

# CE EMC TEST REPORT

for

**AC /DC Power Modules**

**Model : TMM24 SERIES**

**Brand Name:** 

Test Report Number:

**T161215N19-E1**

Issued for

**TRACO ELECTRONIC AG**

SIHLBRUGGSTASSE 111 CH-6340 BAAR, SWITZERLAND

Issued By:

**Compliance Certification Services Inc.**

**Tainan Lab.**

No.8,Jiucengling, Xinhua Dist., Tainan City 712, Taiwan (R.O.C.)

TEL: 886-6-580-2201

FAX: 886-6-580-2202

**Issued Date : January 23, 2017**



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**REVISION HISTORY**

Rev.	Issue Date	Revisions	Effect Page	Revised By
00	January 23, 2017	Initial Issue	ALL	Eva Lin
01				

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## 1 TEST CERTIFICATION

**Product:** AC /DC Power Modules

**Model:** TMM24 SERIES

**Brand:** 

**Applicant:** **TRACO ELECTRONIC AG**  
SIHLBRUGGSTRASSE 111 CH-6340 BAAR, SWITZERLAND

**Tested:** October 07, 2013  
July 5, 2016 ~ July 13, 2016

**Applicable Standards:** **EN 55011: 2009+A1: 2010, Class B**  
EN 61000-3-2: 2014  
EN 61000-3-3: 2013  
**EN 60601-1-2: 2015**  
IEC 61000-4-2: 2008, IEC 61000-4-3: 2010,  
IEC 61000-4-4: 2012, IEC 61000-4-5: 2014,  
IEC 61000-4-6: 2013, IEC 61000-4-8: 2009,  
IEC 61000-4-11: 2004

Deviation from Applicable Standard
None

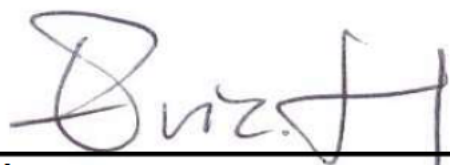
The above equipment has been tested by Compliance Certification Services Inc., and found compliance with the requirements set forth in the Directive 93/42/EEC concerning medical devices and technical standards mentioned above. The results of testing in this report apply only to the product/system, which was tested. Other similar equipment will not necessarily produce the same results due to production tolerance and measurement uncertainties.

**Approved by:**



**Jeter Wu**  
Assistant Manager

**Reviewed by:**



**Eric Huang**  
Assistant Section Manager




## 2 TEST RESULT SUMMARY

EMISSION			
Standard	Item	Result	Remarks
EN 55011: 2009+A1:2010	Conducted	PASS	Meet Class B limit
	Radiated	PASS	Meet Class B limit
EN 61000-3-2: 2014	Harmonic current emissions	PASS	Meet the requirement
EN 61000-3-3: 2013	Voltage fluctuations & flicker	PASS	Meet the requirement

IMMUNITY [ EN 60601-1-2: 2015 ]			
Standard	Item	Result	Remarks
IEC 61000-4-2: 2008	ESD	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-3: 2010	RS	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-4: 2012	EFT	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-5: 2014	Surge	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-6: 2013	CS	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-8: 2009	PFMF	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-11: 2004	Voltage dips & voltage variations	PASS	<p><b>Voltage Dips:</b></p> <p>i) 100% reduction for 0.5 cycle at 50Hz, 100% reduction for 1 cycle at 50Hz Performance Criterion A</p> <p>ii) 30% reduction for 25/30 cycles at 50/60Hz Performance Criterion A</p> <p><b>Voltage Interruptions:</b></p> <p>100% reduction for 250/300 cycles at 50/60Hz Performance Criterion B.</p>

**NOTE:** 1. The statements of test result on the above are decided by the request of test standard only; the measurement uncertainties are not factored into this compliance determination.  
2. The information of measurement uncertainty is available upon the customer's request.

### 3 EUT DESCRIPTION

Product	AC /DC Power Modules
Model	TMM24 SERIES
Brand Name	
Applicant	TRACO ELECTRONIC AG
Housing material	Plastics
Identify Number	T161215N19
Received Date	October 07, 2013
E.U.T. Power Rating	See Below
E.U.T. Size (L * W * H)	7.5 * 5.5 * 2 cm

#### I/O PORT

I/O PORT TYPES	Q'TY	TESTED WITH
1. AC Power	1	AC Source
2. DC Power	1	Load

#### Note:

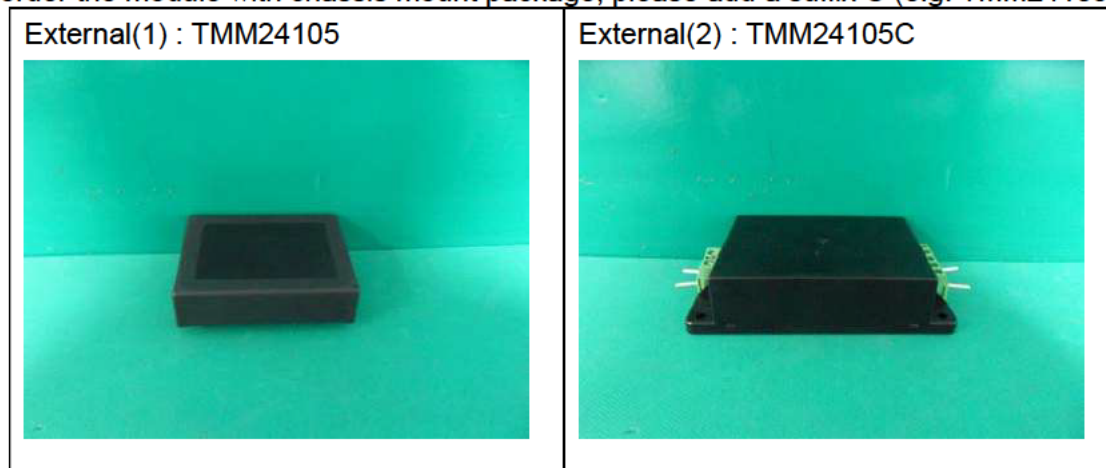
1. Client consigns only eight model samples to test (Model Number: **TMM24105; TMM24109; TMM24112; TMM24115; TMM24124; TMM24212; TMM24215; TMM24105C**). Therefore, the testing Lab. just guarantees the unit, which has been tested.
2. For more details, please refer to the User's manual of the EUT.

The different of the each model is shown as below:

Model Number PCB Mounting (For model with Chassis Mounting, add suffix C)	AC Input Voltage (Range)	Output Voltage	Output Current
			Max.
	VAC	VDC	mA
TMM24105 TMM24105C	85~264	5	3000
TMM24109 TMM24109C		9	2666
TMM24112 TMM24112C		12	2000
TMM24115 TMM24115C		15	1600
TMM24124 TMM24124C		24	1000
TMM24212 TMM24212C		±12	±1000
TMM24215 TMM24215C		±15	±800

Notes:

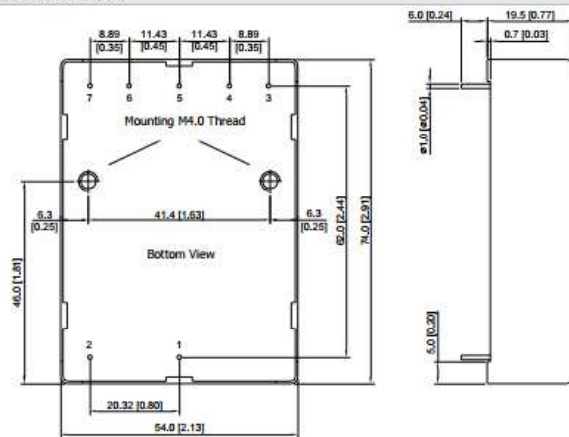
1. "#": For each output
2. To order the module with chassis mount package, please add a suffix C (e.g. TMM24105C)



## Package Specifications :

## Package Specifications PCB Mounting

## Mechanical Dimensions



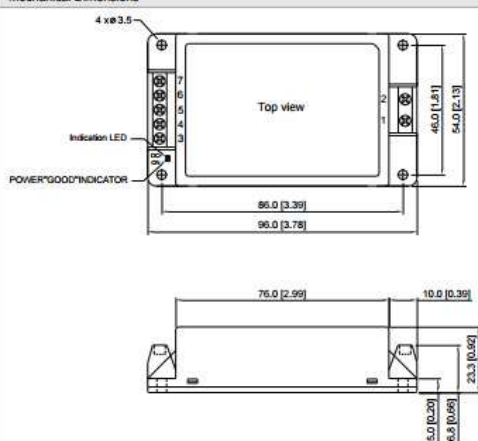
## Pin Connections

Pin	Single Output	Dual Output
1	AC (N)	AC (N)
2	AC (L)	AC (L)
3	No Pin	No Pin
4	-Vout	-Vout
5	No Pin	Common
6	+Vout	+Vout
7	No Pin	No Pin

- All dimensions in mm (inches)
- Tolerance:  $\pm 0.5$  ( $\pm 0.02$ )
- Pin diameter  $\varnothing 1.0 \pm 0.1$  ( $0.04 \pm 0.004$ )

## Package Specifications Chassis Mounting (order code suffix C)

## Mechanical Dimensions



## Connections

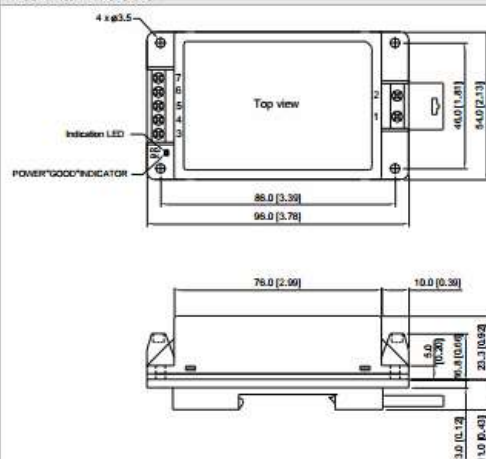
Pin	Single Output	Dual Output
1	AC (N)	AC (N)
2	AC (L)	AC (L)
3	NC	NC
4	-Vout	-Vout
5	NC	Common
6	+Vout	+Vout
7	NC	NC

NC: No Connection

- All dimensions in mm (inches)
- Tolerance:  $\pm 0.5$  ( $\pm 0.02$ )

## Package Specifications with DIN Rail Mounting Bracket

## Mechanical Dimensions



## 4 TEST METHODOLOGY

### 4.1. DECISION OF FINAL TEST MODE

The EUT was tested together with the above additional components, and a configuration, which produced the worst emission levels, was selected and recorded in this report.

The test configuration/ mode is as the following:

#### EMI Test Mode:

##### Conduction (Power port) Modes: (Full Load)

1.	TMM24105	5.	TMM24124
2.	TMM24109	6.	TMM24212
3.	TMM24112	7.	TMM24215
4.	TMM24115		

##### Radiation Modes: (Full Load)

1.	TMM24105	5.	TMM24124
2.	TMM24109	6.	TMM24212
3.	TMM24112	7.	TMM24215
4.	TMM24115		

#### EMS Test Mode:

1.	TMM24105
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### 4.2. EUT SYSTEM OPERATION

1. Setup a whole system for test as shown on setup diagram.
2. Turn on power and check function.
3. Start to test.

## 5 SETUP OF EQUIPMENT UNDER TEST

### 5.1. DESCRIPTION OF SUPPORT UNITS

The EUT has been tested as an independent unit together with other necessary accessories or support units. The following support units or accessories were used to form a representative test configuration during the tests.

#### Peripherals Devices:

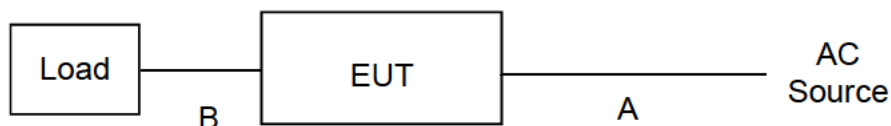
No.	Product	Manufacturer	Model No.	Certify No.	Signal cable
1	N/A	---	---	---	---

No.	Signal cable description	
A	AC Power Cable	Unshielded, 1m, 1pcs. with 3 cores
B	DC Power cable	Unshielded, 0.15m, 1pcs.

#### Note:

- 1) All the equipment/cables were placed in the worst-case configuration to maximize the emission during the test.
- 2) Grounding was established in accordance with the manufacturer's requirements and conditions for the intended use.

### 5.2. CONFIGURATION OF SYSTEM UNDER TEST



## 6 FACILITIES AND ACCREDITATIONS

### 6.1. FACILITIES

All measurement facilities used to collect the measurement data are located at CCS Taiwan Tainan Laboratory at

- ☒ No.8, Jiucengling, Xinhua Dist., Tainan City 712, Taiwan (R.O.C.)
- ☒ No.163-1, Jhongsheng Rd., Sindian Dist, New Taipei City 23151, Taiwan (R.O.C.).

The sites are constructed in conformance with the requirements of ANSI C63.4 and CISPR Publication 22. All receiving equipment conforms to CISPR 16-1-1, CISPR 16-1-2, CISPR 16-1-3, CISPR 16-1-4 and CISPR 16-1-5.

### 6.2. ACCREDITATIONS

Our laboratories are accredited and approved by the following accreditation body according to ISO/IEC 17025.

<b>Taiwan</b>	TAF
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The measuring facility of laboratories has been authorized or registered by the following approval agencies.

<b>Canada</b>	Industry Canada
<b>Germany</b>	TUV NORD
<b>Taiwan</b>	BSMI
<b>USA</b>	FCC

Copies of granted accreditation certificates are available for downloading from our web site, <http://www.ccsrf.com>



### 6.3. MEASUREMENT UNCERTAINTY

Where relevant, the following measurement uncertainty levels have been estimated for tests performed on the EUT as specified in CISPR 16-4-2:

Measurement		Frequency	Uncertainty
Power Line Conducted Emission		9kHz~30MHz	±1.39dB
Conduction Emission	ISN	150kHz~30MHz	±2.56dB
	T-ISN	150kHz~30MHz	±2.56dB
Radiated Emission (10m)	Test Site : OATS-5	30 MHz ~200 MHz	±3.55dB
		200 MHz ~1000 MHz	±3.10dB
	Test Site : OATS-6	30 MHz ~200 MHz	±3.58dB
		200 MHz ~1000 MHz	±3.22dB
	Test Site : OATS-7	30 MHz ~200 MHz	±3.74dB
		200 MHz ~1000 MHz	±3.82dB
Radiated Emission (3m)	Test Site : OATS-5	30 MHz ~200 MHz	±3.36dB
		200 MHz ~1000 MHz	±2.48dB
	Test Site : OATS-6	30 MHz ~200 MHz	±3.21dB
		200 MHz ~1000 MHz	±3.09dB
	Test Site : OATS-7	30 MHz ~200 MHz	±3.55dB
		200 MHz ~1000 MHz	±3.56dB

This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.



## 7 EMISSION TEST

### 7.1. CONDUCTED EMISSION MEASUREMENT

#### 7.1.1. LIMITS

##### CLASS A

FREQUENCY (MHz)	Group 1		Group 2		Group 2*	
	Quasi-peak (dBuV)	Average (dBuV)	Quasi-peak (dBuV)	Average (dBuV)	Quasi-peak (dBuV)	Average (dBuV)
0.15 - 0.5	79	66	100	90	130	120
0.50 - 5.0	73	60	86	76	125	115
5.0 - 30.0	73	60	90-70	80-60	115	105
			Decreasing linearly with logarithm of frequency			

\* Mains supply currents in excess of 100 A per phase when using the CISPR voltage probe or a suitable V-network (LISN or AMN).

**Note:** 1. The lower limit shall apply at the transition frequency.  
2. Care should be taken to comply with leakage current requirements.

##### CLASS B

FREQUENCY (MHz)	Group 1 & 2	
	Quasi-peak (dBuV)	Average (dBuV)
0.15 - 0.5	66-56 Decreasing linearly with logarithm of frequency	56-46 Decreasing linearly with logarithm of frequency
0.50 - 5.0	56	46
5.0 - 30.0	60	50

**Note:** 1. The lower limit shall apply at the transition frequency  
2. Care should be taken to comply with leakage current requirements.

#### 7.1.2. TEST INSTRUMENTS

Conducted Emission room #1				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
BNC Coaxial Cable	CCS	BNC50	11	12/04/2016
EMI Test Receiver	R&S	ESCS 30	100348	12/03/2016
LISN	SCHWARZBECK	NNLK8130	8130124	10/27/2016
LISN	Schwarzbeck	NSLK 8127	8127526	08/23/2016
Pulse Limiter	R&S	ESH3-Z2	100116	12/04/2016
Test S/W	e-3 (5.04211j)			

**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

### **7.1.3. TEST PROCEDURES**

#### **Procedure of Preliminary Test**

The EUT and Support equipment, if needed, was set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a wooden table with a height of 0.8 meters is used and is placed on the ground plane as per EN 55011(see Test Facility for the dimensions of the ground plane used). When the EUT is a floor standing equipment, it is placed on the ground plane, which has a 3-12 mm non-conductive covering to insulate the EUT from the ground plane.

All I/O cables were positioned to simulate typical actual usage as per EN 55011.

The test equipment EUT installed received main power, through a Line Impedance Stabilization Network (LISN), which supplied power source and was grounded to the ground plane.

All support equipment power received from a second LISN.

The EUT test program was started. Emissions were measured on each current carrying line of the EUT using an EMI Test Receiver connected to the LISN powering the EUT.

The Receiver scanned from 150kHz to 30MHz for emissions in each of the test modes.

During the above scans, the emissions were maximized by cable manipulation.

The test mode(s) described in Item 4.1 were scanned during the preliminary test.

After the preliminary scan, we found the test mode described in Item 4.1 producing the highest emission level.

The EUT configuration and cable configuration of the above highest emission levels were recorded for reference of the final test.

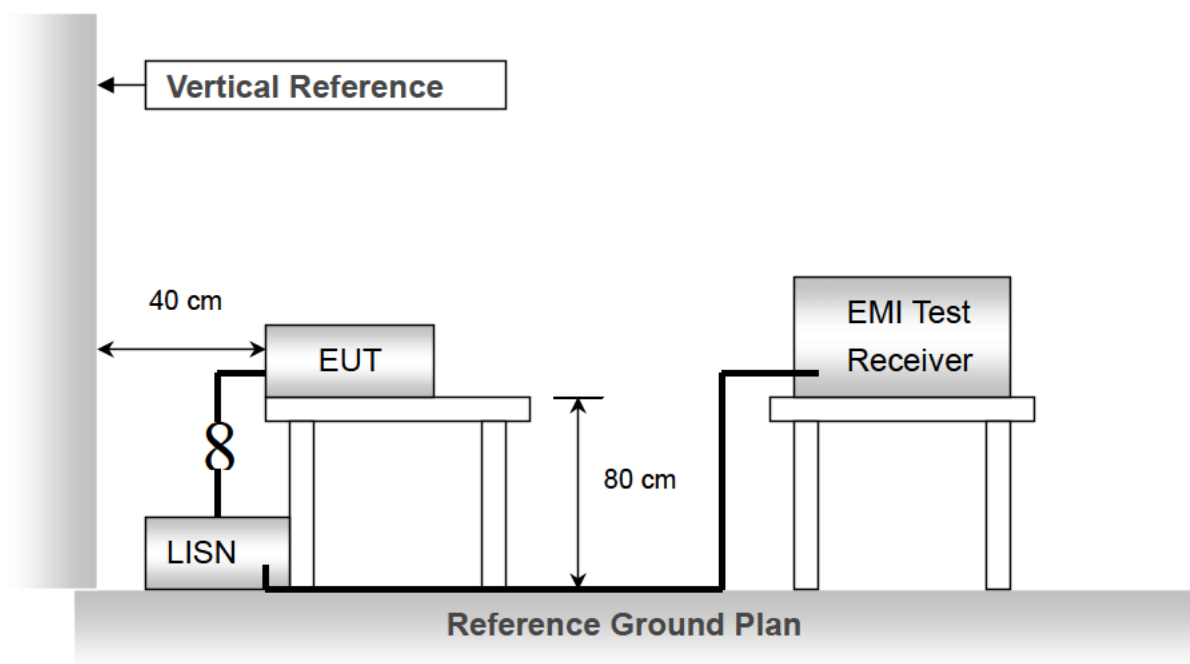
#### **Procedure of Final Test**

EUT and support equipment were set up on the test bench as per the configuration with highest emission level in the preliminary test.

A scan was taken on both power lines, Line 1 and Line 2, recording at least the six highest emissions. Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.

The test data of the worst-case condition(s) was recorded.

## 7.1.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

## 7.1.5. DATA SAMPLE

Freq. (MHz)	LISN Factor (dB)	Cable Loss (dB)	Meter Reading (dBuV)	Measured Level (dBuV)	Limits (dBuV)	Over Limits (dBuV)	Detector
x.xx	9.6	0.1	15.7	25.4	46	-20.6	QP

Freq	= Emission frequency in MHz
LISN Factor	= Insertion loss of LISN and Pulse Limiter
Cable Loss	= Insertion loss of Cable (LISN to EMI Tester Receiver)
Meter Reading	= Uncorrected Analyzer/Receiver reading
Measured Level	= Read Level + Factor
Limit	= Limit stated in standard
Over Limit	= Reading in reference to limit
Peak	= Peak Reading
QP	= Quasi-peak Reading
AV	= Average Reading

**Calculation Formula**

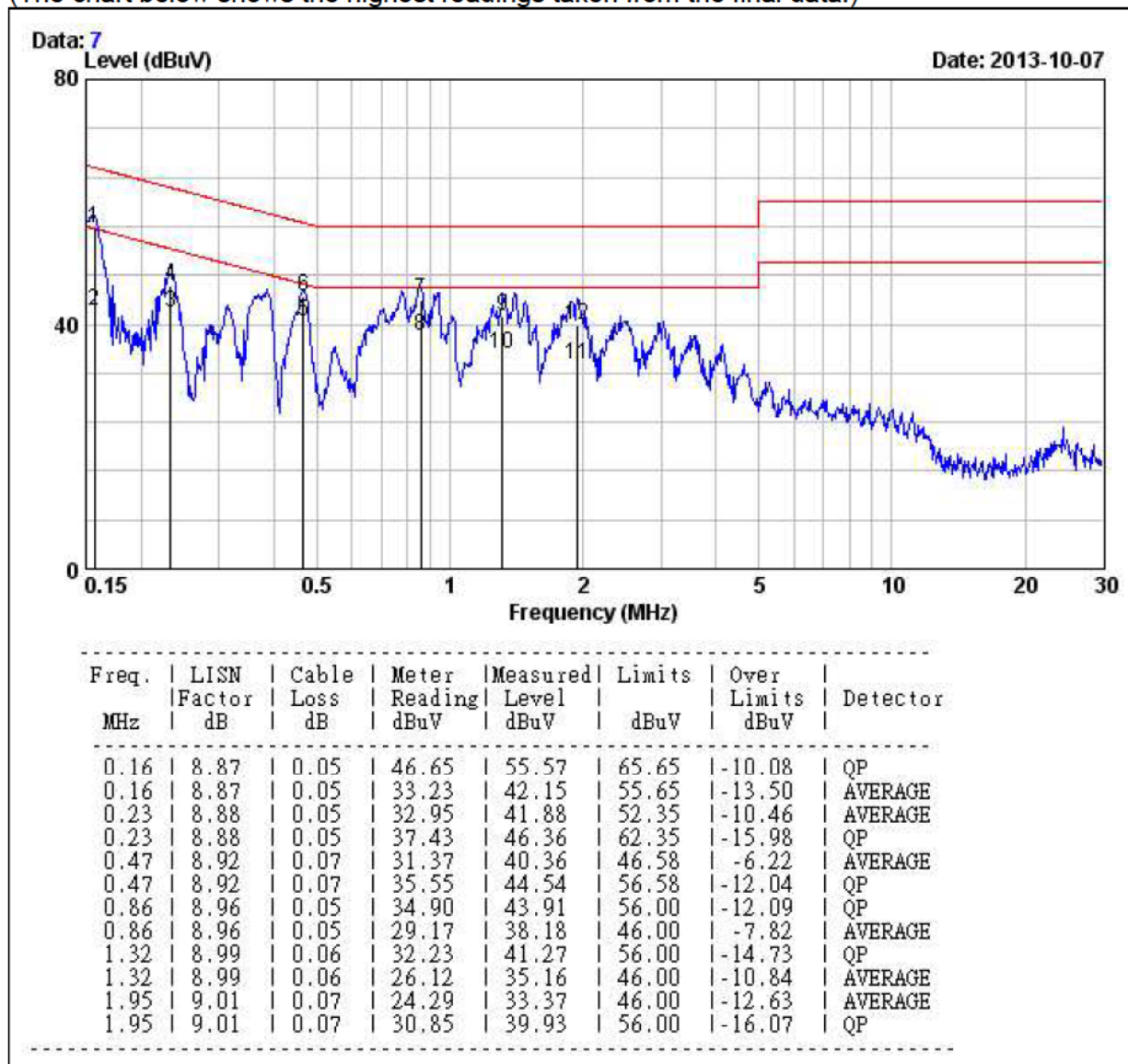
1. Measured Level (dBuV) = LISN Factor (dB) + Cable Loss (dB) + Meter Reading (dBuV)
2. Over Limit (dBuV) = Measured Level (dBuV) – Limits (dBuV)

## 7.1.6. TEST RESULTS

Model No.	TMM24105	Resolution Bandwidth	9 kHz
Environmental Conditions	22°C, 60% RH	Test Mode	Full Load
Tested by	Shiang Su		

## LINE

(The chart below shows the highest readings taken from the final data.)

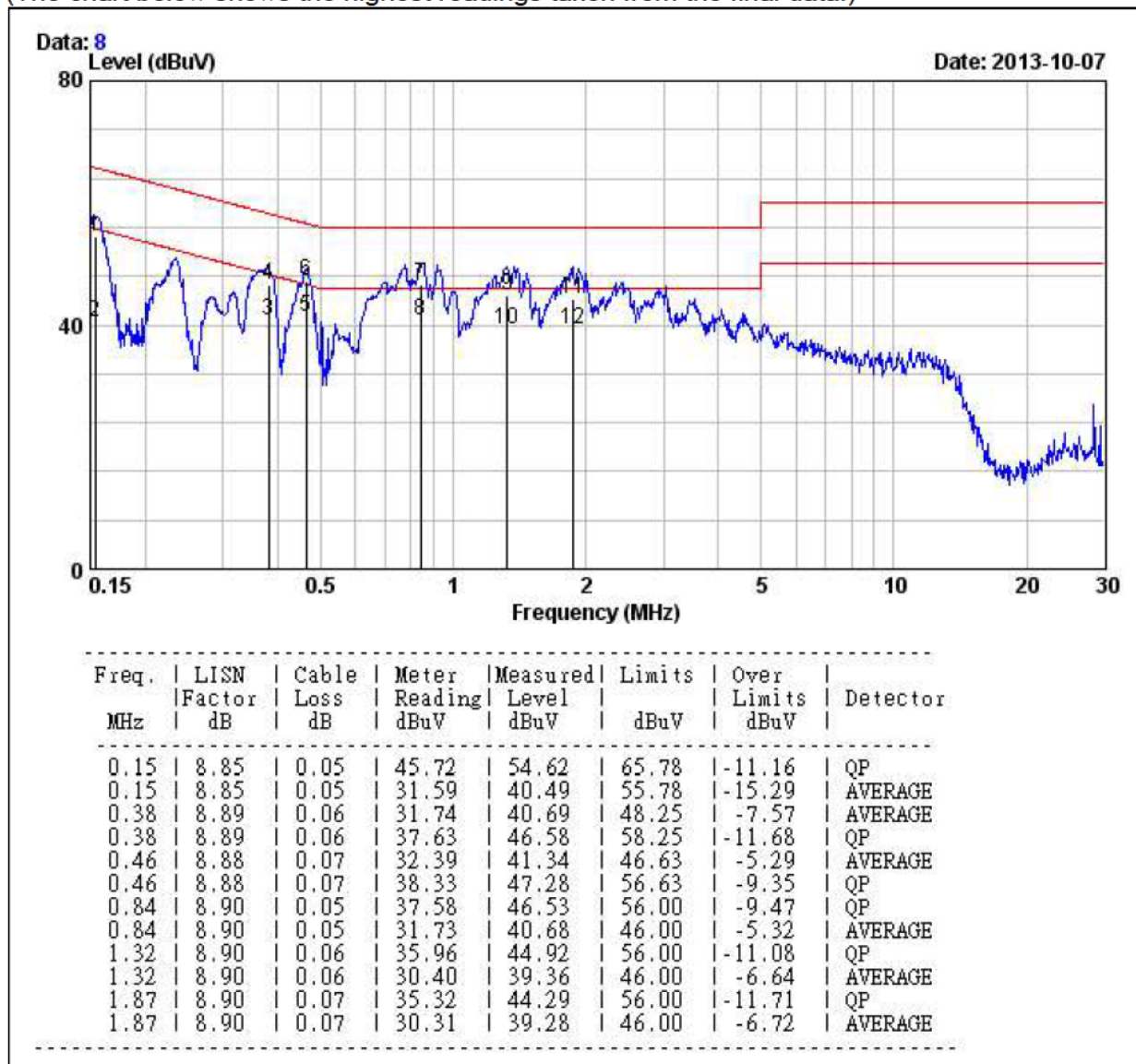


- Note:
1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)
  2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)

<b>Model No.</b>	TMM24105	<b>Resolution Bandwidth</b>	9 kHz
<b>Environmental Conditions</b>	22°C, 60% RH	<b>Test Mode</b>	Full Load
<b>Tested by</b>	Shiang Su		

## NEUTRAL

(The chart below shows the highest readings taken from the final data.)

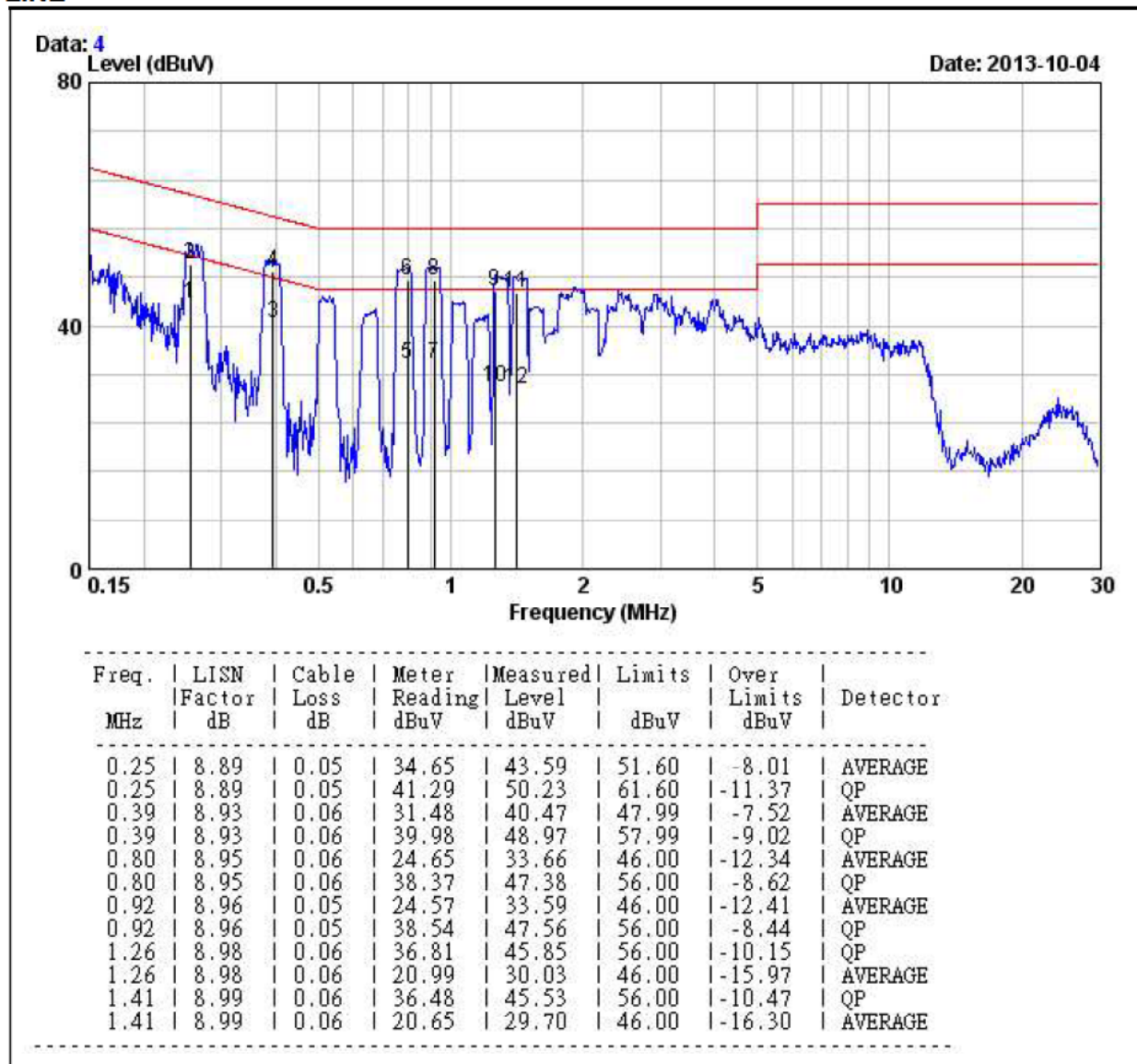


Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)  
2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)



<b>Model No.</b>	TMM24109	<b>Resolution Bandwidth</b>	9 kHz
<b>Environmental Conditions</b>	22°C, 60% RH	<b>Test Mode</b>	Full load
<b>Tested by</b>	Shiang Su		

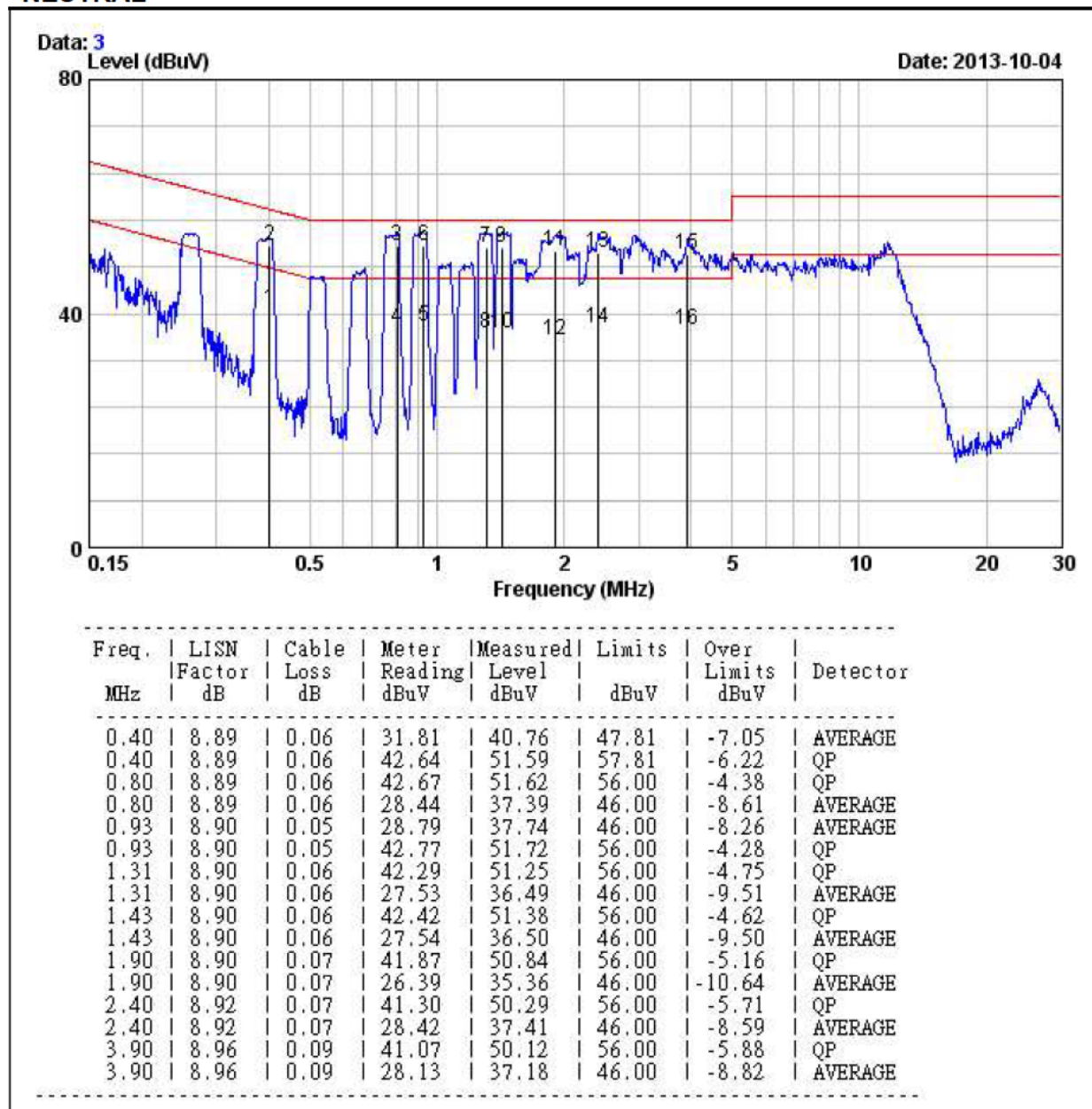
# LINE



Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)  
2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)

Model No.	TMM24109	Resolution Bandwidth	9 kHz
Environmental Conditions	22°C, 60% RH	Test Mode	Full load
Tested by:	Shiang Su		

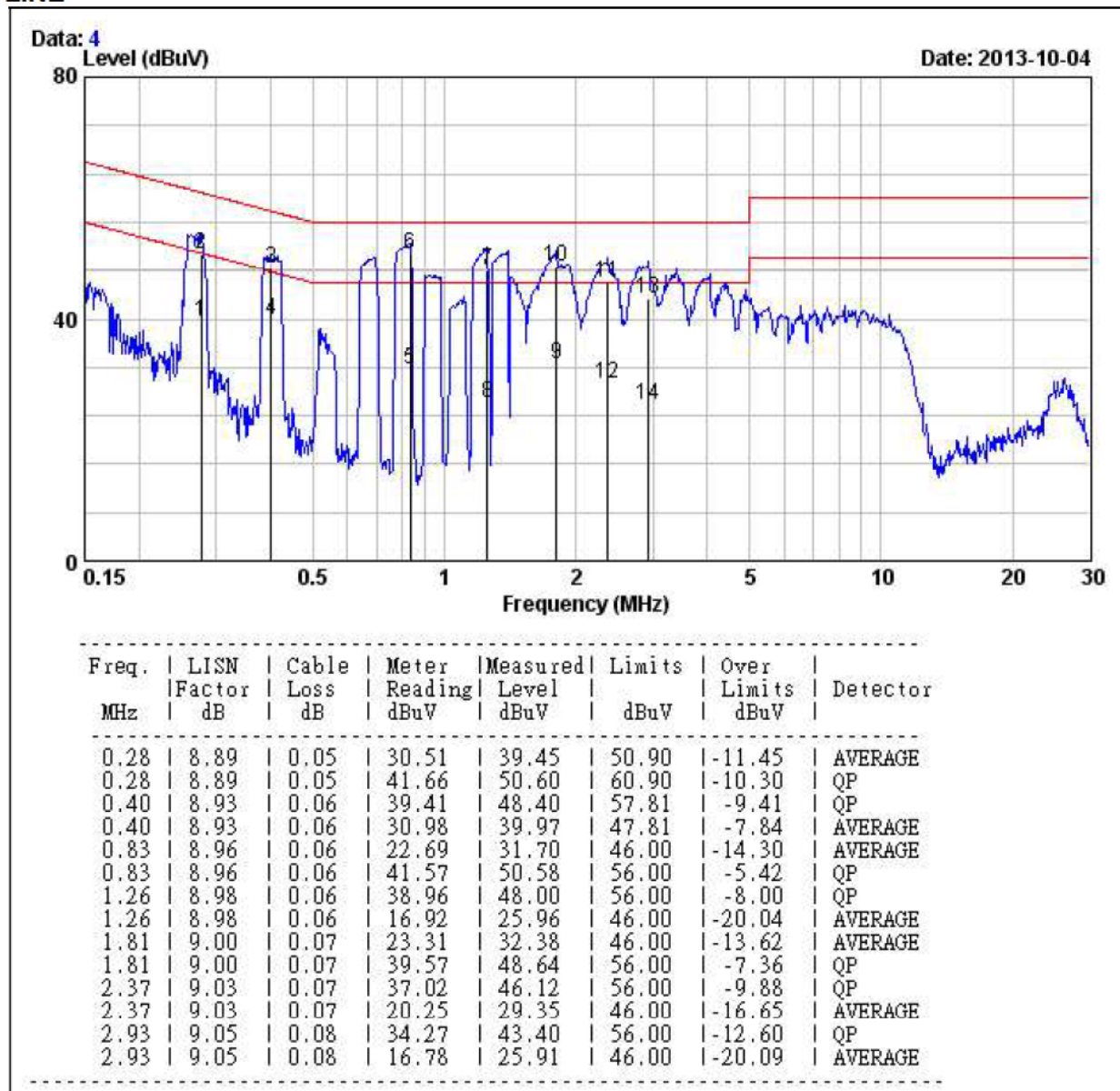
# NEUTRAL



- Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)  
2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)

Model No.	TMM24112	Resolution Bandwidth	9 kHz
Environmental Conditions	22°C, 60% RH	Test Mode	Full load
Tested by	Shiang Su		

# LINE

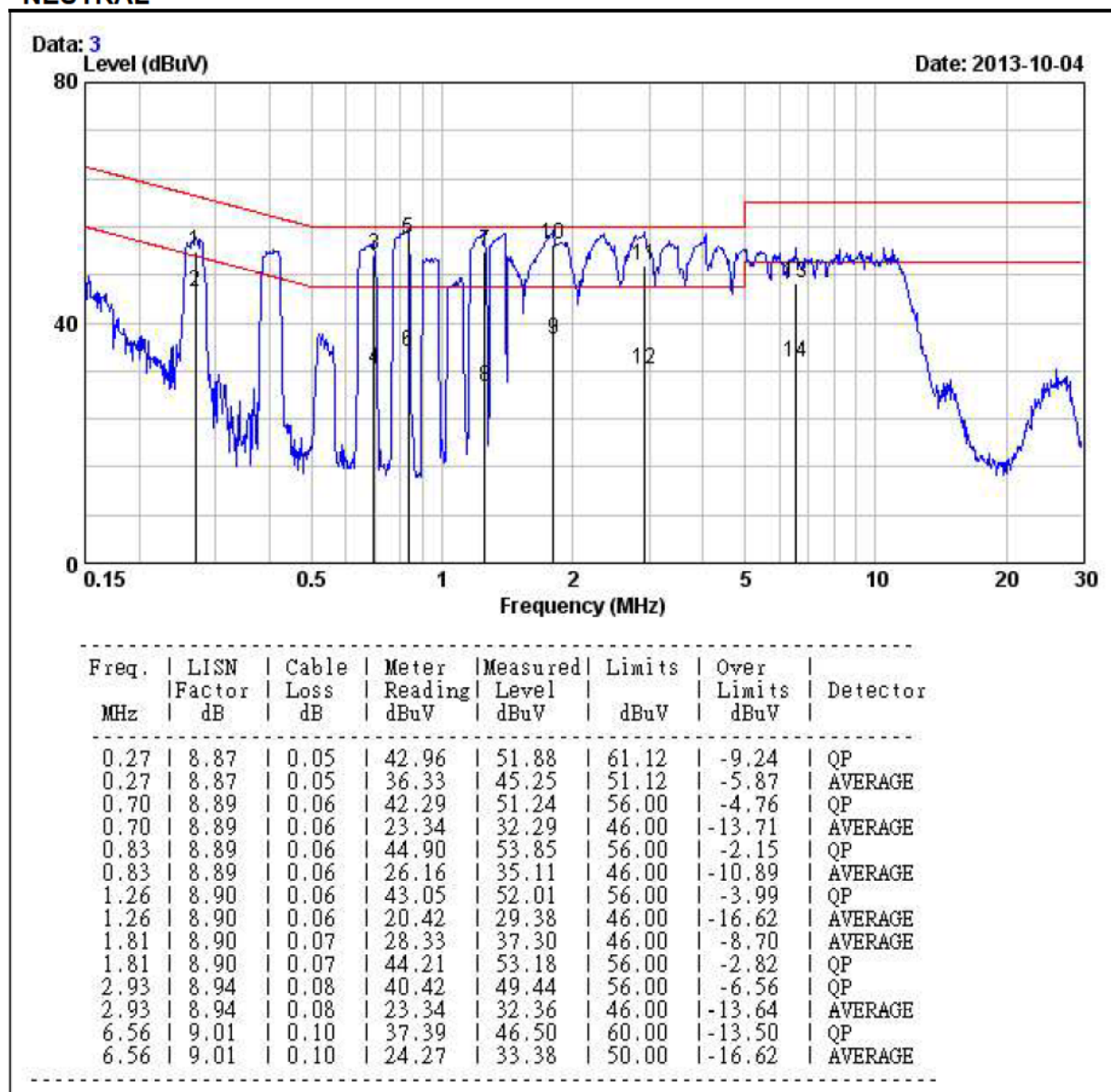


- Note:
1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)
  2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)



<b>Model No.</b>	TMM24112	<b>Resolution Bandwidth</b>	9 kHz
<b>Environmental Conditions</b>	22°C, 60% RH	<b>Test Mode</b>	Full load
<b>Tested by:</b>	Shiang Su		

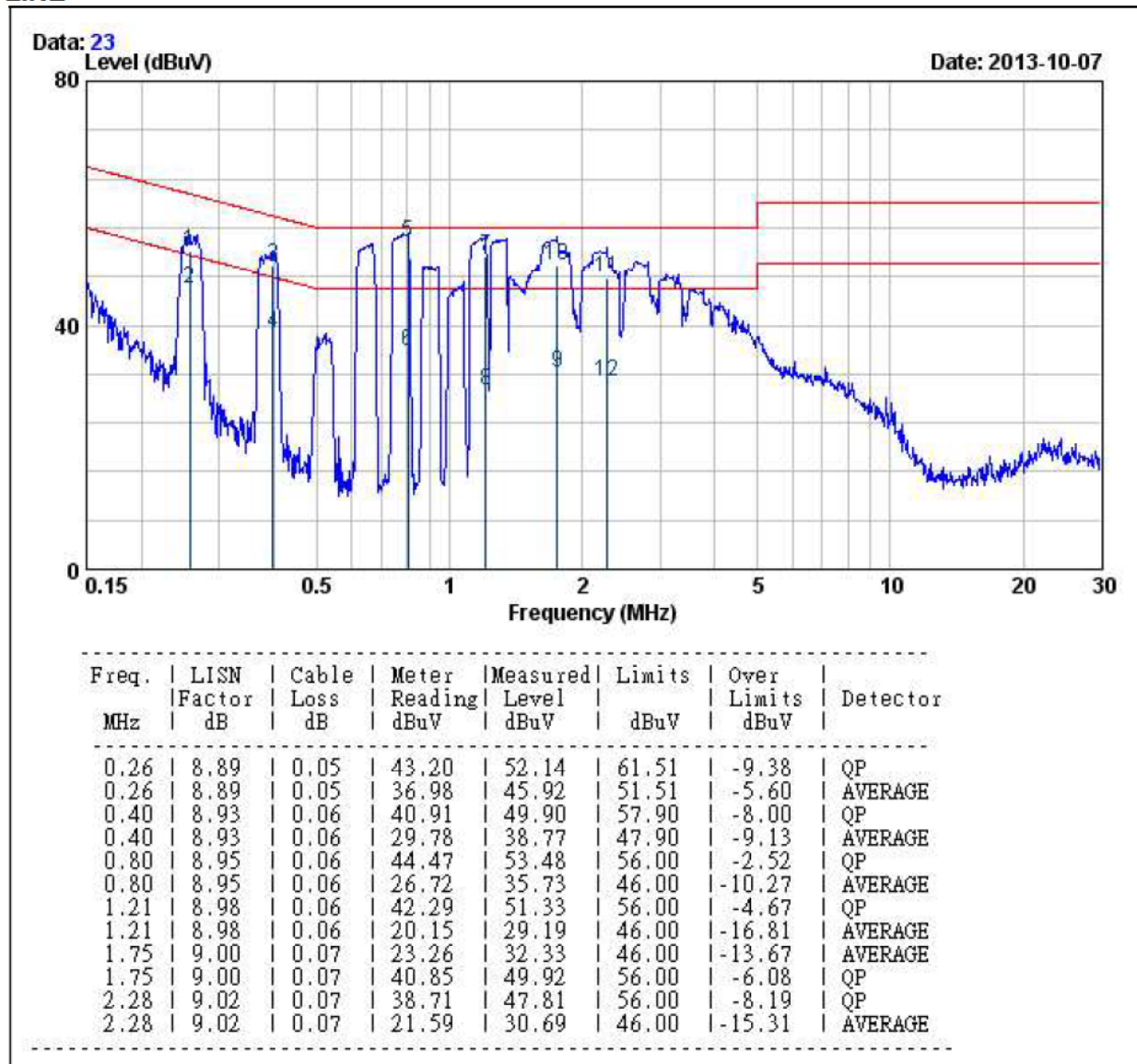
# NEUTRAL



- Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)  
2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)

<b>Model No.</b>	TMM24115	<b>Resolution Bandwidth</b>	9 kHz
<b>Environmental Conditions</b>	22°C, 60% RH	<b>Test Mode</b>	Full load
<b>Tested by</b>	Shiang Su		

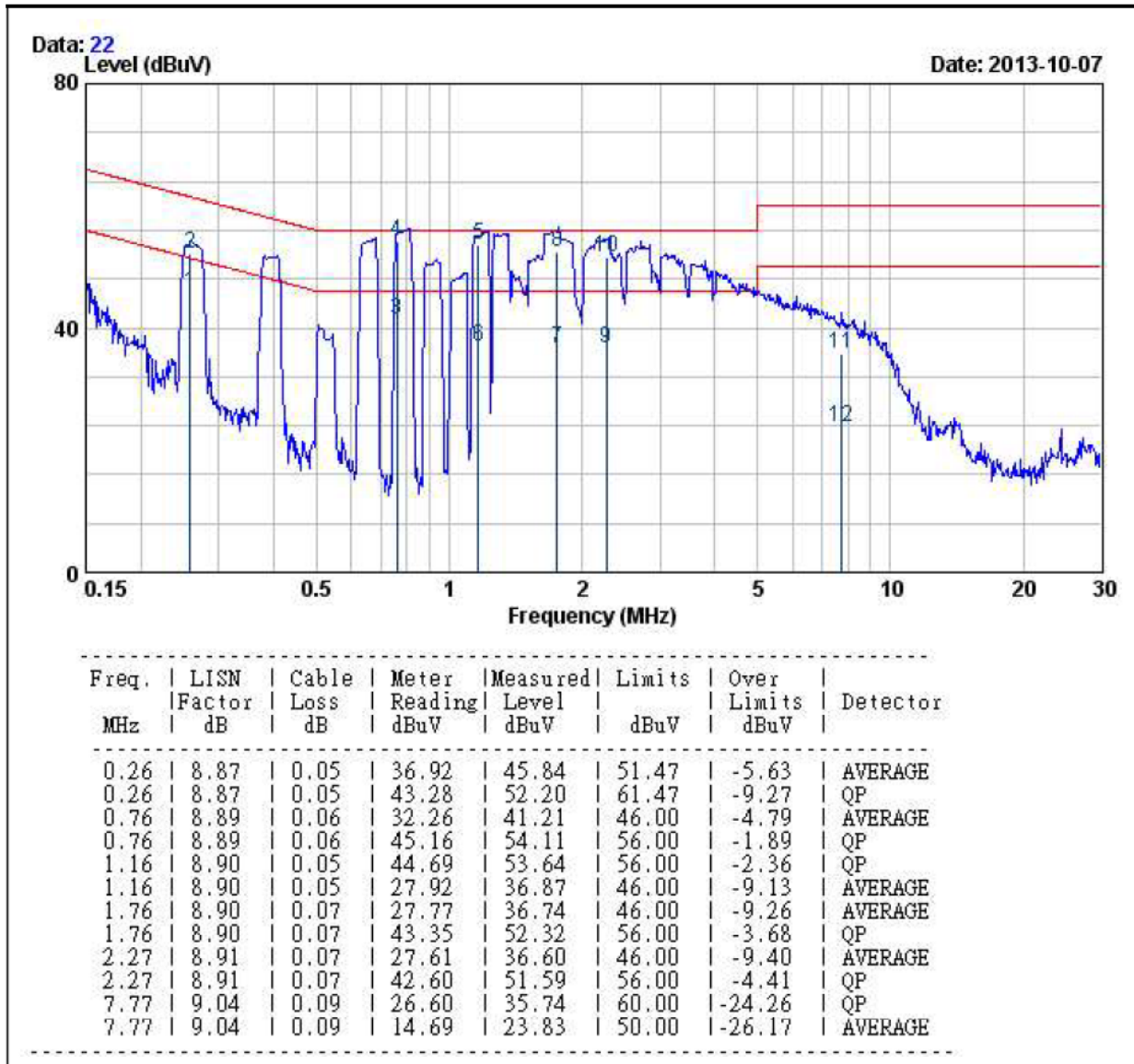
# LINE



Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)  
2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)

<b>Model No.</b>	TMM24115	<b>Resolution Bandwidth</b>	9 kHz
<b>Environmental Conditions</b>	22°C, 60% RH	<b>Test Mode</b>	Full load
<b>Tested by:</b>	Shiang Su		

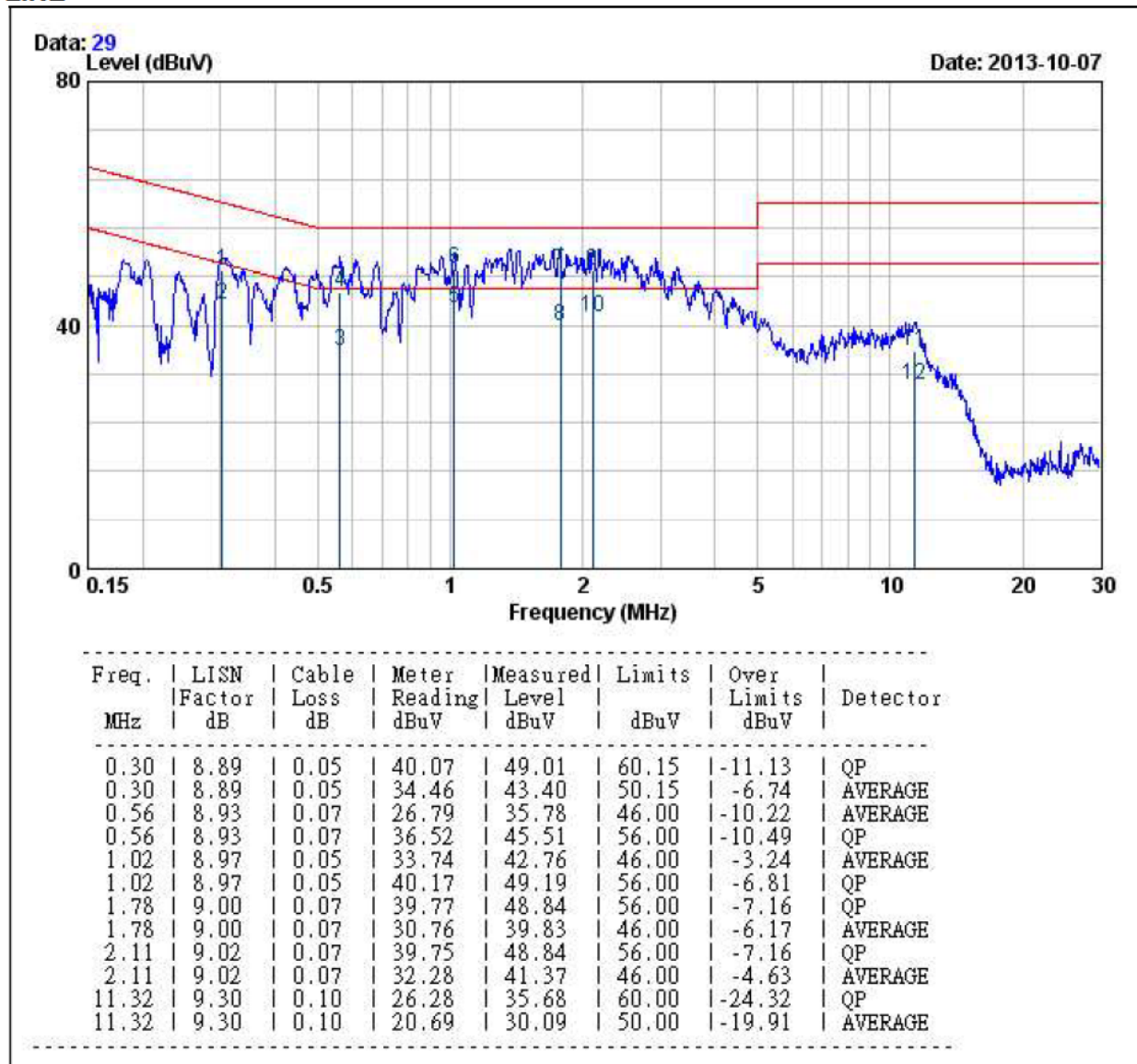
# NEUTRAL



- Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)  
2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)

<b>Model No.</b>	TMM24124	<b>Resolution Bandwidth</b>	9 kHz
<b>Environmental Conditions</b>	22°C, 60% RH	<b>Test Mode</b>	Full load
<b>Tested by</b>	Shiang Su		

**LINE**

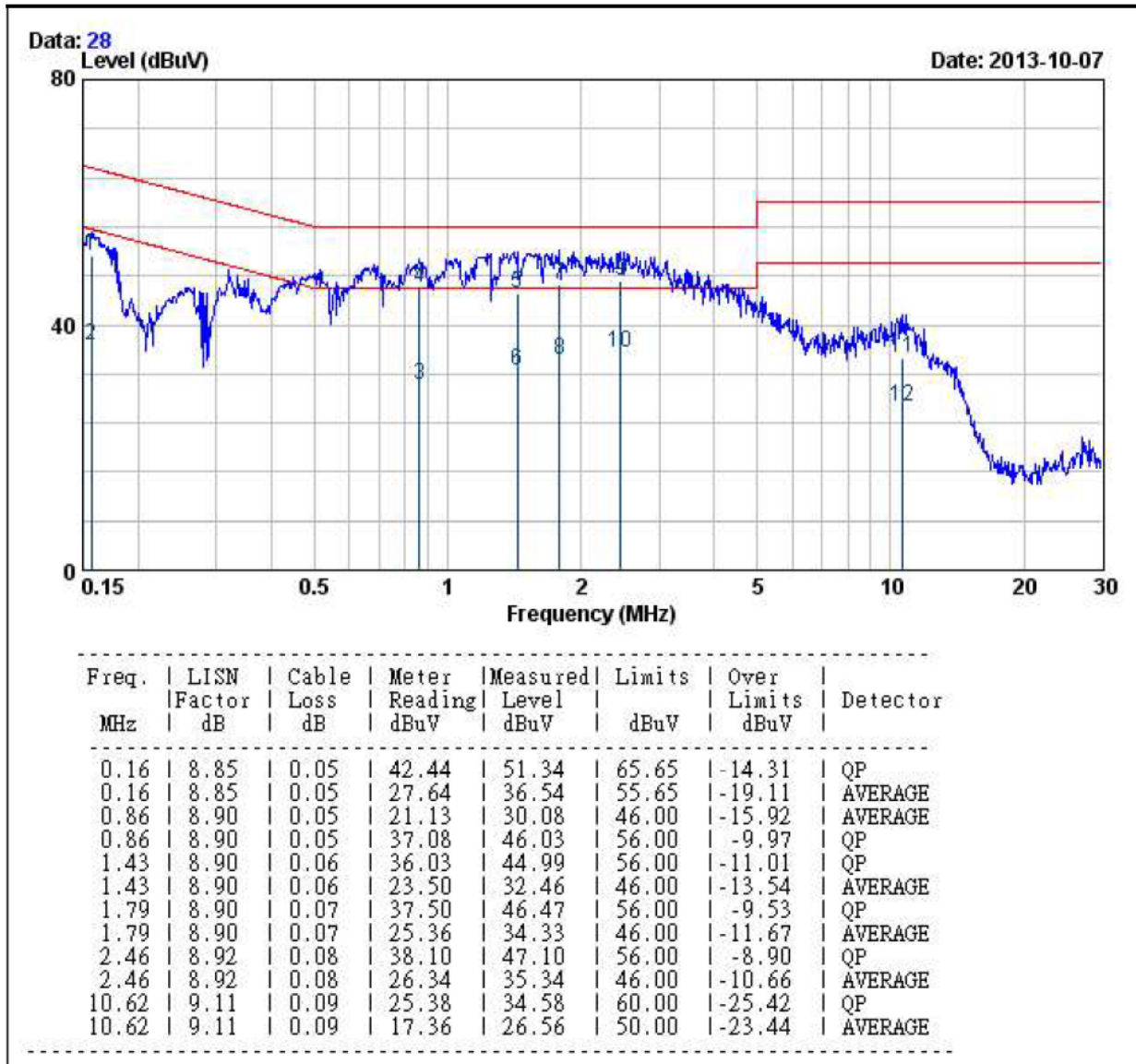


Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)  
2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)



<b>Model No.</b>	TMM24124	<b>Resolution Bandwidth</b>	9 kHz
<b>Environmental Conditions</b>	22°C, 60% RH	<b>Test Mode</b>	Full load
<b>Tested by:</b>	Shiang Su		

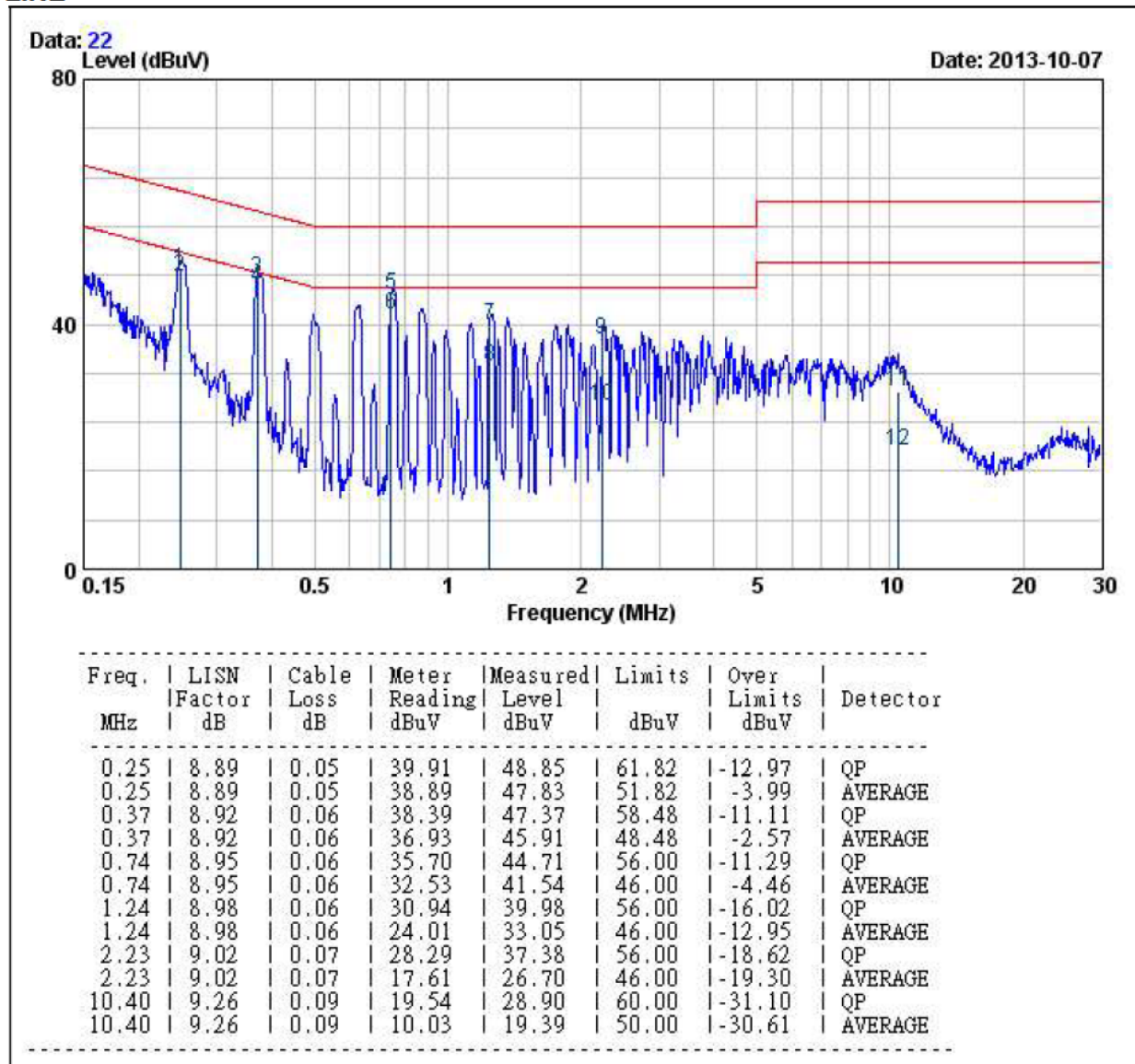
## NEUTRAL



- Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)  
2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)

<b>Model No.</b>	TMM24212	<b>Resolution Bandwidth</b>	9 kHz
<b>Environmental Conditions</b>	22°C, 60% RH	<b>Test Mode</b>	Full load
<b>Tested by</b>	Shiang Su		

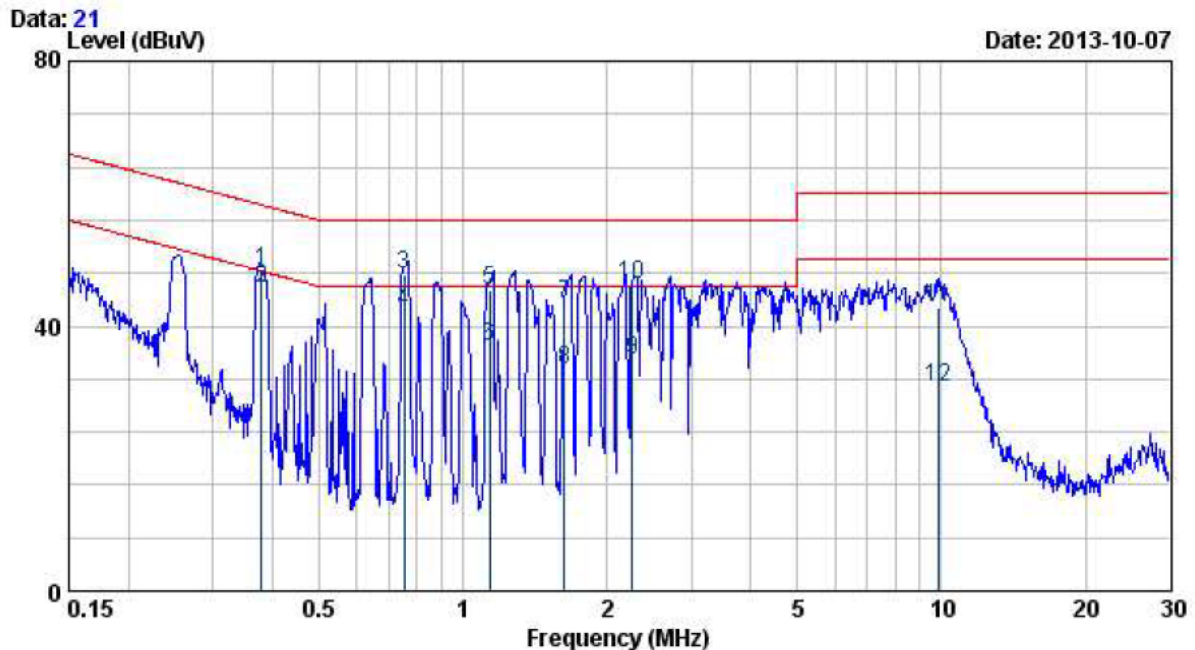
## LINE



- Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)  
2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)

Model No.	TMM24212	Resolution Bandwidth	9 kHz
Environmental Conditions	22°C, 60% RH	Test Mode	Full load
Tested by:	Shiang Su		

## NEUTRAL



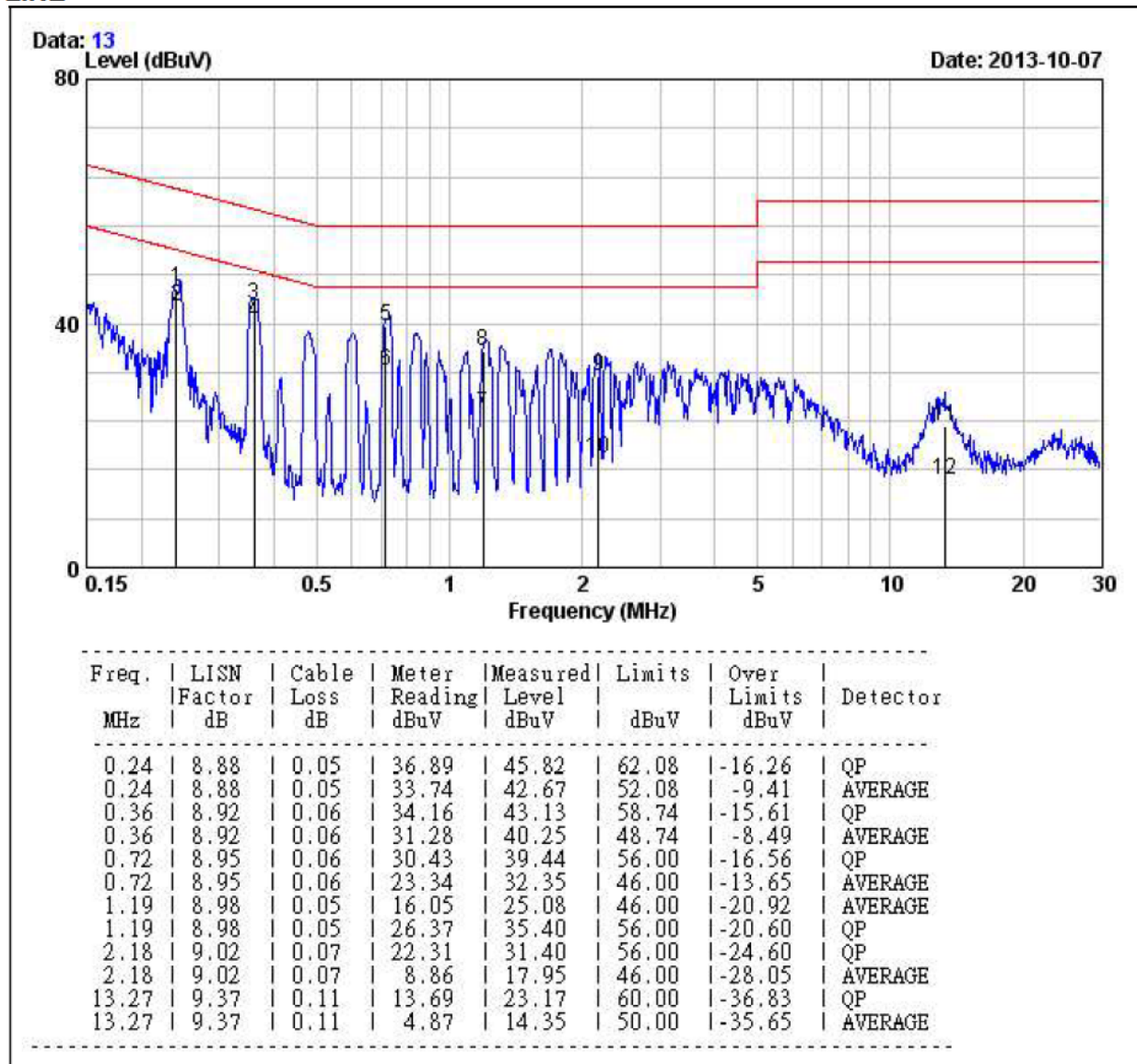
Freq. MHz	LISN Factor dB	Cable Loss dB	Meter Reading dBuV	Measured Level dBuV	Limits dBuV	Over Limits dBuV	Detector
0.38	8.89	0.06	39.46	48.40	58.30	-9.89	QP
0.38	8.89	0.06	36.74	45.68	48.30	-2.61	AVERAGE
0.75	8.89	0.06	38.67	47.62	56.00	-8.38	QP
0.75	8.89	0.06	33.34	42.29	46.00	-3.71	AVERAGE
1.13	8.90	0.05	36.44	45.39	56.00	-10.61	QP
1.13	8.90	0.05	27.86	36.81	46.00	-9.19	AVERAGE
1.63	8.90	0.06	34.38	43.34	56.00	-12.66	QP
1.63	8.90	0.06	24.49	33.45	46.00	-12.55	AVERAGE
2.26	8.91	0.07	25.78	34.77	46.00	-11.24	AVERAGE
2.26	8.91	0.07	37.42	46.41	56.00	-9.60	QP
9.86	9.09	0.09	33.57	42.75	60.00	-17.25	QP
9.86	9.09	0.09	21.69	30.87	50.00	-19.13	AVERAGE

Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)

2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)

<b>Model No.</b>	TMM24215	<b>Resolution Bandwidth</b>	9 kHz
<b>Environmental Conditions</b>	22°C, 60% RH	<b>Test Mode</b>	Full load
<b>Tested by</b>	Shiang Su		

# LINE



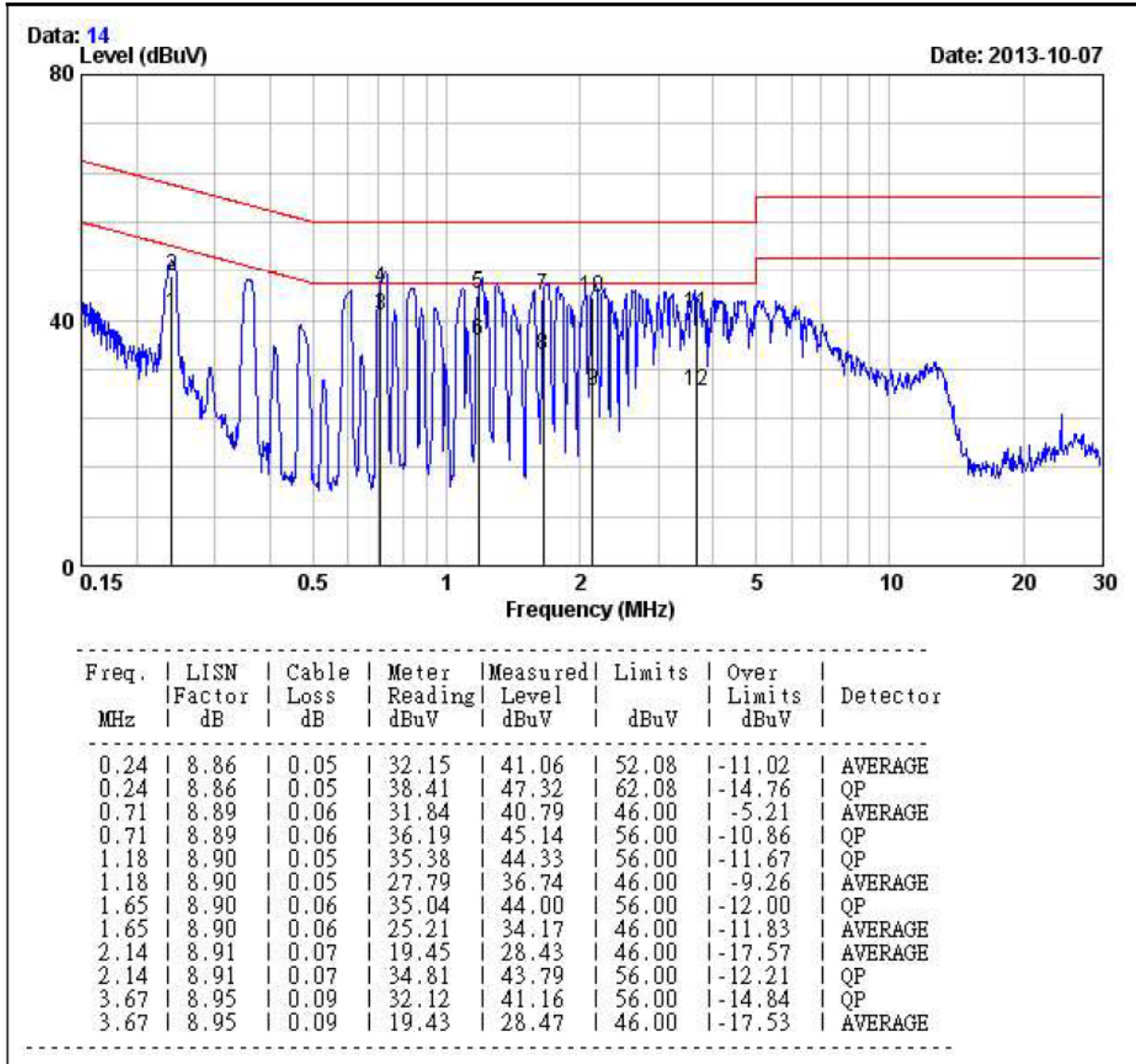
Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)

2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)



<b>Model No.</b>	TMM24215	<b>Resolution Bandwidth</b>	9 kHz
<b>Environmental Conditions</b>	22°C, 60% RH	<b>Test Mode</b>	Full load
<b>Tested by:</b>	Shiang Su		

# NEUTRAL



- Note: 1. Level (dBuV) = Read Level (dBuV) + LISN Factor (dB) + Cable Loss (dB)  
2. Over Limit value (dB) = Level (dBuV) – Limit Line (dBuV)

**7.2. RADIATED EMISSION MEASUREMENT****7.2.1. LIMITS**

Frequency band (MHz)	Measured on a test site		Measured in situation
	Group 1, class A 10m measurement distance dB( $\mu$ V)	Group 1, class B 10m measurement distance dB( $\mu$ V)	Group 1, class A Limits with measuring distance 30m from exterior wall outside the building in which the equipment is situated dB( $\mu$ V/m)
0.15-30	Under consideration	Under consideration	Under consideration
30—230	40	30	30
230—1000	47	37	37

**NOTE:** (1) The lower limit shall apply at the transition frequencies.  
(2) Emission level (dBuV/m) = 20 log Emission level (uV/m).

**7.2.2. TEST INSTRUMENTS**

Open Area Test Site # 7				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Bi-Log Antenna	Sunol	JB1	A013105-1	08/09/2016
EMI Test Receiver	R&S	ESCI	101336	03/21/2017
Type N coaxial cable	Suhner	RG_214_U/2X	7	12/02/2016
Test Software	e3 (5.04211j)			

**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

### **7.2.3. TEST PROCEDURE**

#### **Procedure of Preliminary Test**

The equipment was set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a wooden turntable with a height of 0.8 meters is used which is placed on the ground plane. When the EUT is a floor standing equipment, it is placed on the ground plane which has a 3-12 mm non-conductive covering to insulate the EUT from the ground plane.

Support equipment, if needed, was placed as per EN 55011.

All I/O cables were positioned to simulate typical usage as per EN 55011.

The EUT received AC power source from the outlet socket under the turntable. All support equipment power received from another socket under the turntable.

Mains cables, telephone lines or other connections to auxiliary equipment located outside the test are shall drape to the floor, be fitted with ferrite clamps or ferrite tubes placed on the floor at the point where the cable reaches the floor and then routed to the place where they leave the turntable. No extension cords shall be used to mains receptacle.

The antenna was placed at 10 meter away from the EUT as stated in EN 55022. The antenna connected to the Spectrum Analyzer via a cable and at times a pre-amplifier would be used.

The Analyzer / Receiver quickly scanned from 30MHz to 1000MHz. The EUT test program was started. Emissions were scanned and measured rotating the EUT to 360 degrees and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.

The test mode(s) described in Item 4.1 were scanned during the preliminary test:

After the preliminary scan, we found the test mode described in Item 4.1 producing the highest emission level.

The EUT and cable configuration, antenna position, polarization and turntable position of the above highest emission level were recorded for the final test.

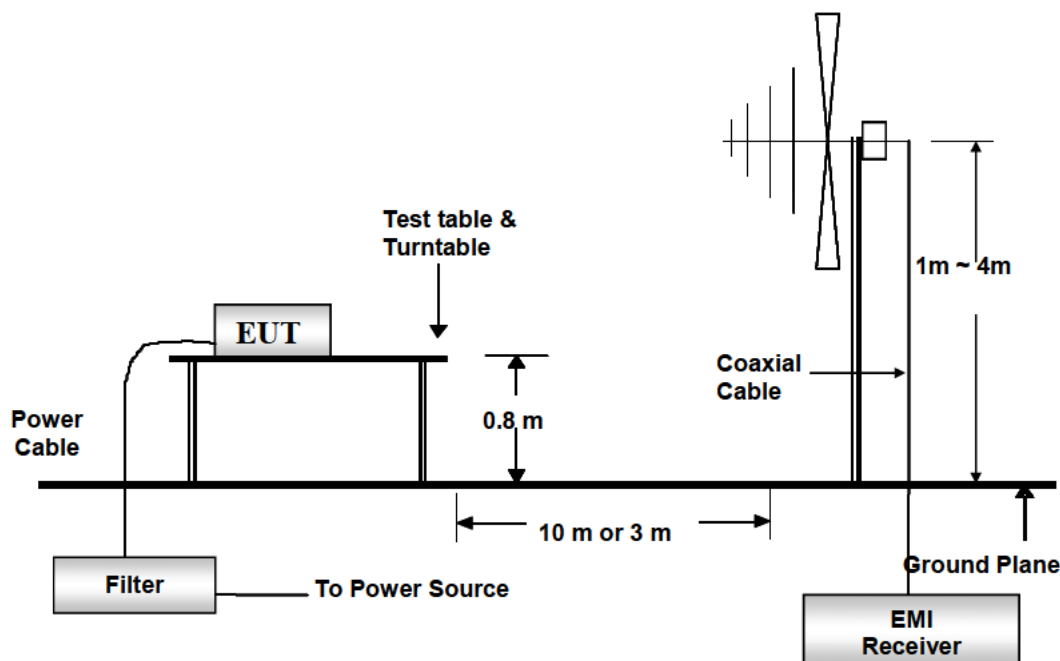
#### **Procedure of Final Test**

EUT and support equipment were set up on the turntable as per the configuration with highest emission level in the preliminary test.

The Analyzer / Receiver scanned from 30MHz to 1000MHz. Emissions were scanned and measured rotating the EUT to 360 degrees, varying cable placement and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.

Recorded at least the six highest emissions. Emission frequency, amplitude, antenna position, polarization and turntable position were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit and only Q.P. reading is presented.

The test data of the worst-case condition(s) was recorded.

**7.2.4. TEST SETUP**

For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

**7.2.5. DATA SAMPLE**

Freq. (MHz)	Reading dBuV/m	Antenna Factor dB	Cable loss dB	Measure level dBuV/m	Limit dBu/m	Over limit dBuV/m	Detector
x.xx	24.48	7.33	1.50	33.31	40	-6.69	QP

Freq. = Emission frequency in MHz  
 Reading = Uncorrected Analyzer/Receiver reading  
 Antenna Factor = Antenna Factor  
 Cable loss = Insertion loss of cable  
 Measure level = Reading + Factor  
 Limit = Limit stated in standard  
 Over limit = Measure level – Limit  
 Peak = Peak Reading  
 QP = Quasi-peak Reading  
 AV = Average Reading

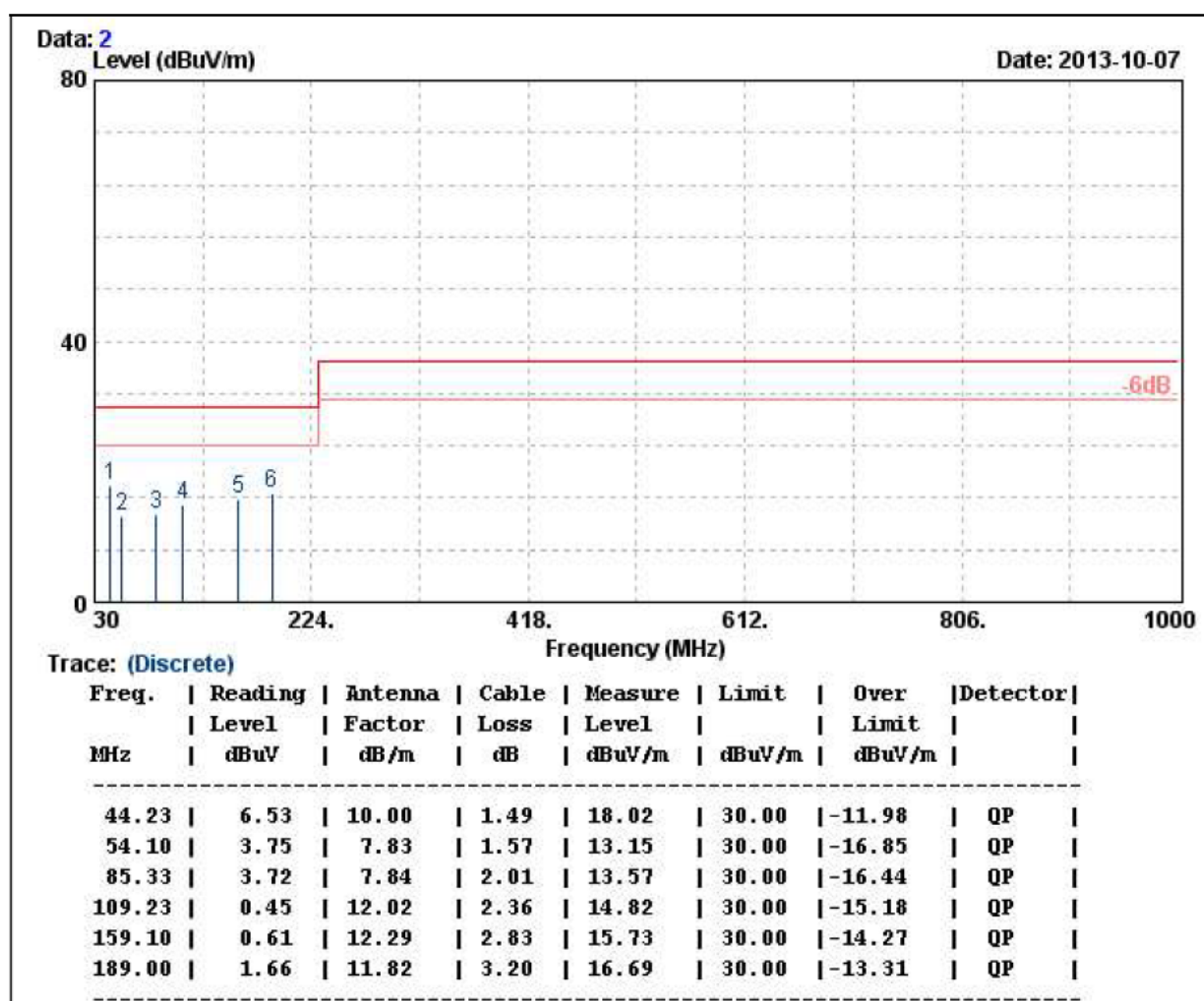
**Calculation Formula**

Over limit (dBuV/m) = Result (dBuV/m) – Limit (dBuV/m)

## 7.2.6. TEST RESULTS

Model No.	TMM24105	Test Mode	Full Load
Environmental Conditions	26, 45% RH	6dB Bandwidth	120 kHz
Antenna Pole	Vertical	Antenna Distance	10m
Detector Function	Quasi-peak.	Tested by	Ted Huang

(The chart below shows the highest readings taken from the final data.)



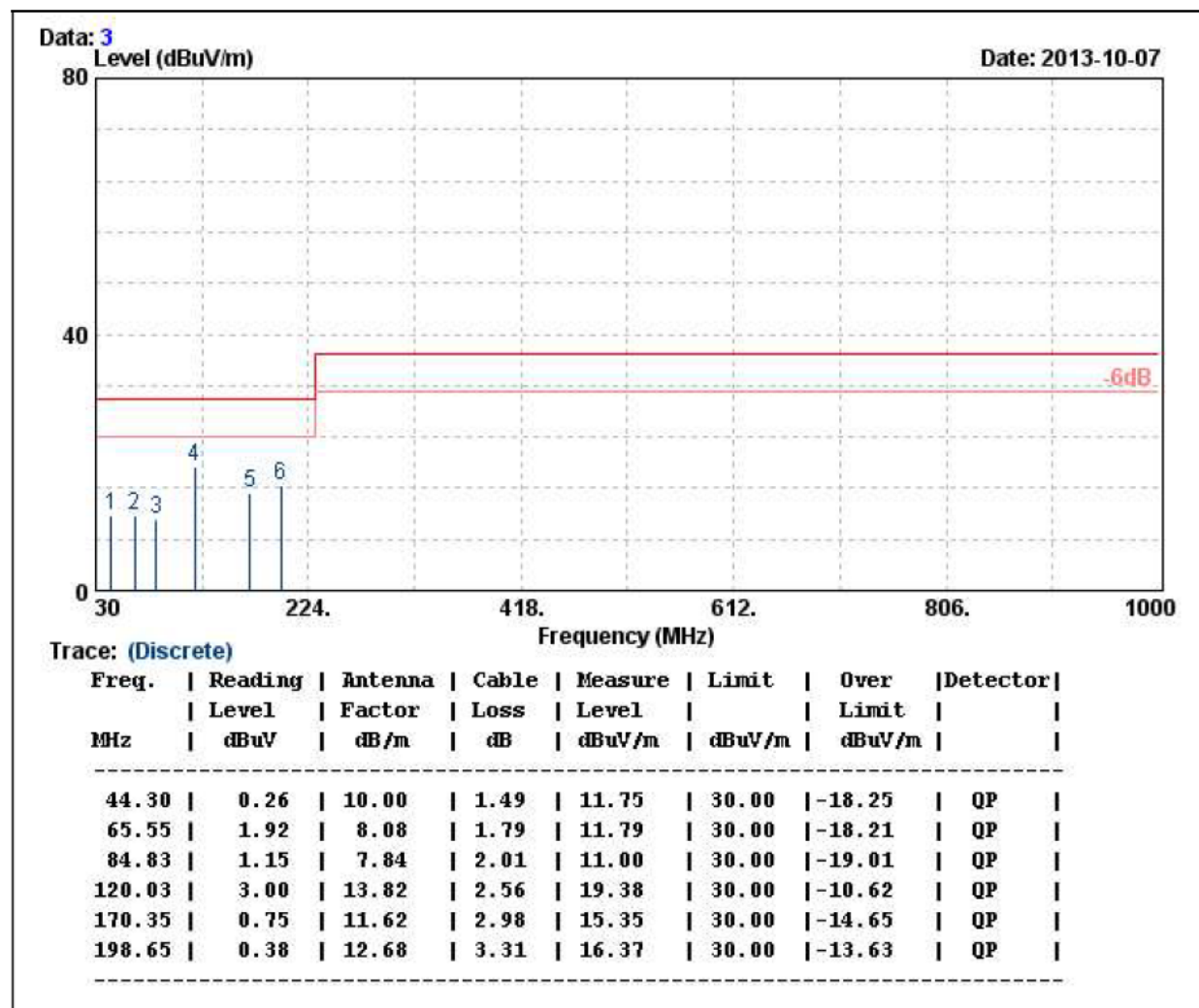
Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.



<b>Model No.</b>	TMM24105	<b>Test Mode</b>	Full Load
<b>Environmental Conditions</b>	26, 45% RH	<b>6dB Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Horizontal	<b>Antenna Distance</b>	10m
<b>Detector Function</b>	Quasi-peak.	<b>Tested by</b>	Ted Huang

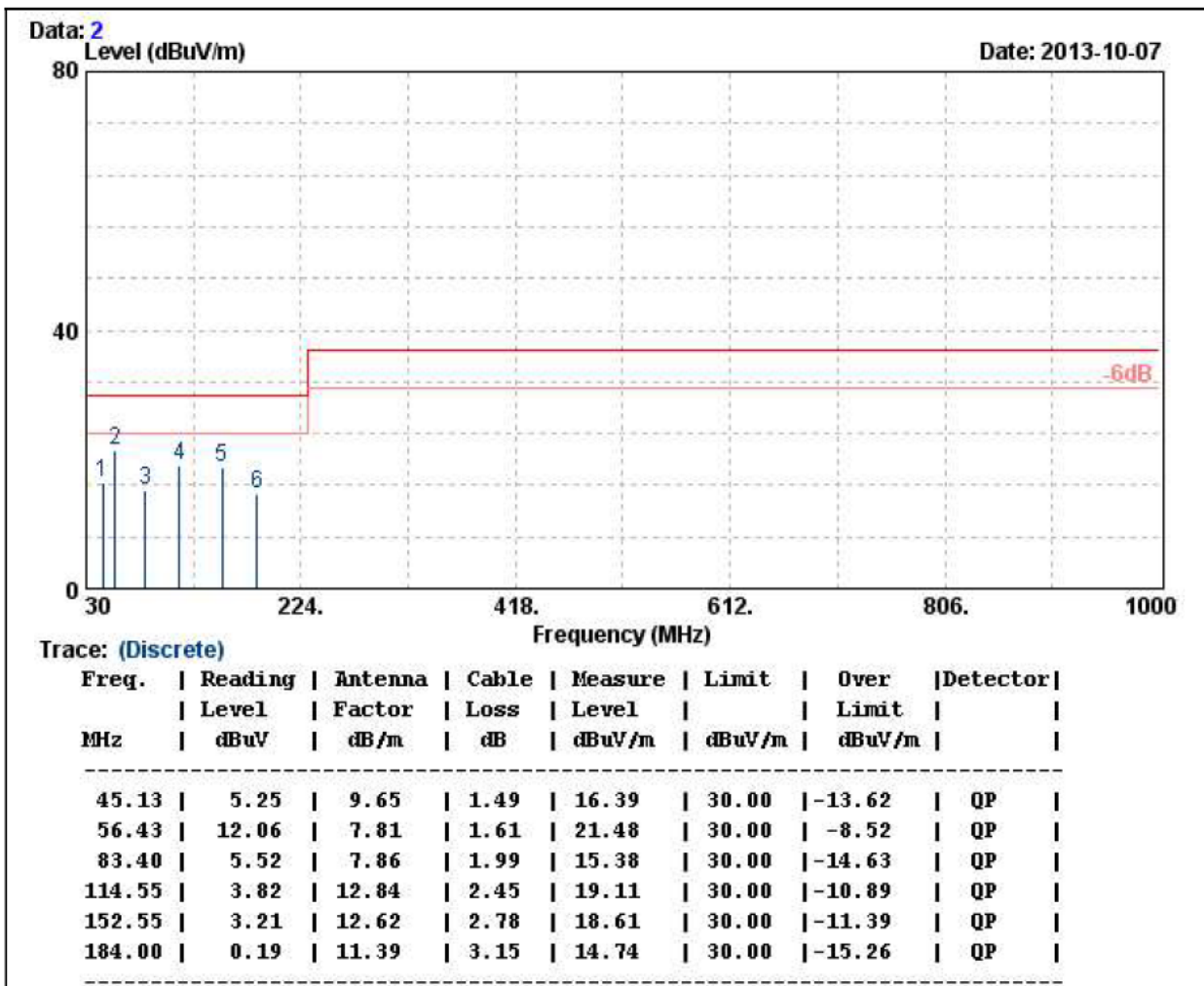
(The chart below shows the highest readings taken from the final data.)



Note:

1. QP= Quasi-peak Reading.
2. The other emission levels were very low against the limit.

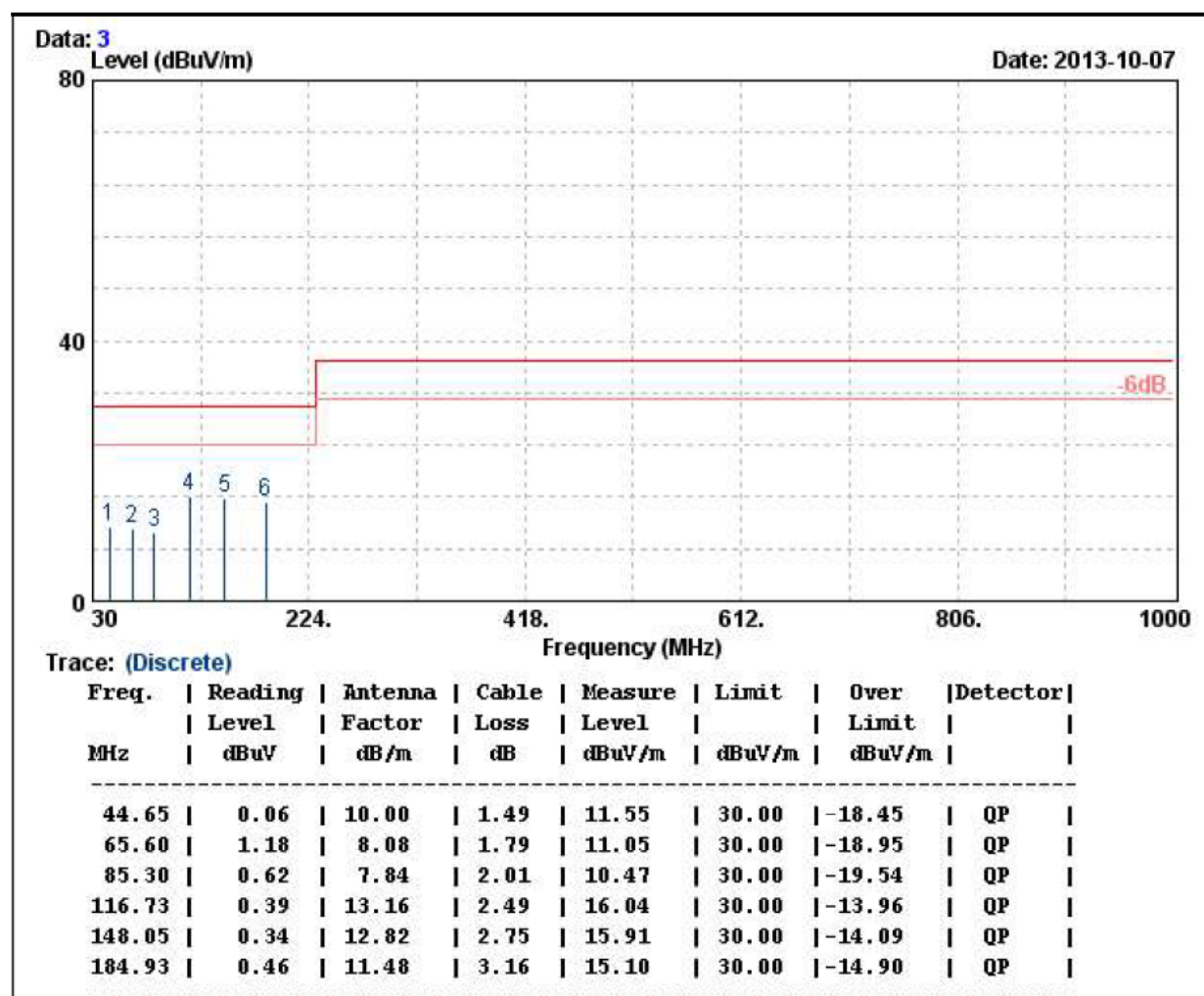
<b>Model No.</b>	TMM24109	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Vertical	<b>Antenna Distance</b>	10m
<b>Detector Function:</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang



Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)

2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)

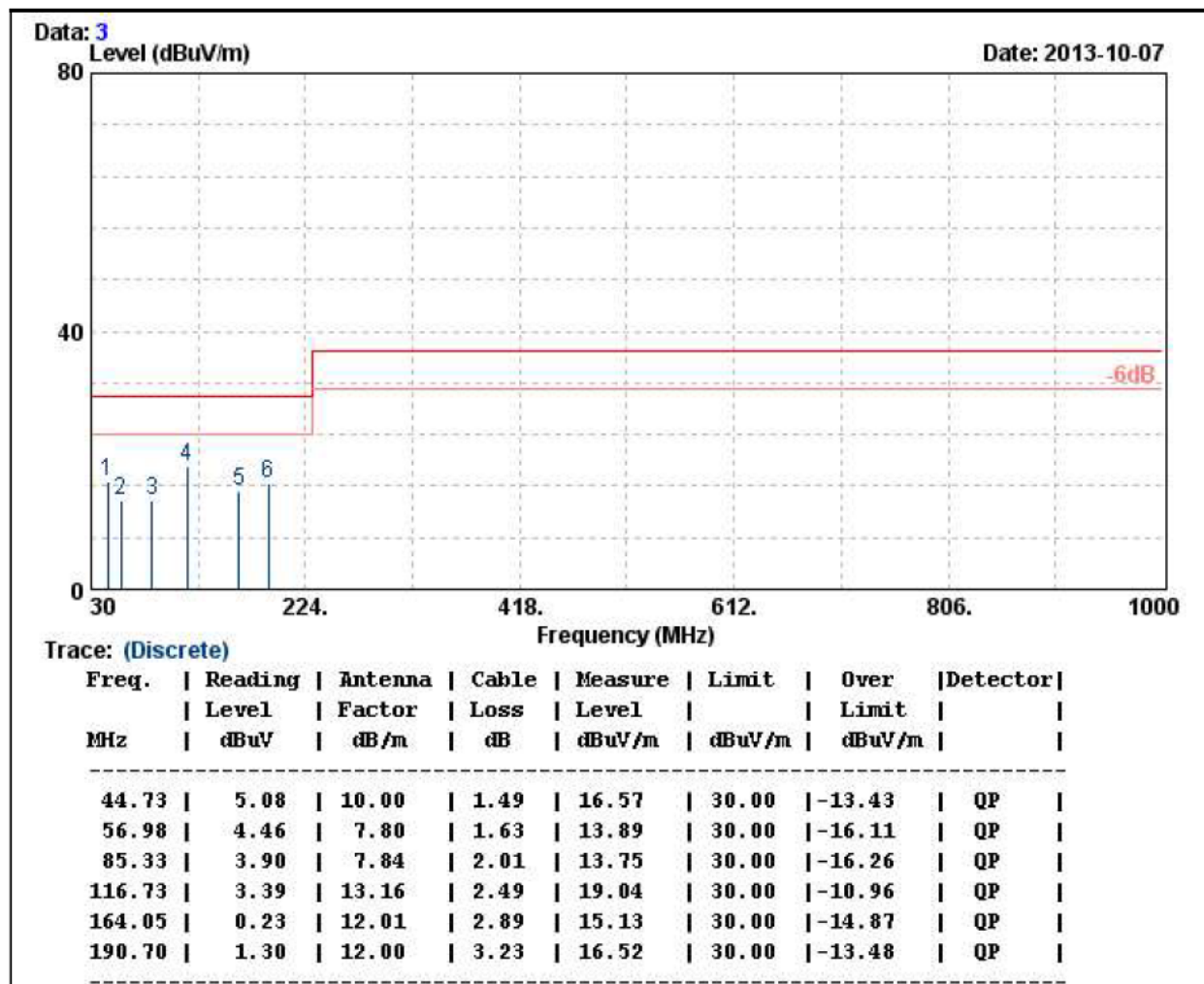
<b>Model No.</b>	TMM24109	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Horizontal	<b>Antenna Distance</b>	10m
<b>Detector Function</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang



Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)  
2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)

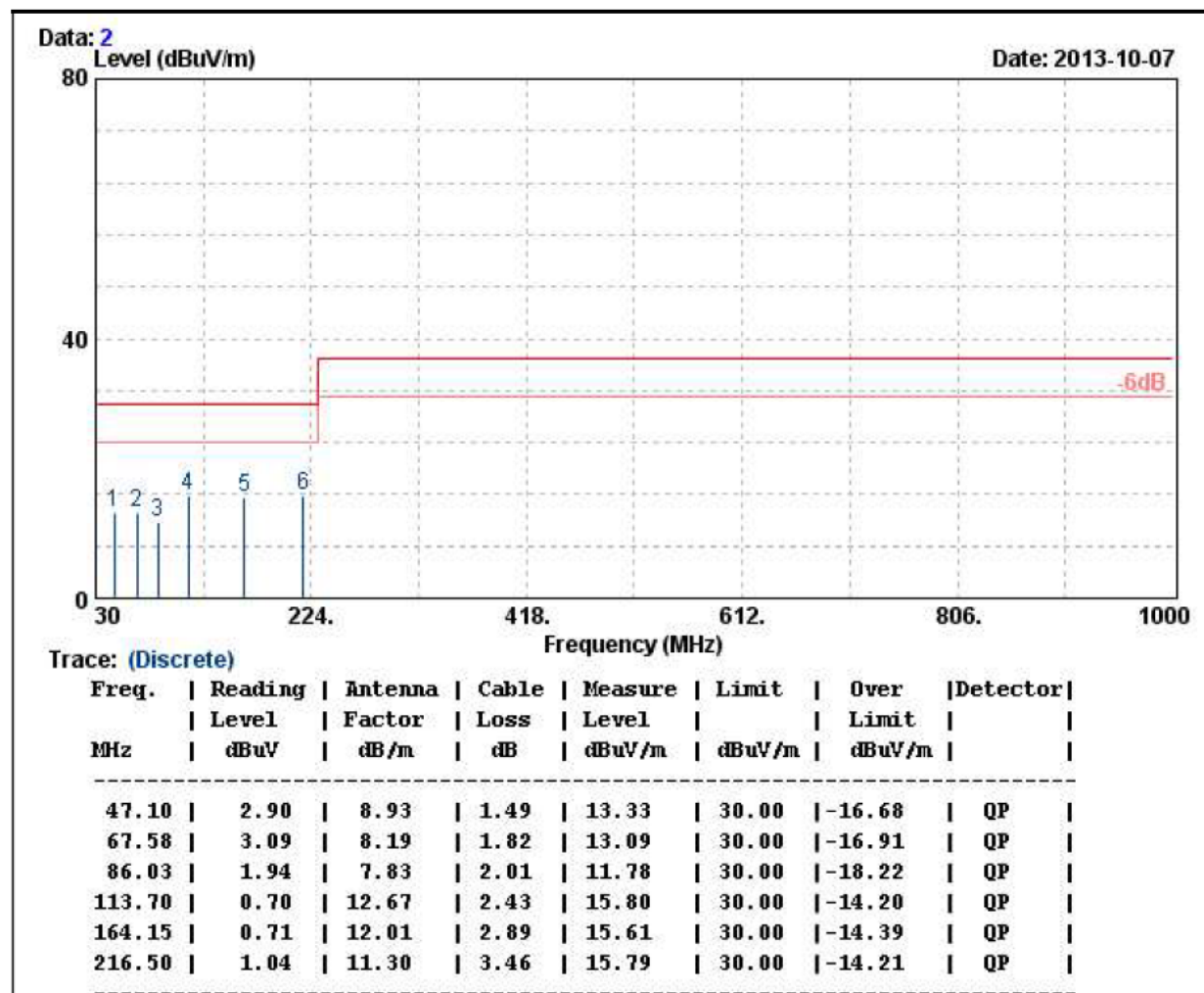


<b>Model No.</b>	TMM24112	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Vertical	<b>Antenna Distance</b>	10m
<b>Detector Function:</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang



Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)  
2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)

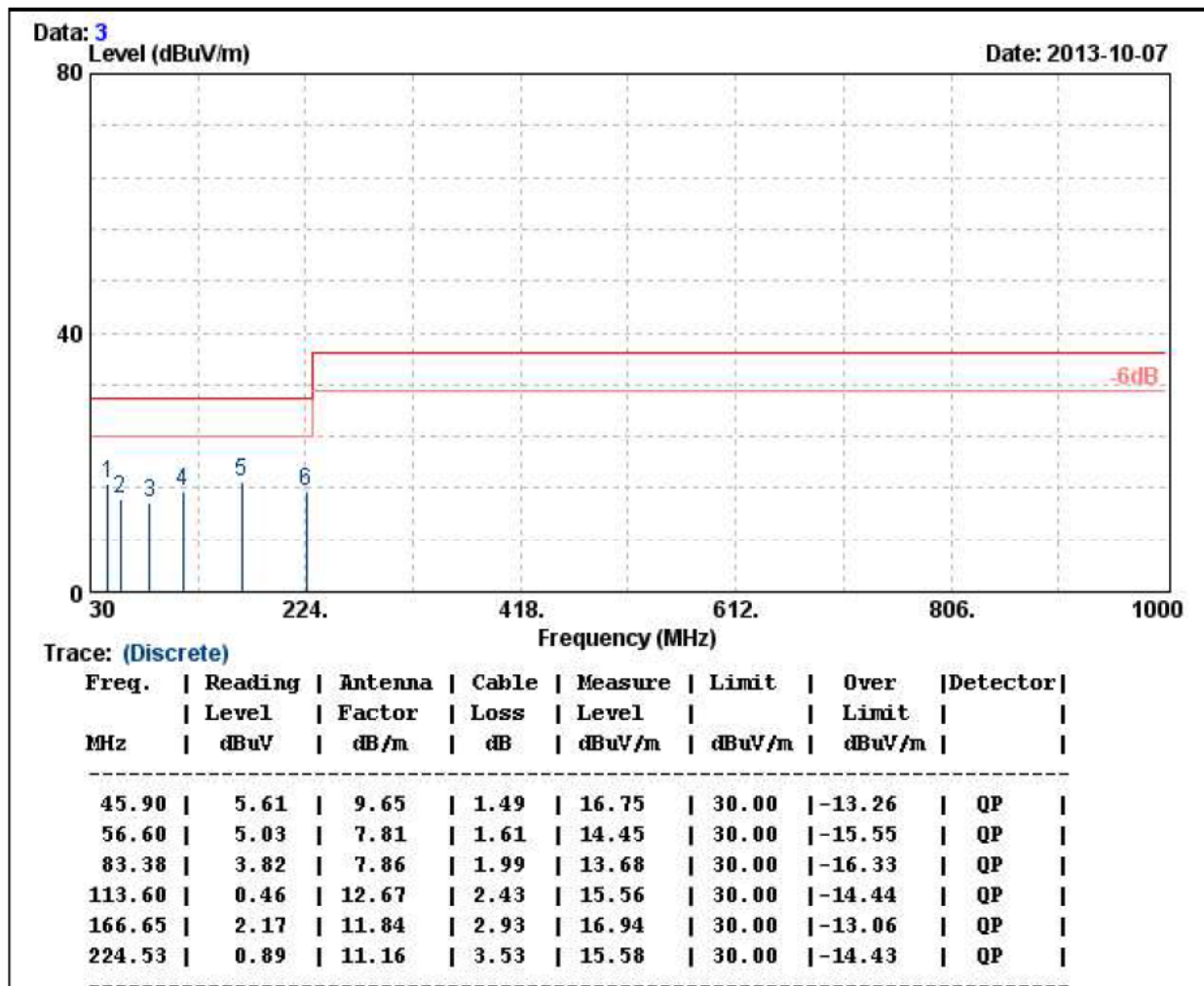
<b>Model No.</b>	TMM24112	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Horizontal	<b>Antenna Distance</b>	10m
<b>Detector Function</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang



Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)

2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)

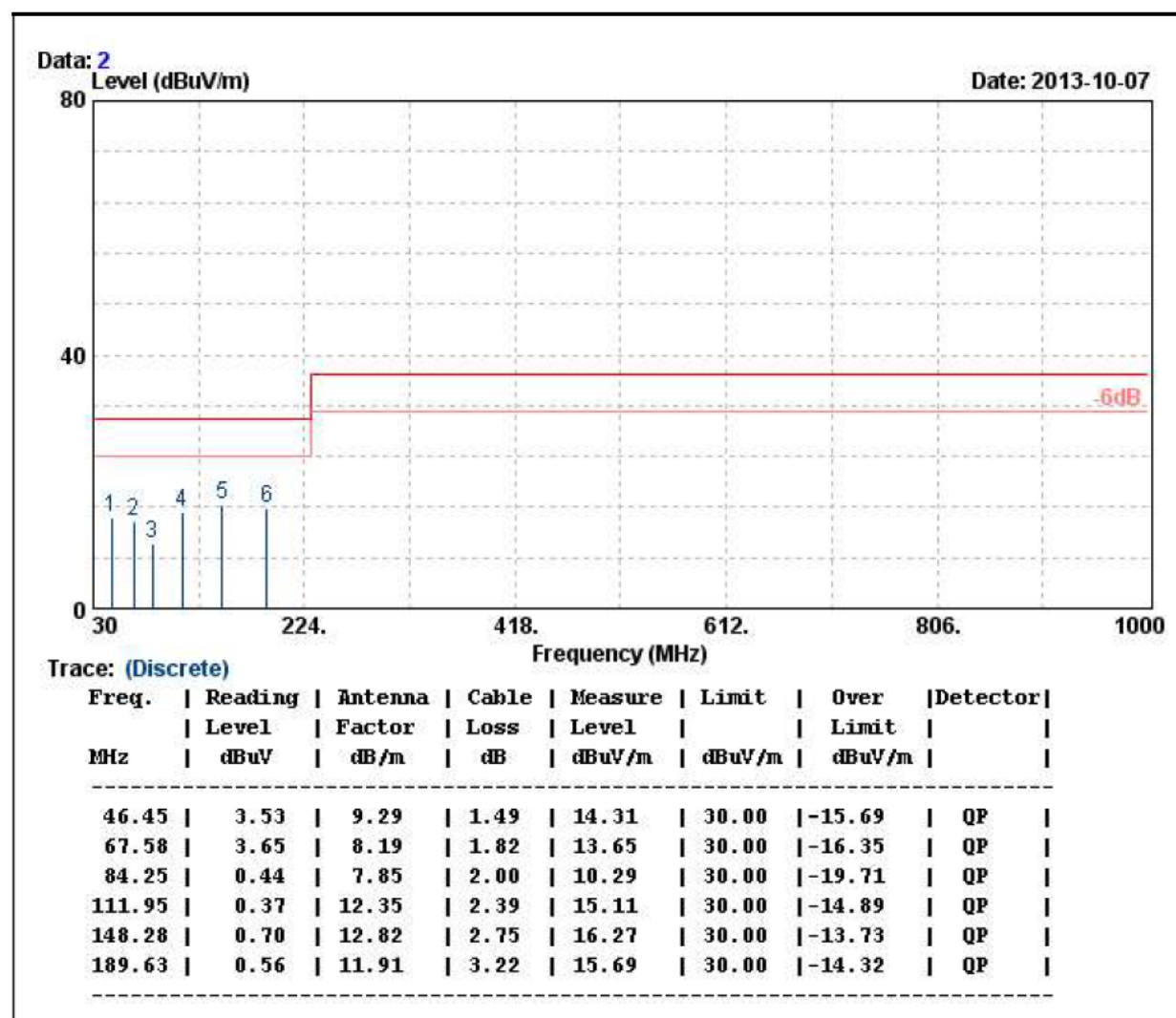
<b>Model No.</b>	TMM24115	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Vertical	<b>Antenna Distance</b>	10m
<b>Detector Function:</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang



Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)

2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)

<b>Model No.</b>	TMM24115	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Horizontal	<b>Antenna Distance</b>	10m
<b>Detector Function</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang

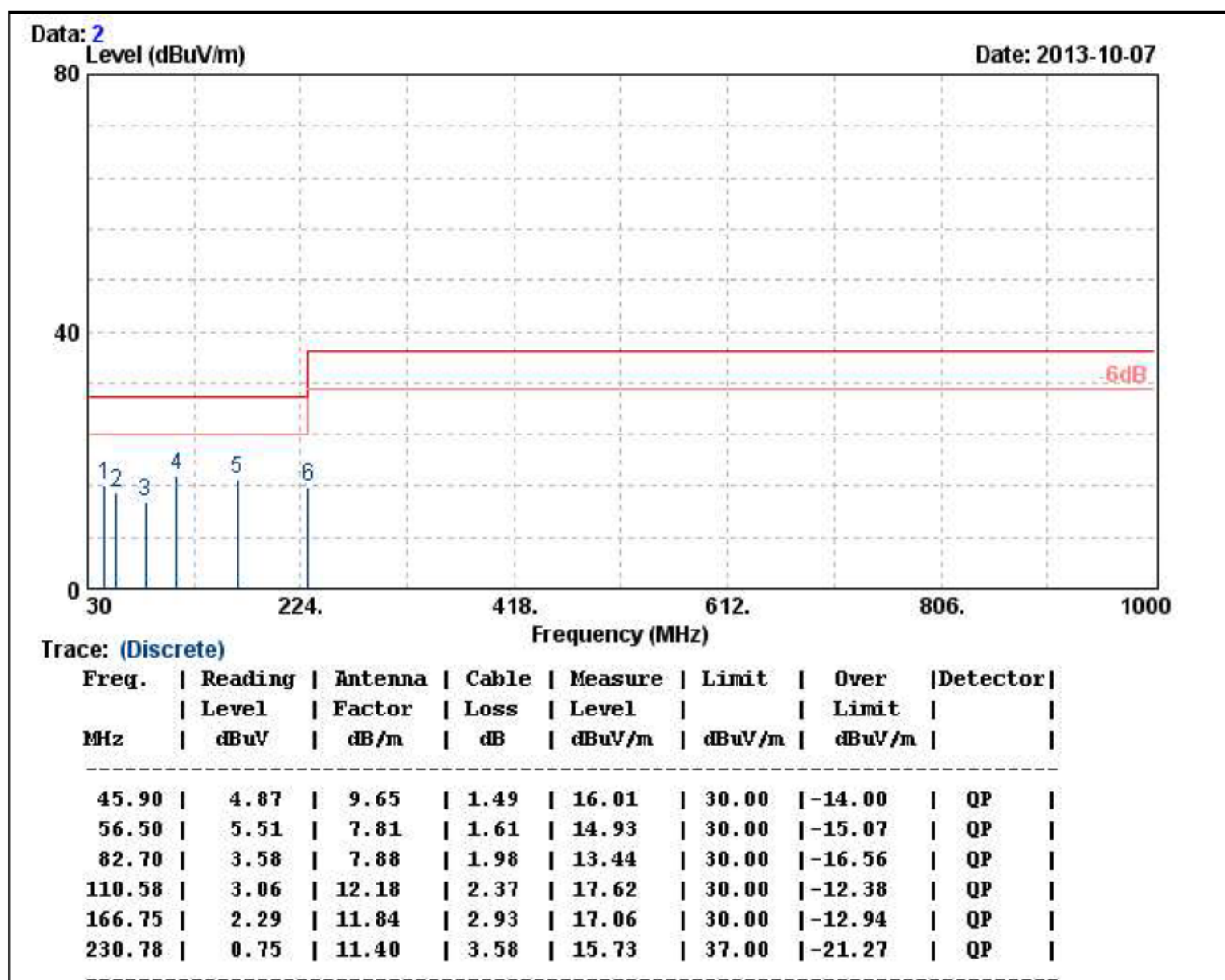


Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)

2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)



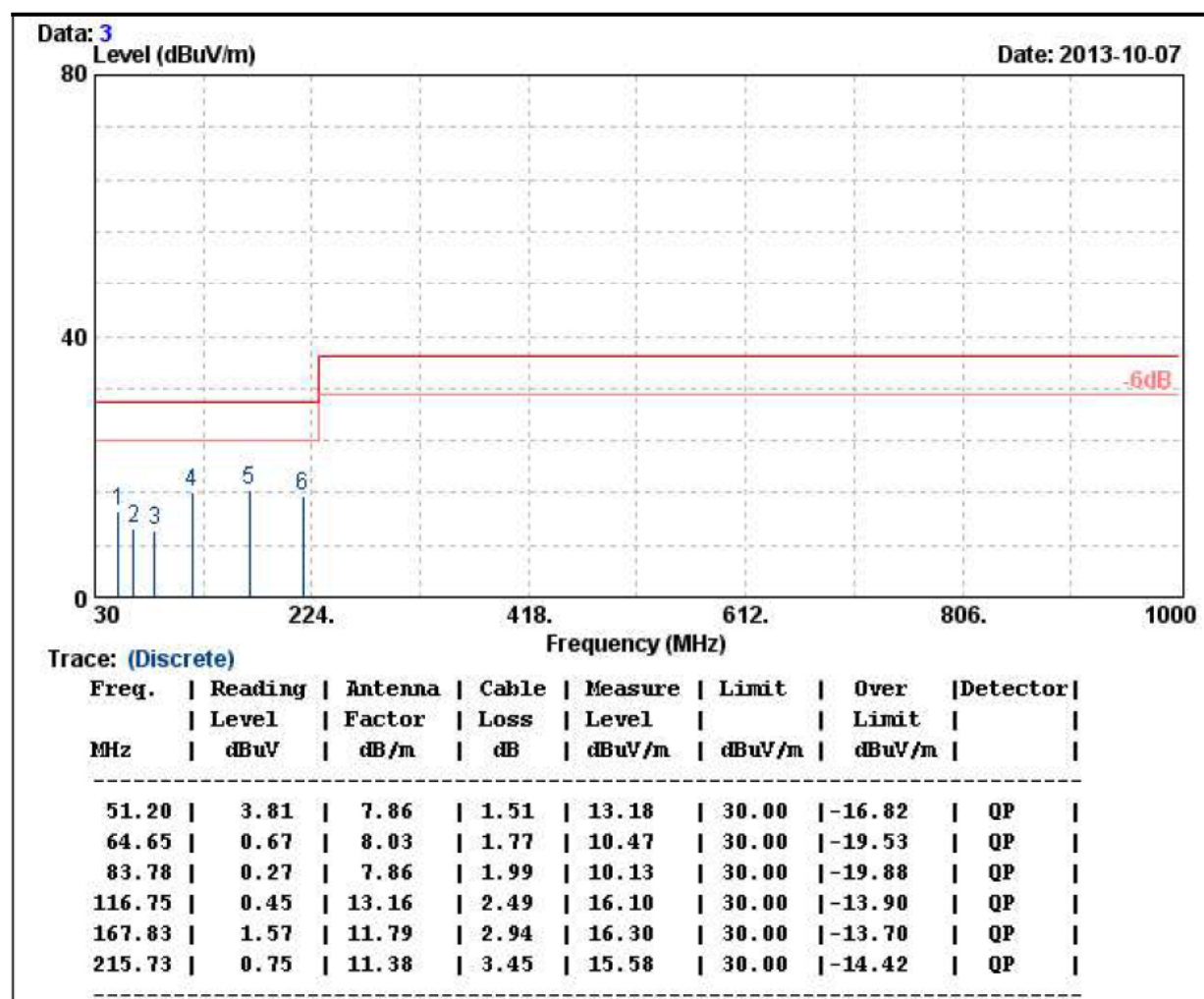
<b>Model No.</b>	TMM24124	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Vertical	<b>Antenna Distance</b>	10m
<b>Detector Function:</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang



Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)

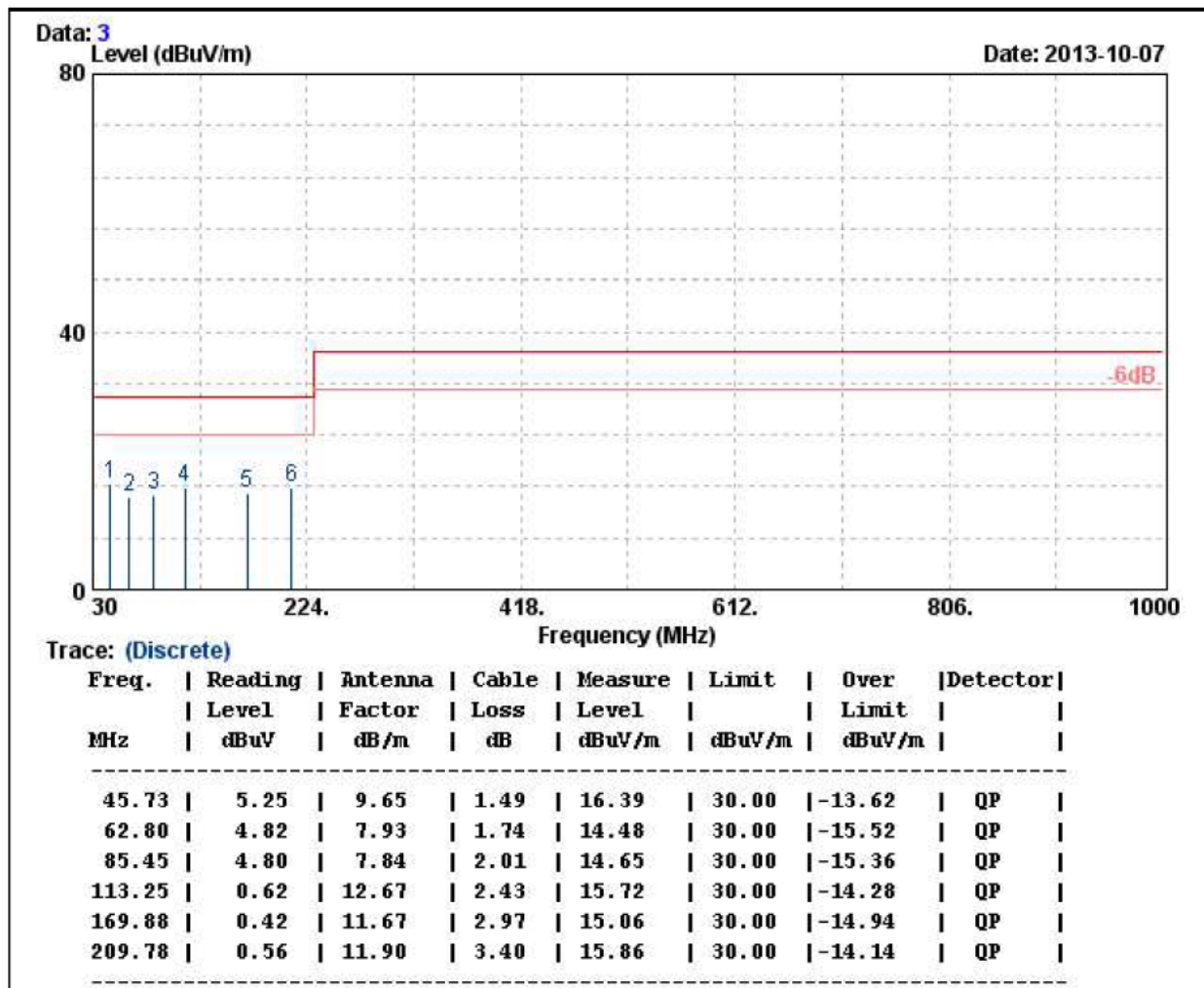
2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)

<b>Model No.</b>	TMM24124	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Horizontal	<b>Antenna Distance</b>	10m
<b>Detector Function</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang



Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)  
2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)

<b>Model No.</b>	TMM24212	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Vertical	<b>Antenna Distance</b>	10m
<b>Detector Function:</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang

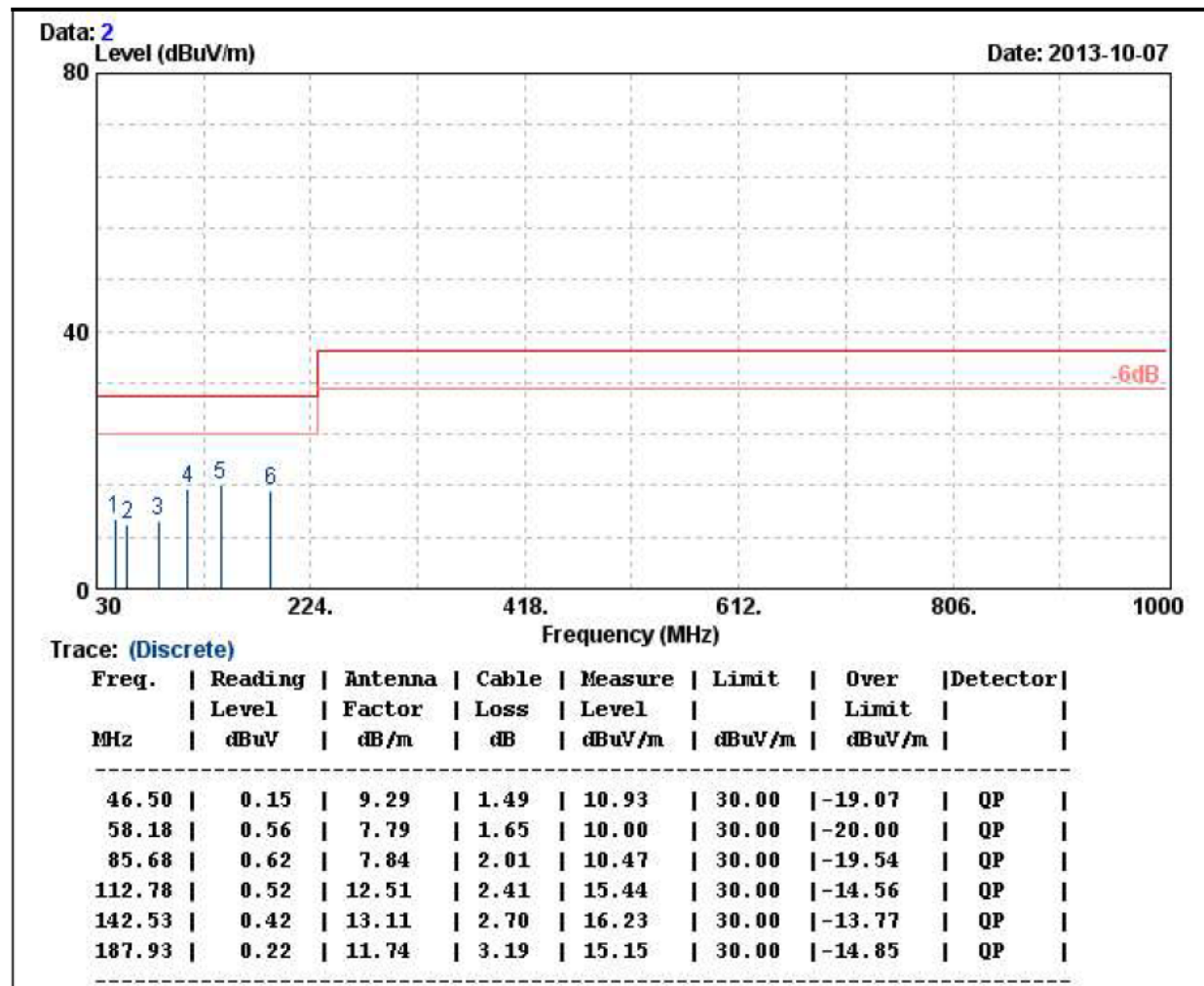


Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)

2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)



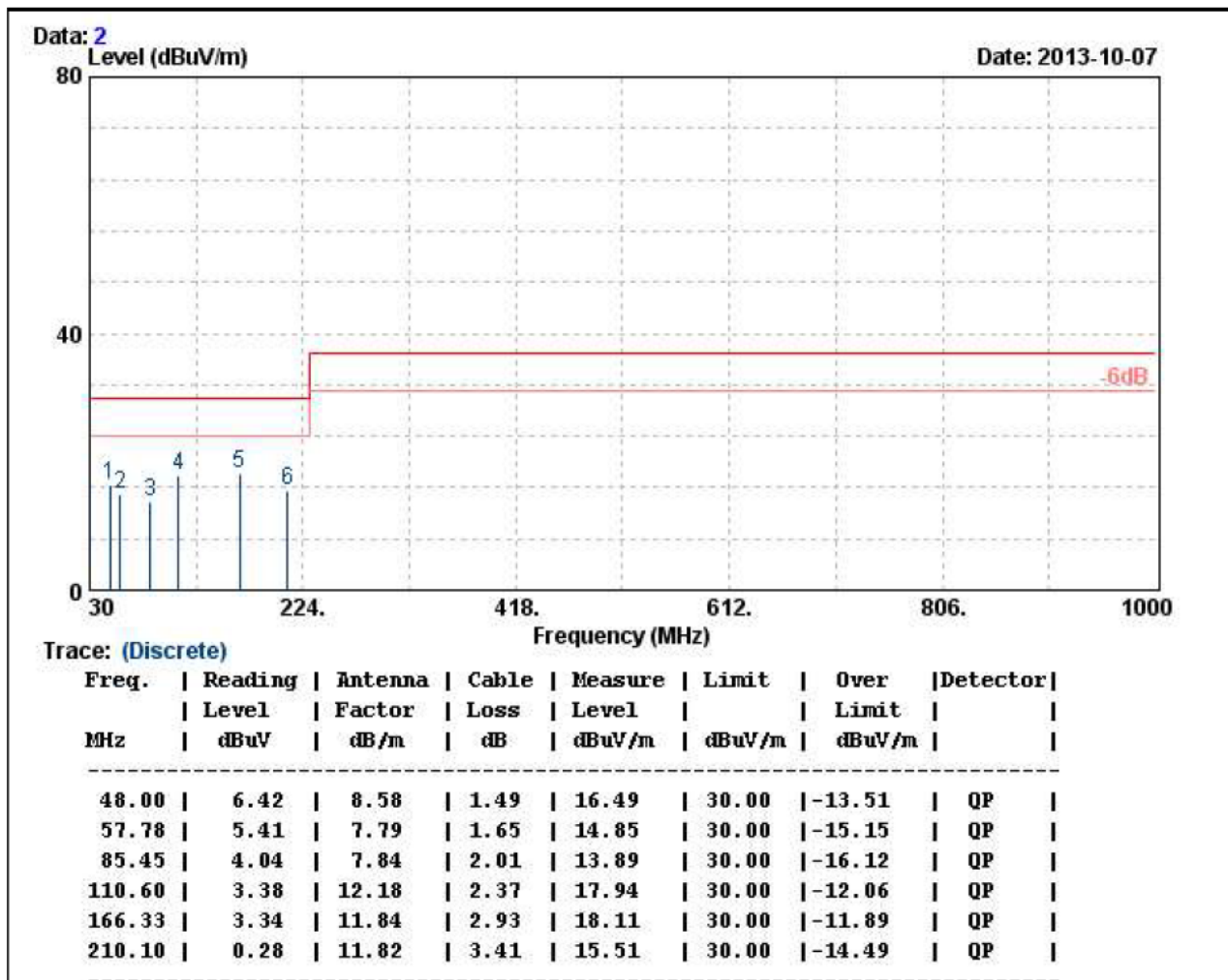
<b>Model No.</b>	TMM24212	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Horizontal	<b>Antenna Distance</b>	10m
<b>Detector Function</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang



Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)

2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)

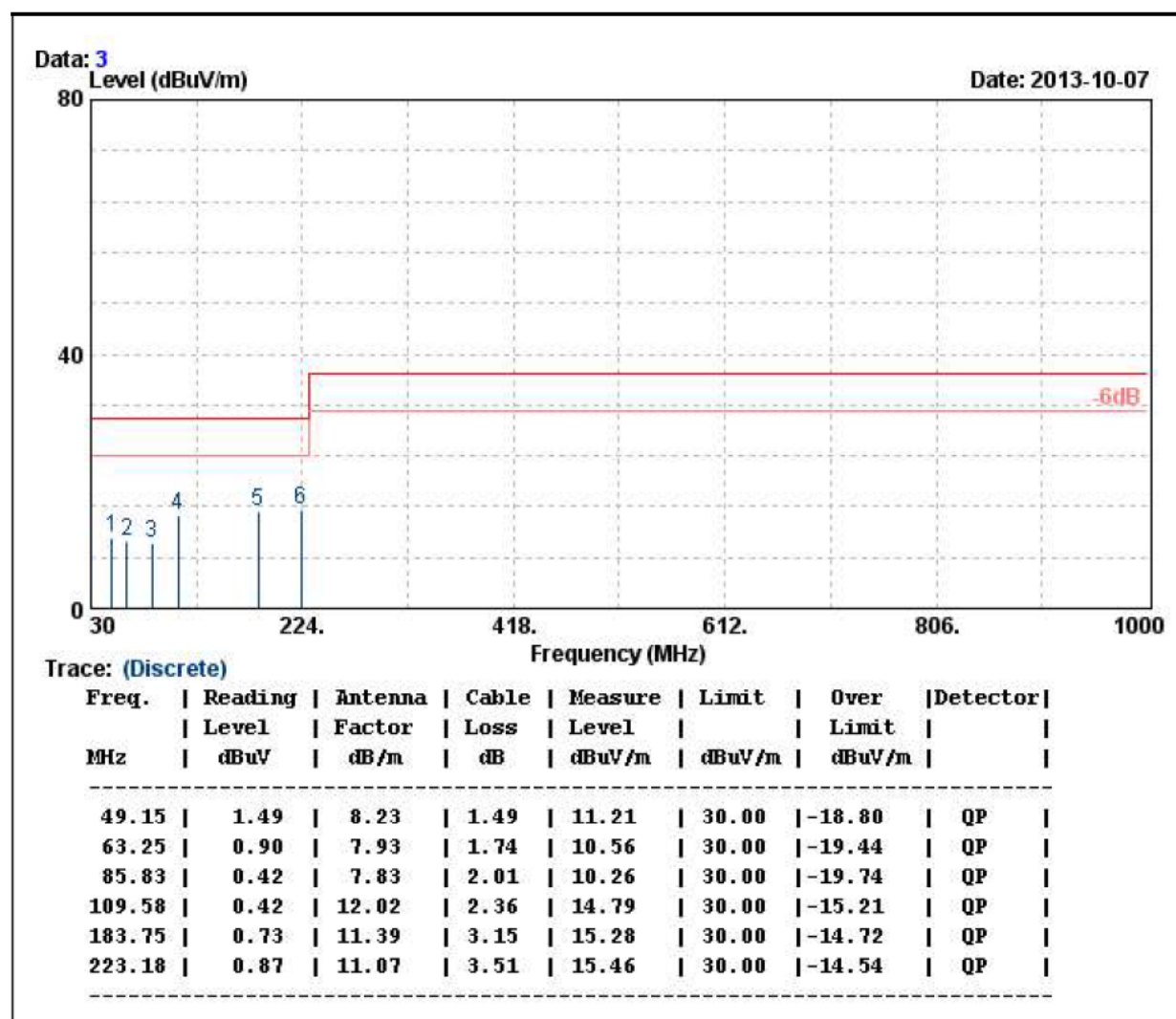
<b>Model No.</b>	TMM24215	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Vertical	<b>Antenna Distance</b>	10m
<b>Detector Function:</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang



Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)

2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)

<b>Model No.</b>	TMM24215	<b>Test Mode</b>	Full load
<b>Environmental Conditions</b>	26, 45% RH	<b>Resolution Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Horizontal	<b>Antenna Distance</b>	10m
<b>Detector Function</b>	Quasi-peak.	<b>Tested By</b>	Ted Huang



Note: 1.Level (dBuV/m) = Read Level (dBuV) + Antenna Factor (dB/m) + Cable loss (dB)

2.Over Limit value (dB) = Level (dBuV/m)-Limit Line(dBuV/m)

### 7.3. HARMONICS CURRENT MEASUREMENT

#### 7.3.1. LIMITS OF HARMONICS CURRENT MEASUREMENT

Limits for Class A equipment		Limits for Class D equipment		
Harmonics Order n	Max. permissible harmonics current A	Harmonics Order n	Max. permissible harmonics current per watt mA/W	Max. permissible harmonics current A
Odd harmonics		Odd Harmonics only		
3	2.30	3	3.4	2.30
5	1.14	5	1.9	1.14
7	0.77	7	1.0	0.77
9	0.40	9	0.5	0.40
11	0.33	11	0.35	0.33
13	0.21	13	0.30	0.21
15<=n<=39	0.15x15/n	15<=n<=39	3.85/n	0.15x15/n
Even harmonics				
2	1.08			
4	0.43			
6	0.30			
8<=n<=40	0.23x8/n			

**Note:**

1. Class A and Class D are classified according to item 7.4.3.
2. According to section 7 of EN 61000-3-2, the above limits for all equipment except for lighting equipment having an active input power > 75 W and no limits apply for equipment with an active input power up to and including 75 W.

#### 7.3.2. TEST INSTRUMENTS

Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Harmonics Analyzer	TTI	HA1600	198202	MAY. 12, 2014
Test S/W	H/F HA 1600 PC LINK Field Probe			

**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

### 7.3.3. TEST PROCEDURE

The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the maximum harmonic components under normal operating conditions for each successive harmonic component in turn.

The classification of EUT is according to section 5 of EN 61000-3-2.

The EUT is classified as follows:

Class A: Balanced three-phase equipment, Household appliances excluding equipment as Class D, Tools excluding portable tools, Dimmers for incandescent lamps, audio equipment, equipment not specified in one of the three other classes.

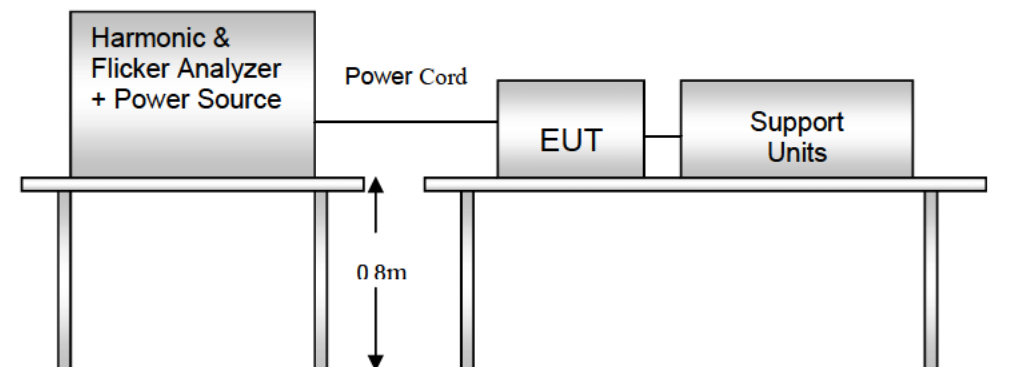
Class B: Portable tools; Arc welding equipment which is not professional equipment.

Class C: Lighting equipment.

Class D: Equipment having a specified power less than or equal to 600 W of the following types: Personal computers and personal computer monitors and television receivers.

The correspondent test program of test instrument to measure the current harmonics emanated from EUT is chosen. The measure time shall be not less than the time necessary for the EUT to be exercised.

### 7.3.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### 7.3.5. TEST RESULTS

Power Consumption	N/A	Test Mode	N/A
Environmental Conditions	N/A	Tested by	N/A

**Note:**

1. Limits classified according to item 7.4.3.
2. According to clause 7 of EN 61000-3-2: 2006, equipment with a rated power of 75W or less, no limits apply. The test result is only for reference.

### Test result of EN 61000-3-2

※ For the equipment with a rated power of 75 W or less, limits are not specified in this standard.



## 7.4. VOLTAGE FLUCTUATION AND FLICKS MEASUREMENT

### 7.4.1. LIMITS OF VOLTAGE FLUCTUATION AND FLICKS MEASUREMENT

Test item	Limit	Remark
$P_{st}$	1.0	$P_{st}$ means short-term flicker indicator.
$P_{lt}$	0.65	$P_{lt}$ means long-term flicker indicator.
$T_{dt}$ (ms)	500	$T_{dt}$ means maximum time that $dt$ exceeds 3 %.
$d_{max}$ (%)	4%	$d_{max}$ means maximum relative voltage change.
dc (%)	3.3%	dc means relative steady-state voltage change

### 7.4.2. TEST INSTRUMENTS

Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Harmonic Test System	Teseq	Proflin 2105(NSG 1007/CCN 1000-1)	1504A02655	03/02/2017
Test S/W	H/F HA 1600 PC LINK Field Probe			

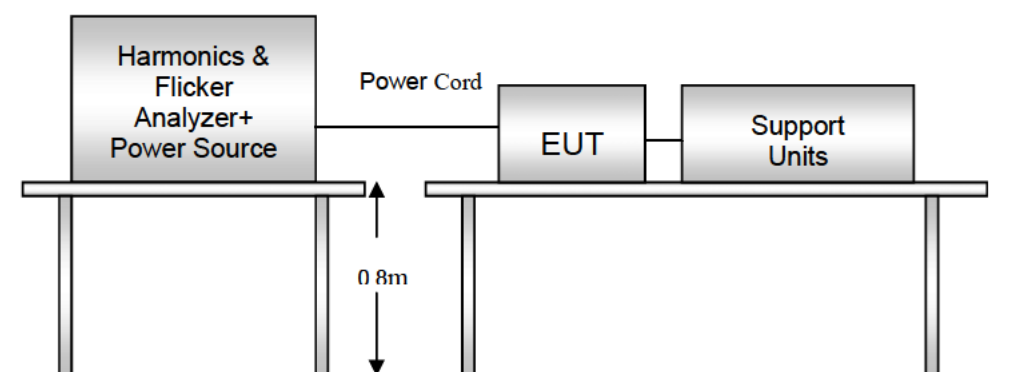
**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

### 7.4.3. TEST PROCEDURE

The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the most unfavorable sequence of voltage changes under normal operating conditions.

During the flick measurement, the measure time shall include that part of whole operation cycle in which the EUT produce the most unfavorable sequence of voltage changes. The observation period for short-term flicker indicator is 10 minutes and the observation period for long-term flicker indicator is 2 hours.

### 7.4.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### 7.4.5. TEST RESULTS

For Model: TMM24105

Observation Period (Tp)	120 min	Test Mode	Full Load
Environmental Conditions	25°C, 48% RH, 1028mbar	Tested by	Taiyu Cyu

#### Flicker Test Summary per EN/IEC61000-3-3 (Run time)

EUT: Equipment under test

Tested by: Taiyu

Test category: All parameters (European limits)

Test Margin: 100

Test date: 2016/7/5

Start time: AM 09:39:59

End time: AM 11:42:10

Test duration (min): 120

Data file name: F-000432.cts\_data

Equipment Under Test: AC/DC POWER MODULES

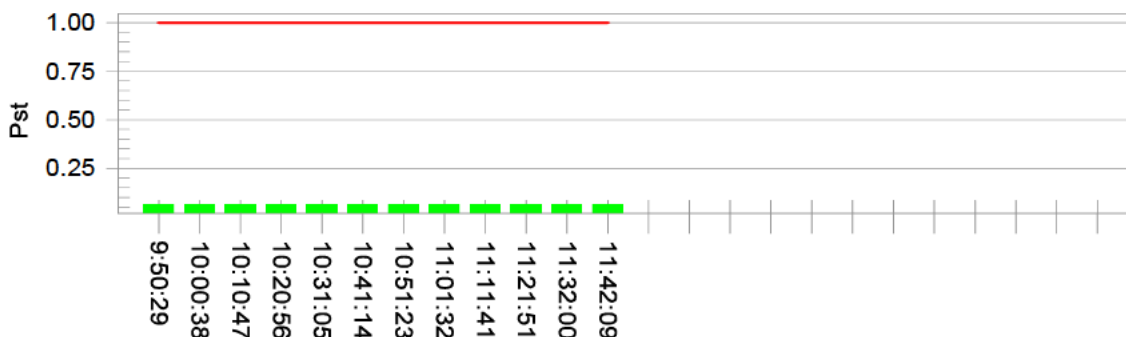
Model: TMM24105

Test Result: Pass

Status: Test Completed

#### Pst<sub>i</sub> and limit line

#### European Limits



#### Plt and limit line

**Parameter values recorded during the test:****Vrms at the end of test (Volt):** 230.54**Highest dt (%):** 0.00      **Test limit (%):** N/A      N/A**T-max (mS):** 0      **Test limit (mS):** 500.0      Pass**Highest dc (%):** 0.00      **Test limit (%):** 3.30      Pass**Highest dmax (%):** 0.08      **Test limit (%):** 4.00      Pass**Highest Pst (10 min. period):** 0.064      **Test limit:** 1.000      Pass**Highest Plt (2 hr. period):** 0.064      **Test limit:** 0.650      Pass

## 8 IMMUNITY TEST

### 8.1. GENERAL DESCRIPTION

Product Standard	EN 60601-1-2: 2015	
	Test Type	Minimum Requirement
<b>Basic Standard, Specification, and Performance Criterion required</b>	IEC 61000-4-2	Electrostatic Discharge – ESD: 15kV air discharge, 8kV Contact discharge Performance Criterion A
	IEC 61000-4-3	Radio-Frequency Electromagnetic Field Susceptibility Test – RS: 80 ~2700 MHz, 3V/m, 80% AM, 1kHz, 385 MHz, 27V/m, 50% Duty Cycle, 18Hz, 450 MHz, 28V/m, 50% Duty Cycle FM ( $\pm$ 5kHz deviation), 1kHz, 710, 745, 780MHz, 9V/m, 50% Duty Cycle, 217Hz, 810, 870, 930MHz, 28V/m, 50% Duty Cycle, 18Hz, 1720, 1845, 1970MHz, 28V/m, 50% Duty Cycle, 217Hz, 2450 MHz, 28V/m, 50% Duty Cycle, 217Hz, 5240, 5500, 5785MHz, 9V/m, 50% Duty Cycle, 217Hz Performance Criterion A
	IEC 61000-4-4	Electrical Fast Transient/Burst - EFT, Power Port: 2kV Signal cable greater than 3 meters: 1kV Performance Criterion A
	IEC 61000-4-5	Surge Immunity Test: 1.2/50 $\mu$ s Open Circuit Voltage, 8/20 $\mu$ s Short Circuit Current, AC Power Port ~ line to line: 0.5; 1kV, line to ground: 0.5; 1; 2kV Performance Criterion A
	IEC 61000-4-6	Conducted Radio Frequency Disturbances Test –CS: AC Power Port; DC Power Port; Signal Ports and Telecommunication Ports: 0.15 ~ 80 MHz, 3Vrms, 80% AM, 1kHz, 0.15 ~ 80 MHz, 3Vrms, 80% AM, 2Hz, To control, monitor or measure a physiological parameter: 2Hz modulated All Other: 1kHz modulated The ISM (Industrial, scientific and medical) broadcast frequency bands are listed as below: 6,765 MHz to 6,795 MHz, 13,553 MHz to 13,567 MHz, 26,957 MHz to 27,283 MHz, and 40,66 MHz to 40,70 MHz, 6Vrms, before modulation is applied, The amateur radio bands between 0,15 MHz and 80 MHz are 1,8 MHz to 2,0 MHz, 3,5 MHz to 4,0 MHz, 5,3 MHz to 5,4 MHz, 7 MHz to 7,3 MHz, 10,1 MHz to 10,15 MHz, 14 MHz to 14,2 MHz, 18,07 MHz to 18,17 MHz, 21,0 MHz to 21,4 MHz, 24,89 MHz to 24,99 MHz, 28,0 MHz to 29,7 MHz, and 50,0 MHz to 54,0 MHz, 6Vrms, before modulation is applied Performance Criterion A

	IEC 61000-4-8	Power frequency magnetic field immunity test 50Hz or 60Hz, 30A/m Performance Criterion A
	IEC 61000-4-11	Voltage Dips: i) 0% reduction for 0.5 cycle at 50Hz, 0% reduction for 1 cycle at 50Hz Performance Criterion B ii) 70% reduction for 25/30 cycles at 50/60Hz Performance Criterion C Voltage Interruptions: 0% reduction for 250/300 cycles at 50/60Hz Performance Criterion C

## 8.2. GENERAL PERFORMANCE CRITERIA DESCRIPTION

<b>Criteria A:</b>	The apparatus shall continue to operate as intended without operator intervention. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.
<b>Criteria B:</b>	After test, the apparatus shall continue to operate as intended without operator intervention. No degradation of performance or loss of function is allowed, after the application of the phenomenon below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance.  During the test, degradation of performance is however allowed. However, no change of operating state if stored data is allowed to persist after the test. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.
<b>Criteria C:</b>	Temporary loss of function is allowed, provided the functions is self-recoverable or can be restored by the operation of controls by the user in accordance with the manufacturer instructions.  Functions, and/or information stored in non-volatile memory, or protected by a battery backup, shall not be lost.



### 8.3. ELECTROSTATIC DISCHARGE (ESD)

#### 8.3.1. TEST SPECIFICATION

**Basic Standard:** IEC 61000-4-2

**Discharge Impedance:** 330 ohm / 150 pF

**Discharge Voltage:** Air Discharge: 2, 4, 8, 12, 15 kV (Direct)  
Contact Discharge: 8 kV (Direct/Indirect)

**Polarity:** Positive & Negative

**Number of Discharge:** Air Discharge: min. 10 times at each test point for each polarity  
Contact Discharge: min. 200 times in total

**Discharge Mode:** Single Discharge  
1 second minimum

#### 8.3.2. TEST INSTRUMENT

IMMUNITY SHIELDED ROOM (IEC 61000-4-2)				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
ESD Simulator	NoiseKen	TC-815R	ESS1366835	08/24/2016
ESD Simulator	NoiseKen	ESS-2002	ESS04Z3762	08/14/2016

**Note:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

### 8.3.3. TEST PROCEDURE

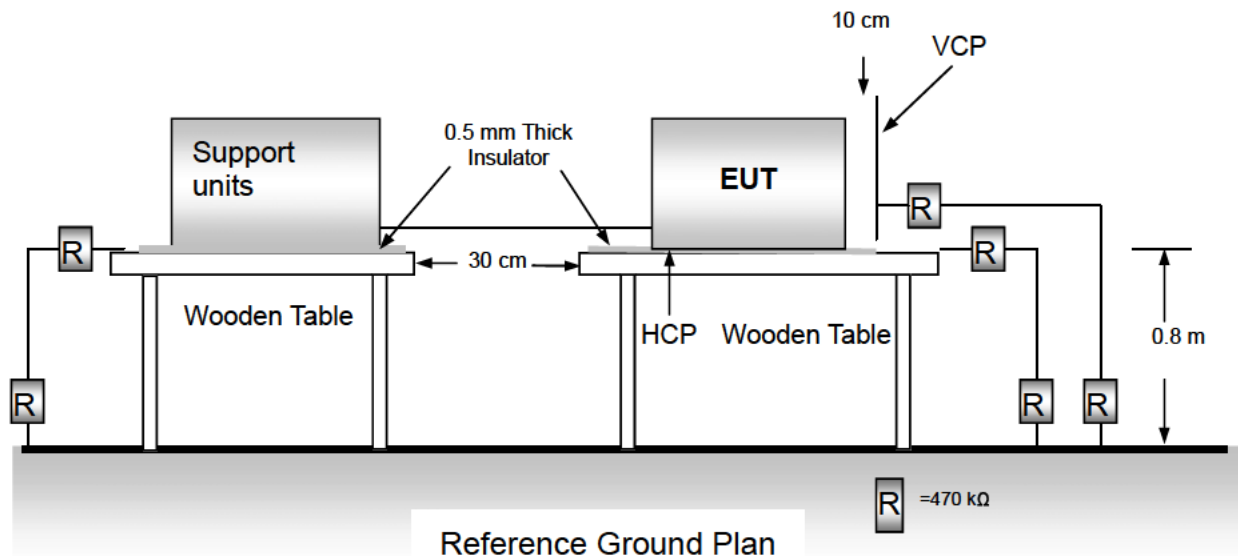
The discharges shall be applied in two ways:

- a) Contact discharges to the conductive surfaces and coupling planes:  
The EUT shall be exposed to at least 200 discharges, 100 each at negative and positive polarity, at a minimum of four test points. One of the test points shall be subjected to at least 50 indirect discharges to the center of the front edge of the **Horizontal Coupling Plane (HCP)**. The remaining three test points shall each receive at least 50 direct contact discharges. If no direct contact test points are available, then at least 200 indirect discharges shall be applied in the indirect mode. Test shall be performed at a maximum repetition rate of one discharge per second.
- b) Air discharges at slots and apertures and insulating surfaces:  
On those parts of the EUT where it is not possible to perform contact discharge testing, the equipment should be investigated to identify user accessible points where breakdown may occur. Such points are tested using the air discharge method. This investigation should be restricted to those area normally handled by the user. A minimum of 10 single air discharges shall be applied to the selected test point for each such area.

The basic test procedure was in accordance with IEC 61000-4-2:

- a) The EUT was located 0.1 m minimum from all side of the **HCP** (dimensions 1.6m x 0.8m).
- b) The support units were located another table 30 cm away from the EUT, but direct support unit was/were located at same location as EUT on the HCP and keep at a distance of 10 cm with EUT.
- c) The time interval between two successive single discharges was at least 1 second.
- d) Contact discharges were applied to the non-insulating coating, with the pointed tip of the generator penetrating the coating and contacting the conducting substrate.
- e) Air discharges were applied with the round discharge tip of the discharge electrode approaching the EUT as fast as possible (without causing mechanical damage) to touch the EUT. After each discharge, the ESD generator was removed from the EUT and re-triggered for a new single discharge. The test was repeated until all discharges were complete.
- f) At least ten single discharges (in the most sensitive polarity) were applied at the front edge of each **HCP** opposite the center point of each unit of the EUT and 0.1 meters from the front of the EUT. The long axis of the discharge electrode was in the plane of the **HCP** and perpendicular to its front edge during the discharge.
- g) At least ten single discharges (in the most sensitive polarity) were applied to the center of one vertical edge of the **Vertical Coupling Plane (VCP)** in sufficiently different positions that the four faces of the EUT were completely illuminated. The **VCP** (dimensions 0.5m x 0.5m) was placed vertically to and 0.1 meters from the EUT.

### 8.3.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

#### NOTE:

##### TABLE-TOP EQUIPMENT

The configuration consisted of a wooden table 0.8 meters high standing on the **Ground Reference Plane**. The **GRP** consisted of a sheet of aluminum at least 0.25 mm thick, and 2.5 meters square connected to the protective grounding system. A **Horizontal Coupling Plane** (1.6 m x 0.8 m) was placed on the table and attached to the **GRP** by means of a cable with 940k $\Omega$  total impedance. The equipment under test, was installed in a representative system as described in section 7 of IEC 61000-4-2, and its cables were placed on the **HCP** and isolated by an insulating support of 0.5 mm thickness. A distance of 1 meter minimum was provided between the EUT and the walls of the laboratory and any other metallic structure.

##### FLOOR-STANDING EQUIPMENT

The equipment under test was installed in a representative system as described in section 7 of IEC 61000-4-2, and its cables were isolated from the Ground Reference Plane by an insulating support of 0.1 meter thickness. The GRP consisted of a sheet of aluminum that is at least 0.25 mm thick, and 2.5 meters square connected to the protective grounding system and extended at least 0.5 meters from the EUT on all sides.

## 8.3.5. TEST RESULTS

Model: TMM24105

Temperature	23°C	Humidity	41% RH
Pressure	1028mbar	Tested By	Taiyu Cyu
Required Passing Performance		Criterion A	

Air Discharge									
Test Points	Test Levels					Results			
	± 2 kV	± 4 kV	± 8 kV	± 12 kV	± 15 kV	Pass	Fail	Performance Criterion	Observation
Front	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Back	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Left	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Right	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Top	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Bottom	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	

Contact Discharge									
Test Points	Test Levels					Results			
	± 2 kV	± 4 kV	± 6 kV	± 8 kV	± 12 kV	Pass	Fail	Performance Criterion	Observation
Front	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Back	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Left	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Right	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Top	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Bottom	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	

Discharge To Horizontal Coupling Plane								
Side of EUT	Test Levels				Results			
	± 2 kV	± 4 kV	± 6 kV	± 8 kV	Pass	Fail	Performance Criterion	Observation
Front	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Back	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Left	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Right	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	

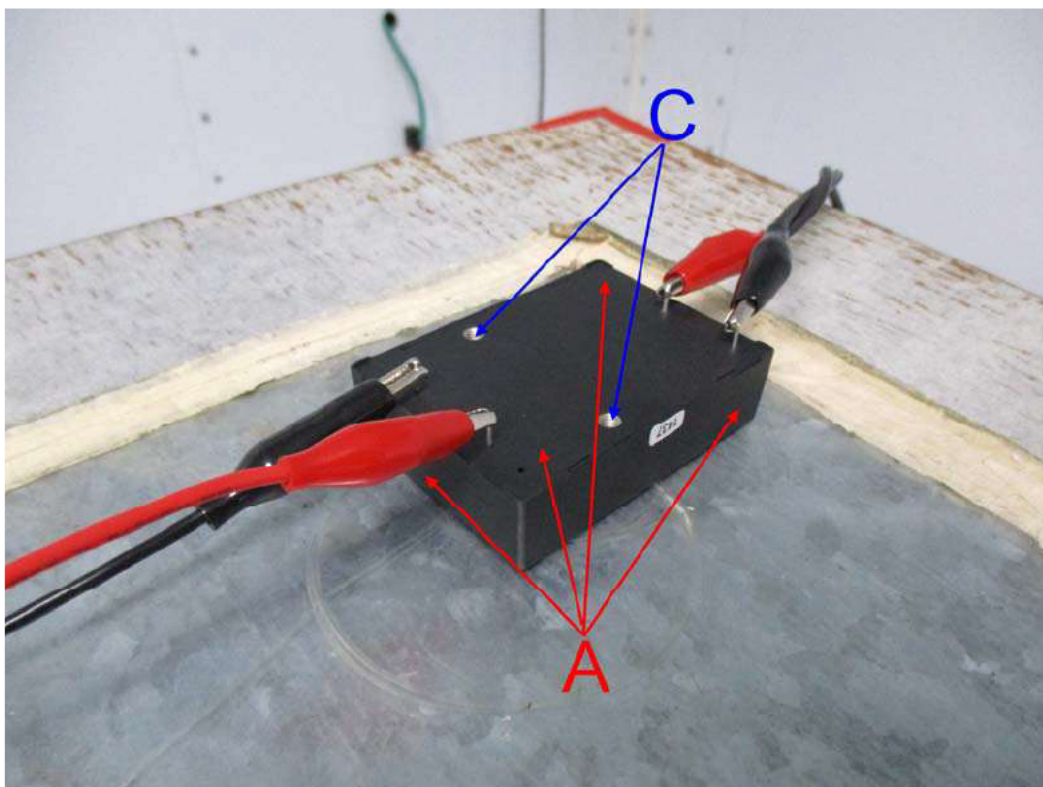
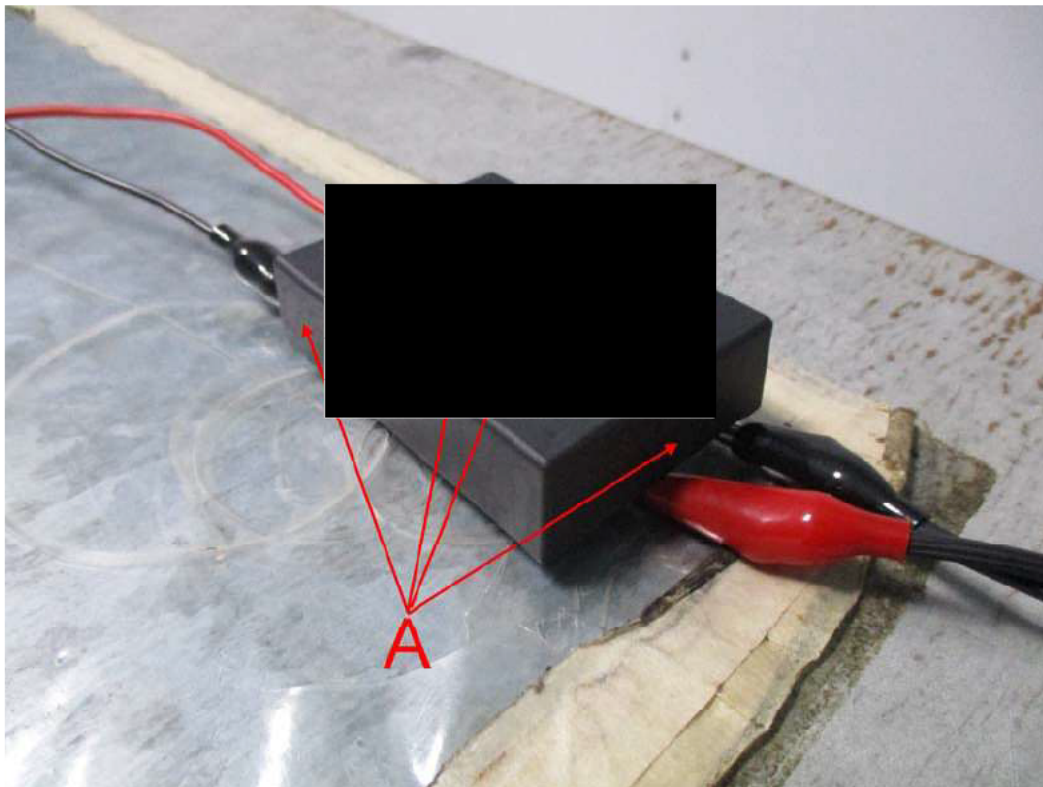
Discharge To Vertical Coupling Plane								
Side of EUT	Test Levels				Results			
	± 2 kV	± 4 kV	± 6 kV	± 8 kV	Pass	Fail	Performance Criterion	Observation
Front	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Back	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Left	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	
Right	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	

Remark: When EUT connects to iPod, ESD interference will effect iPod. Therefore EUT disconnect to iPod during ESD test. Connect to iPod and verify EUT function after ESD test.



### The Photo for Discharge Points of EUT

Test Model: TMM24105



'A' Mark — Air Discharged ;



## 8.4. RADIATED, RADIO-FREQUENCY, ELECTROMAGNETIC FIELD (RS)

### 8.4.1. TEST SPECIFICATION

**Basic Standard:** IEC 61000-4-3

**Frequency Range:**

- 1) 80 MHz ~ 2700 MHz
- 2) 385 MHz
- 3) 450 MHz
- 4) 710, 745, 780MHz
- 5) 810, 870, 930MHz
- 6) 1720, 1845, 1970MHz
- 7) 2450 MHz
- 8) 5240, 5500, 5785MHz

**Field Strength:**

- 1) 10 V/m
- 2) 27 V/m
- 3) 28 V/m
- 4) 9 V/m
- 5) 28 V/m
- 6) 28 V/m
- 7) 28 V/m
- 8) 9 V/m

**Modulation:**

- 1) 1kHz, 80% AM Modulation
- 2) 18Hz, 50% Duty cycle Pulse Modulation
- 3) 1kHz, 50% Duty cycle FM ( $\pm 5$ kHz deviation) Modulation
- 4) 217Hz, 50% Duty cycle Pulse Modulation
- 5) 18Hz, 50% Duty cycle Pulse Modulation
- 6) 217Hz, 50% Duty cycle Pulse Modulation
- 7) 217Hz, 50% Duty cycle Pulse Modulation
- 8) 217Hz, 50% Duty cycle Pulse Modulation

**Frequency Step:** 1 % of preceding frequency value

**Polarity of Antenna:** Horizontal and Vertical

**Test Distance:** 3 m

**Antenna Height:** 1.5m

#### 8.4.2. TEST INSTRUMENT

##### For Sindian Lab.

844 Chamber#RS (EN 61000-4-3)_80-1000MHz				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Electric Field Probe	AR	FL7006	0338955	05/30/2017
Field of Calibration	CCS	Chamber#RS	80-1000MHz	04/04/2017
Power Sensor	Boonton	51013-4E	35812	03/09/2017
Power Sensor	Boonton	51013-4E	35811	03/09/2017
RF Power Meter	Boonton	4242-01-02	14357	03/09/2017
Signal Generator	Agilent	N5181A	MY47421336	12/10/2016
Thermo-Hygro Meter	TFA	N/A	NO.6	10/25/2016
Broadband Antenna	AR	AT1080	311819	N.C.R
Direction Coupler	AR	DC6180A	312189	N.C.R
Power Amplifier	AR	500W1000A	320994	N.C.R
Software	SW1005 Release 1.4.exe			

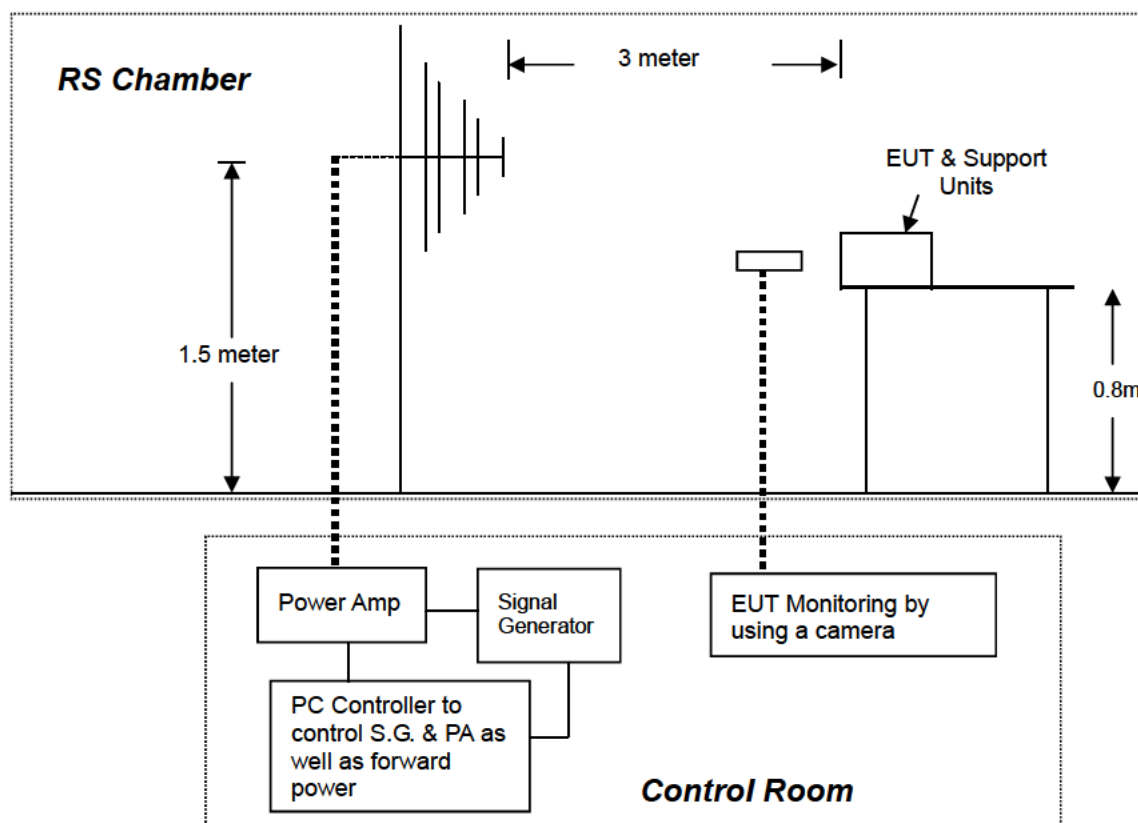
844 Chamber#RS (EN 61000-4-3)_1-6GHz				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Field of Calibration	CCS	Chamber#RS	1-3GHz	04/07/2017
Direction Coupler	AR	DC7200	0343647	N.C.R
Horn Antenna	EMCO	3115	5761	N.C.R
Power Amplifier	AR	50S1G6M1	0343693	N.C.R
Power Amplifier	AR	60S1G3	302728	N.C.R
Software	SW1005 Release 1.4.exe			

### 8.4.3. TEST PROCEDURE

The test procedure was in accordance with IEC 61000-4-3

- The testing was performed in a fully anechoic chamber. The transmit antenna was located at a distance of 3 meters from the EUT.
- The frequency range is swept from 80 MHz to 2.5 GHz, with the signal 80% amplitude modulated with a 1kHz sine-wave. The rate of sweep did not exceed  $1.5 \times 10^{-3}$  decade/s, where the frequency range is swept incrementally, the step size was 1% of preceding frequency value.
- The dwell time at each frequency shall be not less than the time necessary for the EUT to be able to respond.
- The test was performed with the EUT exposed to both vertically and horizontally polarized fields on each of the four sides.

### 8.4.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

#### NOTE:

##### TABLETOP EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-3 was placed on a non-conductive table 0.8 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.

##### FLOOR STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-3 was placed on a non-conductive wood support 0.1 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.

## 8.4.5. TEST RESULTS

For Sindian Lab.

Model: TMM24105

Temperature	19°C	Humidity	55% RH
Pressure	1028mbar	Dwell Time	3 sec.
Tested By	PIPO	Required Passing Performance	Criterion A

Frequency (MHz)	Polarity	Azimuth	Field Strength (V/m)	Performance Criterion	Result	Observation
80 ~ 1000	V&H	0	10	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
80 ~ 1000	V&H	90	10	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
80 ~ 1000	V&H	180	10	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
80 ~ 1000	V&H	270	10	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	

Temperature	19°C	Humidity	55% RH
Pressure	1003mbar	Dwell Time	3 sec.
Tested By	PIPO	Required Passing Performance	Criterion A

Frequency (MHz)	Polarity	Azimuth	Field Strength (V/m)	Performance Criterion	Result	Observation
1000 ~ 2700	V&H	0	10	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
1000 ~ 2700	V&H	90	10	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
1000 ~ 2700	V&H	180	10	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
1000 ~ 2700	V&H	270	10	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	

Temperature	19°C	Humidity	55% RH
Pressure	1008mbar	Dwell Time	3 sec.
Tested By	PIPO	Test Distance:	1m
Input Voltage	230VAC / 50Hz		
Required Passing Performance	Criterion A		

Frequency (MHz)	Polarity	Azimuth	Field Strength (V/m)	Result	Observation
385	V&H	0	27	PASS	
385	V&H	90	27	PASS	
385	V&H	180	27	PASS	
385	V&H	270	27	PASS	
450	V&H	0	28	PASS	
450	V&H	90	28	PASS	
450	V&H	180	28	PASS	
450	V&H	270	28	PASS	
710, 745, 780	V&H	0	9	PASS	
710, 745, 780	V&H	90	9	PASS	
710, 745, 780	V&H	180	9	PASS	
710, 745, 780	V&H	270	9	PASS	
810, 870, 930	V&H	0	28	PASS	
810, 870, 930	V&H	90	28	PASS	
810, 870, 930	V&H	180	28	PASS	
810, 870, 930	V&H	270	28	PASS	
1720, 1845, 1970	V&H	0	28	PASS	
1720, 1845, 1970	V&H	90	28	PASS	
1720, 1845, 1970	V&H	180	28	PASS	
1720, 1845, 1970	V&H	270	28	PASS	
2450	V&H	0	28	PASS	
2450	V&H	90	28	PASS	
2450	V&H	180	28	PASS	
2450	V&H	270	28	PASS	
5240, 5500, 5785	V&H	0	9	PASS	
5240, 5500, 5785	V&H	90	9	PASS	
5240, 5500, 5785	V&H	180	9	PASS	
5240, 5500, 5785	V&H	270	9	PASS	



## 8.5. ELECTRICAL FAST TRANSIENT (EFT)

### 8.5.1. TEST SPECIFICATION

<b>Basic Standard:</b>	IEC 61000-4-4
<b>Test Voltage:</b>	Power Line: 2 kV
<b>Polarity:</b>	Positive & Negative
<b>Impulse Frequency:</b>	100 kHz
<b>Impulse Wave-shape:</b>	5/50 ns
<b>Burst Duration:</b>	0.75 ms
<b>Burst Period:</b>	300 ms
<b>Test Duration:</b>	Not less than 1 min

### 8.5.2. TEST INSTRUMENT

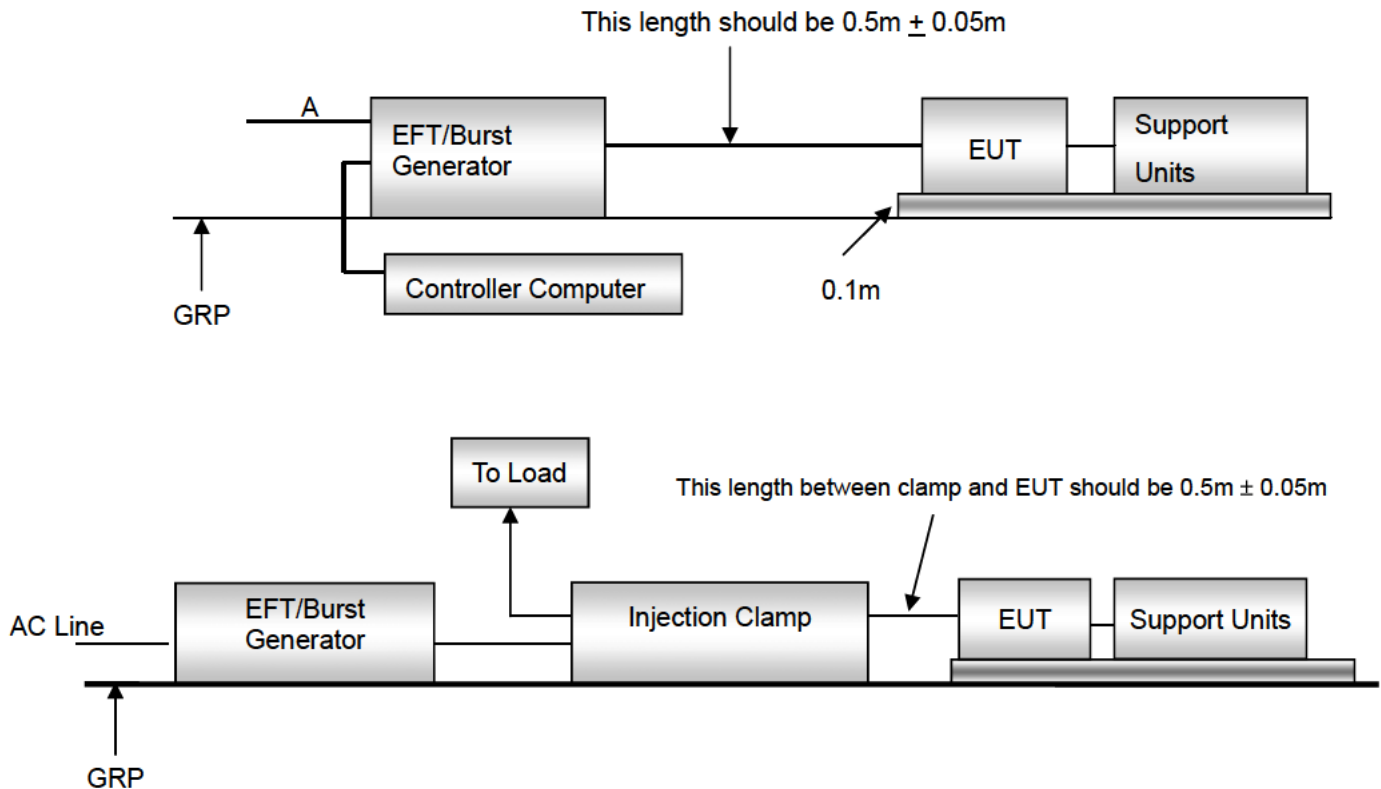
Fast Transients/Burst Test Site (IEC 61000-4-4)				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Capacitor Clamp	KeyTek	CCL-4	9306412	01/17/2017
EMS Test System	KeyTek	EMCpro	0312231	11/19/2016
Test S/W	CE Ware 3.00b			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.  
2. N.C.R.= No Calibration Required.

### 8.5.3. TEST PROCEDURE

- Both positive and negative polarity discharges were applied.
- The length of the "hot wire" from the coaxial output of the EFT generator to the terminals on the EUT should not exceed 1 meter.
- The duration time of each test sequential was 1 minute.
- The transient/burst waveform was in accordance with IEC 61000-4-4, 5/50ns.

#### 8.5.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

#### NOTE:

##### TABLETOP EQUIPMENT

The configuration consisted of a wooden table (0.8 m high) standing on the Ground Reference Plane. The GRP consisted of a sheet of aluminum (at least 0.25 mm thick and 2.5 m square) connected to the protective grounding system. A minimum distance of 0.5m was provided between the EUT and the walls of the laboratory or any other metallic structure.

##### FLOOR STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-4 and its cables, were isolated from the Ground Reference Plane by an insulating support that is 0.1 meter thick. The GRP consisted of a sheet of aluminum (at least 0.25 mm thick and 2.5 m square) connected to the protective grounding system.

## 8.5.5. TEST RESULTS

Model: TMM24105

Temperature	24 °C	Humidity	46 % RH
Pressure	1028 mbar	Tested By	Taiyu Cyu
Required Performance	Criteria A	Voltage	230Vac, 50Hz

## POWER

Test Point	Polarity	Test Level (kV)	Performance Criterion	Result	Observation
L	+/-	2kV	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	PASS	
N	+/-	2kV	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	PASS	
L + N	+/-	2kV	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	PASS	

## Characteristics of the fast transient/burst generator

Burst duration	Burst Period	Repetition Rate	Rise time	Duration
0.75 ms <sup>+</sup> 20% <sub>-</sub>	300 ms <sup>+</sup> 20% <sub>-</sub>	100 kHz	5 ns <sup>+</sup> 30% <sub>-</sub>	50 ns <sup>+</sup> 30% <sub>-</sub>

## 8.6. SURGE IMMUNITY TEST

### 8.6.1. TEST SPECIFICATION

<b>Basic Standard:</b>	IEC 61000-4-5
<b>Wave-Shape:</b>	Combination Wave 1.2/50 $\mu$ s Open Circuit Voltage 8/20 $\mu$ s Short Circuit Current
<b>Test Voltage:</b>	AC Power Port~ line to line: 0.5, 1kV, line to ground: ---kV DC Power Port~ line to earth: ---kV Signal and Telecommunication Ports ~ line to ground: ---kV
<b>Surge Input/Output:</b>	DC Power Line: L1-L2
<b>Generator Source Impedance:</b>	2 ohm between networks 12 ohm between network and ground
<b>Polarity:</b>	Positive/Negative
<b>Phase Angle:</b>	0° / 90° / 180° / 270°
<b>Pulse Repetition Rate:</b>	1 time / min. (maximum)
<b>Number of Tests:</b>	5 positive and 5 negative at selected points

### 8.6.2. TEST INSTRUMENT

Surge Immunity Test Site (IEC 61000-4-5)				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
CDN	EMC-PAPTRNER	CDN-UTP8	CDN-UTP8-1504	11/26/2016
EMS Test System	KeyTek	EMCpro	0312231	11/19/2016
Test S/W	CE Ware 3.00b			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.  
2. N.C.R. = No Calibration Required.

### 8.6.3. TEST PROCEDURE

a) For EUT power supply:

The surge is applied to the EUT power supply terminals via the capacitive coupling network. Decoupling networks are required in order to avoid possible adverse effects on equipment not under test that may be powered by the same lines, and to provide sufficient decoupling impedance to the surge wave. The power cord between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

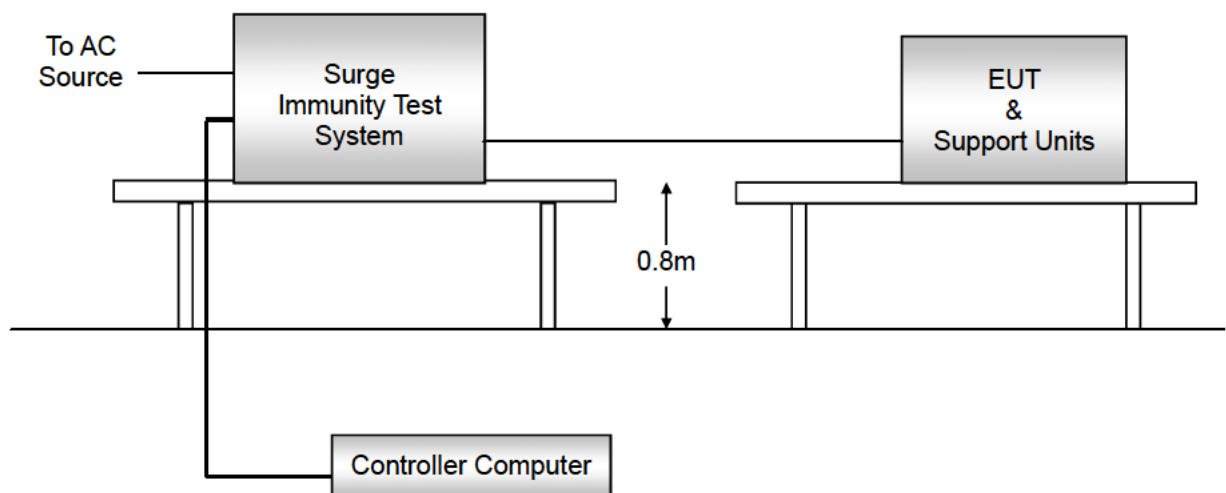
b) For test applied to unshielded un-symmetrically operated interconnection lines of EUT:

The surge was applied to the lines via the capacitive coupling. The coupling / decoupling networks didn't influence the specified functional conditions of the EUT. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

c) For test applied to unshielded symmetrically operated interconnection / telecommunication lines of EUT:

The surge was applied to the lines via gas arrestors coupling. Test levels below the ignition point of the coupling arrestor were not specified. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

### 8.6.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.



**8.6.5. TEST RESULTS****Model: TMM24105**

<b>Temperature</b>	24 °C	<b>Humidity</b>	46 % RH
<b>Pressure</b>	1028 mbar	<b>Tested By</b>	Taiyu Cyu
<b>Required Performance</b>	<b>Criteria A</b>	<b>Voltage</b>	230Vac, 50Hz

**POWER**

<b>Test Point</b>	<b>Polarity</b>	<b>Test Level (kV)</b>	<b>Performance Criterion</b>	<b>Result</b>	<b>Observation</b>
L - N	+/-	0.5; 1kV	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	PASS	

<b>Phase shifting</b>	<b>Repetition Rate</b>	<b>Waveform parameter</b>	<b>Coupling Rate</b>
0° 、 90° 、 180° 、 270°	30 sec	Combine Wave 1.2μs/50μs 8μs /20μs	5 times
		Impedance 12 Ω / 2 Ω	Each Angel and Polarity

**8.7. CONDUCTED RADIO FREQUENCY DISTURBANCES (CS)****8.7.1. TEST SPECIFICATION**

<b>Basic Standard:</b>	IEC 61000-4-6
<b>Frequency Range:</b>	0.15 ~ 80MHz: 3 Vrms ISM Frequency: 6 Vrms
<b>Field Strength:</b>	1) 3 Vrms 2) 6 Vrms
<b>Modulation:</b>	1) 1kHz Wave, 80%, AM Modulation 2) Before modulation is applied
<b>Frequency Step:</b>	1 % of preceding frequency value
<b>Coupling device:</b>	CDN-M2 (2 wires) / CDN-M3 (3 wires)
<b>Remark:</b>	Except for the ISM (Industrial, scientific and medical) broadcast frequency bands: 6,765 MHz to 6,795 MHz, 13,553 MHz to 13,567 MHz, 26,957 MHz to 27,283 MHz, and 40,66 MHz to 40,70 MHz The amateur radio bands between 0,15 MHz and 80 MHz are 1,8 MHz to 2,0 MHz, 3,5 MHz to 4,0 MHz, 5,3 MHz to 5,4 MHz, 7 MHz to 7,3 MHz, 10,1 MHz to 10,15 MHz, 14 MHz to 14,2 MHz, 18,07 MHz to 18,17 MHz, 21,0 MHz to 21,4 MHz, 24,89 MHz to 24,99 MHz, 28,0 MHz to 29,7 MHz, and 50,0 MHz to 54,0 MHz

**8.7.2. TEST INSTRUMENT**

CS Test Site (IEC 61000-4-6)				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
CDN	Frankonia	CDN M2+M3	A3011095	12/06/2016
Conduction Immunity	Frankonia	CIT-10/75	102C3220	04/26/2017
Couplihd/Decoupling Networks	FRANKONIA	CDN-RJ45	A3100030/2013	04/27/2017
EM Injection Clamp	FCC	F-203I-23MM	449	05/03/2017
6dB Attenuator	BIRD	75-A-FFN-06	0346	N.C.R
Test S/W	CS-EN61000-4-6			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.  
2. N.C.R.= No Calibration Required.

### 8.7.3. TEST PROCEDURE

The EUT shall be tested within its intended operating and climatic conditions.

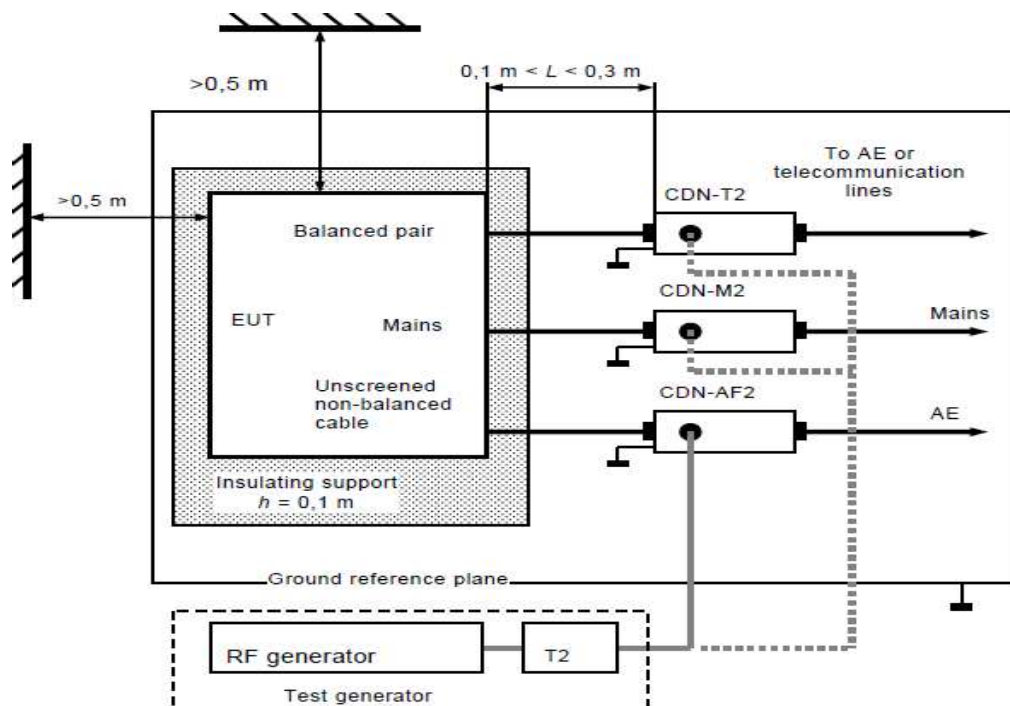
The test shall be performed with the test generator connected to each of the coupling and decoupling devices in turn, while the other non-excited RF input ports of the coupling devices are terminated by a 50-ohm load resistor.

The frequency range was swept from 150 kHz to 80 MHz, using the signal level established during the setting process and with a disturbance signal of 80 % amplitude. The signal was modulated with a 1 kHz sine wave, pausing to adjust the RF signal level or the switch coupling devices as necessary. The sweep rate was  $1.5 \times 10^{-3}$  decades/s. Where the frequency range is swept incrementally, the step size was 1 % of preceding frequency value from 150 kHz to 80 MHz.

The dwell time at each frequency was less than the time necessary for the EUT to be exercised, and able to respond. Sensitive frequencies such as clock frequency(ies) and harmonics or frequencies of dominant interest, was analyzed separately.

Attempts were made to fully exercise the EUT during testing, and to fully interrogate all exercise modes selected for susceptibility.

### 8.7.4. TEST SETUP



**Dote:**

1. The EUT is setup 0.1m above Ground Reference Plane
2. The CDNs and / or EM clamp used for real test depends on ports and cables configuration of EUT.

For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

**NOTE:****TABLE-TOP AND FLOOR-STANDING EQUIPMENT**

The equipment to be tested is placed on an insulating support of 0.1 meters height above a ground reference plane. All relevant cables shall be provided with the appropriate coupling and decoupling devices at a distance between 0.1 meters and 0.3 meters from the projected geometry of the EUT on the ground reference plane.

**8.7.5. TEST RESULTS****Model: TMM24105**

<b>Temperature</b>	24 °C	<b>Humidity</b>	44 % RH
<b>Pressure</b>	1028 mbar	<b>Tested By</b>	Taiyu Cyu
<b>Required Performance</b>	<b>Criteria A</b>		

**POWER**

Frequency Band (MHz)	Field Strength (Vrms)	Cable	Injection Method	Performance Criterion	Result	Observation
0.15 ~ 80	3	AC Power	CDN- <input checked="" type="checkbox"/> M2 <input type="checkbox"/> M3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	PASS	

Frequency Band (MHz)	Field Strength (Vrms)	Cable	Injection Method	Performance Criterion	Result	Observation
ISM & amateur radio Bands	6	AC Power	CDN- <input checked="" type="checkbox"/> M2 <input type="checkbox"/> M3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	PASS	

## 8.8. POWER FREQUENCY MAGNETIC FIELD

### 8.8.1. TEST SPECIFICATION

**Basic Standard:** IEC 61000-4-8

**Frequency Range:** 50Hz

**Field Strength:** 30 A/m

**Observation Time:** 1 minute

**Inductance Coil:** Rectangular type, 1mx1m

### 8.8.2. TEST INSTRUMENT

Power Frequency Magnetic Field Immunity Test (IEC/EN 61000-4-8)				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
AC/DC CLAMP METER	PROVA	2003	2190104	01/27/2017
Magnetic generator	Schaffner	MFO 6501	154	N.C.R
Magnetic loops	Schaffner	INA 702	158	N.C.R

**Note:**

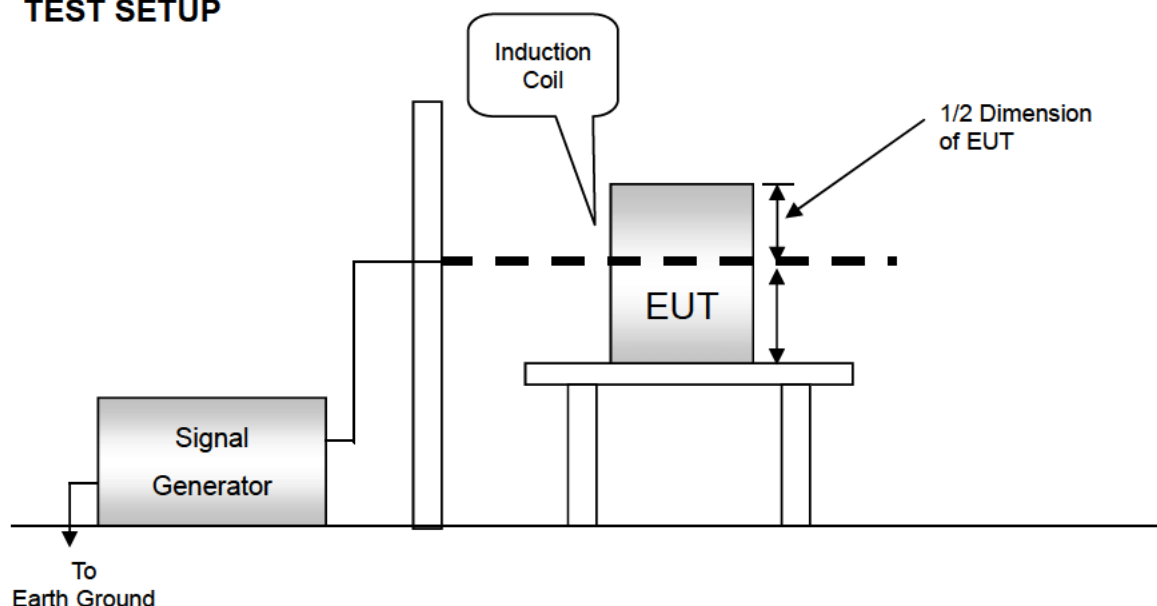
1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.
2. N.C.R. = No Calibration Required.

### 8.8.3. TEST PROCEDURE

- a) The equipment is configured and connected to satisfy its functional requirements. It shall be placed on the GRP with the interposition of a 0.1m-thick insulating support.
- b) The equipment cabinets shall be connected to the safety earth directly on the GRP via the earth terminal of the EUT.
- c) The power supply, input and output circuits shall be connected to the sources of power supply, control and signal.
- d) The cables supplied or recommended by the equipment manufacturer shall be used. 1 meter of all cables used shall be exposed to the magnetic field.



#### 8.8.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

**NOTE:**

**TABLETOP EQUIPMENT**

The equipment shall be subjected to the test magnetic field by using the induction coil of standard dimension (1 m x 1 m). The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

**FLOOR-STANDING EQUIPMENT**

The equipment shall be subjected to the test magnetic field by using induction coils of suitable dimensions. The test shall be repeated by moving and shifting the induction coils, in order to test the whole volume of the EUT for each orthogonal direction. The test shall be repeated with the coil shifted to different positions along the side of the EUT, in steps corresponding to 50 % of the shortest side of the coil. The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

**8.8.5. TEST RESULTS****Model: TMM24105**

<b>Temperature</b>	24 °C	<b>Humidity</b>	44 % RH
<b>Pressure</b>	1028 mbar	<b>Tested By</b>	Taiyu Cyu
<b>Required Performance</b>	<b>Criteria A</b>		

<b>DIRECTION</b>	<b>Field Strength (A/m)</b>	<b>Performance Criterion</b>	<b>Result</b>	<b>Observation</b>
X	30	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
Y	30	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	
Z	30	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	PASS	

## 8.9. VOLTAGE DIP & VOLTAGE INTERRUPTIONS

### 8.9.1. TEST SPECIFICATION

**Basic Standard:** IEC 61000-4-11

**Test duration time:** Minimum three test events in sequence

**Interval between event:** Minimum 10 seconds

**Phase Angle:** 0° / 45° / 90° / 135° / 180° / 225° / 270° / 315° / 360°

**Test cycle:** 3 times

### 8.9.2. TEST INSTRUMENT

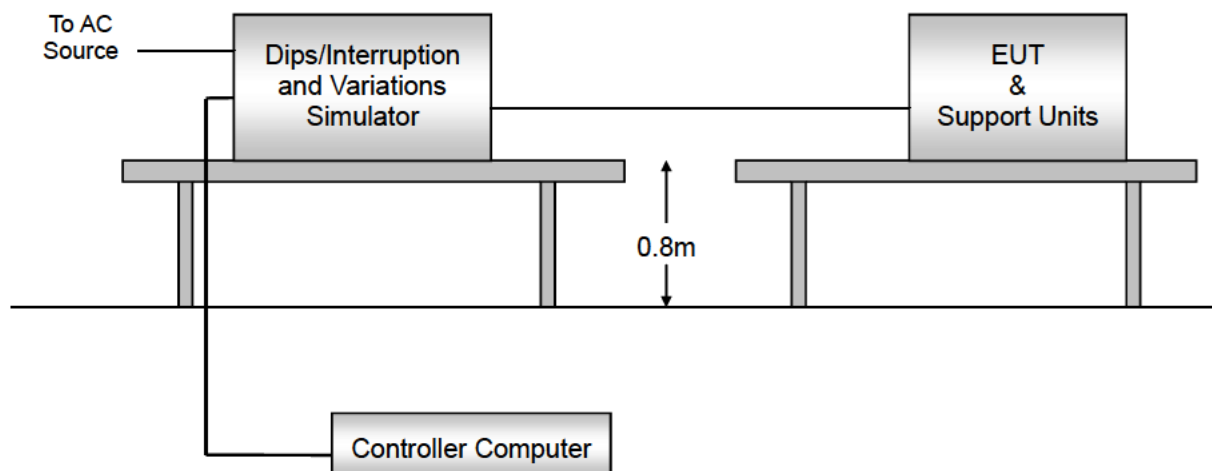
Voltage Dips/Short Interruption and Voltage Variation Immunity Test Site (IEC/EN 61000-4-11)				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Computer	IBM	M/T 8183 - ICV	99BG137	N.C.R.
VGA Monitor	Acer	1555	917160230584200572P5C431	N.C.R.
Keyboard	HP	KB - 0133	B69360MGAPEOK5	N.C.R.
EMS Test System	KeyTek	EMCpro	0312231	11/19/2016
Test S/W	CE Ware 3.00b			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.  
2. N.C.R. = No Calibration Required.

### 8.9.3. TEST PROCEDURE

- The EUT and support units were located on a wooden table, 0.8 m away from ground floor.
- Setting the parameter of tests and then perform the test software of test simulator.
- Conditions changes to occur at 0 degree crossover point of the voltage waveform.
- Recording the test result in test record form.

#### 8.9.4. TEST SETUP



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration

**8.9.5. TEST RESULTS****Model: TMM24105**

Temperature	24°C	Humidity	46% RH
Pressure	1028mbar	Tested by	Taiyu Cyu
Test Mode	Full Load	Input Voltage	230V/50Hz
Required Passing Performance	Voltage Dips: i) 0% reduction for 0.5 cycle at 50Hz, 0% reduction for 1 cycle at 50Hz, Performance Criterion A ii) 70% reduction for 25/30 cycles at 50/60Hz, Performance Criterion C Voltage Interruptions: iii) 0% reduction for 250/300 cycles at 50/60Hz, Performance Criterion C		

Item	Angle	Reduction (%)	Test Duration (P)		Performance Criterion	Test Result
Voltage Dips	0	100	0.5		<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	Pass
	45				<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	Pass
	90				<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	Pass
	135				<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	Pass
	180				<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	Pass
	225				<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	Pass
	270				<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	Pass
	315				<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	Pass
	0	100	1		<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	Pass
	0	30	AT 50 Hz	AT 60 Hz	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	Pass
			25	30		Pass
Voltage Interruption	0	100	AT 50 Hz	AT 60 Hz	<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	Pass
	45		250	300	<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	Pass
	90				<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	Pass
	135				<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	Pass
	180				<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	Pass
	225				<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	Pass
	270				<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	Pass
	315				<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	Pass



## 9 PHOTOGRAPHS OF THE TEST CONFIGURATION

### CONDUCTED EMISSION TEST



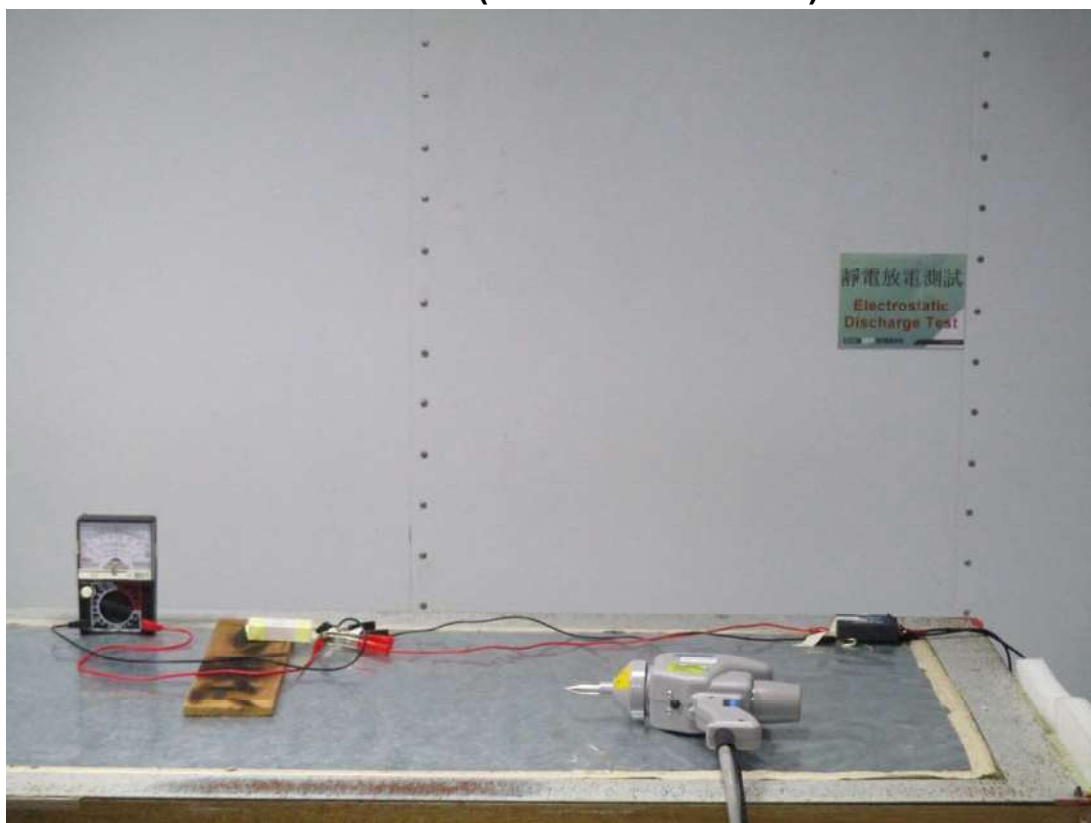
## RADIATED EMISSION TEST



## FLICKER TEST



## ESD TEST (Model: TMM24105)

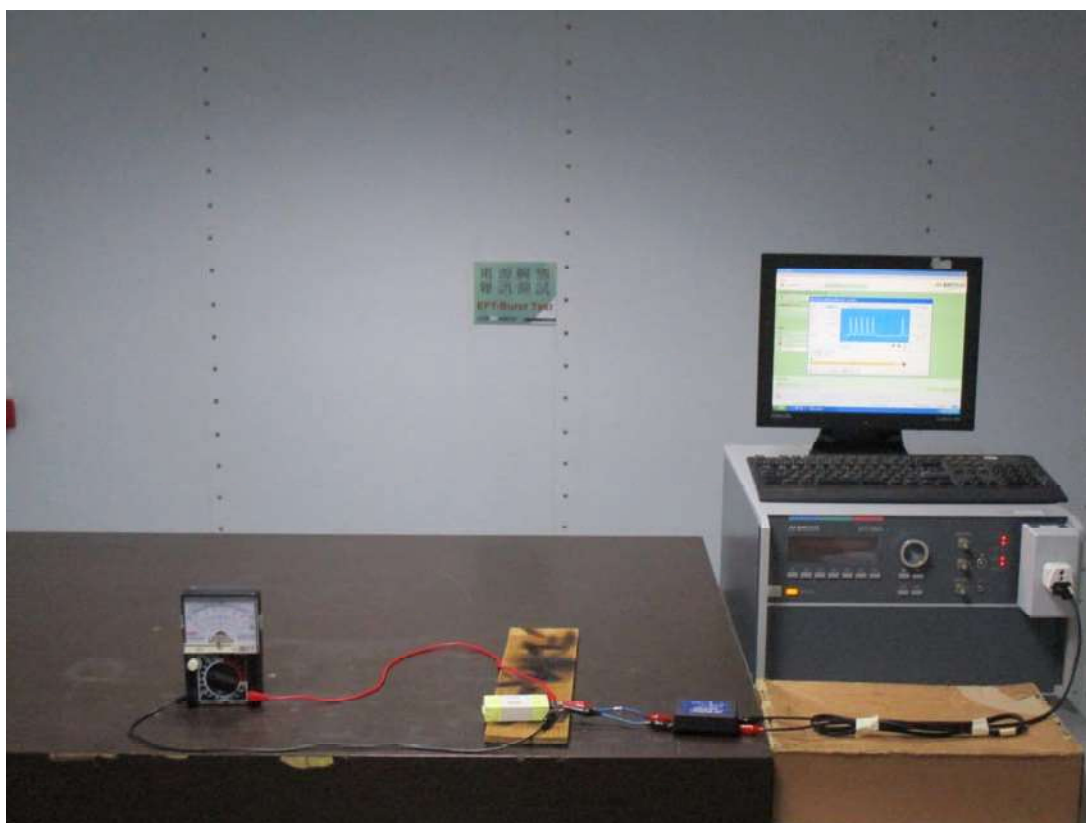




## RS TEST



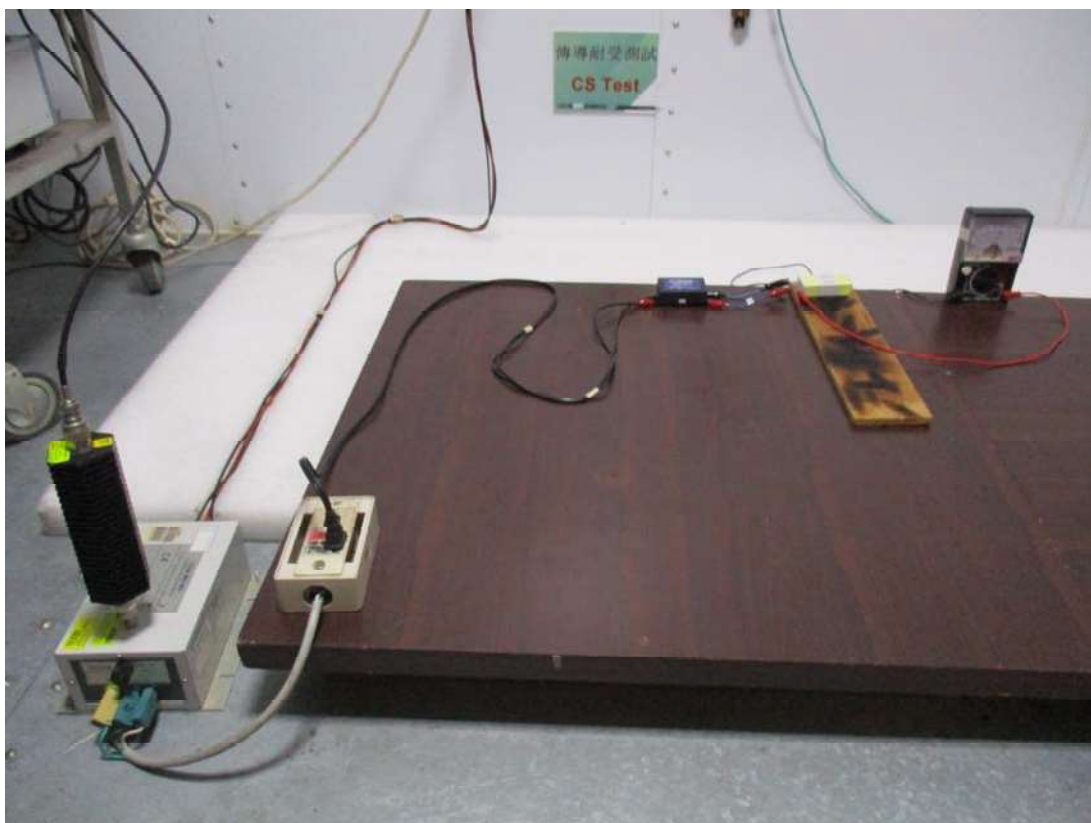
## EFT TEST



## SURGE TEST

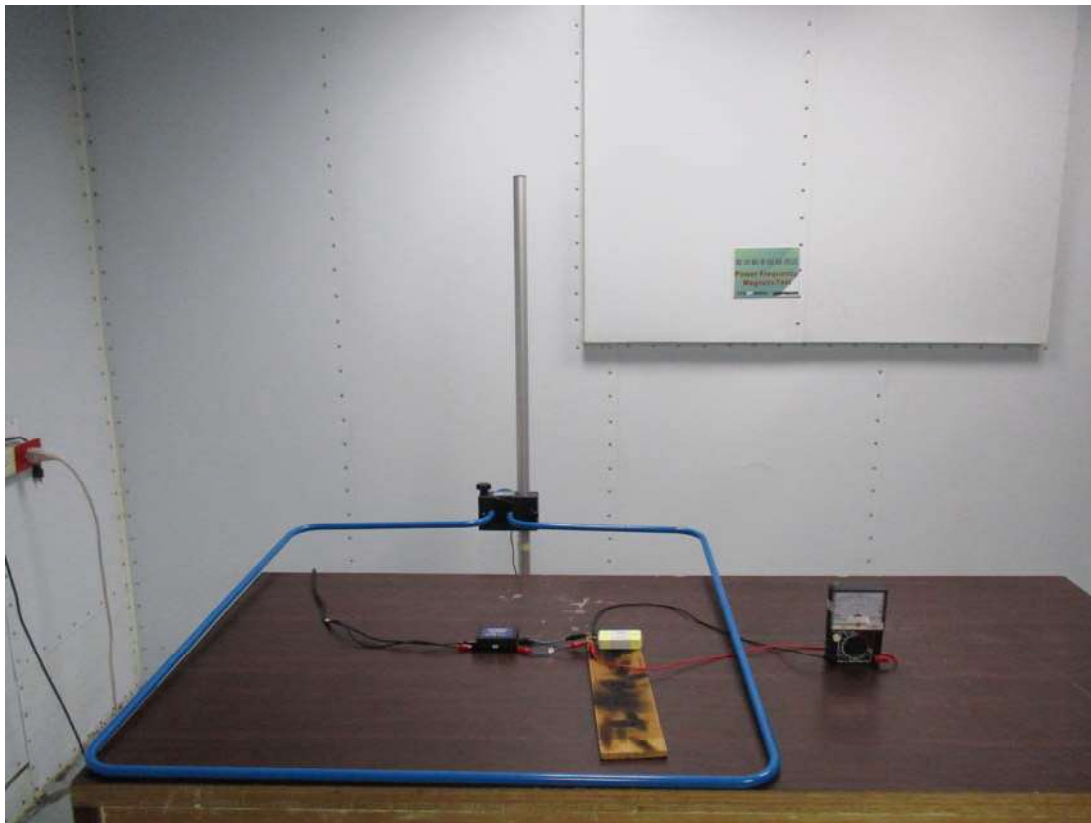


## CS TEST





## PFMF TEST



## VOLTAGE DIPS / INTERRUPTIONS TEST

