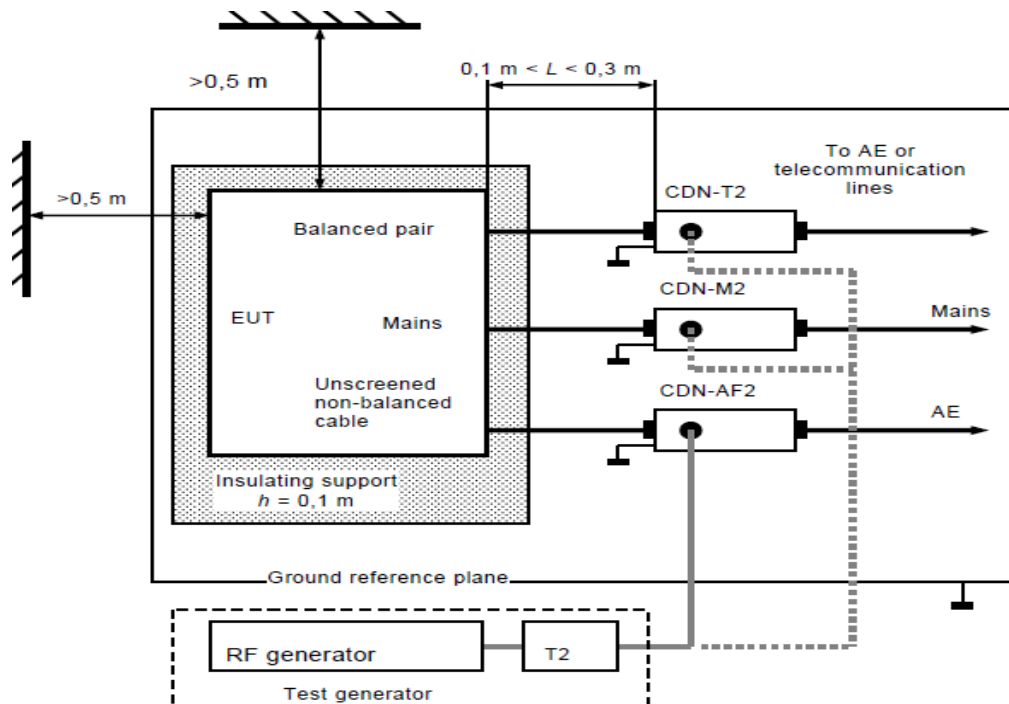
The test shall be performed with the test generator connected to each of the coupling and decoupling devices in turn, while the other non-excited RF input ports of the coupling devices are terminated by a 50-ohm load resistor.

The frequency range was swept from 150 kHz to 80 MHz, using the signal level established during the setting process and with a disturbance signal of 80 % amplitude. The signal was modulated with a 1 kHz sine wave, pausing to adjust the RF signal level or the switch coupling devices as necessary. The sweep rate was 1.5×10^{-3} decades/s. Where the frequency range is swept incrementally, the step size was 1 % of preceding frequency value from 150 kHz to 80 MHz.

The dwell time at each frequency was less than the time necessary for the EUT to be exercised, and able to respond. Sensitive frequencies such as clock frequency(ies) and harmonics or frequencies of dominant interest, was analyzed separately.

An attempt was made to fully exercise the EUT during testing, and to fully interrogate all exercise modes selected for susceptibility.

8.7.4. TEST SETUP



Note:

1. The EUT is setup 0.1m above Ground Reference Plane
2. The CDNs and / or EM clamp used for real test depend on ports and cables configuration of EUT.

For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

Note:

TABLETOP AND FLOOR-STANDING EQUIPMENT

The equipment to be tested is placed on an insulating support of 0.1 meters height above a ground reference plane. All relevant cables shall be provided with the appropriate coupling and decoupling devices at a distance between 0.1 meters and 0.3 meters from the projected geometry of the EUT on the ground reference plane.

8.7.5. TEST RESULTS

Temperature	24°C	Humidity	45% RH
Pressure	1028mbar	Tested By	Rock Guo
Required Passing Performance		Criterion A	

Frequency Band (MHz)	Field Strength (Vrms)	Cable	Injection Method	Performance Criterion	Result	Observation
0.15 ~ 80	3	AC Power	CDN-M2	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	

For Strict:

Temperature	24°C	Humidity	45% RH
Pressure	1028mbar	Tested By	Rock Guo
Required Passing Performance		Criterion A	

Frequency Band (MHz)	Field Strength (Vrms)	Cable	Injection Method	Performance Criterion	Result	Observation
0.15 ~ 80	10	AC Power	CDN-M2	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	PASS	

NOTE: 1. There was no change compared with initial operation during the test.

8.8. POWER FREQUENCY MAGNETIC FIELD

8.8.1. TEST SPECIFICATION

Basic Standard:	IEC 61000-4-8
Frequency Range:	50/60Hz
Field Strength:	30 A/m
Observation Time:	1 minute
Inductance Coil:	Rectangular type, 1mx1m

8.8.2. TEST INSTRUMENT

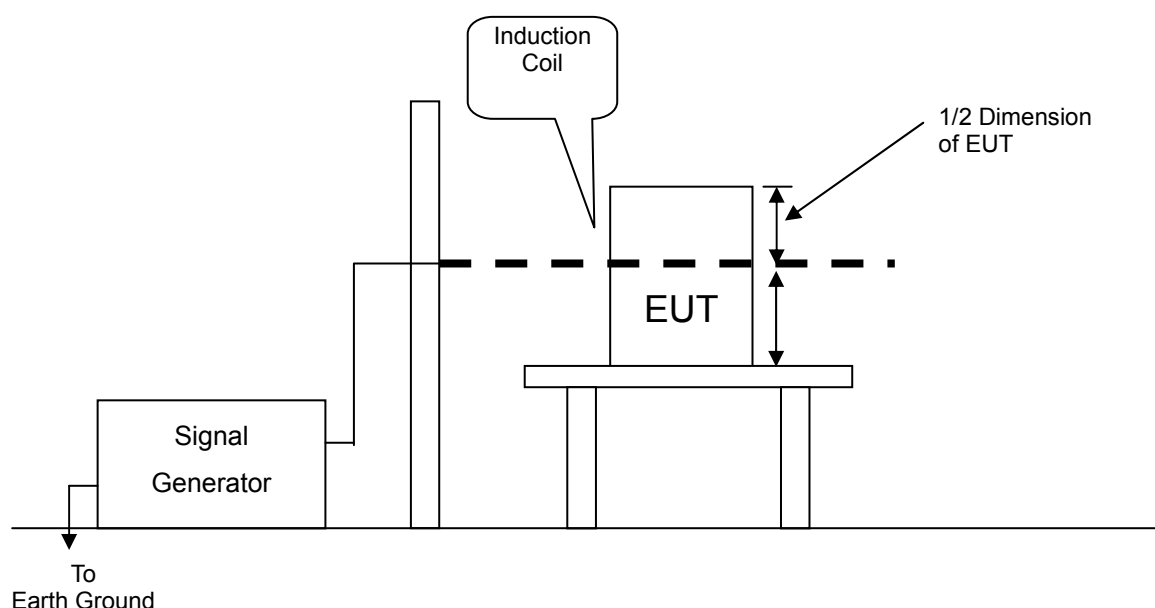
Power Frequency Magnetic Field Immunity Test (IEC/EN 61000-4-8)				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Magnetic field generator	Schaffner	MFO 6501	154	JAN 20, 2012

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.
2. N.C.R.= No Calibration Required.

8.8.3. TEST PROCEDURE

- The equipment is configured and connected to satisfy its functional requirements. It shall be placed on the GRP with the interposition of a 0.1m thick insulating support.
- The equipment cabinets shall be connected to the safety earth directly on the GRP via the earth terminal of the EUT.
- The power supply, input and output circuits shall be connected to the sources of power supply, control and signal.
- The cables supplied or recommended by the equipment manufacturer shall be used. 1 meter of all cables used shall be exposed to the magnetic field.

8.8.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

NOTE:

TABLETOP EQUIPMENT

The equipment shall be subjected to the test magnetic field by using the induction coil of standard dimension (1 m x 1 m). The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

FLOOR-STANDING EQUIPMENT

The equipment shall be subjected to the test magnetic field by using induction coils of suitable dimensions. The test shall be repeated by moving and shifting the induction coils, in order to test the whole volume of the EUT for each orthogonal direction. The test shall be repeated with the coil shifted to different positions along the side of the EUT, in steps corresponding to 50 % of the shortest side of the coil. The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

8.8.5. TEST RESULTS

Temperature	24°C	Humidity	54% RH
Pressure	1028mbar	Tested By	Rock Guo
Required Passing Performance		Criterion A	

DIRECTION	Field Strength (A/m)	Performance Criterion	Result	Observation
X	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
Y	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
Z	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	

For Strict:

Temperature	24°C	Humidity	54% RH
Pressure	1028mbar	Tested By	Rock Guo
Required Passing Performance		Criterion A	

DIRECTION	Field Strength (A/m)	Performance Criterion	RESULTS	OBSERVATION
X	30	A	PASS	
Y	30	A	PASS	
Z	30	A	PASS	

NOTE: There was no change compared with initial operation during the test.

8.9. VOLTAGE DIP & VOLTAGE INTERRUPTIONS

8.9.1. TEST SPECIFICATION

Basic Standard: IEC 61000-4-11

Test duration time: Minimum three test events in sequence

Interval between event: Minimum 10 seconds

Phase Angle: 0° / 45° / 90° / 135° / 180° / 225° / 270° / 315° / 360°

Test cycle: 3 times

8.9.2. TEST INSTRUMENT

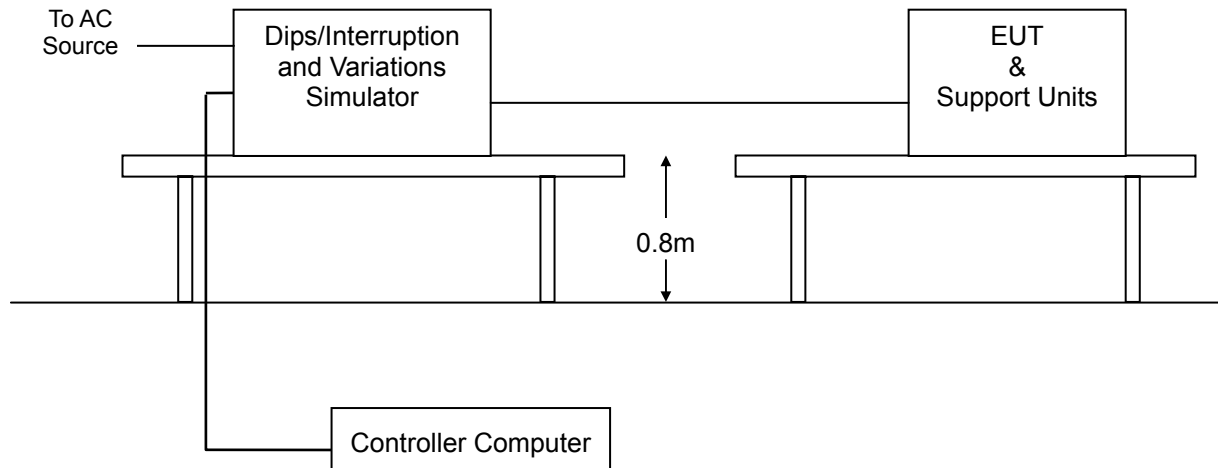
Immunity shielded room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Computer	IBM	M/T 8183 - ICV	99BG137	N.C.R.
VGA Monitor	Acer	1555	917160230584200572P5C431	N.C.R.
Keyboard	HP	KB - 0133	B69360MGAPEOK5	N.C.R.
EMC Pro IMMUNITY TEST SYSTEM	KeyTek	EMCpro	0312231	JAN. 13, 2012
Test S/W	CE Ware 3.00b			

NOTE: 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.
2. N.C.R.= No Calibration Required.

8.9.3. TEST PROCEDURE

- The EUT and support units were located on a wooden table, 0.8 m away from ground floor.
- Setting the parameter of tests and then perform the test software of test simulator.
- Conditions changes to occur at 0 degree crossover point of the voltage waveform.
- Recording the test result in test record form.

8.9.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

8.9.5. TEST RESULTS

Temperature	25°C	Humidity	47% RH
Pressure	1028mbar	Tested By	Rock Guo
Required Passing Performance	Criterion B: >95% reduction 0.5 period >95% reduction 1 period Criterion C: 30% reduction 25 period & >95% reduction 250 period & 30% reduction 30 period & >95% reduction 300 period		

Test Power: 230Vac, 50Hz				
Voltage (% Reduction)	Duration (Period)	Performance Criterion	Result	Observation
>95	0.5	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	PASS	
>95	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	PASS	

Test Power: 50Hz				
Voltage (% Reduction)	Duration (Period)	Performance Criterion	Result	Observation
30	25	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	PASS	
30	30	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	PASS	

Test Power: 230Vac, 60Hz				
Voltage (% Reduction)	Duration (Period)	Performance Criterion	Result	Observation
>95	250	<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	PASS	
>95	300	<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	PASS	

For Strict:

Temperature	25 °C	Humidity	47 % RH
Pressure	1028 mbar	Tested By	Rock Guo
Required Passing Performance	Criterion B: >95% reduction 1 period Criterion C: 60% reduction/50Hz 10 period & 60% reduction/60Hz 12 period 30% reduction/50Hz 25 period & 60% reduction/60Hz 30 period >95% reduction/50Hz 250 period & >95% reduction/60Hz 300 period		

Test Power: 230Vac, 50Hz

Voltage (% Reduction)	Duration (Period)	Performance Criterion	Test Result	Observation
>95	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	A PASS	

Test Power: 230Vac, 50/60Hz

Voltage (% Reduction)	Duration (Period)	Performance Criterion	Test Result	Observation
60	10	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	A PASS	
60	12	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	A PASS	

Test Power: 230Vac, 50/60Hz

Voltage (% Reduction)	Duration (Period)	Performance Criterion	Test Result	Observation
30	25	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	A PASS	
30	30	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	A PASS	

Test Power: 230Vac, 50/60Hz

Voltage (% Reduction)	Duration (Period)	Performance Criterion	Test Result	Observation
>95	250	<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	B PASS	
>95	300	<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	B PASS	

9 PHOTOGRAPHS OF THE TEST CONFIGURATION

CONDUCTED EMISSION TEST



RADIATED EMISSION TEST



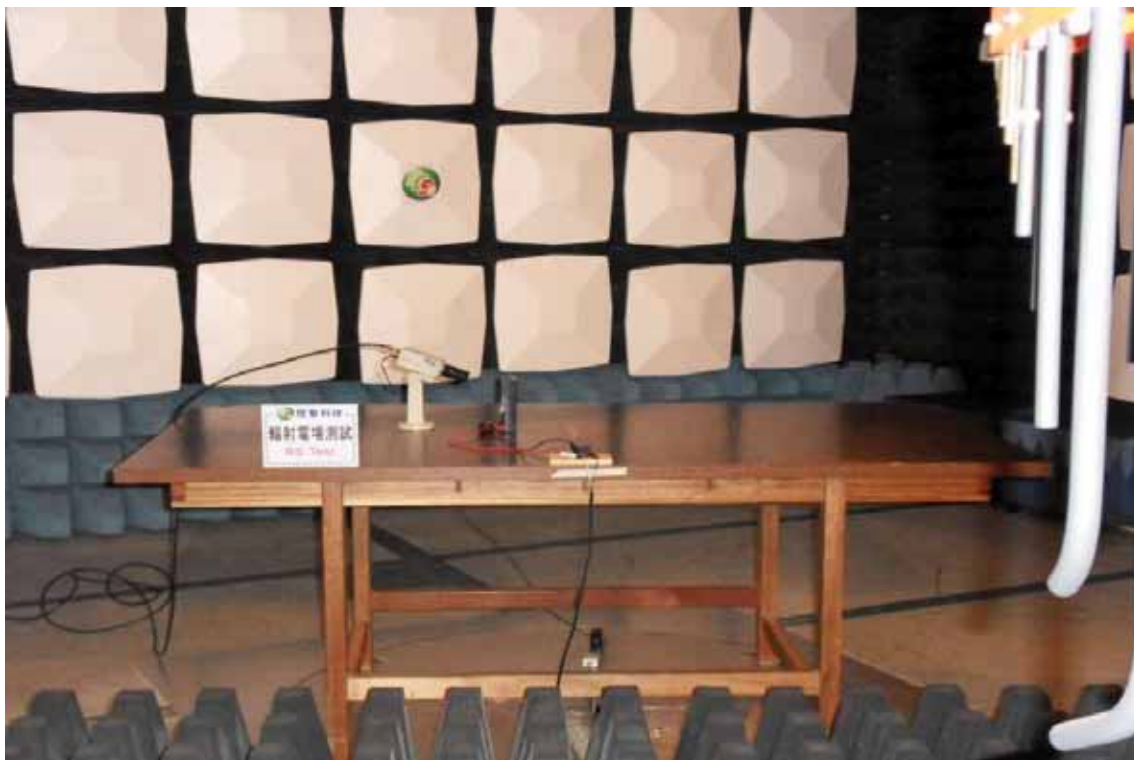
FLICK TEST



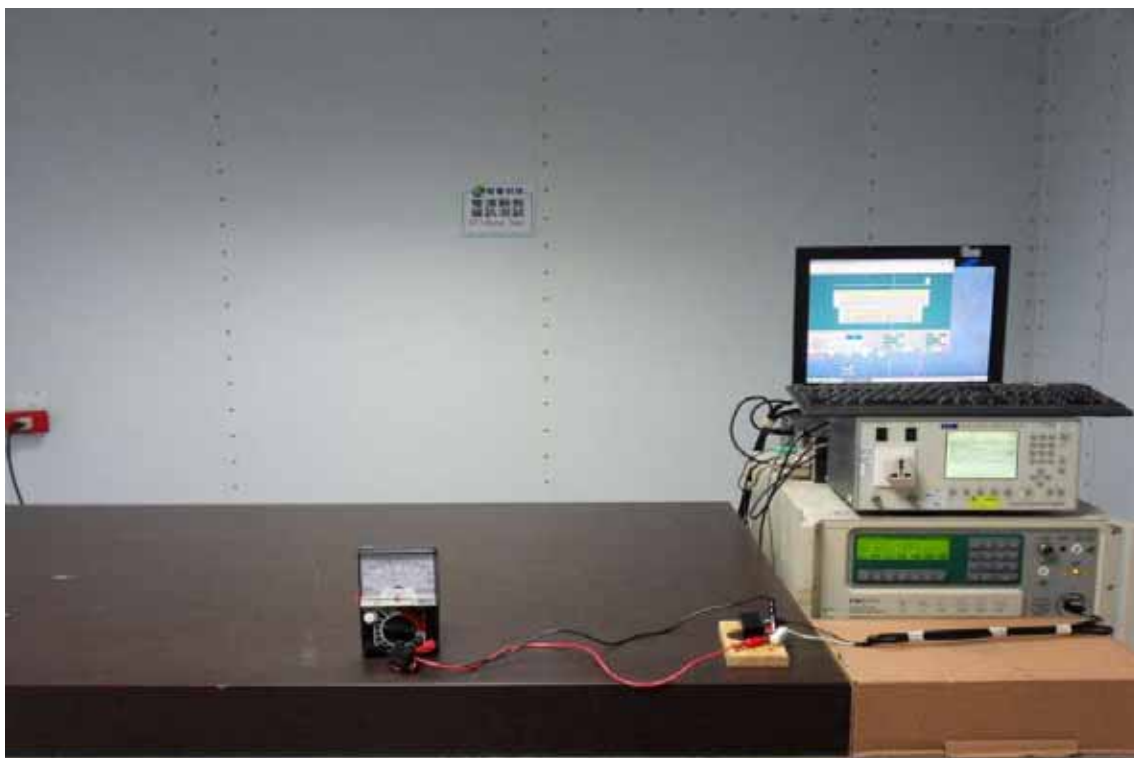
ESD TEST



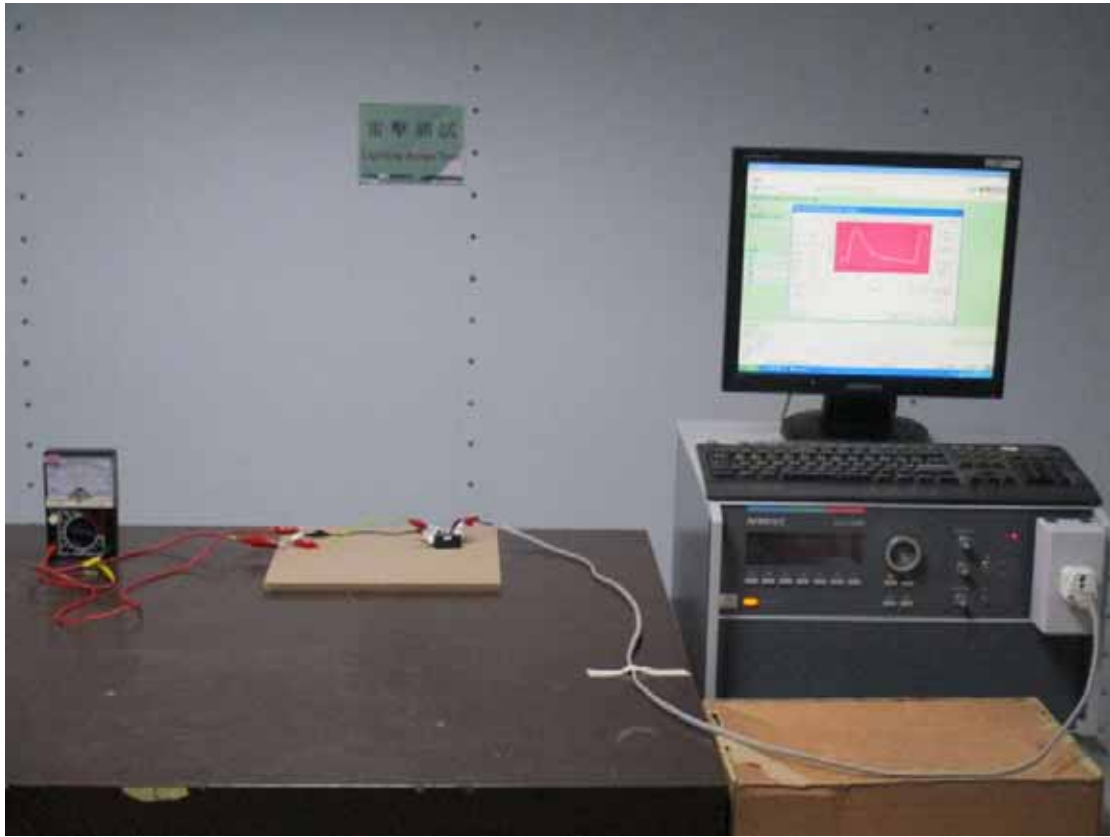
RS TEST



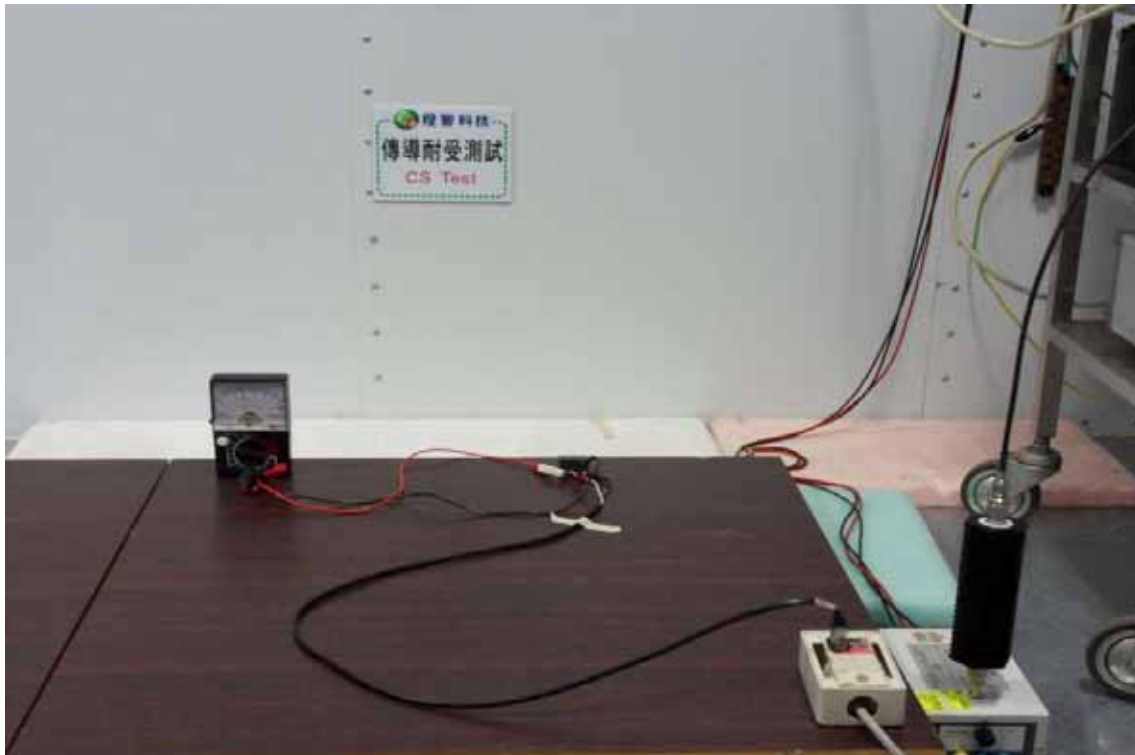
EFT TEST



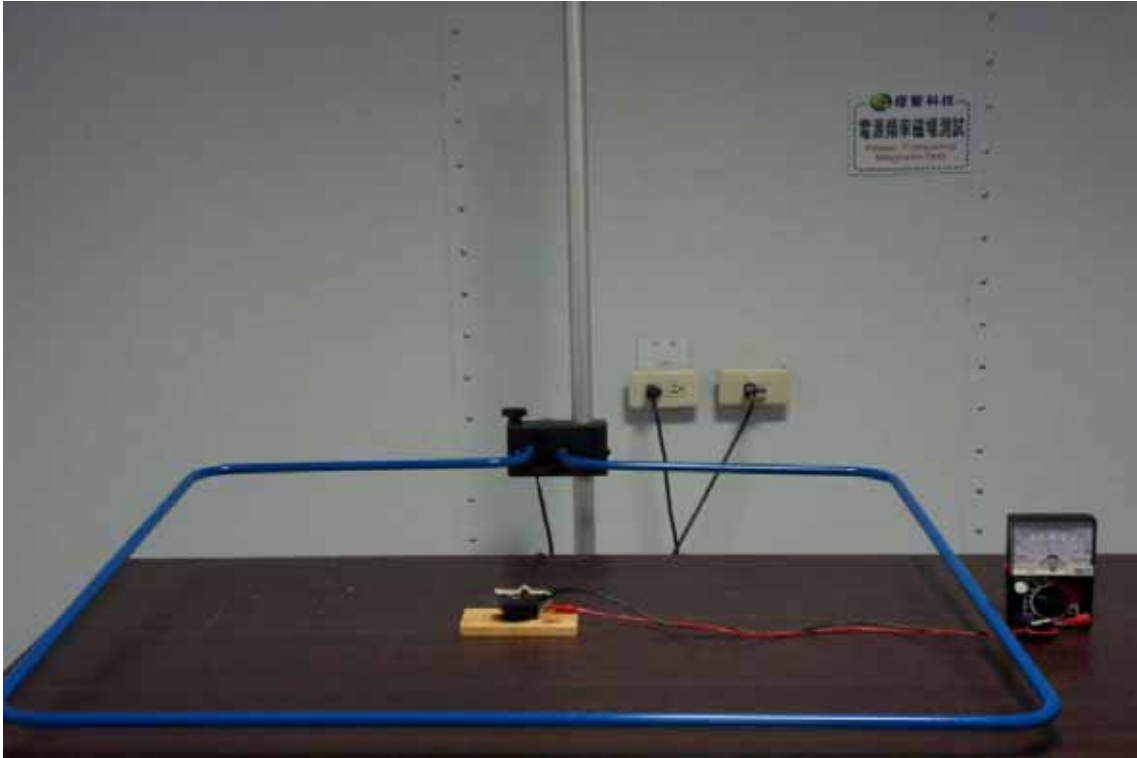
SURGE TEST



CS TEST



PFMF TEST



Voltage Dips / Interruptions Test

